**North Western Welding Ltd.**

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GST/HST Registration No.: 781147426RT0001

# INVOICE

BILL TO
PVT Group
93-721071 RR 53
County of Grande Prairie
Alberta T8X 0N4

| | |
|---|---|
| INVOICE | 1196 |
| DATE | 01/04/2026 |
| TERMS | Net 60 |
| DUE DATE | 31/05/2026 |

PAYMENT METHOD
Direct Debit

PO NUMBER
72916

| ACTIVITY | DESCRIPTION | QTY | RATE | AMOUNT |
|---|---|---|---|---|
| Welding | (TQ0013) Gouged off all weld from plate for bearing. Cleaned and prepped new surfaces to be welded. Fit and clamped new plate in place to ensure plate is even and no warping. Tacked plate in place and removed clamps. Welded plate to frame. Cleaned all welds. Cut hole in centre of plate to be able to run lines. Marked and drilled holes in plate for bearing to be bolted. Fit up bearing to ensure proper bolt hole alignment. Cut new plates for corner of the bearing. Fit and welded in place. | 20 | 110.00 | 2,200.00 |
| Travel | | 2 | 110.00 | 220.00 |

| | |
|---|---|
| SUBTOTAL | 2,420.00 |
| GST @ 5% | 121.00 |
| TOTAL | 2,541.00 |
| BALANCE DUE | **$2,541.00** |

**TAX SUMMARY**

| RATE | TAX | NET |
|---|---|---|
| GST @ 5% | 121.00 | 2,420.00 |

*PVT Energy Group Inc.*
93-721071 Range Road 53
County of Grande Prairie, AB, T8X 0N4
Phone: 780-830-0045
Fax: 780-830-5164

Equipment: TQ0013

Work Order #: 52912
Date: 03/26/25

Completed Date: 03/31/25

Year: 2007
Make: Lazer Inox
Model: 1A32-4wcr
Odometer: 1

Serial Number: 2L9TC44257D079437

# Labor

| Category | Description | Mechanic | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|---|---|
| LABOUR INTERNAL (PVT ... | | Hooey, Nathan | 2.00 | 60.00 | 120.00 |
| LABOUR INTERNAL (PVT ... | | Ostrom, Carter | 12.50 | 60.00 | 750.00 |

# Parts

| Description | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|
| 42710558, SLACK ADJUSTER REPAIR KIT | 2.00 | 16.05 | 32.10 |
| S28890, CAM TUBE KIT, INTRAAX (TRAILER) | 4.00 | 48.45 | 193.80 |
| E11866, CAM, 28 SPLINE | 2.00 | 32.25 | 64.50 |
| E11867, CAM, 28 SPLINE | 2.00 | 32.25 | 64.50 |
| SSD6722, BRAKE DRUM16.50X7.00 10 HOLE - SUB PRT# 3600A | 1.00 | 100.85 | 100.85 |
| XSS714707QPK, SHOE KIT, MERITOR Q+ 16.5X7 | 1.00 | 56.65 | 56.65 |
| 40010212, SLACK ADJUSTER 6" FINE SPLINE | 4.00 | 116.65 | 466.60 |

1) B service
Teach Carter to propery inspect brakes and trailer systems. Inspect unit with him. make repair list Nathan -1hr

2) 4th axle ps brakes getting low
Installed new brake shoes, old anchor pins were seized. - Carter(1.5)

3) all slack adjusters need adjusting
Adjusted brakes. - Carter(.5)

4) all index pin bushings worn out
Replaced all index pins and bushings. - Carter(1.5)

5)#3L shock loose
Remove brake pot to access shock bolt and nut. Replace Bolt and nut. Reinstall brake pot Nathan-1hr

6) 1st and 4th axle camtubes failed
Replaced all 4 camtubes with new, old ones were seized. - Carter(4)

7) first and 4th axle slack adjusters need replaced
Installed new slack adjusters. - Carter(3)

| | |
|---|---|
| Total Labor | 870.00 |
| Total Parts | 979.00 |
| Total Returns | .00 |
| Total Sublet | .00 |
| Shop Supplies | 43.50 |

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|---|---|
| Invoice Total | 1,892.50 |

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Phone: 780-830-0045
Fax: 780-830-5164

Equipment: TQ0013

Work Order #: 54088
Date: 05/27/25

Completed Date: 05/31/25

Year: 2007
Make: Lazer Inox
Model: 1A32-4wcr
Odometer: 17,622

Serial Number: 2L9TC44257D079437

# Labor

| Category | Description | Mechanic | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|---|---|
| LABOUR INTERNAL (PVT ... | | Mulcahy, Travis | 8.00 | 60.00 | 480.00 |
| LABOUR INTERNAL (PVT ... | | Gabriel, David | 3.50 | 60.00 | 210.00 |

# Parts

| Description | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|
| S285001650, 5" AXLE DUST SHIELD TRAILER | 1.00 | 34.00 | 34.00 |
| AL919338, MODULE, ECU | 1.00 | 373.10 | 373.10 |
| AL430668, VALVE, ABS | 1.00 | 581.00 | 581.00 |
| ABS919803, ABS SENSOR EXTENSION, STRIAGHT | 1.00 | 17.60 | 17.60 |
| FT12149, AIR TANK | 1.00 | 202.25 | 202.25 |
| 577.A5341, ABS SENSOR KIT, 90DEG 1.8M | 1.00 | 44.29 | 44.29 |
| TV12105U, Valve, DRAIN w/ 62" cable & 1/4" NPT | 1.00 | 6.89 | 6.89 |

1) A SERVICE
Performed A service and greased. - Travis(1)

2) AXLE #3 RIGHT SIDE MUDFLAP MISSING
Mudflap torn and and antisail bracket broken axle #3 right hand side. Replaced mudflap and antisail bracket. - Travis(1)

3) ABS LIGHT ON
Checked abs, has codes for lhs wheel speed sensor axle #2. Trailer cord corroded badly. Replaced male plug. Removed wheels axle #2 lhs, replaced sensor and extension. Speed sensor code out, but has unidentified code now, needs new abs ecm. - Travis(4.5)
Removed air lines and abs wires. Removed valve, swap brackets to new valve, get new fittings, install valve, air lines and abs wires, light went out. - DJ(2.5)

4) LOAD LINE HANGER
Pivot bolt on load line hanger worn badly. Snap hooks for load line and vent line almost worn through. Replaced pivot bolt and both snap hooks. - Travis(1.5)

5) DUSTSHIELD AXLE #4 LHS
Installed new dustshield. - DJ(.5)

6) INSTALL DRAIN VALVE ON AIR TANK
Installed drain valve. - DJ(.5)

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|---|---|
| Total Labor | 690.00 |
| Total Parts | 1,259.13 |
| Total Returns | .00 |
| Total Sublet | .00 |
| Shop Supplies | 34.50 |

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|---|---|
| Invoice Total | 1,983.63 |

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County of Grande Prairie, AB, T8X 0N4
Phone: 780-830-0045
Fax: 780-830-5164

Equipment: TQ0013

Work Order #: 55956
Date: 08/20/25

Completed Date: 08/29/25

Year: 2007
Make: Lazer Inox
Model: 1A32-4wcr
Odometer: 38,373

Serial Number: 2L9TC44257D079437

# Labor

| Category | Description | Mechanic | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|---|---|
| LABOUR INTERNAL (PVT ... | | Sparrow, Mick | 28.00 | 60.00 | 1,680.00 |
| LABOUR INTERNAL (PVT ... | | Mulbah, David F | 23.00 | 60.00 | 1,380.00 |

# Parts

| Description | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|
| 24X24, 24X24 MUDFLAP BLACK | 1.00 | 30.25 | 30.25 |
| SSD6722, BRAKE DRUM16.50X7.00 10 HOLE - SUB PRT# 3600A | 6.00 | 100.85 | 605.10 |
| XSS714707QPK, SHOE KIT, MERITOR Q+ 16.5X7 | 6.00 | 56.65 | 339.90 |
| S-28890, S-CAM TUBE, 16.5" | 4.00 | 48.45 | 193.80 |
| E11867, CAM, 28 SPLINE | 2.00 | 32.25 | 64.50 |
| E11866, CAM, 28 SPLINE | 2.00 | 33.95 | 67.90 |
| 0091205, TOP WIND TRAILER JACK | 1.00 | 94.05 | 94.05 |
| 6WF4-B, WING COUPLER BODY, 1/2" | 2.00 | 69.97 | 139.94 |
| W6F4-B, WING COUPLER, 1/2" | 2.00 | 45.83 | 91.66 |
| 352-4009, HUBCAP GREASE | 1.00 | 30.15 | 30.15 |
| 40010212, SLACK ADJUSTER 6" FINE SPLINE | 3.00 | 116.65 | 349.95 |
| CP1, PIN CLEVIS, 1/2" | 4.00 | .97 | 3.88 |
| 67090, PIGTAIL 3 WIRE 90 | 1.00 | 2.22 | 2.22 |
| G6002, LAMP, RED OVAL LED 6" | 1.00 | 25.00 | 25.00 |
| SKIDDD, U-MOUNT WHEEL INDICATOR PACK OF 4 | 1.00 | 22.95 | 22.95 |
| 92420, 6" OVAL GROMMET | 1.00 | 2.29 | 2.29 |

1) CVIP AND VK INSPECTION
Performed through inspection of unit, measure push rod travel. Jack up, remove tires/brake drums, inspect and measure brake drums and shoes. Check tri functional bushings, list any additional repairs. - Mick(8.5)
Wash and installed wheels, torqued to spec and set brakes. Correct tire pressures, go over unit to ensure all repairs were completed. - Mick(5)

2) Complaint: Brake job on axles 1,2,3
Cause: wear
Correction: Removed brake shoes from axle 1,2,3 on both ps and ds - DM(2)
Replaced worn brake shoes and drums on axle 1,2 and 3. - Mick(2)
Installed new brake shoes on axle 1,2 and 3 both ps and ds. Replaced all brake drums on axle 1,2 and 3 on both sides. Installed tires, adjust brakes. - DM(10)

3) Complaint: Reflective tape
Cause: worn, peeling
Correction: Scrape off old tape and cleaned up surface and installed new tape. - Mick(2)
Removed and replaced dot tape on lower rear bumper. - Mick(1.5)

4) Complaint: LF3 mudflap

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Cause: ripped
Correction: Axle 3 mudflap ripped, cut off rounded bolts and replaced with new bolts and mud flap. - Mick(1)

5) Complaint: S cams and tubes on axles 2 and 3
Cause: worn
Correction: S cams and tubes found to be worn during inspection. Ordered parts and replaced them, 3 slack adjuster seized/worn, replaced with new ones when installed s cam. - Mick(3)
Removed worn out s cams and slack adjusters from axle #2 and #3 ps and ds. Removed anchor pins and clean pin holes. Installed new anchor pin all axles(2and3). Installed s cams, slack adjusters on axle #3 ps and ds. - DM(7)

6) Complaint: Coolant couplers leaking
Cause: couplers leaking
Correction: Replaced leaking couplers for coolant at the front of the trailer and installed new wing coupler tip at the rear of the truck. Replaced broken marker light on ds rear end. Replaced broken wheel hub cap on axle #3 ds with new gasket. - DM(2.5)

7) Complaint: Rear end signal/marker light out
Cause: corroded
Correction: Replaced light. - DM(.5)

8) Complaint: Trailer reach landing gear missing
Cause: missing
Correction: Installed new landing gear on trailer reach. - DM(1)

9) Complaint: Top hatch covers bolts/wing nuts seized
Cause:
Correction: 4 hatch cover bolts flagged by tank inspector for being seized. Ordered 4 new bolts, removed old ones. Installed new ones, tapped 2 wing nuts, got new ones, installed all 4 with never seize. - Mick(2.5)

| | |
|---|---|
| Total Labor | 3,060.00 |
| Total Parts | 2,063.54 |
| Total Returns | .00 |
| Total Sublet | .00 |
| Shop Supplies | 153.00 |
| Invoice Total | 5,276.54 |

*PVT Energy Group Inc.*
93-721071 Range Road 53
County of Grande Prairie, AB, T8X 0N4
Phone: 780-830-0045
Fax: 780-830-5164

Equipment: TQ0013

Work Order #: 61256
Date: 03/21/26

Completed Date: 04/03/26

Year: 2007
Make: Lazer Inox
Model: 1A32-4wcr
Odometer: 84,353

Serial Number: 2L9TC44257D079437

# Labor

| Category | Description | Mechanic | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|---|---|
| LABOUR INTERNAL (PVT ... | | Colley, Jason | 10.50 | 60.00 | 630.00 |
| LABOUR INTERNAL (PVT ... | | Gabriel, David | 11.50 | 60.00 | 690.00 |
| LABOUR INTERNAL (PVT ... | | Ferron, Robert | 3.00 | 60.00 | 180.00 |
| LABOUR INTERNAL (PVT ... | | Colley, Jason | 12.00 | 60.00 | 720.00 |
| LABOUR INTERNAL (PVT ... | | Colley, Jason | 12.00 | 60.00 | 720.00 |

# Parts

| Description | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|
| 1038300001030, BALL RACE 20TO BR-S-20-11-U-2 DRILLED | 1.00 | 1,913.75 | 1,913.75 |
| 2201040, JUNCTION BOX | 2.00 | 11.80 | 23.60 |
| 15-730, 7 WAY PLUG | 1.00 | 12.29 | 12.29 |
| 15-830, PLUG, ABS METAL | 1.00 | 26.50 | 26.50 |
| 6595, LINKAGE 15" | 1.00 | 14.10 | 14.10 |
| VS-227, HEIGHT CONTROL VALVE, NON DELAY | 1.00 | 73.85 | 73.85 |
| 4205N-04-04, JIC FM CRIMP FITTING | 10.00 | 4.04 | 40.40 |
| 4245-04-04, JIC FM 45 ELBOW CRIMP | 2.00 | 9.95 | 19.90 |
| 122-04, #4 HYDRAULIC HOSE | 20.00 | 3.42 | 68.40 |

1) UPPER COUPLIER INSPECTION. (Jason - 8.5HRS) MAR 30- (Jason - 12HRS) MAR 31-(Jason - 12HRS)
Cause: Annual inspection
Correction: (The converter was already removed and washed). Removed the upper plate and turn table clean the dirty and rust off the bottom plate using a wire wheel on a grinder, torch and air hammer before applying 2 coats of primer to protect the
metal. the upper plate was then cleaned using the same method and also got 2 coats of primer. the new turn table was mounted the the bottom plate but when the upper plate was installed the bearing wouldn't turn anymore (the turn table was
removed and the flatness of the bottom plate was checked - the plate was warped and no long plate in most places).
The lower turntable plate was replace over the weekend so i had to remount turn table and replaced and the damaged airlines under unit. Install air and service valve that was removed during the lower plate welding and install all airlines to valve.
Replace the main 7 wirecord after seeing how much repairs it hard and installed a junction box so the next time the converter is removed it helps to make the process easier and also if the wire between the truck and trailer gets damaged its easier to
replace. Hook to unit with service truck and place the converter back under trailer then adjust all the converter brakes. clean the upper mounting surfaces then lower the trailer back on to the converter then securing them with 68 mounting bolts.
Connect and the airlines from trailer to converter and all wires to ABS module and or sensors the air up system to function test and check for leaks (Leveling was not working properly). Drain air system and install pressure guage in tank to check the
level valve source pressure ( tank pressure was above 100PSI). Replace leveling valve and function test (Good- valve

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work as it should). function test all lights, titan system and air system (All good).
Remove bolt and lines and wired on turn table. - Rob(2)
Removed bogie assembly. - Rob(1)
Get turn table ready and lift tank for upper coupler inspection. - DJ(1.5)
Wire in 7 way plug, run new ABS wire to junction box on fender, wire in new ABS plug. Install and wire in new junction box on fender. Install cover on front of trailer. Install fittings on grease line brackets, bolt up brackets, make up grease lines for turn table, install lines and grease turn table, clean up tools. - DJ(10)

2) Complaint: Install remote grease lines. (Jason - 2HRS)
Cause: Old ones were removed and never reinstalled
Correction: Fabricate new manifold to house grease fittings and fittings in turn table to run grease fittings to (lines not made yet)

| | |
|---|---|
| Total Labor | 2,940.00 |
| Total Parts | 2,192.79 |
| Total Returns | .00 |
| Total Sublet | .00 |
| Shop Supplies | 147.00 |
| Invoice Total | 5,279.79 |

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93-721071 Range Road 53
County of Grande Prairie, AB, T8X 0N4
Phone: 780-830-0045
Fax: 780-830-5164

Equipment: TQ0013

Work Order #: 65342
Date: 09/18/26

Completed Date: 09/28/26

Year: 2007
Make: Lazer Inox
Model: 1A32-4wcr

Serial Number: 2L9TC44257D079437

# Labor

| Category | Description | Mechanic | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|---|---|
| LABOUR INTERNAL (PVT ... | B service | Ostrom, Carter | .50 | 100.00 | 50.00 |
| LABOUR INTERNAL (PVT ... | B service | Gabriel, David | 1.50 | 100.00 | 150.00 |
| LABOUR INTERNAL (PVT ... | License plate light | Ostrom, Carter | 1.00 | 100.00 | 100.00 |
| LABOUR INTERNAL (PVT ... | A4 tri-functional bushings | Padillon, Michael | 6.50 | 100.00 | 650.00 |
| LABOUR INTERNAL (PVT ... | A3 D/S shock | Ostrom, Carter | 1.50 | 100.00 | 150.00 |
| LABOUR INTERNAL (PVT ... | Brake lights | Gabriel, David | 1.00 | 100.00 | 100.00 |
| LABOUR INTERNAL (PVT ... | A3 tri-functional bushings | Jackson, Braydon | 4.50 | 100.00 | 450.00 |
| LABOUR INTERNAL (PVT ... | Air bags, strip down | Ebiuwhe, Emman... | 1.50 | 100.00 | 150.00 |
| LABOUR INTERNAL (PVT ... | Air bags, axles 1 and 2 | Mulbah, David F | 10.50 | 100.00 | 1,050.00 |
| LABOUR INTERNAL (PVT ... | Air bags, axles 3 and 4 | Bursey, Dakota | 4.00 | 100.00 | 400.00 |

# Parts

| Description | Quantity/Hours | Price/Rate | Amount |
|---|---|---|---|
| 67050, PIGTAIL, 2 WIRE PLUG IN | 1.00 | 1.45 | 1.45 |
| 60261, LAMP, LICENSE PLATE | 1.00 | 4.13 | 4.13 |
| 85000, SHOCK, FLEETLINE/GABRIEL | 1.00 | 46.20 | 46.20 |
| S24691, PIVOT, BUSHING KIT | 2.00 | 166.80 | 333.60 |
| S24679, PIVOT BOLT, KIT QUICK-A | 4.00 | 50.91 | 203.64 |
| S21099, WEAR PAD, HENDRICKSON | 8.00 | 15.55 | 124.40 |
| AS8091P, AIR BAG | 7.00 | 113.14 | 791.98 |

1) Complaint: B Service.
Cause: Preventative maintenance.
Correction: B service. Greased unit. - (Carter .5 hr)
Correction: B service, inspected unit. - (David G 1.5 hrs)

2. VQC

3) Complaint: License plate light out.
Cause: Corrosion in wiring.
Correction: Corrosion in wiring. Installed new pigtail and tested, fixed corroded wires and installed new light. - (Carter 1 hr)

4) Complaint: 4th axle tri-functional bushings worn out.
Cause: Wear and tear.
Correction: Removed and replaced new tri-functional bushings and kits. Properly aligned axle #3 and #4. Reinstalled all tires on axle #3 and #4, both sides. - (Mike 4.5 hrs)
Correction: Continued the same job the following day. - (Mike 2 hrs)

5) Complaint: 3rd axle D/S shock.
Cause: Shock leaking.
Correction: Shock leaking. Removed old shock, inner nut broke off. Removed brake pot to get access to nut, removed shock and installed new one. Reinstalled brake pot and adjusted brakes. - (Carter 1.5 hrs)

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6) Complaint: Brake lights not working.
Cause: Corrosion in the trailer cord.
Correction: Corrosion in trailer cord. Cleaned up pins, brake lights work. - (David G 1 hr)

7) Complaint: 3rd axle tri-functional bushings.
Cause: Bushings out of position rather than worn through. They were reset in the axle rather than replaced.
Correction: Dropped A3 and inspected bushings. Reset bushings in the axle, cleaned up hangers and put axle back in place. - (Braydon 4.5 hrs)

8) Complaint: 1L, 1R, 2L, 3L, 3R, 4L and 4R air bags weathered / deteriorated.
Cause: Weathered and deteriorated with age.
Correction: 4L and 4R air bag bolts were removed and hose disconnected. - (Emmanuel 1.5 hrs)
Correction: Removed the worn out air bags on axle #1 D/S and P/S. Removed axle #2 D/S air bag. Replaced all three air bags, installed tires and torqued all the wheels. - (David M 10.5 hrs)
Correction: Replaced air bags on axle 3 and 4. - (Dakota 4 hrs)

| | |
|---|---|
| Total Labor | 3,250.00 |
| Total Parts | 1,505.40 |
| Total Returns | .00 |
| Total Sublet | .00 |
| Shop Supplies | 162.50 |
| Invoice Total | 4,917.90 |