

HeavyTek Truck and Trailer

MAIL CHEQUES TO: 56 Dawson Crescent

Sherwood Park AB T8H 1Z6

accounts@heavytek.ca

www.heavytek.ca

GST/HST Registration No.: 73882 1701 RT0001

Business Number 738821701 RT0001



003-69

INVOICE

BILL TO

INVOICE

1494

DATE

23/08/2023

TERMS

Net 30

UNIT NUMBER/MAKE
33502

VIN
1XPTP4EX5FD257676

MILEAGE/HOURS
699913 KM

	DESCRIPTION	TAX	QTY	RATE	AMOUNT
Admin fee	Receive unit, go over customer concerns, open work order	GST	1	30.00	30.00
Labor	Job: *** WORK ALREADY DONE *** - Check engine codes - Found fault for turbo drive actuator - Remove skid plate to access coolant drain - Drain coolant - Remove coolant lines from turbo actuator and remove actuator from turbo - Inspect turbo for seizing - No signs of seizing - Turbo actuator has shorted inside and will need to be replaced	GST	1.50	125.00	187.50
Labor	Job: *** WORK TO BE DONE *** - Install new turbo actuator onto turbo - Perform actuator calibrate/sweep test - Hook up coolant lines to turbo actuator and fill system with coolant - Reinstall skid plate - Run unit to temp - Check for leaks and turbo performance	GST	2	125.00	250.00
Parts purchased	Turbo actuator	GST	1	2,543.00	2,543.00
Shop Supplies	Shop Supplies	GST	1	78.52	78.52

*** CUSTOMER PO 130244***

7020/33502/REN19

We appreciate your business and look forward to helping you again soon

SUBTOTAL

3,089.02

GST @ 5%

154.46

TOTAL

3,243.48

Greg Perez

Rich Laffin

AT THIS TIME WE APPRECIATE PROMPT PAYMENT VIA EFT, EMT, OR CHEQUE.

***MAIL CHEQUES TO:

56 Dawson Crescent, SHERWOOD PARK, AB T8H 1Z6

E-TRANSFER: ACCOUNTS@HEAVYTEK.CA

Page 1 of 2

JBS Mechanical Inc
 Whitecourt Alberta T7S 1N5
 Whitecourt, AB T7S 1N5
 Box 353
 jbsmechanical.service@gmail.com

GST/HST No. 828463240

AP INVOICE SAVED
 MARCY WALKER
 04/16/2026

Invoice



JBS Mechanical Inc.
 1-780-779-6759

AP REVIEWED
 Marcy Walker
 04/16/2026

Invoice #	Date
46856	4/16/2026

P.O. No.	Terms
164786	Net 30- PO R...

Invoice To

Mastec Purnell Canada Inc
 3337 Ave. SW Suite 2000
 Calgary, AB T2P 2Z1

Location	Work Order #	Make/Model	Unit Number
Shop	18183	Peterbilt	33502

Item	Description of Item	Bin	Qty	Rate	Amount
Regular Time	Perform combustion gas test in cooling system and found combustion gases in cooling system which is causing system to over pressure. Pressure in bottle blew coolant 2ft above bottle once tool removed. Removed air to air boot on intake side to check for moisture had none determined head gasket is faulty		1	75.00	75.00
Mobile Time	ENGINE INFRAME -Remove Hood -Evacuate AC -Remove Cooling package -Remove Fan hub -Remove Front gear cover -Remove valve cover -Remove Rockers -Remove Cam gear and Cam -Remove turbo and exhaust manifold -Remove Thermostat housing and Thermostat -Remove intake manifold -Remove Cylinder head Bolts were Seized in and heads stripping when trying to remove them took extra time to remove bolts -Drain oil -Remove oil pan -Remove Rod bearing caps and push out pistons -Remove Oil pump -Remove Crank bearing caps and roll in new bearing one out of time -Remove Fuel tubes and injectors -Remove Cylinder liners -Remove piston cooling nozzles -Have block Cut for new liners and measured -Install New Liners -Remove Piston from Piston rods -Install New Rings onto New pistons -Install New Pistons on rods -Install Piston and rods into cylinders		1	10,680.20	10,680.20
Customer Signature		2% Interest charged on overdue invoices			

Subtotal

GST/HST

Total

Payment

Balance Due

JBS Mechanical Inc
 Whitecourt Alberta T7S 1N5
 Whitecourt, AB T7S 1N5
 Box 353
 jbsmechanical.service@gmail.com

GST/HST No. 828463240

Invoice



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Item	Description of Item	Bin	Qty	Rate	Amount
	-Install Rods onto Crank with new Bearings -Install new piston cooling nozzles - Install old oil pump -Install New Head Gasket -Install old Cylinder head that was tested -Reseal injectors then Install fuel -Install Fuel connector tubes -Install Cam -Install Cam gear and set backlash -Install Rockers and bridges -Set Intake/Exhaust valve Lash -Install Front gear cover -Install old oil pump -Install Oil pan with new gasket and fill with oil -Install valve cover with new gasket -Install Exhaust manifold and Turbo with new gaskets/bolts/studs -Install Thermostat housing and Thermostat -Install Intake manifold with new gasket -Install Fan hub and belts -Install Cooling package and fill with new coolant -Replace fuel filters -Run Engine and confirm no leaks -Install Hood and connect lights -Ordered in and replace broken Fuel filter restriction sensor				
Q21-1033	SENSOR-FUEL FILTER RESTRICTION	Unassi...	1	360.38	360.38
Freight	Freight Parts		1	60.00	60.00
3691476	ELEMENT BREATHER PERMANENT REPLACEMENT	PR 2 D	1	184.773	184.77
5462277	CC PRESSURE SENSOR	Bin 2 F	1	214.23	214.23
3688113	PLUG GEAR COVER	BIN 2 A	1	41.82	41.82
7150604	HEAD BOLT KIT, ISX/X15 3678804 X 4 3678506 X24	Unassi...	1	1,130.40	1,130.40
Out Going Sub ...	Subcontract Services Head inspection		1	2,379.26	2,379.26
Freight	Freight Parts		1	50.00	50.00
Out Going Sub ...	Sub Contract Services for Cylinder liner height Measuring and cutting		1	2,899.27	2,899.26

Subtotal

GST/HST

Total

Payment

Balance Due

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 Whitecourt Alberta T7S 1N5
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1-780-779-6759

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Mastec Purnell Canada Inc
 3337 Ave. SW Suite 2000
 Calgary, AB T2P 2Z1

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Shop	18183	Peterbilt	33502

Item	Description of Item	Bin	Qty	Rate	Amount
7153737	111007153737-CUM ISX SOHC INFRAME KIT-150MM LINER	Unassi...	1	8,346.24	8,346.24
	5693737CUM				
4026684	GASKET OIL PAN	FC FL...	1	459.26	459.26
3104392	GASKET VALVE COVER	Bin 2 I	1	120.73	120.73
LF14001NN	LUBE FILTER ISX 2020 UPGRADE FROM LF14000NN ENV	PR 2 A	1	84.40	84.40
	INCLUDED IN PRICE				
	B40145				
FF5971NN	FUEL FILTER ENV INC. IN PRICE BF46248	PR 1 B	1	118.30	118.30
550046217	SHELL ROTELLA T6 HD MOTOR OIL 5W40	PR 7 F...	2	226.80	453.60
550045390	ROTELLA T6 5W-40 1GAL W/ ENVIRO	PR 7 F...	1	69.47	69.47
50/50NF	COOLANT ROTELLA ELC NF	PR 7 F...	14	19.99	279.86
ATF-1	ATF MD-3 (946ML)	PR 7 A	4	8.41	33.64
4966454	CLAMP V-BAND	Bin 2 J	1	107.19	107.19
Shop Supplies	8% of Base Labour		1	860.41	860.41
	Year 2015				
	VIN 1XPTP4EX5FD257676				
	869966KM				
	18568HR				
Customer Signature _____		2% Interest charged on overdue invoices			

If we have had your wheels off re-torque within 100 km's.
 Flat rate charges may be subjected to a 75% increase for siezed or aftermarket parts.
 A 25% increase in flat rate labor charge may occur due to excessive mud or snow on units.
 Parts warranty subject to manufactures approval.
 If customer does not request old parts back they will be disposed of by JBS Mechanical.
 No return on electrical components or special order parts.
UNAUTHORIZED ENGINE MODIFICATIONS OR DPF DELETES DO NOT QUALIFY FOR WARRANTY

Subtotal	\$29,008.42
GST/HST	\$1,450.42
Total	\$30,458.84
Payment	\$0.00
Balance Due	\$30,458.84


**SUPREME
DIESEL**

Authorization

Bill To MasTec Purnell Canada Inc.
Shaun

Business (587) 259-9600
Home (780) 402-9204 Shaun ****
Email ap@mastecpurnell.com
Plate AB CDS3102
VIN 3C7WRNFL0KG618743

Work Order # 28651
Appointment 8/27/2025 5:38 AM
Promised 8/28/2025 5:00 PM
Service Advisor Pamela
Technician CB

Description 2019 Ram 5500 Base L6 6.7L 408CID VIN L
Odometer 0 In / 0 Out

Concern

Engine Concern

Will need to send in customer engine for a retro fit build

Labor to remove engine and put in crate for shipping for retro-fit. Inspected engine and made parts list. Had to cut all running board hardware to frame supports to lift cab. Took some extra time. Removed front clip and related components. Removed engine with torque converter. spent extra time to remove torque converter. Performed injector testing. Injectors passed available tests. Packed up parts, engine and truck to be (engine) shipped out. Got new engine and towed in unit. Assembled engine, installing original injectors into original locations and re-installed into truck. Replaced parts quoted during repairs and performed grid heater upgrade. Re-assembled cab. Bent a master cylinder balance line in the process, ordered new line. Filled engine with oil. Replaced thermostat. Had to repair thermostat mounting threads, came stripped out in new engine. Repaired CKP butt splices-were corroding. Alternator/AC bracket dowels needed to be cut off. Had to replace CAC boot, was rubbed through. Replaced with one from shop supply. Performed hot re-torque to 130 ft lbs opti torque. Pressure tested cooling system with coolant and confirmed no leaks. Performed break in procedure and test drove unit. Confirmed no leaks/codes. Unit does have a bit of an injector knock. Single cylinder will need to look into. Unit seems to crank after extended rest. Test drove unit again to ensure no air in system. Confirmed no codes/leaks. Charged AC system with refrigerant and added dye to system (no AC refrigerant recovered at dis-assembly). Test drove, all okay. Repair complete.

23 Hour \$165.00 / Hour \$3,795.00 *EG

Labor added for running board hardware, removing torque converter, grid heater upgrade, packing up removed parts, packing up engine to send out and towing unit in and out, mounting threads, CKP butt splices

6 Hours \$165.00 / Hours \$990.00 *EG

SS6707518LB - 6.7 DODGE CUMMINS STREET SERIES LONG BLOCK W/ ARP STUDS (STD/AUTO) 07.5-18 (G56 + 68RFE)

1 Unit \$12,927.00 / Unit \$15,927.00 G

S/N: D5270 INVOICE #: 24411

**Full core credit subject to inspection for damages or fluid not completely drained.

* Includes \$3,000.00 core charge.

CORECNTR Container - Engine Core Container

1 Unit \$0.00 / Unit \$0.00 G

Warranty - Extended Commercial Warranty, 3 Year 96,000 km. 3 years 96,000 kms comes with 18 month or 48,000 kms parts and labor coverage remaining 18 month and 48,000 kms parts only, covers up to \$125/hr shop labor rate to a maximum of \$5000.00

1 Unit \$1,250.00 / Unit \$1,250.00 G

Freight - Freight

1 Unit \$400.00 / Unit \$400.00 G

BIFP67-M - HD flex plate modified to fit 2019-2024 retrofit

1 Unit \$407.26 / Unit \$407.26 G

engine

NPN - Retro fit charge

1 Unit

\$2,000.00 / Unit

\$2,000.00 G

10W30 Oil C - 10W30 Oil Conventional

12.5 Litre

\$10.24 / Litre

\$128.00 G

Chevron Delo 400 SDE

ANTI 50/50 - ANTIFREEZE 50/50 Delo ELC Red Drum Embittered

25 Litre

\$5.18 / Litre

\$129.50 G

57620 - Spin on Oil Filter dodge 03-2023+

1 Unit

\$18.45 / Unit

\$18.45 G

5292744 - THERMOSTAT DODGE CUMMINS 2003-2019 5.9/6.7L

1 Unit

\$194.09 / Unit

\$194.09 G

3975818 - Engine Oil Cooler

1 Unit

\$806.77 / Unit

\$806.77 G

2003-2018 Dodge 5.9/6.7L Cummins DOES NOT COME WITH GASKETS Sell with part # 3977913

1BP00842AA - ADDED ON ****Starter

1 Unit

\$629.20 / Unit

\$629.20 G

68005326AA - ADDED ON*****Dipstick

1 Unit

\$132.71 / Unit

\$132.71 G

68210073AA - ADDED ON ***Dipstick tube

1 Unit

\$196.65 / Unit

\$196.65 G

6509257AA - ADDED ON ****Engine mount nut

1 Unit

\$24.98 / Unit

\$24.98 G

68505584AA - ADDED ON****Adapter plate

1 Unit

\$1,809.50 / Unit

\$1,809.50 G

1041520 - ADDED ON ****KILLER GRID HEATER
UPGRADE KIT DODGE/RAM 6.7L CUMMINS 2500/3500
PICK-UP 3500/4500/5500 CAB & CHASSIS 2007-2024

1 Unit

\$321.17 / Unit

\$321.17 G

68351159AC - Line- no charge

1 Unit

\$0.00 / Unit

\$0.00 G

KL-TF3040 - ATF UNIV F/SYN 946ML

2 Unit

\$17.87 / Unit

\$35.74 G

R134A - R134 A/C Refrigerant

1 Pound

\$31.50 / Pound

\$31.50 G

Sub \$29,227.52**Base quote. Could be more parts and or labor due to broken/seized hardware or technician findings/recommendations.****Service****Injector Testing Per Injector - Dodge**

Test injector flow and return

Labor to test injectors. Injectors passed.

2.74 Hour

\$165.00 / Hour

\$452.10 *EG

Sub \$452.10

Total Parts

\$24,442.52

Total Labor

\$5,237.10

Total Before Taxes & Miscellaneous Charges

\$29,679.62

(*) Shop Supplies

\$120.00 G

(E) Environmental Fee

\$15.00 G

(G) Canadian Goods and Services Tax (GST)

5 %

\$1,490.73

Grand Total**\$31,305.35**

I hereby authorize the repairs to be done along with the required materials and agree that you are not responsible for loss or damage to the vehicle or contents in the case of fire or theft or causes beyond your control. I hereby grant you and your employees' permission to operate the vehicle on the streets and highways or elsewhere for the purpose of testing and or inspection. I acknowledge my indebtedness for the amount of this invoice and acknowledge and agree that in the event of non-payment that the repairer is entitled to liens under any available Repair Liens or Storage Liens Legislation. This information and any other information we have in our data base is restricted to authorized personnel only. This information will be used solely for the current and future service of your vehicle, warranty registration, and any other use required by law. You have a right to a written estimate. A repairer may not charge an amount that is more than ten (10) per cent above that estimate. If you waived your right to an estimate, the repairer must have your authorization of the maximum amount that you will pay for the repairs. The repairer may not charge more than the maximum amount you authorized. In either case, the repairer may not charge for any work you did not authorize.

Customer Signature: _____

*Please send signed authorization to service@supremediesel.ca

Authorization(s)

8/15/2025 4:10 PM

\$26,892.51

In Person / Other

Engine Concern

Injector Testing Per Injector - Dodge

Authorized by Purnell Energy Services Ltd. (R)