

N06-7



FRONTLINE TRUCK & TRAILER
310 MARQUIS DRIVE
SASKATOON, SK S7R 1B5

INVOICE NO.	R101071545:01
INVOICE DATE	09/14/2020
P.O. NUMBER	
VIN	1FUJGPDR4BDAW9363
TAG	7153

Service Invoice

WK PHONE: (306)221-9863

HM PHONE: (306)947-2054

CUSTOMER NO.	10860	ADVISOR	BRENNAN	KILOMETERS IN	995085	KILOMETERS OUT	995085
YEAR	2011	MAKE	FREIGHTLINER	MODEL	122 CORONADO	COLOR	WHITE
				LICENSE NO.			

JOB#1 TRK-100 RET ENGINE REPAIRS

CONDITION

NOTE: THIS UNIT HAS AN AFTER TREATMENT DELETE ... WARRANTY DOES NOT APPLY TO ANY REPAIRS ON THE ENGINE OR EXHAUST SYSTEMS.

CHECK HEAD GASKET CONDITION AND ADVISE; ENGINE PRESSURIZING

CAUSE

CORRECTION

PRINTED CODES. INACTIVE CODE FOR COOLANT LEVEL LOW. CHECKED COOLANT LEVEL -GOOD. RAN UNIT UP TO TEMP. PUT SURGE TANK VENT TUBE IN WATER TO CHECK FOR PRESSURIZING SURGE TANK. PUSHED COOLANT INTO BOTTOM SECTION OF SURGE TANK. SUSPECT HEAD FAILURE OR GASKET FAILURE. WASHED OFF ENGINE. DRAINED COOLANT. REMOVED CYLINDER HEAD. INSPECTED HEAD. FOUND CRACK AT #3. INSPECTED CYLINDER. FOUND LINERS SCORED, PITTED & WORN. DRAINED OIL. REMOVED OIL PAN. REMOVED OIL PICK MANIFOLD & TUBES. REMOVED OIL PUMP. CLEANED CARBON BUILDUP FROM LINERS TO REMOVE PISTONS. REMOVED ALL 6 PISTONS. REMOVED ALL 6 LINERS. CLEANED UP LINER SEATS & CYLINDER BLOCK. INSTALLED 6 NEW LINERS WITH NEW O-RINGS. INSTALLED 6 NEW PISTONS. REPLACED ALL MAIN & ROD BEARINGS. INSTALLED NEW CYLINDER HEAD. INSTALLED 6 NEW INJECTORS. INSTALLED CAM HOUSING & SET ENGINE TIMING. PERFORMED TOP END SET. INSTALLED ALL REMAINING PARTS. REPLACED OIL, FUEL & AIR FILTERS. PRIMED ENGINE OIL SYSTEM. RE-FILLED COOLANT. PRIMED FUEL SYSTEM. RAN UNIT. CHECKED FOR LEAKS -NONE. REPLACED BOTH DRIVE BELTS (SPLIT).

QTY	ITEM	DESCRIPTION	TECHNICIAN
	TRK-100-20	MISCELLANEOUS REPAIRS	TECH NO. 244
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	TRK-100-20	MISCELLANEOUS REPAIRS	TECH NO. 244
	TRK-100-20	MISCELLANEOUS REPAIRS	TECH NO. 119
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	TRK-100-20	MISCELLANEOUS REPAIRS	TECH NO. 244
2	101X/OIL DELVAC 15W40 20L	15W40 20L (122887)	
4	101X/OIL DELVAC 15W40 4L	4L 15W40 (122881)	
1	101D/DDE N000000001103	SEAL RING	
1	101D/DDE A4729933396	V-RIBBED BELT	
1	101F/01-32731-635	BELT-10 RIB,1635MM	
1	101X/M8-20	10.9 BOLT	
1	101X/M8-LW	M8 LOCK WASHER	
(6)	101D/DDE RA4600701087-CORE INJ/BOLT KIT		
(1)	101D/DDE RA4730102620-CORE CYL HEAD		
6	101S/OWI 23539622	CLNT, PINK (non EL) CONC.	
4	101S/OWI 23539623	CLNT, PINK (non EL) 50/50	
1	101F/03-36867-010	ELEMENT-FILTER,AIR, 8X25, 24U	
1	101D/DDE A4721422080	GASKET	
6	101D/DDE N007603014104	SEAL RING	
1	101V/DCO 80231GL	HEATER HOSE, H.D. 5/8 IN. X 50	
2	101D/DDE N007603014104	SEAL RING	
1	101D/DDE A4720980180	SEAL	
18	101D/DDE A4720140683	COLLAR SCREW	
1	101D/DDE A0000905151	KIT - FILTER INSERT	
1	101D/DDE A4722030355	FILTER KIT	
1	101D/DDE A4731800909	TS OIL FILTER	
2	101D/DDE N000000001071	SEAL RING	
6	101D/dde a4720302317	PISTON KIT	
6	101D/DDE A4720111810	LINER KIT	
1	101D/DDE RA4730102620	CYL HEAD	
1	101D/DDE A4720140022	O/PAN SEAL	
1	101D/DDE A4720161920	HD GSKT KIT	
1	101D/DDE A4720300445	THR BRG STD	
7	101D/DDE A4720300740	MAIN BEARING KIT	
6	101D/DDE A4720300960	CONN ROD BRG	
6	101D/DDE RA4600701087	INJ/BOLT KIT	
1	101D/DDE A4722030980	SEAL	
1	101D/DDE A4722030880	SEAL	
12	101D/DDE A4720380071	BOLT	
1	101D/DDE A4721401114	MFLD GSKT KT	
1	101D/DDE A4720709232	KIT - HIGH PRESSURE FUEL LINE	
1	101D/DDE A4721506233	HARNESS	

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1	101D/DDE A4721506333	HARNES
2	101D/DDE A4721870880	SEAL
4	101D/DDE A4721870980	SEAL
1	101D/DDE A4721880180	GASKET
1	101D/DDE A4722030180	SEAL
1	101D/DDE A4729970845	O-RING
1	101D/DDE A4730960280	METAL SEAL
2	101D/DDE A0189973145	O-RING
4	101D/DDE A0219901101	HEX HD BOLT
2	101D/DDE A0019950502	PIPE CLAMP
6	101D/DDE A4720980080	SEAL
6	101D/DDE RA4600701087-CORE INJ/BOLT KIT	
1	101D/DDE RA4730102620-CORE CYL HEAD	
C	*****WARRANTY REPAIRS REQUIRE PRINT OUT F	
4	ENV60	ENVIRO HANDLE CHARGE .60
2	ENV200	ENVIRO HANDLE CHARGE 2.00
1	ENV100	ENVIRO HANDLE CHARGE 1.00
1	ENV50	ENVIRO HANDLE CHARGE .50
1	ENV100	ENVIRO HANDLE CHARGE 1.00
4	ENV100	ENVIRO HANDLE CHARGE 1.00
6	ENV100	ENVIRO HANDLE CHARGE 1.00

JOB#2 TRK-2500 RET CLUTCH

CONDITION CLUTCH

ADJUST CLUTCH

CAUSE

CORRECTION CHECKED CLUTCH ADJUSTMENT -GOOD. HAS FREE PLAY & CLUTCH BRAKE & 1/2" GAP BETWEEN CLUTCH BRAKE & RELEASE BEARING.

QTY	ITEM	DESCRIPTION	TECHNICIAN
	TRK-2500-1	ADJUST CLUTCH	TECH NO. 244
	TRK-2500-1	ADJUST CLUTCH	TECH NO. 119
	C	*****WARRANTY REPAIRS MUST BE CALLED IN (PI	

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Disclaimer of Warranty:

Any warranties on the products sold hereby are those made by the manufacturer, if any. The seller hereby expressly disclaims all warranties either expressed or implied, including any implied warranty or merchantability or fitness for a particular purpose, and Frontline Truck & Trailer neither assumes nor authorizes any other person to assume any liability in connection with the sale of the said products.

Frontline Truck & Trailer shall not be liable for special, indirect or consequential damages, e.g. articles left in vehicles, theft, down time, loss of revenue, loss of vehicle, towing charges, driver's expenses, loss of perishable cargo, etc. Failed parts return requests must be made when the unit is checked in.

I/We hereby acknowledge the above repair order and an express Commercial Lien thereon to secure the full amount of the indebtedness. I/We agree to pay interest at the rate of 2% per month (24% per annum), if the balance due is not paid within the credit terms of Frontline Truck & Trailer. I/We also agree to pay storage fees of fifteen dollars (\$15.00) per day, both before and after judgment plus all costs incurred in the collection of the balance owing; including legal fees and disbursements on a solicitor/client basis.

SIGNATURE X _____