

**Quality Mobile Truck & Trailer Repair**

1465 PTH HWY#75
Howden, MB. R5A1K2
Phone: 204-226-7999
Repairs to All Makes of Trucks & Trailers

INVOICE**50025**

Org. Est. # 000406
GST # 841193410 RT0001

INVOICE

Printed Date: 03/06/2024

Work Completed: 03/06/2024

2013 Freightliner - M2 Series - M2-106 - Cummins ISC8.3 CM2250 6 C

Lic # :

Odometer In : 552982

Unit # : 132359

VIN # : 1FVHCYBS6 DHFD0796

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
COOLER, OIL 5284362		1.00	440.00	440.00	Diagnose & Perform in-frame Removed tries, dismantled engine. Assess overheat condition;	68.00	9,724.00
KIT,UPPER ENGINE GASKET 5473339		1.00	575.56	575.56	Found holes in pistons and melted piston rings across all 6 pistons. Piston #1 counter bore worn. #1 Exhaust valve broken.		
THERMOSTAT 5337769		1.00	123.04	123.04	Front camshaft gear broken, suspect someone attempted to pull gear off with puller. Based on condition of unit, recommend full rebuild or engine replacement.		
THERMOSTAT 5273379		1.00	112.30	112.30	Repair counter bore, install cylinder liners, connecting rods, cam bearings, rod bearings, piston nozzles, main bearings.		
GASKET, OIL SUCTION CONNEC 3939352		1.00	8.27	8.27	Replaced oil cooler, thermostats, oil pump, cylinder head, upper cam and gear, front engine seal, and vibration damper. Adjust valves.		
SET,MAIN BEARING (STD) 3945917		1.00	478.49	478.49	Sent out turbo for inspection, turbo failed. Replaced turbo and necessary studs & seals.		
KIT,ENGINE PISTON 4955581		6.00	668.49	4,010.94	Get unit running, perform initial engine break in.		
GASKET, OIL PAN 5332563		1.00	116.48	116.48	Machine counterbore Machine 8.3L Cummins block counter bores for all 6, .071" shims. #643021	1,254.00	
NOZZLE,PISTON COOLING 5405324		6.00	43.46	260.76			
LINER,CYLINDER 5527862		6.00	337.00	2,022.00			
KIT,CON ROD BEARING 5579381		1.00	154.40	154.40			
HEAD, CYLINDER 5529501RX		1.00	12,195.48	12,195.48			
PUMP, OIL 5449240		1.00	968.86	968.86			
MB FREIGHT MB FREIGHT		1.00	427.01	427.01			
WASHER, SEALING 3963990		1.00	8.96	8.96			
SCREW 3900227		2.00	4.02	8.04			
CAMSHAFT GEAR 5284141		1.00	428.61	428.61			
GASKET, OIL COOLER 3918174		1.00	35.92	35.92			
GASKET,LUB OIL CLR COVER 3929011		1.00	45.80	45.80			
CONNECTION, ADAPTER 3969822		2.00	34.63	69.26			
NUT, TURBOCHARGER (ISB) 5263462		4.00	7.49	29.96			

Visit us on the web: www.qmtr.caEmail Address: Info@qmtr.ca

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