Bayview TRUCKS & EQUIPMENT

Remit to:
Bayview Trucks & Equipment Ltd.
541 Rothesay Ave. Suite #200
Saint John, NB E2J 2C6
Phone: (506) 648-0953 Fax: (506) 633-1718

Saint John	(506) 633-1116
Fredericton	(506) 451-2100
Moncton	(506) 862-0953
Woodstock	(506) 325-1420
Bathurst	(506) 548-9980
New Glasgow	(902) 752-5502
Dartmouth	(902) 702-0953

Invoice: **03S54681**
Date / Hour: 6/30/2026 5:06:13PM
Repair Order: 54681
Customer: [redacted]
Branch: Moncton

Bill To: Cummins Warranty
315 McAllister Drive
Saint John, NB E2J2S8

Ship To: [redacted]

Customer P/O: cforrest tclark Orig R/O: 0 Completion Date: 06/09/2026

Unit Number: 1075 **Model Year:** [redacted] **Make/Model: KENWORTH T680**
Type: HEAVY **VIN: 1XKYD49X6LJ966435** **Meter: 786370 Kilometers**
ECM Reading: 16832

Unit Components:

Manufacturer	Model	Part Number	Serial Number
CUMMINS	ISM 350V		80200443
FULLER	RTLO18918B 18 SPEED		K1348600
MERITOR	MFS13 PLUS 13.2K		MON04006921
MERITOR	MP40 14X4 40K		FOR06039402
KENWORTH	AG 400 40K		

Task: 1 BG42-006 Radiator **Department: Trk Servc**

Complaint: Building pressure in the Rad
Cause: GUIDANZ CASE# 01806980

Service Request: 06356137

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Correction: Confirm pressure
Performed combustion gas test confirm combustion gasses in the coolant reservoir
Inspected EGR ok
Perform turbo leak test ok
Guidanz says to check air compressor cylinder but this cannot be a cause as we have confirmed combustion gasses
Suspect dropped liner
Remove oil pan pistons and connecting rods.
Remove head and inspect head gasket/ Liners
Took measurements
Found my liners had dropped, causing the coolant Pressurizing symptoms
Was instructed to cut block and replace liners.
Replaced rings on pistons and bearing shells on connecting rods
Installed new liners and had the head
Had head over four machining and pressure testing
The cylinder failed because the Interjected cups Were leaking.
Installed new as per TIB170002
Then they double checked the head to verify nothing else Was leaking
And installed new camshaft bearings.
Removing pistons and liners and catching counterbores cut all the counterbores to 11 thousands of an inch with their shimm
Installed liners
Cleaning the ring landings
Install new head gasket and reassembled the motor
Setting the valves
Replacing exhaust manifold gaskets.
EGR crossover gaskets, front cover gasket, setting the timing and everything else accordingly.
Fille. coolan: and oil road-tested road tested again and Regent
And halfway through the regen hit , it began to pressurize the rad.
No more troubleshooting step
Guidanz 01806980

Contacted Cummins for further guidance SR 06356137 and get escalated to T3 eventually removed head inspected, liner, protrusion and head gasket sound liners
Call Cummings performed several more tests sent the head out for testing again
Pressure tested the e g r cooler and turbo with no faults found
Removed al to remove the head and remeasured my liner heights are still within spec
Cummins had eventually instructed me to replace the head with a new one.
As he had seen when they get hot, they can expose a small crack internally
Head gasket was head gasket with new one, along with new manifold gaskets, front cover gaskets and everything else, etc.
So the oil and the coolant again road, testing road testing and regening again with no faults found called
Cummins and they said they would email Steve, a confirmation email of closing the case, additional case number 01806980.
And other case number
Then called Cummins and closed the case. And tagged old parts for warranty

Supp.	Part	Description / Ref Number	U/M	Quantity
	07-03286RUB	MOUNT-RADIATOR OE RUBBER	Each	1.0
	5658309RXCUM-C	HEAD,CYLINDER-Core	EA	-1.0
	1844896PE	GASKET-EXHAUST CIRCULAR 4EPA-Y	Each	2.0

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1844896PE	GASKET-EXHAUST CIRCULAR 4EPA-Y	Each	1.0
2882087C JM	SET-ROD BEARING	Each	6.0
3064305C JM	RING,RETAINING	Each	12.0
3104392C JM	GASKET-VALVE COVER ISX 2007	Each	1.0
3104392C JM	GASKET-VALVE COVER ISX 2007	Each	1.0
3678506CUM	SCREW,HEX FLANGE HEAD CAP	Each	8.0
3682940CUM	GASKET-EXHAUST MANIFOLD,CENTER	Each	1.0
3683144CUM	CLAMP-V BAND	Each	1.0
3683607CUM	SEAL,MOLDED	Each	1.0
3686358CUM	SHAFT,IDLER	Each	1.0
3687051CUM	CARRIER-SEAL	Each	1.0
3689567CUM	GASKET-CYLINDER HEAD	EA	1.0
3689587CUM	STUD, TURBO MOUNTING	EA	1.0
3689641CUM	IDLER GEAR	Each	1.0
3900630CUM	SCREW.HEX FLANGE HEAD	Each	2.0
3963991CUM	WASHER-SEALING	Each	2.0
4026684CUM	GASKET-OIL PAN	Each	1.0
4026684CUM	GASKET-OIL PAN	Each	1.0
4298975CUM	NUT-LOCK	Each	4.0
4312298CUM	RING,RETAINING	EA	6.0
4393172CUM	SEAL, O RING (oil pick-up tube)	EA	1.0
4393172CUM	SEAL, O RING (oil pick-up tube)	EA	1.0
4984152CUM	SEAL-O RING	Each	6.0
500010011C	OIL-ROTELLA T TRI P 10W30 CJ4 BULK	Each	48.0
BULKOILNB	Bulk Oil Fluid only NB		1.0
500010048C	ROTT4TRIPROT15W40CK4_BULK_A03Q	Each	4.0
BULKOILNB	Bulk Oil Fluid only NB		1.0
5298564CUM	SHIM	Each	6.0
5406187	KIT,UPPER ENGINE GASKET	Each	1.0
5406187CUM	KIT,UPPER ENGINE GASKET	EA	1.0
5633496CUM	KIT,PISTON RING	EA	6.0
5658309RXCUM	HEAD,CYLINDER	EA	1.0
5658309RXCUM-C	HEAD,CYLINDER-Core	EA	1.0
5693706CUM	KIT, LINER	EA	6.0
6374547CUM	SEAL, O RING	EA	2.0
6416892CUM	CLAMP, V BAND	EA	1.0
730393ATC	WASHER-SEALING A/C #8 EPA-Y	Each	2.0
730395ATC	WASHER-SEALING A/C #12 EPA-Y	Each	2.0

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74055X52	Prestone, Command Nitrited Ext life coolant 50/50	Each	8.0
74055X52	Prestone, Command Nitrited Ext life coolant 50/50	Each	3.0
5L NB 1	5L HDPE OR METAL OIL NB		1.0
5L NB 1	5L HDPE OR METAL OIL NB		1.0
90-0012	CLAMP-V BAND 4" EPA-Y	Each	2.0
LF14000NNFLG	FILTER,OIL	Each	1.0
KLFLNB	Kit Filter Long more than 8" NB		1.0
LP55037	CLAMP-C, 4 INCH	EA	1.0
SUBLET PO	PO# egr cooler test		1.0
SUBLET PO	PO# head inspection		1.0

Customer Signature/ Signature de l'acheteur: X_____

(1) Claims for error should be made immediately on receipt of goods. Parts shipped as ordered are non-returnable without permission and are subject to a 25% handling charge. ALL ELECTRICAL PARTS ARE NON-RETURNABLE. All returns must be done within 30 days of receipt of goods and must be in original packaging and in selling condition.// Toute réclamation doit être faite immédiatement apprêt recevoir la marchandise . // Aucun retour ne sera accepté a moins d'une autorisation au préalable et sera sujette a des frais de 25%. LES PIECES ELECTRONIQUE NE SONT PAS RETOURNABLE.
Tous les retours doivent être effectués dans les 30 jours suivant la réception des marchandises et doivent être dans leur emballage d'origine et dans les condition de vente.

(2) Important - Keep this invoice as Paccar parts are warranted for 12 months, including labour if installed in one of our service centres. All cores must be returned within 90 days of invoice date and are subject to inspection by the vendor. ALL WARRANTIES ARE SUBJECT TO INSPECTION BY MANUFACTURER, ALL REJECTIONS WILL BE BILLED BACK TO CUSTOMER // Important – Garder cette facture car les pièces de PACCAR ont une garantie de 12 mois, cela inclus les travaux si installés dans un de nos centre de services. Toute organes doivent être retournés dans les 90 jours suivant la date de facture et sont soumis à l'inspection du vendeur.

(3) TRP Parts for Trucks, Trailers and Buses is a division of Bayview Trucks & Equipment Ltd. // TRP Pièces pour Camions, Remorques et Autobus est une division de Bayview Trucks & Equipment Ltd.

(4) All statements are DUE and payable upon receipt. FINANCE CHARGES will apply if balance is not paid by the 15th of the following month. Finance charges are calculated at a rate of 24% per annum. // Tout Relevé de Compte sont due immédiatement. Si le payement n'est pas reçu au plus tard le 15 du mois suivant, des frais de finances (24% composé annuellement) seront facturé sur tout compte passé du.