

**TOROMONT**www.toromontcat.com  
175 Akerley Blvd, Dartmouth, NS B2Y 3Z6 (902) 468-0581**SOLD TO:**IRVING PULP & PAPER, LTD.  
300 UNION ST  
PO BOX 5777  
SAINT JOHN NB E2L 4Z2**INVOICE NUMBER****WOAD0401555****INVOICE DATE****29-05-20**

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	1
MAKE	MODEL	SERIAL NO.	M/HRS	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

CCR - D8R - 7XM04041

## SEGMENT: 01

STEAM CLEAN MACHINE AND COMPONENTS THROUGHOUT  
REBUILDSTEAM CLEANED MACHINE AND COMPONENTS THROUGHOUT  
REBUILD PROCESS.

FIRM ALL

660433.00 \*

SEGMENT 01 TOTAL

660433.00 T

## SEGMENT: 02

## DISASSEMBLE MACHINE

DRAINED THE TRANSMISSION OIL, REMOVED THE AXLES FROM THE FINAL DRIVES AND THE TRANSMISSION. DISCONNECTED THE DIRECTION AND SPEED CABLES FROM THE TRANSMISSION. REMOVED THE TRANSMISSION. DRAINED THE COOLANT AND HYDRAULIC OIL FROM THE MACHINE. REMOVED THE ENGINE ENCLOSURE. REMOVED THE LIFT CYLINDER HOSES AND REMOVED THE CYLINDERS AND DELIVERED THEM TO SPEC. THE RADIATOR SUPPORT WAS REMOVED. DISCONNECTED ALL WIRES AND HOSES ATTACHED TO BOTH SIDES OF THE ENGINE. REMOVED THE POWER TRAIN HOSES. THE ENGINE, TORQUE CONVERTER AND ALL THE PUMPS WERE REMOVED AS A COMPLETE UNIT. THE OIL WAS DRAINED FROM BOTH RECOIL ASSEMBLIES AND THE PIVOT SHAFT. THE TRACKS WERE REMOVED AND THE TRACK FRAMES REMOVED. THE FINAL DRIVES WERE DRAINED OF OIL AND REMOVED. THE FUEL WAS DRAINED FROM THE TANK AND THE TANK REMOVED. THE BATTERIES WERE REMOVED AND THE BATTERY BOX REMOVED. THE WINDOW WASH JUG AND PIVOT SHAFT OIL JUG WERE DRAINED AND REMOVED. THE ROPS WAS REMOVED. DISCONNECTED THE COMPONENTS ASSOCIATED WITH CAB. REMOVED THE CAB AND PUT ON STANDS. THE HOSES AND REMAINING ELECTRICAL HARNESSES IN THE FRAME WERE REMOVED. REMOVED THE PLATFORM ASSEMBLIES FROM THE FRAME. FINISHED REMOVING REMAINING HOSES ATTACHED TO

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INVSRL1-2020-04-05

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THE FRAME. REMOVED CAB SUPPORT BRACKET FROM THE FRAME. REMOVED THE PIVOT SHAFT. MOVED THE FRAME TO THE STEAM BAY. DISASSEMBLED THE CAB. SEPARATED THE TOP SECTION FROM THE BOTTOM SECTION OF THE CAB. DISASSEMBLED THE LOWER CAB SECTION. STRIPPED COMPONENTS FROM THE DASH ASSEMBLY. DISASSEMBLED THE HEATER UNIT. SANDED AND PAINTED THE FRAME AND REBUILT IT DISASSEMBLED THE MAIN CONTROL VALVE. CLEANED COMPONENTS.

1	126-7914	SWIVEL-HOSE	000	
1	276-7018	KIT CAP PLUG	000	
		FIRM PARTS		.00 *
		SEGMENT 02 TOTAL		.00 T

**SEGMENT: 03****REPLACE ENGINE WITH REMAN**

SENT ENGINE TO TOROMONT REMAN CENTER FOR OVERHAUL AND INSTALLED IN MACHINE WHEN IT ARRIVED BACK.

1	0L-1013	NUT	000	
1	0R-3615	ALT GP REMFG	000	
1		DEPOSIT CHG		
1-		ALT GP REMFG		
1	0S-0175	PIN	000	
4	0S-1589	CAP SCREW	000	
2	1A-4790	WASHER	000	
1	1A-9252	END	000	
2	1B-0676	PIN	000	
4	1B-8706	KEY	000	
1	1K-5888	SPACER	000	
1	1P-9390	GASKET	000	
1	1S-0994	CLIP	000	
1	1W-3088	CLAMP	000	
1	1W-3153	ORIFICE	000	
1	2A-1736	HANDLE	000	
1	2B-0941	SPACER	000	
1	2K-0400	YOKE END	000	
10	2K-4973	NUT	000	
2	2L-6267	NUT	000	
10	2M-1538	STUD	000	
4	2M-5173	SEAL	000	
1	2S-2053	CLIP	000	

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1	2S-2053	CLIP	000
1	2S-6091	DOWEL	000
1	2S-6151	GASKET	000
1	2W-3376	SCREW	000
2	3B-4610	COTTER PIN	000
2	3B-4615	COTTER PIN	000
1	3B-4617	COTTER PIN	000
1	3B-4618	COTTER PIN	000
1	3B-8485	FITTING	000
1	3B-8489	ADAPTER STR	000
1	3E-2030	SWITCH GP	000
2	3J-1907	SEAL	000
1	3J-1907	SEAL	000
1	3J-7354	SEAL O RING	000
1	3J-7354	SEAL O RING	000
1	3K-0360	SEAL	000
6	3K-0360	SEAL	000
1	3K-0360	SEAL	000
1	3S-8664	CLIP	000
6	3T-3434	PLUG	000
1	3W-4215	ROD AS	000
1	3Y-2888	ADAPTER-STR	000
1	4B-6493	SPRING	000
2	4D-4829	BEARING	000
1	4D-6565	WIRE A	000
2	4D-7733	CLIP	000
1	4F-4873	GASKET	000
1	4K-8603	PLUG	000
1	4N-1059	GASKET	000
2	4N-1419	GASKET	000
1	4N-3841	GASKET	000
1	4N-8225	PULLEY	000
1	4S-5367	MOUNT AS	000
1	4T-9905	ADAPTER	000
1	5F-0149	RING	000
1	5G-4109	SCREEN	000
1	5H-7152	SPRING	000
1	5J-5315	END	000
1	5L-3233	FITTING	000
5	5M-2894	WASHER	000
2	5M-2894	WASHER	000
1	5M-8009	PIN	000
1	5M-9735	SEAL	000
1	5P-1075	WASHER	000
24	5P-1075	WASHER	000
4	5P-1075	WASHER	000

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79	5P-2817	CM-HOSE STK	000		
2	5P-2948	CONNECTOR	000		
1	5P-4116	WASHER	000		
1	5P-4116	WASHER	000		
2	5P-4869	CLAMP	000		
1	5P-5630	M-TUBE STK	000		
1	5P-6313	NUT	000		
1	5P-6314	SLEEVE	000		
1	5P-6315	ELBOW	000		
6	5P-8245	WASHER-HARD	000		
6	5P-8245	WASHER-HARD	000		
18	5P-8247	WASHER	000		
4	5P-8247	WASHER	000		
4	5P-8249	WASHER	000		
3	5P-9297	CLIP	000		
2	6B-1124	BEARING	000		
1	6I-2505	ELEMENT AS	000		
1	6I-2506	ELEMENT AS	000		
1	6K-6967	ADAPTER	000		
1	6N-5926	SENDER-TEMP	000		
1	6N-7692	GASKET	000		
8	6N-8863	WASHER	000		
9	6N-8863	WASHER	000		
1	6T-2724	BRACKET A	000		
1	6V-0852	CAP	000		
1	6V-8077	ELBOW	000		
2	6V-8397	SEAL	000		
1	6V-8398	SEAL O RING	000		
1	6Y-0145	PLATE LOCK	000		
2	6Y-2065	MOUNT AS	000		
1	6Y-4687	BRACKET A	000		
1	7C-2991	EJECTOR A	000		
1	7C-9001	V-BELT	000		
1	7D-1089	CLIP	000		
3	7D-1089	CLIP	000		
1	7D-1553	CLIP	000		
1	7D-1553	CLIP	000		
1	7D-1553	CLIP	000		
1	7G-5320	ELBOW	000		
1	7M-1674	ELEMENT	000		
2	7M-6955	GASKET	000		
1	7N-5686	CLAMP	000		
1	7N-5959	SPRING	000		
1	7S-8817	PRESCREENR A	000		
1	7T-8578	HOSE A	000		
1	7T-8614	HOSE A	000		

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1	7U-6358	SHIM	000		
1	7W-0878	HOSE A	000		
1	7W-2735	GASKET	000		
1	7W-9156	ELBOW A	000		
1	7X-0289	BOLT	000		
1	7X-0290	BOLT	000		
1	7X-0345	BOLT	000		
4	7X-0394	BOLT	000		
1	8B-2327	RING	000		
1	8E-0599	HARNES A	000		
1	8E-4406	BRACKET A	000		
1	8E-4745	SPRING	000		
4	8F-7702	SEAL	000		
2	8H-9182	ROLLER	000		
2	8H-9186	SPRING	000		
1	8L-5008	ELBOW	000		
1	8M-1869	PLUG	000		
1	8M-2773	CLIP	000		
2	8M-6701	WASHER	000		
1	8M-7066	GASKET	000		
1	8N-2694	INDICATOR	000		
1	8S-2388	HOSE A	000		
1	8T-0081	VALVE	000		
2	8T-0741	SEAL	000		
2	8T-0798	BEARING	000		
2	8T-1177	BEARING	000		
1	8T-4121	WASHER-HARD	000		
1	8T-4122	WASHER	000		
2	8T-4223	WASHER	000		
11	8T-4896	WASHER	000		
47	8T-4896	WASHER	000		
6	8T-4896	WASHER	000		
1	8T-5353	DOWEL	000		
1	8T-6639	VALVE	000		
1	8T-6639	VALVE	000		
1	8T-8730	SOCKET-CONNE	000		
1	9F-4337	WIRE A	000		
1	9F-4337	WIRE A	000		
1	9G-0682	HOSE A	000		
1	9G-2324	BAR	000		
2	9L-9132	WASHER	000		
2	9L-9132	WASHER	000		
5	9M-2904	CLAMP	000		
3	9M-2904	CLAMP	000		
1	9N-3645	STUD	000		
1	9P-7121	STRAINER	000		

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AA	D8R	07XM04041	37921.0	89213-5443-RT0001	
1	9Q-3668	V-BELT-BANDE	000		
2	9S-1303	PIN	000		
1	9W-9916	PAD	000		
2	9W-9917	RING	000		
1	9W-9925	CUP	000		
1	091-9915	WASHER-HARD	000		
1	10R-9815	MOTOR G ELEC	000		
1		DEPOSIT CHG			
1-		MOTOR G ELEC			
1	108-8706	BRACKET	000		
1	116-2100	BRACKET A	000		
1	118-5618	HOSE AS	000		
1	121-4863	HOSE	000		
2	124-1954	COUPLING	000		
2	124-1956	COUPLING	000		
1	124-1956	COUPLING	000		
1	124-2005	COUPLING	000		
2	124-2114	COUPLING	000		
2	124-2121	COUPLING	000		
8	144-0367	CLAMP	000		
1	154-9023	VALVE-SAMPL	000		
1	165-3929	BOLT-HEX HEA	000		
2	169-1644	BOOT-ROD END	000		
1	200-3199	MUFFLER AS	000		
1	203-3220	SWITCH AS-TE	000		
1	203-3222	SWITCH AS-TE	000		
1	228-9598	GUARD AS.	000		
1	315-4156	SHIELD	000		
1	317-0719	BRACKET AS	000		
1	318-0825	HOSE AS.	000		
9	371-8115	CM HOSE BULK	000		
76	371-8115	CM HOSE BULK	000		
11	371-8946	CM HOSE BULK	000		
11	371-8946	CM HOSE BULK	000		
11	371-8949	CM HOSE BULK	000		
11	371-8949	CM HOSE BULK	000		
2	396-2005	GLASS-SAFETY	000		
24	423-1982	IN HOSE BLK	000		
110	456-8430	HOSE BK	000		
450	456-8452	HOSE BK	000		
250	456-8452	HOSE BK	000		
1	2225432X	ENGINE D8R	502		
		FIRM PARTS			.00 *
		SEGMENT 03 TOTAL			.00 T

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**SEGMENT: 04**

REPLACE TRANSMISSION WITH REMAN

SENT TRANSMISSION TO TOROMONT REMAN CENTER FOR  
 OVERHAUL AND INSTALLED IN THE MACHINE WHEN IT  
 ARRIVED BACK.

1	1058185X	TRANSMISSION D8 502 FIRM PARTS	.00 *
SEGMENT 04 TOTAL			.00 T

**SEGMENT: 05**

REPLACE TORQUE CONVERTER WITH REMAN

SENT TORQUE CONVERTER TO TOROMONT REMAN CENTER FOR  
 OVERHAUL AND INSTALLED IN THE MACHINE WHEN IT  
 ARRIVED BACK

1	1103391X	TORQUE CONVERTE 502 FIRM PARTS	.00 *
SEGMENT 05 TOTAL			.00 T

**SEGMENT: 06**

OVERHAUL RIGHT FINAL DRIVE AND BRAKE

DISASSEMBLED RIGHT SIDE FINAL DRIVE AND BRAKE.  
 PRESSED APART BOTH FINAL DRIVE CARRIERS, AND  
 REMOVED BEARING RACES FROM GEARS. CLEANED AND  
 INSPECTED ALL PARTS. THE SPINDLE FOR THE FINAL  
 DRIVE WAS CRACKED AT ONE OF THE BOTH HOLES WHERE  
 THE RETAINER BOLTS ON. THE RING GEAR, THREE  
 PLANETARY GEARS AND SUN GEAR HAD PITTING ON THE  
 TEETH IN THE PLANETARY FOR THE BRAKES. ASSEMBLED  
 BOTH FINAL DRIVE CARRIERS WITH NEW BEARINGS AND  
 RACES AND PRESSED TOGETHER. CLEANED HUB AND  
 INSTALLED NEW BEARING RACES, INSTALLED NEW DUO  
 CONE SEALS AND INSTALLED HUB ONTO NEW SPINDLE. SET  
 BEARING PRELOAD FOLLOWING PROCEDURE IN SIS.  
 INSTALLED RING GEAR AND INSTALLED BOTH PLANETARY  
 CARRIERS INTO FINAL DRIVE. ASSEMBLED BRAKES WITH

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NEW SEALS BEARINGS AND FRICTION DISKS. INSTALLED  
NEW RING GEAR, THREE NEW PLANETARY GEARS AND NEW  
SUN GEAR IN THE PLANETARY FOR THE BRAKES. THE  
PLANETARY CARRIER FOR THE BRAKES HAD TO BE  
MACHINED FOLLOWING A SERVICE LETTER TO ALLOW THE  
NEW SUN GEAR TO FIT IN THE CARRIER. INSTALLED  
BRAKES ONTO FINAL DRIVE.

13	1D-4628	CAP SCREW	000
13	1D-4628	CAP SCREW	000
8	1M-7911	CUP	000
8	1M-7912	CONE-ROLLER	000
1	2R-0098	SEAL O RING	000
1	2R-0098	SEAL O RING	000
1	2S-4078	SEAL	000
4	3D-2895	SEAL	000
2	3E-4354	BALL	000
3	3K-0360	SEAL	000
2	3K-0360	SEAL	000
3	3S-2708	PIN	000
1	3T-5923	RETAINER	000
1	3W-1852	RING	000
1	5F-2465	CUP	000
1	5F-7054	SEAL	000
15	5K-8454	BOLT	000
6	5M-0578	BEARING A	000
6	5M-2894	WASHER	000
18	5P-8245	WASHER-HARD	000
26	5P-8249	WASHER	000
1	5P-8472	RING-RET	000
2	5S-7383	BOLT	000
1	6D-9953	PIN	000
6	6F-6673	SEAL	000
2	6F-6673	SEAL	000
1	6J-7836	RING	000
1	6P-5317	RING	000
1	6V-0662	CUP	000
1	6V-0663	CONE	000
1	6V-0664	CONE	000
1	6V-3298	PLUG	000
1	6Y-0859	SEAL GP-DUO	000
1	6Y-2704	SPRING	000
1	6Y-4003	RING	000
4	6Y-9373	DISC	000
1	7G-5831	RING	000
1	7T-1885	RING	000
2	7T-2530	RING	000

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3	7T-8136	SHAFT	000		
8	7T-9526	CONE	000		
8	7T-9527	CUP	000		
1	7X-4777	SEAL	000		
2	8D-4771	SEAL	000		
4	8E-7534	RETAINER	000		
6	8E-8307	DISC	000		
1	8J-1665	SEAL O RING	000		
1	8M-4438	SEAL O RING	000		
1	8S-0527	PLUG	000		
6	8T-4223	WASHER	000		
8	8T-4896	WASHER	000		
2	8T-4896	WASHER	000		
1	9H-0846	SEAL O RING	000		
2	9S-8005	PLUG	000		
2	9S-8005	PLUG	000		
1	9W-3232	RETAINER	000		
2	9W-7925	BEARING	000		
2	9W-7926	BEARING	000		
16	034-3557	BOLT	000		
3	244-2310	GEAR-PLANET	000		
1	303-8804	GEAR-RING	000		
1	306-0278	GEAR AS.-SUN	000		
1	390-9923	SPINDLE	000		
		FIRM PARTS			.00 *
		SEGMENT 06 TOTAL			.00 T

**SEGMENT: 07**

**OVERHAUL LEFT FINAL DRIVE AND BRAKE**

REPLACE HYDRAULIC HOSES AND FITTINGS ON MACHINE AND PROPERLY MOUNT IN POSITION. DISASSEMBLED FINAL DRIVE AND BRAKE ASSEMBLY FOR OVERHAUL. REPLACED ALL PARTS LISTED IN CERTIFIED REBUILD. ASSEMBLED FINAL DRIVE AND BRAKE ASSEMBLY AS PER CAT SPECS .

21	0L-1143	CAP SCREW	000		
13	1D-4628	CAP SCREW	000		
13	1D-4628	CAP SCREW	000		
8	1M-7911	CUP	000		
8	1M-7912	CONE-ROLLER	000		
1	2B-0947	BOLT	000		
1	2K-5069	CUP	000		
1	2K-9295	CONE	000		

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 SAINT JOHN NB E2L 4Z2

<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	10
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	2R-0098	SEAL O RING	000
1	2R-0098	SEAL O RING	000
1	2S-4078	SEAL	000
1	3B-4124	BEARING-CUP	000
4	3D-2895	SEAL	000
3	3K-0360	SEAL	000
2	3K-0360	SEAL	000
7	3S-2708	PIN	000
4	3T-4824	GEAR	000
1	3T-5923	RETAINER	000
1	3T-6963	SEAL	000
1	5F-2465	CUP	000
1	5F-7054	SEAL	000
1	5F-7054	SEAL	000
15	5K-8454	BOLT	000
3	5K-9107	BOLT	000
3	5M-0578	BEARING A	000
1	5M-0578	BEARING A	000
4	5M-7925	BEARING A	000
1	5P-8245	WASHER-HARD	000
26	5P-8249	WASHER	000
2	5S-7383	BOLT	000
1	6D-9953	PIN	000
2	6F-6673	SEAL	000
1	6P-1735	LOCKWASHER	000
1	6P-5317	RING	000
1	6T-0062	PLATE	000
1	6T-0850	WASHER	000
1	6V-0662	CUP	000
1	6V-0663	CONE	000
1	6V-0664	CONE	000
1	6V-3298	PLUG	000
1	6Y-0859	SEAL GP-DUO	000
3	6Y-0926	GEAR	000
1	6Y-4003	RING	000
4	6Y-9373	DISC	000
1	7G-1596	RING	000
2	7H-4566	CUP	000
2	7T-2530	RING	000
1	7T-8130	RING	000
8	7T-9526	CONE	000
8	7T-9527	CUP	000
1	7T-9832	RETAINER	000
1	7X-4777	SEAL	000
4	8E-7534	RETAINER	000
6	8E-8307	DISC	000

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<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	11
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

8	8E-8310	DISC-THRUST	000	
1	8J-1665	SEAL O RING	000	
1	8M-4438	SEAL O RING	000	
1	8T-0072	CONE	000	
2	8T-4896	WASHER	000	
1	9B-0576	NUT	000	
1	9H-0846	SEAL O RING	000	
2	9S-8005	PLUG	000	
1	9W-3232	RETAINER	000	
2	005-4834	CONE	000	
4	030-2135	BOLT	000	
16	034-3557	BOLT	000	
1	440-9567	RING-THRUST	000	
1	455-5436	GEAR AS. - S	000	
		FIRM PARTS		.00 *
		SEGMENT 07 TOTAL		.00 T

**SEGMENT: 08**

**OVERHAUL STEERING SYSTEM**

STARTED TO DISASSEMBLE THE STEERING AND BRAKE VALVE FOR REBUILD. CLEANED ALL PARTS AND DETERMINED BOTH VALVE SECTIONS REQUIRED REPLACEMENT DUE TO EXCESSIVE MARKS IN THE BORES. INSTALL STEERING/ BRAKE VALVE ON MACHINE AND PAINT IT.

1	0R-4612	PUMP GP HYD	000	
1		DEPOSIT CHG		
1-		PUMP GP HYD		
1	0R-4613	MOTOR GP HYD	000	
1		DEPOSIT CHG		
1-		MOTOR GP HYD		
2	1B-4427	NUT	000	
2	1B-4427	NUT	000	
1	1P-9620	RING	000	
1	1U-2765	BOOT	000	
1	2L-5894	PIN	000	
1	2L-6267	NUT	000	
3	2M-9780	SEAL O RING	000	
3	3D-2824	SEAL O RING	000	
2	3D-8317	RING	000	
1	3D-8358	RING	000	
1	3H-3433	PIN	000	

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<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	12
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

4	3J-1907	SEAL	000
1	3J-7354	SEAL O RING	000
1	3K-0360	SEAL	000
1	3N-0759	RING	000
1	3P-0750	RETAINER	000
1	4B-9786	BALL	000
1	4H-1641	PIN	000
1	4K-1388	SEAL O RING	000
1	4M-2381	SPRING	000
1	4M-8303	SEAL O RING	000
2	5F-9144	SEAL	000
1	5J-2383	SEAL O RING	000
2	5L-2029	BEARING	000
1	5L-5711	PIN	000
1	5N-6096	SPRING	000
2	5P-7462	CLIP	000
2	5P-7463	CLIP	000
6	5S-4246	LOCK WASHER	000
2	5S-7343	WASHER	000
2	6V-0683	GROMMET	000
2	6V-0852	CAP	000
2	6V-1604	SEAL	000
1	6V-3545	BEARING	000
1	6V-3832	SEAL O RING	000
2	6V-3965	NIPPLE A	000
1	6V-8188	NUT	000
1	6Y-0594	HOSE A	000
2	6Y-2766	WASHER	000
1	6Y-2777	GASKET	000
1	6Y-2778	SHAFT	000
1	6Y-2781	WASHER	000
2	6Y-2841	BEARING	000
1	6Y-2846	SPRING	000
1	6Y-2854	WASHER	000
2	6Y-3140	BALL JOINT A	000
1	6Y-3141	ROD A	000
1	6Y-3607	VALVE GRP	000
2	6Y-4045	HOSE A	000
2	6Y-4046	HOSE A	000
1	6Y-4047	HOSE A	000
1	6Y-4048	HOSE A	000
1	6Y-4050	HOSE A	000
1	6Y-4052	HOSE A	000
1	6Y-4053	HOSE A	000
1	6Y-4054	HOSE A	000
1	6Y-4055	HOSE A	000

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<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	13
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	6Y-4058	HOSE A	000
1	6Y-4061	HOSE A	000
1	6Y-4062	HOSE A	000
1	6Y-5432	PLATE	000
2	6Y-5433	BLOCK	000
1	6Y-5440	HOSE A	000
1	6Y-6850	HANDLE	000
4	6Y-7264	SPACER	000
2	6Y-7265	SPACER	000
2	6Y-7266	SPACER	000
1	6Y-7577	GASKET	000
1	6Y-7579	HANDLE A	000
1	6Y-8199	HOSE A	000
3	7G-3832	GROMMET	000
3	7G-3833	CLIP	000
3	7G-3834	CLIP	000
4	7M-8485	SEAL	000
1	7X-1552	SEAL	000
2	7X-1799	CABLE A	000
1	8D-5294	RING	000
1	8E-0853	BALL JOINT A	000
2	8E-2370	HOSE A	000
1	8E-2715	SPRING	000
1	8E-3131	ROLLER	000
1	8E-9483	COLLAR	000
2	8F-3469	RING	000
1	8F-7702	SEAL	000
1	8J-6815	PLUG	000
3	8S-2195	BEARING	000
1	8S-7048	ROD END	000
1	8T-4205	WASHER	000
11	8T-4896	WASHER	000
2	8T-5410	SEAL	000
2	9N-1750	SWITCH	000
1	9N-4596	HARNES A	000
4	9S-1354	NUT	000
1	9T-8693	VALVE G	000
4	9X-6281	SCREW	000
2	033-6044	O-RING	000
2	033-6044	O-RING	000
1	037-7388	KNOB	000
1	092-0759	HOSE A	000
1	101-2868	DOWEL	000
2	108-8174	INSULATION	000
2	114-5157	ADJUSTER	000
2	114-5157	ADJUSTER	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	14
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	202-1214	BOOT	000		
500	306-9601	HOSE TAGS	000		
1	497-8284	COUPLING AS	000		
		FIRM PARTS			.00 *
		SEGMENT 08 TOTAL			.00 T

**SEGMENT: 09****RECONDITION RADIATOR**

REMOVE ALL BEARING RACES FROM RAD HOUSING. REPAIR BOLTING BARS ON BOTH SIDES OF RAD HOUSING INSIDE THEN WELD NEW NUTS WHERE NEEDED. STRAIGHTENED FRONT GRILL MADE AND WELDED NEW MOUNTING BLOCK ON BOTTOM CORNER. THEN I FOUND THE THREADS IN BOLT HOLES FOR GRILL WERE BAD SO I PUT BOLTS IN THEM AND WELDED NUTS ON BACK SIDE. REMOVE ALL BEARING RACES FROM RAD HOUSING. REPAIR BOLTING BARS ON BOTH SIDES OF RAD HOUSING INSIDE THEN WELD NEW NUTS WHERE NEEDED. STRAIGHTENED FRONT GRILL. MADE AND WELDED NEW MOUNTING BLOCK ON BOTTOM CORNER. FOUND THE THREADS IN BOLT HOLES FOR GRILL WHERE BAD SO I PUT BOLTS IN THEM AND WELDED NUTS ON BACK SIDE.

WENT TO THE CUSTOMER SITE FOR AN OVERHEATING ISSUE. RAN THE ENGINE FOR APPROX. 1/2 AN HOUR BEING THE TEMP STARTED TO CLIMB AGAIN. AFTER IT REACHED 195 F IT ONLY TOOK A COUPLE MORE TORQUE STALLS TO BRING IT OVER 200 F AGAIN. WITH THE ENGINE AT HIGH IDLE AND NO LOAD OR TORQUE STALLS, IT CREPT UP TO 220 F AND WOULD CONTINUE TO CLIMB. I STARTED CHECKING THE TEMP AT THE LINES AND CORES AGAIN AND WAS SEEING THAT THE INLET TO THE RAD WAS RUNNING 220 F AND THE CORES WERE STILL ONLY APPROX. 85 F AGAIN. I ALSO FOUND THE FAN WAS JUST BLOWING COLD AIR OUT THE FRONT OF THE MACHINE. I CHECKED THE OUTLET OF THE RAD AND IT WAS NOW AT 220 F AS WELL GOING BACK TO THE ENGINE. I THEN DETERMINED THE RAD HAD TO COME APART TO BE INSPECTED. I RETURNED THE NEXT MORNING WITH ANOTHER TECH AND WE REMOVED THE RAD CORES. WE COULD SEE A BIT OF WHAT LOOKED LIKE SAND BLASTING SAND IN THE BOTTOM TANK. WE THEN GEARED UP A GARDEN HOSE ON SITE AND TRIED

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	15
MAKE	MODEL	SERIAL NO.	M/HRS	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

RUNNING CLEAN WATER THROUGH THE RAD CORES. THE WATER COMING OUT DIRTY ON THE FIRST BIT OF THE FLUSH, SO IT WAS RAN BACK AND FORTH ON EACH CORE SEVERAL TIMES UNTIL CLEAN AND WHAT SEEMED TO BE EQUAL FLOW EACH WAY THROUGH THE CORES. THIS WAS DONE TO ALL 9 CORES AND THEN THE TANK WAS CLEANED OUT. WE THEN REASSEMBLED THE RAD AND REFILLED AGAIN, RUNNING THE COOLANT THROUGH A PAINT STRAINER TO CATCH ANY DIRT THAT MIGHT BE IN THE COOLANT. THE MACHINE WAS THEN RUN AGAIN AND IT TOOK APPROX. A HALF HOUR AGAIN TO GET UP TO 195F AGAIN AND THEN IT KEPT CLIMBING AGAIN. AFTER IT REACHED APPROX. 215 F, WE CHECKED THE CORES AGAIN AND FOUND THAT A COUPLE WERE TRANSFERRING A SMALL AMOUNT OF HEAT UP THE CORES (175 F APPROX. 6" UP THE CORE) BUT WE STILL HAD THE SAME GOING TEMP GOING TO THE ENGINE AS WHAT WAS GOING TO THE RAD. I FOUND A TEST PROCEDURE FOR THE BOTTOM TANK (SEPD0602) AND DETERMINED THAT IT WAS NOT EASILY DONE IN THE MACHINE. WE THEN REMOVED THE CORES AND THE BOTTOM TANK FROM THE MACHINE AND TOOK THEM TO THE SHOP FOR FURTHER TESTING. IS THERE ANY FLOW TEST OR ANYTHING THAT CAME BEEN DONE TO DETERMINE THE CAUSE OF NO FLOW THROUGH THE RAD CORES? IT APPEARS AS IF THE COOLANT IS JUST BY-PASSING THE CORES AND GOING BACK TO THE ENGINE. THE RAD CORES WERE SENT TO MULTI-RAD AND CLEANED AND FLUSHED. THE LOWER TANK WAS WASHED OUT AND ONCE THE PARTS WERE DONE, WE RETURNED TO THE MACHINE. WE REMOVED THE TEMP REGULATOR AND ALL THE COOLANT PLUGS IN THE BLOCK. THE ENGINE WAS THEN FLUSHED WITH A FIRE HOSE GOING IN THE REGULATOR HOUSING AND OUT THROUGH THE HOLES IN THE BLOCK AND THE BOTTOM RAD HOSE. AFTER IT WAS AS CLEAN AS POSSIBLE, WE REINSTALLED THE TANK AND CORES AFTER THE FAN WAS REINSTALLED. ONCE THE MACHINE WAS REASSEMBLED AND FILLED WITH WATER AND DE-SCALER, WE RAN THE MACHINE FOR 4 HOURS DOING TORQUE AND HYD STALLS. I WAS ONLY ABLE TO GET THE COOLANT TEMP TO 190DEG F AND IT APPEARED TO BE FINE. IN THIS TIME, THE ENGINE WAS FLUSHED ONCE WITH DE-SCALER AND WATER, THEN 4 FLUSHES WITH WATER UNTIL CLEAR. THE MACHINE WAS THEN RETURNED TO WORK AND ONLY RAN 20 MINUTES AGAIN BEFORE REACHING 230DEG F. THE ENGINE THEN HAD TEST

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	16
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

NIPPLES INSTALLED IN THE BONNET BETWEEN THE PUMP AND ENGINE OIL COOLER, TRANSMISSION OIL COOLER TO THE BLOCK, THE TOP OF THE HEAD, AFTER COOLER OUTLET AND THE REGULATOR OUTLET. WE THEN RAN THE ENGINE WATCHING THE PRESSURES COLD IDLE HOT HIGH IDLE PUMP OUTLET 18 PSI 37 PSI AFTER COOLERS 15 PSI 35 PSI HEAD 15 PSI 31 PSI AFTERCOOLER OUT 15 PSI 36 PSI REGULATOR OUT 0 PSI 8 PSI TEMPS PUMP OUTLET 197 DEG F AFTER COOLERS 206 DEG F HEAD 215 DEG F REGULATOR OUT 215 DEG F AFTERCOOLER OUT 190 DEG F RAD TO PUMP 202 DEG F BOTTOM TANK 202 DEG F TRANSMISSION 200 DEG F TOP OF RAD CORES 75 - 110 DEG F WE COULD SEE THAT THE PRESSURE WAS LOW ON THE REGULATOR OUTLET AND THE COOLANT WAS NOT GOING THROUGH THE CORES. I WAS TOLD BY THE T.C. TO INSPECT THE REGULATOR HOUSING, IT WAS CHECKED AND REPLACED BECAUSE IT LOOKED ROUGH WHERE THE REGULATOR WOULD SEAL WHEN FULLY OPEN. THE COOLANT WAS REFILLED AND THE MACHINE RETESTED AND THE PRESSURES WERE THE SAME AND IT STILL HEATED. WE THEN HAD A MEETING WITH ALL THE PEOPLE INVOLVED, AND THE DECISION WAS MADE TO ORDER A LOWER TANK. WE RETURNED TO THE MACHINE AND REMOVED THE RAD CORES AND LOWER TANK THEN TOOK THEM BACK TO THE SHOP AGAIN. THE TANK WAS INSPECTED AGAIN AND WE COULD FEEL A GAP AT THE TOP OF THE BAFFLE PLATE BUT IT WAS A MACHINED FINISH. WHEN THE NEW TANK ARRIVED, THE NEW BAFFLE PLATE WAS SOLID TOP AND BOTTOM WITH NO GAPS. WE RETURNED TO THE MACHINE AND INSTALLED THE NEW TANK AND FLUSHED THE RAD CORES AGAIN WITH A GARDEN HOSE THEN INSTALLED THEM WITH NEW SEALS. THE COOLANT WAS REFILLED AND THE MACHINE TESTED AGAIN. DOING TORQUE STALLS AND HYD STALLS, I WAS UNABLE TO GET THE TEMP OVER 185 DEG F. THE PRESSURES WERE ALL STILL ABOUT THE SAME, BUT WE NOW HAD HEAT GOING THROUGH THE RAD CORES. THE TOP OF THE OUTER TUBES WERE NOW GETTING TO 140 DEG F AND THE COOLANT WAS GOING BACK AT APPROX. 120 DEG F AS IT DOES 2 PASSES THROUGH THE RAD CORES IN FRONT OF THE FAN. WE THEN REASSEMBLED THE MACHINE AND ASKED THE OPERATOR TO TAKE IT AGAIN. HE PUSHED CHIPS FOR APPROX. 2 HRS AND IT NEVER WENT OVER 190 DEG F. THEY THEN RAN THE MACHINE THAT NIGHT FOR 7 HOURS AND IT WORKED FINE. MACHINE

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	17
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

IS NOW BACK IN SERVICE AND WORKING GOOD.

2	1K-6870	NUT	000
12	1P-4278	CLAMP	000
16	1P-4278	CLAMP	000
2	1P-4278	CLAMP	000
2	1P-4278	CLAMP	000
4	3B-4615	COTTER PIN	000
2	3B-8489	ADAPTER STR	000
2	3J-7189	BEARING	000
5	3J-7354	SEAL O RING	000
1	4F-4873	GASKET	000
1	4N-1156	GASKET	000
2	4N-1419	GASKET	000
2	4P-7429	CLIP	000
1	4P-8134	CLIP	000
2	5G-9974	GASKET	000
2	5J-8118	BEARING	000
4	5P-1075	WASHER	000
4	5P-1075	WASHER	000
18	5P-1075	WASHER	000
28	5P-1075	WASHER	000
60	5P-1465	CM-HOSE STK	000
71	5P-1465	CM-HOSE STK	000
30	6C-3241	BOLT	000
9	6I-2435	SPACER	000
2	6S-4039	GROMMET	000
2	6V-0273	SEAL-LIP	000
1	7C-0307	GASKET	000
1	7D-7233	CLIP	000
3	7K-1181	STRAP CABLE	000
1	7M-8485	SEAL	000
2	7X-0362	BOLT	000
2	7X-2568	BOLT	000
180	8C-3681	CM HOSE STK	000
14	8T-2502	BOLT	000
2	8T-2561	WASHER	000
4	8T-4121	WASHER-HARD	000
25	8T-4223	WASHER	000
5	8T-4896	WASHER	000
8	8T-4896	WASHER	000
4	8T-4994	WASHER	000
4	8T-5911	NUT	000
2	8T-9313	BOLT	000
2	9N-4622	PIN	000
2	9U-9229	PIN	000
1	9Y-9236	BODY AS	000

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<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	18
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

2	106-4572	HOSE	000		
6	106-4572	HOSE	000		
2	108-0957	BAFFLE AS	000		
1	109-0076	SEAL O RING	000		
1	109-3614	BAFFLE AS	000		
2	110-2445	CLAMP	000		
2	111-7421	CAP	000		
1	111-7421	CAP	000		
1	111-7421	CAP	000		
2	113-6364	BAFFLE AS	000		
1	115-9360	BAFFLE AS	000		
7	163-4061	CORE AS-RADI	000		
2	163-4062	CORE AS-RADI	000		
2	164-3759	HOSE -JUMPER	000		
2	165-7637	BOLT	000		
2	165-8084	WASHER	000		
2	166-3773	BAFFLE AS	000		
2	192-5425	TEE (HOSE BA	000		
4	227-8406	CAP AS	000		
5	238-8649	COOLANT-ELC	000		
4	238-8649	COOLANT-ELC 5G	000		
4	258-2305	BEARING-SLEE	000		
2	258-2308	BEARING-SLEE	000		
1	277-8340	TANK AS-RAD	000		
1	294-3342	CAP AS-RAD	000		
2	309-1559	BAFFLE AS.	000		
1	312-4668	BAFFLE AS.	000		
9	323-5917	SEAL-(AMOC)	000		
8	323-5917	SEAL-(AMOC)	000		
145	371-8094	CM HOSE BULK	000		
		FIRM PARTS			.00 *
		SEGMENT 09 TOTAL			.00 T

SEGMENT: 10

REPLACE HYDRAULIC PUMP WITH REMAN

REPLACED HYDRAULIC PUMPS WITH REMAN PUMPS

1	0R-8503	PUMP GP-HYD	000		
1		DEPOSIT CHG			
1-		PUMP GP-HYD			
1	2K-8257	SEAL	000		
1	175-7904	SEAL-O-RING	000		
		FIRM PARTS			.00 *

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	19
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

SEGMENT 10 TOTAL .00 T

## SEGMENT: 11

## RECONDITION TILT AND LIFT CYLINDERS

REMOVED TRUNNION BEARINGS FROM CYLINDERS. HAD WELDER HELP ME TO REMOVE TILT CYLINDER FROM PUSH ARM BECAUSE PIN WAS SEIZED. STEAM AND DISASSEMBLE CYLINDER, CLEAN AND INSPECT PARTS AND HONE BARREL. SEND ROD OUT FOR CHROME. REPLACE SEAL KIT AND REMOVE AND REPLACE BEARINGS IN ROD AND BARREL. REASSEMBLE CYLINDER AND TORQUE PISTON LOCKNUT AND HEAD BOLTS. STEAM AND DISASSEMBLE TWO LIFT CYLINDERS AND CLEAN AND INSPECT PARTS AND HONE BARRELS. SEND BARRELS TO WELDING SHOP TO REMOVE TRUNNION BEARINGS. SEND TWO ROD OUT FOR CHROME AND SEND ONE BARREL OUT TO REPAIR TRUNNIONS. REPLACE SEAL KIT, SEALS FOR LINES AND TRUNNION BEARINGS. REASSEMBLE CYLINDERS AND TORQUE PISTON BOLTS AND HEADS.

2	1U-2182	BEARING	000	
2	2S-4078	SEAL	000	
2	3B-8489	ADAPTER STR	000	
2	4J-5267	SEAL-O-RING	000	
2	4K-1388	SEAL O RING	000	
4	6E-1108	BEARING	000	
2	6V-8400	SEAL-O-RING	000	
1	7J-3297	BEARING	000	
1	8T-9044	RING	000	
1	245-6839	KIT-SEAL-H.C	000	
2	319-3557	KIT-SEAL-H.C	000	
		FIRM PARTS		.00 *

SEGMENT 11 TOTAL .00 T

## SEGMENT: 12

## REPLACE HYDRAULIC HOSES

REPLACE HYDRAULIC HOSES AND FITTINGS ON MACHINE AND PROPERLY MOUNT IN POSITION.

1	6Y-4049	HOSE A	000	
1	6Y-4056	HOSE A	000	

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	20
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	6Y-4060	HOSE A	000		
1	6Y-4076	HOSE A	000		
1	6Y-4078	HOSE A	000		
1	7T-9611	HOSE A	000		
1	8E-9318	HOSE A	000		
1	8E-9319	HOSE A	000		
1	8W-4202	HOSE A	000		
1	100-7443	HOSE A	000		
1	108-1010	HOSE AS	000		
2	108-6981	HOSE AS	000		
2	108-6982	HOSE AS	000		
1	112-8192	HOSE AS	000		
1	112-8193	HOSE AS	000		
2	116-7808	HOSE AS	000		
1	141-4313	HOSE AS	000		
1	159-3299	HOSE AS	000		
1	159-3300	HOSE AS	000		
1	159-3301	HOSE AS	000		
1	159-3302	HOSE AS	000		
1	159-3305	HOSE AS	000		
1	159-3306	HOSE AS	000		
1	159-3307	HOSE AS	000		
1	159-3308	HOSE AS	000		
1	159-3310	HOSE AS	000		
1	159-3311	HOSE AS	000		
1	159-3313	HOSE AS	000		
1	159-3316	HOSE AS	000		
1	159-3320	HOSE AS	000		
1	161-2443	HOSE AS	000		
1	199-7078	HOSE AS.	000		
1	199-7079	HOSE AS.	000		
2	309-2458	GLASSES SAFE	000		
1	432-2076	COUPLING AS-	000		
2	497-8283	COUPLING AS	000		
3	497-8283	COUPLING AS	000		
		FIRM PARTS			.00 *
		SEGMENT 12 TOTAL			.00 T

SEGMENT: 13

ASSEMBLE MACHINE AT DARTMOUTH SHOP

INSTALLED THE MAIN HARNESS AND STRAPPED IN PLACE.  
 PUT THE FRAME BACK ON THE

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	21
MAKE	MODEL	SERIAL NO.	M/HRS	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

STANDS. INSTALLED THE LEFT FINAL DRIVE. INSTALLED THE RIGHT FINAL DRIVE. INSTALLED THE CAB AND ROPS MOUNTS. INSTALLED THE POWER TRAIN OIL ADAPTERS ON THE FRAME. CLEANED THE SPLIT FLANGES FOR THE HOSES AND INSTALLED THEM. REASSEMBLED THE COMPONENTS IN THE TOP SECTION OF THE CAB. FINISHED ASSEMBLING THE COMPONENTS IN THE TOP SECTION OF THE CAB. THE TOP SECTION WAS MOUNTED ON THE LOWER SECTION. ASSEMBLED THE WIRING TO THE DIESEL CAB HEATER AND THE TWO WAY RADIO. FINISHED WITH THE CAB ASSEMBLY. INSTALLED THE BRACKETS ON THE FENDER. INSTALLED THE PIVOT SHAFT BOTTLE AND THE WINDOW WASH BOTTLE. INSTALLED THE HOSE TO THE PIVOT SHAFT CAVITY. INSTALLED BACK UP ALARM. STARTED TO INSTALL THE FENDER HARNESS FOR THE LIGHTS. PRESSED THE BEARINGS IN THE RADIATOR FRAME AND THE MAIN FRAME. REASSEMBLED THE RADIATOR. INSTALLED THE EQUALIZER. INSTALLED BOTH TRACK FRAMES. INSTALLED THE RADIATOR FRAME. INSTALLED BATTERIES AND STARTED THE ELECTRICAL CABLE HOOKUP. INSTALLED ENGINE IN THE FRAME. INSTALLED THE TRANSMISSION AFTER CLEANING TRANSMISSION CAVITY IN THE FRAME. REPLACED THE SPIDER ASSEMBLIES ON THE DRIVE SHAFT. INSTALLED THE DRIVE SHAFT. INSTALLED HOSES ON THE LOWER SECTION OF THE MACHINE. INSTALLED CAB AND CONNECTED COMPONENTS ATTACHED TO THE CAB. INSTALLED THE NEW ALTERNATOR. STARTED ATTACHING THE HARNESS AND REBUILD THE FAN BELT ADJUSTER. INSTALLED ENGINE HARNESS. INSTALLED THE ALTERNATOR AND ENGINE COMPONENTS. CONTINUED WITH THE ENGINE HOOK UP. REPLACED THE PULLEY ON THE ALTERNATOR. INSTALL HEATER HOSES. HELPED WITH THE FLEXXAIRE FAN. INSTALLED CLIPS ON THE REAR OF THE ENGINE. CLEANED THE AIR FILTER HOUSING AND INSTALLED THE INTAKE PIPE. INSTALLED THE BOOST CABLE ASSEMBLY. SHORTENED THE POSITIVE CABLE PROPER LENGTH. INSTALLED THE HYD LINES FOR THE TILT AND LIFT CIRCUITS IN THE RADIATOR GUARD. INSTALLED THE DRAIN LINE AND FITTING FOR THE ENGINE OIL EVAC SYSTEM. CLEANED AND PAINTED THE HYDRAULIC OIL COOLER. INSTALLED THE MUFFLER. INSTALLED THE INTAKE AIR FILTER AND REMAINING ENGINE COMPONENTS. INSTALLED ALL THE FLUIDS IN THE MACHINE. COMPLETED START UP. ALL APPEARED OK. INSTALLED ALL WIPERS. FLUSHED THE RADIATOR AND REFILLED WITH FRESH WATER AND RAN AGAIN. REPLACED TRANSMISSION INPUT SHAFT

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	22
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

SEAL. INSTALLED HOOD AND INTAKE PIPES. INSTALLED THE MUFFLER. ASSEMBLED THE PUSH ARMS ON THE MACHINE. ASSEMBLED BLADE ON THE MACHINE. INSTALL ENGINE ENCLOSURE PARTS. SET ENGINE SPEEDS TO SPEC. TESTED THE ENGINE, TRANSMISSION AND HYDRAULIC SYSTEMS. RECORDED ALL SPEEDS AND PRESSURES. INSTALLED FLOOR PANELS AND FLOOR MAT. INSTALLED THE RIGHT DOOR ASSEMBLY. ADJUSTED THE ENGINE DOORS. THE MUFFLER SHIELD HAD TO BE ALTERED FOR THE RIGHT DOOR TO OPERATE PROPERLY. INSTALLED THE REMAINING GUARDS AROUND THE HYDRAULIC AND FUEL TANKS AND BATTERY BOX. INSTALLED ARM REST IN THE CAB. INSTALLED THE FABRICATED FRAME FOR THE RIGHT HAND ENGINE DOOR. STARTED TO INSTALL LIGHTS. FINISHED INSTALLING THE REAR LIGHTS. INSTALLED THE HANDLES ON THE BATTERY BOX COVER.

1	1R-1808	FILTER AS-LU	000	
20	4J-0519	SEAL-O-RING	000	
40	4L-6454	BOLT	000	
40	4L-6454	BOLT	000	
1	4N-7266	GASKET	000	
40	5M-3062	BOLT	000	
1	7G-5984	CLIP	000	
100	7K-1181	STRAP CABLE	000	
100	7K-1181	TIE	000	
40	8T-8917	BOLT	000	
8	9W-4361	MOUNT	000	
1	031-1119	RADIATOR CAP	000	
1	353-5065	GASKET-OIL P	000	
1	515-7156	WIRING GP-RA	000	
1	550-3269	CONTROL GP-E	000	
1	3096931	CAT HYDO ADV.10	946	
11	5153985	DEO ULS 10W30 3	946	
		FIRM PARTS		.00 *
		SEGMENT 13 TOTAL		.00 T

**SEGMENT: 14****REPAIR HYDRAULIC SYSTEM**

DISASSEMBLED THE MAIN CONTROL VALVE. CLEANED PARTS AND STARTED TO REASSEMBLE THE CONTROL VALVE WITH THE CCR REQUIRED PARTS. REASSEMBLED THE TILT AND RIPPER VALVES WITH NEW COMPONENTS AS REQUIRED WITH

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	23
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

THE CCR. DISASSEMBLED THE LIFT SECTION OF THE VALVE BUT FOUND THE SPOOL AND CONTROL LEVER WAS WORN. I TRIED TO SOURCE A SPOOL BUT IT IS NOT AVAILABLE. I ORDERED A COMPLETE LIFT SECTION. INSTALLED THE RUBBER MOUNTS IN THE CONTROL VALVE BRACKETS. ASSEMBLED THE CONTROL VALVE. DISASSEMBLE HYDRAULIC TANK. ASSEMBLED HYDRAULIC TANK. RESEAL ALL FITTINGS FOR PRESSURE CONTROL VALVE AND INSTALL THEM.

2	1J-9671	SEAL O RING	000
1	1L-4349	SPRING	000
1	1L-5072	DOWEL	000
1	1P-3702	SEAL	000
2	1P-3706	SEAL-RETANGU	000
2	1P-4577	FLANGE	000
1	1R-0777	ELEMENT AS	000
1	1S-0994	CLIP	000
1	2B-7558	CORK	000
1	2B-7558	CORK	000
3	2D-0598	SEAL O RING	000
1	2D-4202	PLATE	000
1	2H-6124	RING	000
1	2J-7761	RING	000
2	2M-9780	SEAL O RING	000
3	2S-2596	SPRING	000
1	2S-4078	SEAL	000
1	2S-8439	SEAL O RING	000
1	3B-3359	WASHER	000
2	3B-8489	ADAPTER STR	000
1	3D-2824	SEAL O RING	000
1	3H-0442	RING	000
45	3J-1907	SEAL	000
4	3J-1907	SEAL	000
6	3J-1907	SEAL	000
11	3J-7354	SEAL O RING	000
1	3J-7354	SEAL O RING	000
8	3K-0360	SEAL	000
1	3K-0360	SEAL	000
1	3K-0360	SEAL	000
3	3L-8187	LOCK WASHER	000
7	3S-8664	CLIP	000
1	3T-3045	CLIP A	000
1	3W-4215	ROD AS	000
11	4B-4278	WASHER	000
10	4J-0520	SEAL-O-RING	000
16	4J-0522	SEAL-O-RING	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	24
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	4J-0526	SEAL-O-RING	000		
26	4J-5267	SEAL-O-RING	000		
4	4J-5351	SEAL	000		
16	4J-7533	SEAL O RING	000		
1	4J-8251	GROMMET	000		
1	4J-8252	GLASS	000		
3	4J-8997	SEAL O RING	000		
7	4K-1388	SEAL O RING	000		
1	4L-7711	O RING	000		
40	4L-9337	BOLT	000		
1	4M-6921	SPRING	000		
3	4M-6980	SHIM	000		
4	4T-0993	RETAINER	000		
4	4T-1021	RETAINER	000		
2	4T-1701	SPRING	000		
2	4T-1860	VALVE G	000		
2	4T-4511	SLEEVE	000		
3	4T-4659	SHIM	000		
4	4T-5072	RING	000		
6	4T-5073	RING	000		
3	4T-5073	RING	000		
3	4T-5074	RING BACK UP	000		
6	4T-5795	BEARING	000		
1	4T-5896	VALVE G	000		
3	4T-5945	RING	000		
1	5D-1911	COVER	000		
1	5F-3488	PLUG CUP	000		
10	5H-4018	COVER	000		
1	5H-6733	SEAL-O-RING	000		
2	5J-1391	SPRING	000		
2	5K-5338	CLIP	000		
1	5K-9090	SEAL O RING	000		
4	5M-2057	SEAL	000		
1	5M-2057	SEAL	000		
20	5P-1075	WASHER	000		
3	5P-5874	SEAL	000		
1	5P-7458	CLIP	000		
1	5P-7458	CLIP	000		
1	5P-7459	CLIP	000		
1	5P-7459	CLIP	000		
1	5P-7464	CLIP	000		
1	5P-7465	CLIP	000		
1	5P-7466	CLIP	000		
1	5P-7467	CLIP	000		
1	5P-8112	GROMMET	000		
3	5P-8444	GROMMET	000		

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	25
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

2	5P-9119	M-SEAL STK	000
3	5T-4624	MOUNTING	000
1	5T-9996	HOSE A	000
2	6B-0387	GASKET	000
1	6E-1063	SPRING	000
1	6E-1064	SPRING	000
1	6E-1752	SCREEN	000
1	6H-9361	RING	000
2	6J-0450	SHIM	000
3	6J-2680	SEAL O RING	000
1	6K-8162	RING	000
1	6T-3632	LOCKWASHER	000
1	6T-3633	RING	000
2	6V-0273	SEAL-LIP	000
1	6V-0825	BOLT	000
9	6V-0852	CAP	000
1	6V-0852	CAP	000
1	6V-0974	GROMMET	000
7	6V-3965	NIPPLE A	000
1	6V-3965	NIPPLE A	000
58	6V-4248	BOLT	000
6	6V-5391	SEAL O RING	000
12	6V-5555	SEAL O RING	000
3	6V-5556	SEAL O RING	000
16	6V-5839	WASHER-HARD	000
79	6V-7744	LOCKNUT	000
4	6V-8097	BOLT	000
43	6V-8397	SEAL	000
4	6V-8397	SEAL	000
3	6V-9746	SEAL-O-RING-	000
2	6V-9746	SEAL-O-RING-	000
1	6Y-4823	ROD	000
1	6Y-4855	ROD	000
1	6Y-9377	WIRE A	000
1	7B-3039	SPRING	000
1	7D-1195	SEAL	000
5	7G-3832	GROMMET	000
1	7G-5984	CLIP	000
1	7G-5985	CLIP	000
4	7G-5986	GROMMET	000
1	7G-5986	GROMMET	000
1	7H-1447	CAP	000
3	7J-0204	SEAL O RING	000
4	7M-8485	SEAL	000
2	7M-8485	SEAL	000
1	7M-8485	SEAL	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	26
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

2	7T-0522	SHIM	000
1	7T-0628	HOSE A	000
4	7T-8332	MOUNTING	000
2	7T-9341	HOSE A	000
3	7X-0513	WASHER	000
1	7X-0772	WASHER	000
2	7X-3325	BOLT	000
1	8C-3446	VALVE	000
2	8C-3451	CAP	000
1	8C-3569	SWITCH A	000
1	8C-3569	SWITCH A	000
1	8F-4994	SEAL	000
1	8J-6815	PLUG	000
1	8J-8783	VALVE	000
1	8N-3844	SENDER	000
6	8T-0334	WASHER	000
1	8T-1905	ELBOW	000
1	8T-2275	BALL	000
1	8T-3298	SEAL	000
86	8T-4121	WASHER-HARD	000
3	8T-4205	WASHER	000
50	8T-4223	WASHER	000
2	8T-4223	WASHER	000
16	8T-4224	WASHER	000
83	8T-4896	WASHER	000
40	8T-4896	WASHER	000
4	8T-4896	WASHER	000
16	8T-5360	WASHER	000
3	8T-9393	BOLT	000
1	9G-9988	VALVE A	000
1	9H-6454	GASKET	000
3	9H-6761	SEAL O RING	000
1	9J-1988	VALVE	000
1	9J-7031	PLUG	000
2	9L-9132	WASHER	000
1	9M-7394	LEVER	000
1	9S-1354	NUT	000
1	9T-4543	VALVE G	000
9	9T-4685	SHIM	000
3	9T-4697	BOOT	000
1	9T-8704	VALVE G	000
1	9T-8991	VALVE G	000
1	9T-9905	VALVE G	000
1	9U-8676	TUBE A	000
8	9X-2027	WASHER	000
7	9X-2125	BOLT	000

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<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	27
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

2	083-7784	SHIM	000		
1	095-1513	SEAL-O-RING	000		
1	104-7574	VALVE G	000		
1	108-1847	SPRING	000		
1	124-1929	COUPLING	000		
1	124-1956	COUPLING	000		
1	126-5948	SEAL KIT	000		
1	132-8875	ELEMENT A	000		
1	137-3936	FILM INST	000		
2	158-6400	TUBE AS	000		
2	159-7177	HOSE AS	000		
2	159-7200	HOSE AS	000		
1	159-9202	SEAL	000		
1	160-4326	KNOB AS	000		
2	165-8354	HOSE AS	000		
2	165-8355	HOSE AS	000		
1	175-7904	SEAL-O-RING	000		
64	183-7121	BOLT	000		
1	186-1525	VALVE GP-SOL	000		
1	186-1526	VALVE GP-SOL	000		
1	187-9194	PLATE-SIGHT	000		
1	188-6298	SEAL KIT	000		
1	191-5439	VALVE-BRKR R	000		
1	203-3223	SWITCH AS	000		
1	214-7568	SEAL-O RING	000		
1	238-5082	SEAL-O-RING	000		
1	246-2641	PADLOCK GP	000		
1	324-9909	HOSE AS.	000		
1	324-9910	HOSE AS.	000		
1	346-6393	GROMMET	000		
2	360-3675	PLUG-HD STOR	000		
6	361-3549	SEAL-O-RING	000		
140	456-8426	HOSE BK	000		
1	492-6794	STRAINER	000		
1	3096931	CAT HYDO ADVANC	946		
2	3096931	CAT HYDO ADVANC	946		
		FIRM PARTS			.00 *
		SEGMENT 14 TOTAL			.00 T

SEGMENT: 15

RECONDITION UNDERCARRIAGE

ASSEMBLED TRACK GROUPS, INSTALLED ALL NEW

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	28
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

ROLLERS AND IDLERS AND SPROCKETS, INSTALLED THE  
 NEW TRACK GROUPS ONTO THE TRACK FRAMES AND  
 ADJUSTED TENSION TO SPEC.

16	3S-1349	WASHER	000	
16	5P-2424	BOLT	000	
6	5P-2424	BOLT	000	
70	5P-7665	BOLT	000	
72	5P-8249	WASHER	000	
72	6T-1140	BOLT	000	
70	6V-5841	WASHER-HARD	000	
70	7H-3608	NUT	000	
1	7T-1151	SEAL	000	
16	8T-4223	WASHER	000	
16	9W-4480	BOLT	000	
32	131-1651	CAP AS-TRACK	000	
4	131-1651	CAP AS-TRACK	000	
8	306-9441	CAP AS	000	
10	397-9557	SEGMENT-SPRO	000	
2	415-6132	IDLER GP-TRA	000	
2	415-6134	IDLER GP-TRA	000	
2	419-7172	ROLLER GP-SF	000	
8	419-7172	ROLLER GP-SF	000	
8	525-1082	ROLLER GP-DF	000	
2	553-7145	TRACK GP	000	
		FIRM PARTS		.00 *
		SEGMENT 15 TOTAL		.00 T

SEGMENT: 16

RECONDITION EQUALIZER BAR AND PIVOT SHAFT

MACHINED THE BEARING BORES IN THE EQUALIZER BAR,  
 MACHINED THE MACHINE FRAME BORES FOR MOUNTING  
 PINS. INSTALLED NEW BEARINGS, SEALS, PINS,  
 HARDWARE AND BUMP STOPS, LUBRICATED PINS.

8	2F-5326	SETSCREW	000	
2	2H-3745	BOLT	000	
2	3B-8489	ADAPTER STR	000	
1	3D-2824	SEAL O RING	000	
2	3J-1907	SEAL	000	
2	3T-4238	BEARING	000	
1	4S-1962	CLIP	000	
2	5F-1678	SEAL	000	
2	5F-1678	SEAL	000	

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<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	29
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

4	5L-4751	RING	000		
2	5S-7379	BOLT	000		
1	6F-0711	RING	000		
1	6V-9007	ELBOW	000		
1	6V-9182	ELBOW	000		
1	6V-9746	SEAL-O-RING-	000		
1	6V-9746	SEAL-O-RING-	000		
1	6Y-3545	PIN	000		
2	6Y-9508	PAD A	000		
2	6Y-9509	PAD A	000		
1	7G-8664	SEAL A	000		
1	7G-8666	SEAL A	000		
1	7M-8485	SEAL	000		
1	7M-8485	SEAL	000		
2	7T-4865	PIN	000		
1	7X-0533	WASHER	000		
32	8C-6362	BOLT	000		
1	8E-2931	BOTTLE	000		
1	8E-3410	CAP A	000		
2	8E-3698	PAD	000		
1	8E-5407	HOSE A	000		
4	8F-4028	SPACER	000		
4	8F-4028	SPACER	000		
2	8S-2331	BOLT	000		
16	8T-4223	WASHER	000		
16	8T-4223	WASHER	000		
3	8T-4896	WASHER	000		
2	8T-5361	WASHER	000		
6	8T-6868	BOLT	000		
4	8T-8917	BOLT	000		
1	9G-5127	BREATHER	000		
1	9M-4972	CLIP	000		
1	9S-4181	PLUG	000		
4	9X-7505	SEAL AS	000		
1	106-8186	VALVE	000		
1	106-8187	PLUG	000		
1	110-3292	TRUNNION	000		
2	117-4013	BEARING	000		
2	130-3139	BRG-SLEEVE	000		
2	133-5631	PLUG	000		
2	258-0768	BEARING SLEE	000		
2	258-0769	BEARING SLEE	000		
2	8T9572	CAT TDTO 30 18.	946		
		FIRM PARTS			.00 *
		SEGMENT 16 TOTAL			.00 T

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	30
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

**SEGMENT: 17****RECONDITION TRACK FRAMES AND SUSPENSION**

REMOVED THE ROLLERS AND IDLERS AND SEPARATED THE FRONT FRAMES. DRILLED OUT THE PLUGS OF THE BOOGIE PINS AND PETER STEAMED THEM OUT. ARCED OUT THE MINOR AND MAJOR BOOGIE PINS, AND HELPED CLEAN UP ALL THE BOOGIE HOLES AND PRESS IN THE NEW PINS. WE RESEALED THE TRACK ADJUSTERS AND HAD TO PRESS ONE RECOIL SPRING BECAUSE THE NUT TURNED AND THE LOCKS BROKE. CHANGED THE BEARINGS AND SEALS ON THE FRONT FRAMES AND THE BEARINGS AND SEALS FOR THE PIVOT SHAFT. ALSO REPLACED THE SLEEVE ON BOTH FRONT FRAMES.

1	1M-1571	RING	000
3	1M-1571	RING	000
2	2D-1690	SEAL	000
6	2H-3932	SEAL	000
6	2H-3932	SEAL	000
4	2K-4472	O RING	000
2	3T-4243	BEARING	000
2	3T-4244	BEARING	000
2	3T-5898	RING	000
4	4B-4158	SCREW	000
2	4K-1388	SEAL O RING	000
6	4T-2069	PLUG	000
2	5P-5374	SEAL	000
3	6J-1038	SEAL-O-RING	000
1	6J-1038	SEAL-O-RING	000
4	6J-3991	BOLT	000
4	6T-8258	FILM WARNING	000
1	6V-2226	PLATE-WARNIN	000
2	6V-3263	SEAL	000
2	6Y-0473	PLUG	000
16	7G-5221	PLATE	000
2	7G-7379	BEARING	000
1	7T-1151	SEAL	000
2	7T-4209	CABLE A	000
2	7T-4213	STOP	000
16	7T-4700	PAD A	000
32	7T-9307	PIN A	000
64	7X-0307	BOLT	000
24	7X-0345	BOLT	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	31
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

16	8C-4436	BOLT	000	
2	8E-0719	RING	000	
2	8H-8830	RING	000	
32	8S-4755	BOLT	000	
2	8T-2185	SEAL	000	
24	8T-4122	WASHER	000	
36	8T-4223	WASHER	000	
16	8T-4223	WASHER	000	
8	8T-4896	WASHER	000	
32	8T-4994	WASHER	000	
64	8T-5360	WASHER	000	
32	8T-8924	BOLT	000	
32	9G-7516	PLUG	000	
2	9M-3786	SEAL O RING	000	
2	9W-3301	RING	000	
8	9W-4481	INSERT	000	
2	9W-6074	RETAINER	000	
2	9X-4584	SEAL AS	000	
16	067-3161	RING	000	
1	154-9838	SLEEVE-WEAR	000	
1	154-9838	SLEEVE-WEAR	000	
2	190-8609	VALVE FILL	000	
16	248-2987	GUIDE	000	
2	234263	LOCTITE LB 8008	642	
5	8T9572	CAT TDTO 30 18.	946	
		FIRM PARTS		.00 *
		SEGMENT 17 TOTAL		.00 T

**SEGMENT: 18**

**RECONDITION CAB**

DISASSEMBLED THE CAB ND SENT FRAME TO THE PAINT SHOP FOR REPAIRS. REASSEMBLED THE CAB. REASSEMBLED THE DASH PANEL WITH THE NEW COMPONENTS, INSTALLED THE FUSE PANEL AND STARTED ATTACHING ACCESSORY HARNESSSES. FINISHED INSTALLING HARNESSSES AND ADDING THE ADDITIONAL ACCESSORIES THE CUSTOMER HAD INSTALLED IN THE CAB. INSTALLED THE BLOWER MOTOR GROUP AND THE MONITOR PANEL. INSTALLED THE HEATER CORE IN THE FRONT OF THE CAB. COMPLETED THE ELECTRICAL CONNECTIONS IN THE MONITOR ASSEMBLY. FINISHED THE MONITOR COMPONENTS. INSTALLED THE A/C EVAPORATOR AND INSULATION. INSTALLED THE WATER

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	32
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

DRAIN TUBES IN THE DASH. STARTED TO ASSEMBLE THE LIFT AND RIPPER CONTROL LEVERS. FINISHED THE COMPONENTS ON THE CAB. REQUIRED WITH THE CCR. REASSEMBLED THE BLOWER MOTORS IN THE HEATER UNIT. INSTALLED THE HOUR METER AND CONNECTED ALL WIRES. INSTALLED THE SWITCH FOR THE FLOODLIGHTS AND CONNECTED THE WIRING. ALL REMAINING REPAIRS WERE COMPLETED UNDER THE ASSEMBLY. DISASSEMBLE BRAKE PEDAL/THROTTLE ASSEMBLY. REASSEMBLED FOOT PEDAL/THROTTLE LINKAGE AS WELL AS WINDOW WASHER PANEL. DISASSEMBLE AND BEGIN RE-ASSEMBLY OF STEERING/DIRECTION CONTROLLER. ASSEMBLE LINKAGES AND PAINT THEM.

2	0S-0175	PIN	000
5	0T-0703	BOLT	000
2	1B-8706	KEY	000
2	1B-8735	KEY	000
1	1H-1200	PIN	000
1	1K-6556	END	000
2	1K-6872	NUT	000
4	1M-1230	NUT A	000
3	1M-1341	END	000
3	1M-1341	END	000
20	1S-6560	BOLT	000
2	1S-9593	TIE	000
9	1T-0738	WASHER	000
8	2D-6235	NUT	000
1	2H-3922	LOCK WASHER	000
3	2L-6267	NUT	000
4	2N-3680	SCREW	000
1	2P-4339	NUT	000
1	2R-0239	SEAL O RING	000
2	2V-0099	KNOB	000
1	3B-3359	WASHER	000
1	3B-4501	LOCKWASHER	000
3	3B-4617	COTTER PIN	000
1	3E-0306	SWITCH A	000
1	3E-3037	FILM	000
1	3E-3044	FILM INST	000
1	3E-3111	FILM DASH	000
11	3E-4044	PLUG	000
1	3E-5465	SWITCH A	000
2	3E-6601	FILM NOTICE	000
7	3E-9865	LOCKNUT	000
3	3L-0594	SPACER	000
10	3L-8187	LOCK WASHER	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	33
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

14	3S-0004	WASHER	000
14	3S-2093	STRAP-CABLE	000
1	3S-2093	STRAP-CABLE	000
1	3S-8313	PLUG	000
1	3T-0304	BASE	000
1	3T-1730	SWITCH TOGGL	000
1	3T-3048	CLIP A	000
3	3T-3048	CLIP A	000
1	3T-3453	SWITCH A	000
1	3T-6281	SEAL	000
1	3T-6282	PLATE A	000
1	3T-7135	SEAL	000
1	3T-9922	GASKET	000
1	3V-3263	CONNECTOR	000
1	3V-3263	CONNECTOR	000
12	4B-4274	WASHER	000
6	4B-5324	WASHER	000
1	4D-4065	ROD END-BEAR	000
1	4D-4088	NUT	000
2	4D-6624	WASHER	000
5	4F-7952	SEAL	000
1	4H-1477	PIN	000
6	4J-3044	BEARING	000
1	4J-3362	BEARING	000
20	4K-0684	WASHER	000
2	4K-3533	WASHER	000
20	4L-6454	BOLT	000
4	4N-9915	GROMMET A	000
1	4W-0483	INDICATOR	000
1	4W-0485	INDICATOR	000
1	4W-1129	INDICATOR	000
4	5C-7261	NUT	000
2	5C-8814	SEAL	000
4	5D-1026	CLAMP	000
3	5J-5315	END	000
1	5J-5315	END	000
1	5K-1719	END	000
1	5K-9179	BOLT	000
2	5M-8500	KNOB	000
7	5P-0537	WASHER	000
200	5P-0767	CM-HOSE STK	000
210	5P-0767	CM-HOSE STK	000
2	5P-0998	PLUG	000
128	5P-1075	WASHER	000
8	5P-1075	WASHER	000
5	5P-1075	WASHER	000

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<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	34
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

20	5P-1075	WASHER	000		
5	5P-1075	WASHER	000		
10	5P-4115	WASHER	000		
1	5P-5454	ASHTRAY AS	000		
1	5P-5639	M-SEAL STK	000		
1	5P-5639	M-SEAL STK	000		
1	5P-5639	M-SEAL STK	000		
1	5P-5639	M-SEAL STK	000		
1	5P-5643	M-SEAL STK	000		
1	5P-5677	M-WIRE STK	000		
1	5P-5824	HOLDER	000		
1	5P-5926	M-SEAL STK	000		
2	5P-5930	M-SEAL STK	000		
1	5P-5969	M-SEAL STK	000		
1	5P-6438	ROD END	000		
2	5P-6605	M-SEAL STK	000		
2	5P-6605	M-SEAL STK	000		
3	5P-6605	M-SEAL STK	000		
4	5P-6605	M-SEAL STK	000		
4	5P-6605	M-SEAL STK	000		
3	5P-6605	M-SEAL STK	000		
2	5P-6605	M-SEAL STK	000		
4	5P-6605	M-SEAL STK	000		
1	5P-6874	MIRROR	000		
2	5P-7483	M-SEAL STK	000		
3	5P-7483	M-SEAL STK	000		
4	5P-7513	M-SEAL STK	000		
2	5P-7514	M-SEAL STK	000		
1	5P-8441	GROMMET	000		
1	5P-9085	CLIP	000		
2	6A-9710	WASHER	000		
7	6A-9718	SPRING WASHE	000		
1	6B-6684	NUT	000		
3	6D-1641	CLIP	000		
1	6D-4162	BUSHING	000		
4	6D-6812	KNOB A	000		
2	6F-6673	SEAL	000		
1	6F-7010	END	000		
1	6I-8609	WIRE A	000		
1	6I-8610	HOLDER	000		
1	6I-8611	HARNES A	000		
1	6I-9426	COVER	000		
1	6I-9427	COVER	000		
1	6I-9429	COVER	000		
1	6I-9432	COVER	000		
1	6I-9433	COVER	000		

INVSRL1-2020-04-05

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**PLEASE REMIT PAYMENT TO:** Toromont Cat  
 A Division of Toromont Industries Ltd.  
 PO Box 953, Dartmouth NS B2Y 3Z6  
 Tel: (902) 468-0581

**ORIGINAL INVOICE**



www.toromontcat.com  
 175 Akerley Blvd, Dartmouth, NS B2Y 3Z6 (902) 468-0581

**SOLD TO:**

IRVING PULP & PAPER, LTD.  
 300 UNION ST  
 PO BOX 5777  
 SAINT JOHN NB E2L 4Z2

<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	35
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	6I-9706	RETAINER A	000		
12	6J-0488	SCREW	000		
75	6K-0806	TIE	000		
25	6K-0806	TIE	000		
1	6N-7523	WASHER	000		
1	6P-0593	BEARING	000		
1	6P-0593	BEARING	000		
1	6P-3236	SWITCH AS-RO	000		
1	6P-6256	RETAINER	000		
1	6T-0385	GASKET	000		
1	6T-0988	FILTER	000		
1	6T-1912	CABLE	000		
1	6T-3632	LOCKWASHER	000		
1	6T-3633	RING	000		
1	6T-3644	BREAKER	000		
2	6T-4557	GASKET	000		
6	6T-5017	SPACER	000		
1	6T-5067	LINER	000		
1	6T-5068	FILTER A	000		
1	6T-5583	GASKET	000		
1	6T-7058	LENS	000		
2	6T-7212	GLASS	000		
2	6T-7695	SPEAKER A	000		
1	6V-1178	BUTTON	000		
6	6V-1790	PLUG	000		
1	6V-2151	VALVE	000		
2	6V-2331	HANDLE A	000		
2	6V-2375	HANDLE A	000		
1	6V-2761	BOOT	000		
8	6V-3260	BOLT	000		
1	6V-3507	SEAL	000		
1	6V-4270	WASHER	000		
1	6V-5791	ROD END A	000		
2	6V-5849	BLADE A	000		
1	6V-5851	BLADE A	000		
1	6V-5853	BLADE A	000		
1	6V-6210	GASKET	000		
2	6V-6213	NUT	000		
1	6V-6214	WASHER	000		
2	6V-6214	WASHER	000		
1	6V-6888	WASHER-SRING	000		
4	6V-7636	PIN A	000		
4	6V-7646	WASHER	000		
3	6V-7978	SCREW-PAN HE	000		
1	6V-8367	LOCKWASHER	000		
1	6V-8928	HOOK	000		

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 A Division of Toromont Industries Ltd.  
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<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	36
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

8	6V-8969	SCREW	000
4	6V-8969	SCREW	000
1	6Y-0206	RETAINER	000
1	6Y-1200	HARNES A	000
1	6Y-2773	COVER A	000
1	6Y-4207	HARNES A	000
1	6Y-4531	SHAFT	000
1	6Y-4531	SHAFT	000
2	6Y-8114	SPACER	000
2	7D-6922	NUT	000
1	7G-2454	GLASS	000
1	7G-2454	GLASS	000
2	7G-4823	STRAP	000
3	7G-4824	STRAP	000
2	7G-9730	LAMP A	000
4	7K-1181	STRAP CABLE	000
1	7N-1996	LAMP	000
1	7N-7779	SOCKET	000
2	7N-7780	PIN	000
1	7N-7781	HOUSING	000
1	7N-7978	TERMINAL	000
1	7N-8001	SWITCH A.	000
1	7N-8005	SWITCH	000
2	7N-9967	LAMP	000
2	7P-3895	PLUG	000
1	7S-4244	CLIP	000
8	7T-1819	MOUNTING	000
10	7T-4306	LOUVER A	000
1	7T-4535	LINER	000
2	7T-6299	GROMMET	000
1	7T-8891	PUMP A	000
1	7T-8931	COIL	000
2	7T-9096	CAP	000
1	7T-9235	ELBOW	000
1	7T-9302	KNOB	000
3	7T-9302	KNOB	000
1	7T-9303	SWITCH A	000
3	7T-9303	SWITCH A	000
1	7T-9303	SWITCH A	000
1	7T-9517	KNOB	000
1	7V-8087	PLUG	000
8	7X-0346	BOLT	000
14	7X-0349	BOLT	000
2	7X-0422	BOLT	000
5	7X-0469	BOLT	000
22	7X-0515	WASHER	000

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**ORIGINAL INVOICE**



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<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	37
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

12	7X-0531	WASHER	000		
9	7X-0579	WASHER	000		
9	7X-0579	WASHER	000		
4	7X-0582	WASHER	000		
8	7X-0603	WASHER	000		
2	7X-1751	MOTOR A	000		
4	7X-2058	LAMP	000		
2	7X-6112	MOTOR A	000		
1	7X-7470	BOLT	000		
2	8C-0566	WASHER	000		
2	8C-3442	SPRING	000		
2	8C-3448	BOLT	000		
1	8E-1118	ANTENNA AS	000		
2	8E-1205	KNOB	000		
1	8E-1356	KNOB A	000		
1	8E-1356	KNOB A	000		
1	8E-1734	CUSHION A	000		
1	8E-4863	WIRE A	000		
1	8E-5044	CUSHION A	000		
1	8E-5112	WINDOW AS	000		
1	8E-5113	WINDOW AS	000		
1	8E-5114	WINDOW GP	000		
1	8E-6227	SEAL	000		
1	8E-6894	HANDLE	000		
2	8E-7364	BOOT	000		
1	8E-7791	STRAP	000		
2	8F-1434	LOCK WASHER	000		
4	8F-7702	SEAL	000		
2	8F-8151	VALVE-SHUTOF	000		
2	8J-8879	SEAL O RING	000		
1	8K-1433	GROMMET	000		
2	8M-5661	SEAL O RING	000		
3	8P-8540	GROMMET	000		
1	8S-0934	NUT	000		
2	8T-0277	PIN	000		
14	8T-0318	SHIM	000		
12	8T-0741	SEAL	000		
4	8T-0797	LOCKNUT	000		
3	8T-1174	SEAL	000		
2	8T-1177	BEARING	000		
1	8T-1178	BEARING	000		
1	8T-1979	LINKAGE A	000		
1	8T-1980	LINKAGE A	000		
1	8T-2637	PIN	000		
2	8T-3848	STRIKER A	000		
25	8T-4205	WASHER	000		

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<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	38
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

9	8T-4205	WASHER	000		
2	8T-4223	WASHER	000		
2	8T-4224	WASHER	000		
18	8T-4896	WASHER	000		
1	8T-5360	WASHER	000		
1	8T-5383	VALVE A	000		
4	8T-5400	CONNECTOR	000		
2	8T-7566	PIN SPRING	000		
1	8T-8914	SEAL	000		
5	8T-8932	PIN A	000		
3	8T-8932	PIN A	000		
1	8T-9048	LATCH A	000		
1	8T-9049	LATCH A	000		
1	8V-7162	CABLE	000		
59	8Y-6423	CM SEAL STK	000		
59	8Y-6423	CM SEAL STK	000		
125	8Y-6423	CM SEAL STK	000		
125	8Y-6423	CM SEAL STK	000		
195	8Y-6423	CM SEAL STK	000		
195	8Y-6423	CM SEAL STK	000		
200	8Y-6423	CM SEAL STK	000		
65	8Y-6423	CM SEAL STK	000		
122	8Y-6424	CM SEAL STK	000		
122	8Y-6424	CM SEAL STK	000		
115	8Y-6424	CM SEAL STK	000		
6	8Y-6430	SEAL	000		
780	8Y-6459	CM TAPE	000		
3	8Y-6462	KIT SPRING	000		
1	8Y-6463	RAIL KIT	000		
1	8Y-6463	RAIL KIT	000		
68	8Y-6910	CM WEATHERST	000		
68	8Y-6910	CM WEATHERST	000		
165	8Y-6910	CM WEATHERST	000		
165	8Y-6910	CM WEATHERST	000		
68	8Y-6910	CM WEATHERST	000		
11	9B-7233	LOCK WASHER	000		
2	9D-3768	GROMMET	000		
2	9D-9736	BUMPER	000		
1	9D-9736	BUMPER	000		
3	9G-0742	BOOT	000		
2	9G-0983	SEAL	000		
1	9G-0986	SEAL	000		
1	9G-0990	SEAL	000		
2	9G-1127	GLASS	000		
1	9G-1950	RESISTOR	000		
3	9G-2265	CLIP	000		

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<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	39
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	9G-3658	CLIP	000
1	9G-3695	PLUG	000
4	9G-7069	SOCKET A	000
1	9G-7641	SWITCH G	000
2	9G-9150	CLIP	000
1	9G-9153	CLIP	000
1	9L-9596	SCREW	000
2	9M-5617	GROMMET	000
1	9N-4474	KNOB	000
1	9N-4475	KNOB A	000
1	9N-4573	GASKET	000
1	9P-1444	SUPPORT AS	000
18	9P-9150	WASHER	000
1	9P-9388	KNOB	000
1	9R-1767	BOOT	000
28	9S-1018	WASHER	000
1	9S-1328	WASHER	000
2	9S-1354	NUT	000
3	9S-1354	NUT	000
1	9U-8263	COVER	000
1	9U-8746	CABLE A	000
1	9U-8926	HDLNR AS	000
1	9U-8928	HEADLINER	000
1	9U-8929	RETAINER	000
2	9U-8932	RETAINER	000
1	9U-8933	RETAINER	000
1	9U-8934	RETAINER AS	000
1	9U-8944	COVER	000
1	9U-8945	COVER AS	000
1	9U-9463	HARNESS AS	000
1	9U-9562	KNOB KIT	000
1	9U-9942	INLAY	000
1	9W-0335	LIGHTER A	000
1	9W-0481	GASKET	000
1	9W-1816	HARNESS A	000
1	9W-5935	BOTTLE	000
2	9W-7033	KNOB A	000
1	9X-0199	BOOT	000
6	9X-2038	WASHER	000
10	9X-2042	SCREW	000
34	9X-2043	SCREW	000
8	9X-2043	SCREW	000
5	9X-2045	SCREW	000
1	9X-2764	FILM FACE	000
1	9X-3496	INDICATOR A	000
3	9X-6772	STRAP	000

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**PLEASE REMIT PAYMENT TO: Toromont Cat**  
A Division of Toromont Industries Ltd.  
PO Box 953, Dartmouth NS B2Y 3Z6  
Tel: (902) 468-0581

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**INVOICE NUMBER****WOAD0401555****INVOICE DATE****29-05-20**

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	40
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

8	030-8535	BOLT	000
1	031-0219	BOLT	000
2	034-6219	SCREW	000
1	10R-5901	MONITOR GP O	000
1		DEPOSIT CHG	
1-		MONITOR GP O	
1	101-0742	PIVOT G	000
1	101-0744	MOTOR A	000
1	101-0744	MOTOR A	000
1	102-2913	FILM DOZER C	000
1	102-2913	FILM DOZER C	000
1	102-2914	FILM RIPP CO	000
2	102-8802	RECPTACLE KI	000
3	102-8802	RECPTACLE KI	000
670	103-2543	CM SEAL	000
1	105-7706	COIL	000
2	110-2028	SCREW	000
2	117-9966	PLUG	000
1	117-9966	PLUG	000
1	117-9966	PLUG	000
1	122-3357	PLATE-RH	000
1	122-3358	PLATE-LH	000
12	126-1767	PIN	000
12	126-1768	SOCKET	000
1	127-1043	LINER	000
1	127-5120	HARNESS AS	000
1	127-5121	HARNESS AS	000
8	130-6797	WIRE AS	000
2	136-3192	NOZZLE	000
1	136-3193	NOZZLE	000
3	136-4878	SPLICE WIRE	000
1	137-3936	FILM INST	000
1	141-4044	PANEL	000
1	141-7556	CONT GP	000
3	144-0195	BULK HOSE CM	000
23	144-0195	BULK HOSE CM	000
25	144-0195	BULK HOSE CM	000
135	144-0195	BULK HOSE CM	000
180	144-0195	BULK HOSE CM	000
196	144-0195	BULK HOSE CM	000
200	144-0195	BULK HOSE CM	000
213	144-0195	BULK HOSE CM	000
220	144-0195	BULK HOSE CM	000
1	145-8741	ARM AS	000
1	151-0254	ARM AS	000
1	151-0255	WIPER ARM GP	000

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<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	41
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	151-0256	WIPER ARM GP	000		
58	153-2681	BULK SEAL CM	000		
71	153-2681	BULK SEAL CM	000		
147	153-2681	BULK SEAL CM	000		
147	153-2681	BULK SEAL CM	000		
58	153-2681	BULK SEAL CM	000		
71	153-2681	BULK SEAL CM	000		
1	153-8001	BOLT	000		
2	153-8498	SCREW-FLAT H	000		
2	155-2270	PLUG KIT	000		
3	155-2270	PLUG KIT	000		
2	156-1148	BELT GP-SEAT	000		
1	160-7165	SUSPENSION G	000		
1	162-9778	PAD	000		
3	169-1644	BOOT-ROD END	000		
1	169-2876	FILM-IDENT	000		
1	173-7035	BLOCK KIT-SL	000		
1	174-1491	HARNESS AS	000		
1	174-1504	MOTOR AS-27	000		
1	174-1505	MOTOR AS-27	000		
1	174-1517	HARNESS AS	000		
2	175-0070	BRACKET-MOT	000		
2	175-0070	BRACKET-MOT	000		
1	183-1146	SPRING	000		
1	191-2933	SUSPENSION G	000		
1	192-4555	FLOORMAT	000		
1	198-2914	NUT-HEXAGON	000		
4	199-9785	WIRE AS-SPLI	000		
1	200-5728	HARNESS AS-R	000		
2	206-5823	CAP-WIPER	000		
1	256-0622	WHEEL-BLOWER	000		
1	256-0623	WHEEL-BLOWER	000		
1	264-3617	LOCKWASHER	000		
1	322-4964	CAP-VENTED	000		
1	360-5868	VALVE AS-WAT	000		
1	366-4623	KIT SERVICE	000		
1	371-8881	COVER	000		
1	375-1478	LAMP GP-DOME	000		
2	396-2005	GLASS-SAFETY	000		
1	420-4435	HARNESS AS	000		
1	439-1563	RADIO GP-AM/	000		
1	489-6481	SEAT GP	000		
1	SEBU6891	MANUALS - OPERA	014		
2	WW535-03	WINDSHIELD WASH	642		
		FIRM PARTS			

.00 \*

*Thank you. We appreciate your business.*

**PLEASE REMIT PAYMENT TO: Toromont Cat**  
 A Division of Toromont Industries Ltd.  
 PO Box 953, Dartmouth NS B2Y 3Z6  
 Tel: (902) 468-0581

**ORIGINAL INVOICE**

INVSRL1-2020-04-05



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 300 UNION ST  
 PO BOX 5777  
 SAINT JOHN NB E2L 4Z2

<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	42
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

SEGMENT 18 TOTAL .00 T

SEGMENT: 19

RECONDITION AIR CONDITIONER

REPAIRS PERFORMED IN CAB AND ASSEMBLE SEGMENTS.			
1	1B-4971	SPACER	000
1	1Q-0538	FILM	000
1	1Q-1998	HOSE A	000
2	1S-0994	CLIP	000
1	2S-9506	VEE BELT	000
1	3E-1906	COMP G BSC	000
1	3E-3535	DRYER	000
1	3E-4052	CAP	000
1	3E-4054	FITTING AS	000
1	3E-4057	VALVE A	000
1	3E-4058	VALVE A	000
1	3E-9169	SUPPRESSOR	000
2	3S-2093	STRAP-CABLE	000
2	4P-7428	CLIP	000
2	4P-7581	CLIP	000
11	5P-1075	WASHER	000
1	5P-3948	COUPLING A	000
2	5P-4116	WASHER	000
2	5P-4295	CLIP	000
1	5P-5643	M-SEAL STK	000
2	5P-6129	M-TUBE STK	000
1	5P-6994	CLIP	000
2	6D-4247	CLIP	000
2	6D-4636	CLIP	000
1	6T-3643	CIRCUIT BRKR	000
1	6T-8376	SWITCH A	000
1	6V-2372	ELBOW	000
2	7C-4353	CLIP	000
1	7K-3176	COUPLING A	000
1	7N-1277	BRACKET A	000
1	7T-8894	GROMMET	000
1	7T-8894	GROMMET	000
2	7T-9426	GROMMET	000
1	7T-9426	GROMMET	000
1	7T-9793	VALVE	000
1	7X-0275	BOLT	000
1	7X-0346	BOLT	000
1	7X-0515	WASHER	000

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**INVOICE NUMBER****WOAD0401555****INVOICE DATE****29-05-20**

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	43
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	8C-5682	TEE	000
4	8D-3932	MOUNTING	000
1	8T-2561	WASHER	000
12	8T-4223	WASHER	000
13	8T-4896	WASHER	000
2	9B-7233	LOCK WASHER	000
1	9G-9150	CLIP	000
2	9M-8406	CLIP	000
1	9V-2500	BRACKET A	000
1	9X-0358	NIPPLE A	000
7	9X-6772	STRAP	000
1	9X-7378	SEAL	000
5	9X-7380	SEAL O RING	000
3	9X-7381	SEAL O RING	000
2	9X-7382	SEAL O RING	000
4	9X-7383	SEAL O RING	000
2	9X-7385	SEAL O RING	000
3	103-6100	DISCONNECT	000
1	103-9527	CONDENSER	000
1	105-4189	HOSE AS	000
1	107-8436	HOSE AS	000
1	110-2915	HARNESS AS	000
1	110-2916	HARNESS AS	000
1	110-2969	HOSE AS	000
1	110-2982	WIRE AS	000
1	110-3802	HOSE AS	000
1	110-3803	HOSE AS	000
1	111-7268	HOSE AS	000
1	114-5334	SWITCH	000
2	116-6202	BOOT	000
1	124-2138	COUPLING	000
4	134-0165	WASHER	000
1	156-4677	HOSE AS	000
1	156-4678	HOSE AS	000
1	156-4679	HOSE AS	000
1	160-8640	HOSE AS	000
1	186-6189	ACCUMULATOR	000
1	189-3158	SUPPRESSOR	000
2	320-1761	COUPLING AS	000
30	329-9930	IN HOSE BULK	000
1	351-4945	FITTING AS-A	000
38	456-8495	hose bk xt6es-1	000
1	496-2318	COUPLING AS	000
1	496-9733	COUPLING AS	000
		FIRM PARTS	

.00 \*

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<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	44
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

SEGMENT 19 TOTAL .00 T

SEGMENT: 20

PAINT AND DECAL MACHINE

SANDBLASTED COMPONENTS AS REQUIRED, HAND SAND, PRIME AND PAINT ALL PARTS OF THE MACHINE THROUGHOUT THE REBUILD, SENT PARTS TO MAIN SHOP FOR REASSEMBLY AS THEY WERE COMPLETED. SANDED, PAINTED AND DECALED COMPLETE MACHINE WHEN IT WAS COMPLETELY ASSEMBLED. PAINTED BLADE BLACK.

2	5H-4018	COVER	000	
1	5P-9466	PLATE	000	
5	7T-1099	LINK	000	
5	8P-1601	ROD	000	
20	276-0754	CAP/PLUG	000	
3	479-5395	PAINT-PRIMER	000	
2	479-5395	PAINT-PRIMER	000	
2	479-5395	PAINT-PRIMER	000	
2	479-5395	PAINT-PRIMER	000	
1	479-5396	PAINT-HI-TEM	000	
1	479-5396	PAINT-HI-TEM	000	
2	479-5398	PAINT-BLACK	000	
1	479-5398	PAINT-BLACK	000	
2	479-5400	PAINT-YELLOW	000	
1	479-5400	PAINT-YELLOW	000	
2	479-5400	PAINT-YELLOW	000	
2	479-5400	PAINT-YELLOW	000	
1	563-7242	PAINT-BLACK	000	
3	563-7242	PAINT-BLACK	000	
		FIRM PARTS		.00 *

SEGMENT 20 TOTAL .00 T

SEGMENT: 21

TRANSPORT MACHINE FROM CUSTOMER TO DARTMOUTH SHOP, FROM DARTMOUTH SHOP TO CUSTOMER SITE

TRANSPORTED MACHINE TO/FROM CUSTOMER SITE.  
 SEGMENT 21 TOTAL .00 T

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**INVOICE NUMBER****WOAD0401555****INVOICE DATE****29-05-20**

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	45
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

**SEGMENT: 22****INSTALL POWERTRAIN****POWERTRAIN INSTALLATION COVERED UNDER THE ASSEMBLE****MACHINE SEGMENT.**

16	0S-0484	BOLT	000
2	1H-1200	PIN	000
3	1P-3705	SEAL	000
1	1S-9799	SEAL-O-RING	000
1	2D-1523	RING	000
1	2D-6506	SEAL O RING	000
2	2J-6356	RING-LOCK	000
4	2K-4973	NUT	000
2	2R-0098	SEAL O RING	000
1	2R-1576	ADAPTER	000
4	3B-4506	LOCKWASHER	000
10	3J-1907	SEAL	000
1	3J-7354	SEAL O RING	000
1	3K-0360	SEAL	000
1	3K-0360	SEAL	000
1	3S-8652	SPRING	000
1	3T-6471	SCREEN A	000
5	4J-0520	SEAL-O-RING	000
3	4J-0522	SEAL-O-RING	000
5	4J-0524	SEAL-O-RING	000
1	4J-0527	SEAL O RING	000
1	4J-5267	SEAL-O-RING	000
10	5K-9090	SEAL O RING	000
2	5K-9090	SEAL O RING	000
24	5M-2894	WASHER	000
5	5M-9623	SPACER	000
1	5P-3620	SEAL O RING	000
16	5P-7213	WASHER	000
16	5P-7213	WASHER	000
1	5P-8112	GROMMET	000
8	5P-8245	WASHER-HARD	000
6	6F-6673	SEAL	000
1	6J-2680	SEAL O RING	000
1	6N-2985	CAP A OIL	000
1	6T-3714	GASKET	000
5	6V-0852	CAP	000
4	6V-3965	NIPPLE A	000
2	6V-5101	SEAL	000
1	6V-5101	SEAL	000
1	6V-5387	PLATE	000

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<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	46
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

3	6V-8397	SEAL	000
1	6V-9746	SEAL-O-RING-	000
1	6V-9746	SEAL-O-RING-	000
1	6Y-4057	HOSE A	000
1	6Y-4059	HOSE A	000
1	6Y-4063	HOSE A	000
1	6Y-4065	HOSE A	000
1	6Y-4066	HOSE A	000
1	6Y-4077	HOSE A	000
1	6Y-4086	HOSE A	000
1	7M-1297	SPRING	000
1	7M-8485	SEAL	000
5	7M-8485	SEAL	000
1	7S-6745	RETAINER	000
1	7T-3372	SHIELD	000
11	7X-0772	WASHER	000
1	8C-3446	VALVE	000
2	8C-3447	CAP	000
2	8D-4771	SEAL	000
1	8H-2768	PLUG	000
1	8H-2768	PLUG	000
1	8H-9818	GASKET	000
1	8M-2773	CLIP	000
1	8M-4390	SEAL O RING	000
2	8M-4433	SEAL O RING	000
2	8M-5661	SEAL O RING	000
1	8M-8157	SEAL O RING	000
1	8T-4205	WASHER	000
25	8T-4896	WASHER	000
32	8T-5360	WASHER	000
2	8T-8932	PIN A	000
1	8T-9905	PLATE	000
1	9G-5127	BREATHER	000
1	9G-5127	BREATHER	000
1	9H-8712	ROLLER A	000
1	9M-1976	RING-RETAINI	000
1	9M-1986	SPRING	000
1	9P-0214	SCREEN AS	000
2	9P-0356	BEARING	000
1	9T-8700	SPRING	000
1	9W-5595	SPRING	000
1	039-4966	ADAPTER	000
1	061-9455	SEAL	000
1	10R-3428	PUMP GP GEAR	000
1		DEPOSIT CHG	
1-		PUMP GP GEAR	

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 A Division of Toromont Industries Ltd.  
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**ORIGINAL INVOICE**



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<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	47
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	114-6572	HOSE A	000	
1	132-8315	HOSE AS	000	
1	132-8876	ELEMENT A	000	
1	175-7896	SEAL-O-RING	000	
1	175-7897	SEAL-O-RING	000	
1	206-5939	HOSE AS.	000	
1	238-5082	SEAL-O-RING	000	
1	391-7125	SWITCH GP	000	
1	391-7125	SWITCH GP	000	
		FIRM PARTS		.00 *
		SEGMENT 22 TOTAL		.00 T

SEGMENT: 23

REPAIR CHASSIS ELECTRICAL

REPAIRED VARIOUS FRAME BENDS AND CRACKS. REPLACED FRONT OUTER FRAME SIDES AND DRILLED/ TAPPED HOES FOR GUARD MOUNTING. REPAIRED FENDERS AND STEP. WELDED NUTS ON THE RIPPER STUDS THAT WERE CUT OFF, HEATED STUDS AND REMOVED, CLEANED BOLT HOLES AND TAPPED THEM OUT.

1	1H-5166	CLIP	000
1	1K-9007	GROMMET	000
2	1K-9007	GROMMET	000
3	1M-6119	BOLT	000
3	1M-6120	NUT	000
1	1Q-0538	FILM	000
1	1Q-3121	HARNESS AS	000
2	1Q-3275	HARNESS AS	000
2	1S-0994	CLIP	000
1	1S-1015	CLIP	000
6	1S-4915	LINER	000
2	1S-7251	TERMINAL	000
1	2H-3922	LOCK WASHER	000
1	2M-9780	SEAL O RING	000
2	2P-2975	SEAL	000
1	2V-6166	CABLE A	000
1	3B-4501	LOCKWASHER	000
5	3B-4615	COTTER PIN	000
4	3D-9799	SCREW	000
2	3D-9799	SCREW	000
1	3E-2024	SWITCH AS	000
1	3E-9350	SWITCH A	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	48
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

5	3J-1907	SEAL	000
2	3K-0360	SEAL	000
5	3K-6060	NUT	000
6	3K-8782	FUSE	000
4	3L-8187	LOCK WASHER	000
3	3S-8664	CLIP	000
2	3T-1480	WIRE A	000
1	3T-1730	SWITCH TOGGL	000
1	3T-2357	SWITCH A	000
4	3T-3045	CLIP A	000
1	3T-3046	CLIP A	000
4	3T-3047	CLIP A	000
1	3T-3047	CLIP A	000
12	3T-3048	CLIP A	000
9	3T-3048	CLIP A	000
4	3T-5760	BATTERY-31	000
1	3T-5825	SWITCH	000
2	4D-7794	CLIP	000
2	4F-2294	NUT	000
12	4K-5122	HOLDER A	000
1	4K-8864	CLIP	000
1	4P-7581	CLIP	000
5	4P-8134	CLIP	000
4	5L-4507	SCREW	000
20	5P-1075	WASHER	000
3	5P-4116	WASHER	000
1	5P-6264	GROMMET	000
1	5P-9085	CLIP	000
1	5P-9297	CLIP	000
1	6I-8612	HARNES A	000
1	6I-9472	FILM FACE	000
1	6N-5926	SENDER-TEMP	000
1	6P-6641	GROMMET	000
1	6T-2217	RESISTOR A	000
1	6T-3632	LOCKWASHER	000
1	6T-3633	RING	000
1	6T-3645	BREAKER	000
1	6T-4949	SWITCH A	000
1	6T-6970	SWITCH A	000
1	6T-9661	CABLE A	000
1	6V-2722	M TUBE STK	000
2	6V-3265	CLIP	000
6	6V-7743	LOCKNUT	000
2	6V-7744	LOCKNUT	000
4	6V-8376	SCREW	000
1	6Y-2510	HARNES A	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	49
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	6Y-4522	HARNES A	000		
1	6Y-4523	HARNES A	000		
1	6Y-9377	WIRE A	000		
200	7K-1181	STRAP CABLE	000		
100	7K-1181	STRAP CABLE	000		
20	7K-1181	TIE	000		
1	7N-0718	SWITCH A	000		
8	7N-7779	SOCKET	000		
8	7N-7780	PIN	000		
2	7N-9737	PLUG, HOUSING	000		
2	7N-9738	HOUSING	000		
1	7T-4924	COVER	000		
1	7T-4925	COVER	000		
1	7T-9515	KNOB	000		
2	7X-0291	BOLT	000		
1	8C-3569	SWITCH A	000		
12	8C-5607	MOUNT	000		
2	8C-5917	TERMINAL A	000		
1	8C-5918	TERMINAL A	000		
1	8D-1470	GROMMET	000		
1	8E-3560	HARNES A	000		
1	8E-4863	WIRE A	000		
1	8E-5907	CABLE A	000		
1	8E-5908	CABLE A	000		
1	8E-5909	CABLE A	000		
4	8F-1434	LOCK WASHER	000		
2	8M-2770	CLIP	000		
3	8M-8948	FUSE	000		
4	8N-0869	COVER	000		
1	8N-1537	LOCK WASHER	000		
2	8N-3844	SENDER	000		
1	8S-0948	CLIP	000		
1	8S-2634	COVER A	000		
2	8T-0328	WASHER	000		
2	8T-4121	WASHER-HARD	000		
6	8T-4205	WASHER	000		
5	8T-4223	WASHER	000		
4	8T-4224	WASHER	000		
35	8T-4896	WASHER	000		
1	8T-9757	TERMINAL A	000		
1	8V-0622	CABLE A	000		
14	9B-7233	LOCK WASHER	000		
4	9B-7233	LOCK WASHER	000		
2	9B-7233	LOCK WASHER	000		
1	9G-0003	COVER	000		
2	9G-0004	COVER	000		

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	50
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	9G-0005	COVER	000
1	9G-4360	CAP	000
1	9G-6259	WIRE A	000
1	9G-6655	ELEMENT A	000
1	9G-8909	COVER	000
2	9G-9150	CLIP	000
2	9M-4972	CLIP	000
1	9M-5711	PLUG	000
1	9M-8406	CLIP	000
1	9S-5754	TERMINAL A	000
1	9S-5755	TERMINAL A	000
1	9W-0742	BLOCK GP	000
20	9W-0852	PIN	000
1	9W-2531	CABLE A	000
1	9W-9873	HARNESS A	000
1	9X-0199	BOOT	000
24	9X-3401	PIN	000
10	9X-3401	PIN	000
24	9X-3402	SOCKET	000
14	9X-3402	SOCKET	000
20	9X-3402	SOCKET	000
10	9X-3402	SOCKET	000
6	9X-6165	WASHER	000
16	9X-6772	STRAP	000
6	9X-8256	WASHER	000
4	096-6166	WASHER	000
2	102-8802	RECPTACLE KI	000
6	102-8802	RECPTACLE KI	000
4	102-8802	RECPTACLE KI	000
3	102-8805	RECPTACLE KI	000
1	102-9235	SOCKET A	000
1	110-2982	WIRE AS	000
2	116-6774	HARNESS AS	000
1	118-3534	SWITCH AS	000
1	120-6547	HARNESS AS	000
1	125-4490	CLIP	000
24	126-1767	PIN	000
10	126-1767	PIN	000
24	126-1768	SOCKET	000
10	126-1768	SOCKET	000
1	127-5120	HARNESS AS	000
1	131-9291	CORD AS-JW	000
1	153-0713	HARNESS AS	000
6	155-2270	PLUG KIT	000
4	155-2270	PLUG KIT	000
4	155-2274	PLUG KIT-CON	000

*Thank you. We appreciate your business.***PLEASE REMIT PAYMENT TO: Toromont Cat****A Division of Toromont Industries Ltd.****PO Box 953, Dartmouth NS B2Y 3Z6****Tel: (902) 468-0581****ORIGINAL INVOICE**

INVSERV1-2020-04-05



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 175 Akerley Blvd, Dartmouth, NS B2Y 3Z6 (902) 468-0581

**SOLD TO:**

IRVING PULP & PAPER, LTD.  
 300 UNION ST  
 PO BOX 5777  
 SAINT JOHN NB E2L 4Z2

<b>INVOICE NUMBER</b>
<b>WOAD0401555</b>
<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	51
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	163-1201	HORN A	000	
1	165-4026	SWITCH AS	000	
1	171-2210	BREAKER AS-C	000	
1	174-7875	HORN AS - 24	000	
1	198-2914	NUT-HEXAGON	000	
1	203-3220	SWITCH AS-TE	000	
1	203-3222	SWITCH AS-TE	000	
1	203-3222	SWITCH AS-TE	000	
1	203-3223	SWITCH AS	000	
1	209-1317	RECEPTACLE A	000	
1	213-9100	ALARM AS-BAC	000	
2	227-5978	LAMP GP-FLOO	000	
1	340-7160	CONVERTER	000	
6	TRAYFLEX-1603	16-3C TYPE TC/O	642	
		FIRM PARTS		.00 *
		SEGMENT 23 TOTAL		.00 T

**SEGMENT: 24**

**RECONDITION DOZER LINKAGE**

BROUGHT PUSHARMS INTO WELDING SHOP, CUT TRUNNION BEARINGS OFF AND REPLACED WITH NEW ONES, REPAIRED BORES FOR THE TILT AND BRACE. REPLACED TRUNNIONS FOR THE CROSS BRACE, CUT OFF TRUNNION BALLS FROM BACK OF THE BLADE AND WELDED ON NEW ONES. SENT PIECES FOR PAINTING. INSTALLED ALL NEW BEARINGS AND PINS IN THE CONNECTORS AND REPLACED THE TRUNNIONS ON THE TRACK FRAMES. SET ALL COMPONENTS ASIDE FOR FUTURE ASSEMBLY.

2	1J-6740	BEARING	000	
2	1U-2472	PIN	000	
1	3B-8489	ADAPTER STR	000	
4	3E-9850	BOLT	000	
2	3G-0910	CAP	000	
56	3G-0911	SHIM	000	
2	3G-7016	PIN	000	
4	3G-9598	BEARING	000	
4	4T-7534	PIN	000	
52	6I-8675	SHIM	000	
2	6I-8676	BEARING	000	
8	6J-5179	RETAINER	000	
1	7J-3296	RING - LOCK	000	
1	7J-3297	BEARING	000	

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<b>INVOICE DATE</b>
<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	52
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

32	7X-0350	BOLT	000		
8	7X-0851	NUT	000		
8	7X-2578	BOLT	000		
8	8C-3290	BOLT	000		
4	8E-6752	BEARING	000		
4	8E-6752	BEARING	000		
8	8T-4001	NUT	000		
32	8T-4122	WASHER	000		
2	9J-0123	TRUNNION	000		
52	9W-7602	SHIM	000		
1	110-2966	TRUNNION	000		
2	160-6307	CAP-BEARING	000		
2	193-3063	CAP - BEARIN	000		
4	195-6283	NUT-SQUARE	000		
2	524-4892	TRUNNION	000		
		FIRM PARTS			.00 *
		SEGMENT 24 TOTAL			.00 T

SEGMENT: 25

RECONDITION FLEXXAIRE FAN

DISASSEMBLED FLEXXAIRE FAN WHICH HAD THE BLADES ALL BROKE OFF AND THE MOUNTING PLATE WAS CRACKED AND BROKE WHICH ALLOWED THE FAN BLADES TO BE DESTROYED. ORDERED PARTS FROM FEYXAIRE AND OVERHAULED THE FAN ASSEMBLY, FILLED WITH OIL AND TESTED OPERATION. FUNCTION TESTED GOOD.

1	110-6936	SUPPORT	000		
		FIRM PARTS			.00 *
		SEGMENT 25 TOTAL			.00 T

SEGMENT: 26

REPAIR BODY

BODY REPAIRS WERE DONE ON THE PAINT SEGMENT.

1	1H-5728	SEAL-O-RING	000		
2	2D-6235	NUT	000		
4	2G-0493	WASHER	000		
4	2K-4973	NUT	000		
2	2M-5795	PIN	000		

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	53
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	2V-5019	SPRING	000
2	3B-4605	COTTER PIN	000
2	3B-4610	COTTER PIN	000
2	3B-4610	COTTER PIN	000
3	3B-4640	COTTER PIN	000
2	3V-9399	ROD A	000
1	4B-4278	WASHER	000
1	4B-4278	WASHER	000
1	4F-9653	SEAL	000
2	4H-2558	GROMMET	000
6	4L-6454	BOLT	000
2	4M-7470	GROMMET	000
54	5M-3062	BOLT	000
106	5P-1075	WASHER	000
32	5P-1075	WASHER	000
4	5P-1076	WASHER	000
40	5P-1076	WASHER	000
20	5P-1076	WASHER	000
1	5P-6314	SLEEVE	000
1	5P-7211	M-SEAL STK	000
1	5P-7211	M-SEAL STK	000
1	5P-7211	M-SEAL STK	000
1	5P-7483	M-SEAL STK	000
1	5P-7483	M-SEAL STK	000
1	5P-7483	M-SEAL STK	000
1	5P-7483	M-SEAL STK	000
1	5P-7483	M-SEAL STK	000
1	6C-3060	GASKET	000
2	6D-1746	BOLT	000
29	6J-0488	SCREW	000
4	6N-7523	WASHER	000
1	6N-7672	ATOMIZER A	000
8	6T-1698	MOUNTING	000
2	6T-9509	HINGE A	000
2	6T-9510	HINGE A	000
2	6T-9807	GROMMET	000
2	6T-9807	GROMMET	000
2	6T-9808	SUPPORT	000
2	6T-9927	SLIDE	000
2	6V-2686	CLIP	000
6	6V-7743	LOCKNUT	000
2	6V-7744	LOCKNUT	000
14	6V-8182	NUT	000
32	6V-8801	NUT	000
1	6Y-3957	SUPPORT A	000
1	6Y-3962	COVER A	000

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	54
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

1	6Y-3973	LINK	000		
1	6Y-4088	STRIKER A	000		
1	7N-0296	CYLINDER ETH	000		
1	7N-2059	CLAMP A	000		
1	7N-9801	GASKET	000		
2	7T-7208	DOOR A	000		
4	7X-0328	BOLT	000		
14	7X-0344	BOLT	000		
14	7X-0344	BOLT	000		
6	7X-0365	BOLT	000		
12	7X-0375	BOLT	000		
6	7X-0513	WASHER	000		
15	7X-0515	WASHER	000		
4	7X-0515	WASHER	000		
1	7X-0515	WASHER	000		
14	7X-0515	WASHER	000		
12	7X-0582	WASHER	000		
8	7X-0582	WASHER	000		
20	7X-0582	WASHER	000		
2	7X-2573	BOLT	000		
10	7X-2574	BOLT	000		
1	8B-4624	SHIM	000		
16	8C-4436	BOLT	000		
12	8C-5607	MOUNT	000		
6	8C-5608	SPACER	000		
8	8C-6857	BOLT	000		
6	8C-6913	WASHER	000		
2	8C-8842	BOLT	000		
1	8T-0334	WASHER	000		
2	8T-2502	BOLT	000		
6	8T-2561	WASHER	000		
2	8T-2561	WASHER	000		
2	8T-4121	WASHER-HARD	000		
4	8T-4122	WASHER	000		
4	8T-4123	WASHER	000		
4	8T-4123	WASHER	000		
2	8T-4222	WASHER	000		
15	8T-4223	WASHER	000		
6	8T-4224	WASHER	000		
4	8T-4835	BOLT	000		
16	8T-4896	WASHER	000		
6	8T-4896	WASHER	000		
2	8T-6871	BOLT	000		
2	8T-8730	SOCKET-CONNE	000		
2	8T-8919	BOLT	000		
4	8T-9393	BOLT	000		

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	55
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

6	8T-9393	BOLT	000	
1	8T-9396	BOLT	000	
4	8T-9496	LOCKNUT	000	
2	8Y-4000	LATCH A	000	
1	9G-2758	LOCKOUT SWIT	000	
1	9G-4365	VALVE A	000	
2	9M-3835	LATCH A	000	
2	9P-3066	MOUNTING	000	
16	9W-4361	MOUNT	000	
1	9W-5290	PLATE A	000	
1	9W-8084	PLATE	000	
6	9X-2480	BOLT	000	
6	9X-6165	WASHER	000	
6	9X-8256	WASHER	000	
2	9X-8266	WASHER	000	
1	9X-8600	SEAL O RING	000	
1	102-8803	RECPTACLE KI	000	
1	112-3462	STRIP	000	
1	116-2096	TUBE	000	
1	118-0227	BRACKET AS	000	
2	134-4447	BRACKET AS	000	
2	134-4492	PLATE	000	
1	155-2270	PLUG KIT	000	
1	157-8836	SENDER AS	000	
1	172-1672	BRACKET AS	000	
3	191-8283	PIN	000	
1	239-9940	PIN	000	
1	246-2641	PADLOCK GP	000	
2	373-1880	WASHER HARD	000	
		FIRM PARTS		.00 *
		SEGMENT 26 TOTAL		.00 T

**SEGMENT: 27**

**REPAIR BLADE**

PERFORMED APPROVED EXTRA REPAIRS TO THE BLADE.  
 INSTALLED A CURVED LINER ON BLADE FACE, CUT OUT  
 DAMAGED SECTIONS OF REAR/ SIDES OF BLADE AND  
 REINSTALLED NEW STEEL TO REPAIR THE COSMETIC  
 PORTION OF THE EXTRAS.

SEGMENT 27 TOTAL .00 T

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<b>29-05-20</b>

WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	56
MAKE	MODEL	SERIAL NO.	M/HR	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

**SEGMENT: 28**

ASSEMBLE MACHINE AT CUSTOMER SITE

WHEN MACHINE ARRIVED AT SITE ASSEMBLED THE BLADE AND INSTALLED, SHIMMED ALL CONNECTION POINTS AND TIGHTENED HARDWARE TO SPEC. CONNECTED HOSES UP FOR TILT CYLINDER AND TESTED OPERATION.

SEGMENT 28 TOTAL .00 T

**SEGMENT: 29**

TRAVEL TO/FROM CUSTOMER SITE

TRAVEL ZONE - 5

FIRM ALL .00 \*

SEGMENT 29 TOTAL .00 T

TOTAL TIME AND MATERIAL AMOUNT: 660433.00 T

TOTAL BEFORE TAXES: 660433.00  
 NOVA SCOTIA HST 15% 99064.95 T

PURSUANT TO THE ONTARIO REPAIR AND STORAGE LIENS ACT, THE MANITOBA GARAGE KEEPERS ACT, OR THE GARAGE KEEPERS LIEN ACT OF NUNAVUT, AS APPLICABLE, THE UNDERSIGNED HEREBY ACKNOWLEDGES ITSELF INDEBTED TO TOROMONT INDUSTRIES LTD. IN THE AMOUNT OF THIS INVOICE.

\*\*  
 \* AUTHORIZED NAME (PLEASE PRINT): \_\_\_\_\_  
 \*\*  
 \* SIGNED BY: \_\_\_\_\_  
 \*\*  
 \* TITLE: \_\_\_\_\_

THANK YOU FOR CHOOSING TOROMONT CAT - WE APPRECIATE AND VALUE YOUR BUSINESS. YOU MAY BE CHOSEN TO PARTICIPATE IN A TELEPHONE SURVEY. IF YOU ARE NOT 100% SATISFIED AND CANNOT RESPOND WITH A 9 OR 10, PLEASE CONTACT GINNIE HOWE (CUSTOMER EXPERIENCE MANAGER) AT CUSTOMEREXPERIENCE@TOROMONT.COM OR (416) 667-4646. THANK YOU!

\*\*\*\*\*  
 GETTING YOUR CAT PARTS JUST GOT EASIER!!  
 PLEASE VISIT PARTS.CAT.COM TO FIND OUT HOW!

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WORKORDER NO.	REPAIR DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
ZA77101	27-12-19		K012154	907559	57
MAKE	MODEL	SERIAL NO.	M/HRS	HST #:	
AA	D8R	07XM04041	37921.0	89213-5443-RT0001	

\*\*\*\*\*

INVOICE TOTAL: CAD

759497.95

TERMS: INVOICE DUE 30 DAYS FROM INVOICE DATE  
 PAST DUE INTEREST WILL BE CHARGED AT THE RATE OF 1.5% PER MONTH (18% ANNUM)  
 AFTER INVOICE DUE DATE AND CALCULATED ON THE NUMBER OF DAYS OUTSTANDING.  
 CREDIT MANAGER CONTACT: (902) 468-0581 CREDITMARITIMES@TOROMONT.COM  
 SERVICE CONTACT: (902) 468-0581 DAVE GOSWELL EXT 5119

INVSRV11-20200405

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