



Vermeer
Canada Inc.

VERMEER CANADA, INC.
025 96 AVE
ACHESON INDUSTRIAL PARK
780-484-3600 780-451-5830
ACHESON AB T7X 6J2

H02-242
SEP

Account#	Work Ord	Br	Sls
800519	12026449	211	263

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Ship Via:

Purchase order	Date	Job Number	Job Contact
GAVIN APPROVED	12-12-25		.

G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

Seg# 000 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

- UNLOAD PIPE/SEA CANS
- LOAD SEA CANS ON TRANSPORT TRUCKS

CAUSE

- DRILLING ROD DELIVERY FOR D220X300

CAUSE

- DRILLING ROD DELIVERY FOR D220X300
- MOVE EQUIPMENT IN YARD TO MAKE ROOM FOR SEA CANS
- SET UP CRANE TO UNLOAD SEA CANS FROM TRANSPORT TRUCKS
- UNLOAD SEA CANS
- REMOVE TARPS FROM SEA CANS
- CRANE OUT DRILLING RODS FROM SEA CANS
- REPLACE TARPS ON SEA CANS
- CLEAN OUT SNOW AND DEBRIS FROM SEA CANS
- LOAD SEA CANS ON TRANSPORT TRUCKS

	Total Labor	2,914.00
Total for segment		2,914.00

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PRICES IN CANADIAN FUNDS

Seg# 001 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-FULL UNIT INSPECTION

CAUSE:

-USED SALES UNIT

CORRECTION:

- COMPLETE FULL INSPECTION
- INSPECT VISE ASSEMBLY
- INSPECT CARRIAGE AND HOSE CARRIER
- INSPECT FOR HYDRAULIC LEAKS
- INSPECT HARNESSSES AND ELECTRICAL COMPONENTS
- INSPECT CAB DAMAGE AND MISSING COMPONENTS
- INSPECT UNDERCARRIAGE ASSEMBLY AND TRACKS
- CHECK FOR ANY DAMAGED HYDRAULIC LINES
- FUNCTION TEST ALL DRILL FUNCTIONS
- TEST ROTATION AND THRUST CIRCUITS
- TEST MUD CIRCUIT
- INSPECT ALL DAMAGED COMPONENTS

Total Labor 2,162.00

Total for segment 2,162.00

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PRICES IN CANADIAN FUNDS

Seg# 002 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-WASH MACHINE

CAUSE:

-UNIT ARRIVED EXTREMELY DIRTY

CORRECTION:

- REMOVE INSIDE ENGINE BAY PANELS FOR EASIER ACCESS TO WASH OUT ENGINE BAY
- REMOVE RADIATOR COVER TO WASH OUT MUD
- WASH ALL OLD DRILLING MUD FROM UNIT
- WASH ALL RESIDUAL OIL FROM UNIT
- CLEAN OUT ENGINE BAY
- WASH ALL DRILLING MUD FROM LOWER HALF OF UNIT
- WASH UNDERCARRIAGE
- WASH ALL REMAINING AREAS ON UNIT
- REINSTALL ENGINE BAY PANELS
- REINSTALL RADIATOR COVER PANEL

Total for segment		Total Labor	2,867.00
			2,867.00

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PRICES IN CANADIAN FUNDS

Seg# 003 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-FULL SERVICE

CAUSE:

-USED SALES UNIT

CORRECTION:

- DRAIN AND REPLACE ENGINE OIL
- REMOVE AND REPLACE ENGINE OIL FILTERS
- REMOVE AND REPLACE ALL FUEL FILTERS
- REMOVE AND REPLACE ALL CHARGE HYDRAULIC FILTERS
- REMOVE AND REPLACE IN-TANK HYDRAULIC FILTERS
- DRAIN AND REPLACE HYDRAULIC PUMP DRIVE GEAR OIL
- DRAIN HYDRAULIC TANK RESERVOIR
- REMOVE RESERVOIR SIDE AND TOP COVERS
- REMOVE ALL HYDRAULIC RESERVOIR STRAINERS
- REMOVE AND REPLACE PRIMARY AND SECONDARY AIR FILTERS
- DRAIN ROTATION GEAR BOX GEAR OIL
- REMOVE HARDWARE AND REMOVE SIDE COVER FOR GEARBOX
- REMOVED AND REPLACED FUEL TANK AND HYDRAULIC TANK BREATHER AND FITTINGS
- COMPLETELY CLEAN AND WIPE OUT HYDRAULIC TANK
- REPLACE HYDRAULIC TANK STRAINERS
- REPLACE HYDRAULIC TANK COVERS
- FILL HYDRAULIC TANK
- FILL ROTATION GEARBOX

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PRICES IN CANADIAN FUNDS

- DRAIN AND FILL FINAL DRIVE OILS
- GREASE UNIT
- DRAIN AND REPLACE FINAL DRIVE GEAR OILS
- FILL MUD PUMP POWER END OIL
- CHECK TRACK TENSION

4	550041740-211	OMALA S2 GX 220	200.89	803.56
2	550046217-211	ROTELLA T6 5W40	235.71	471.42
110	BULK-RIDAW32	RIDGELINE AW32-	4.86	534.60
3	RIDAW32-55-211	RIDGELINE AW32 H	1,225.69	3,677.07
1	101562001	ULTRA LC GREASE	16.75	16.75
2	108475001	FILTER - BREATHE	94.04	188.08
9	113091001	FILTER-SUMP STRA	322.10	2,898.90
1	163622304	FILTER -PRIMARY	216.99	216.99
1	163622305	710 AIR FILTER,	167.82	167.82
1	163636089	OIL FILTER	101.32	101.32
1	296298342	HYDRAULIC SPIN-O	147.79	147.79
6	296389250	PLASTIC - SIDE W	73.49	440.94
4	296397758	PLASTIC - CARRIA	352.77	1,411.08
2	605497001	FILTER - FUEL 2	77.37	154.74
4	609134003	FILTER ELEMENT	329.17	1,316.68
1	625821001	ELEMENT-FUEL Rp	162.61	162.61
3	81902001	ELEMENT - FILTER	122.33	366.99
1	FRIGHT OIL/DRUMS 740690		155.00	155.00

Total Labor 6,063.00

Total for segment 19,295.34

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Seg# 004 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-POSITIVE AIR SHUT OFF

CAUSE:

-NO POSITIVE AIR WAS PREVIOUSLY INSTALLED

CORRECTION:

- OPEN DASH AND DRILLER CONSOLE
- DRILL AND MOUNT SWITCH FOR POSITIVE AIR
- OPEN UP PANELS AND ROUTE TWO WIRE FROM ENGINE BAY UP INTO CAB FOR ACTIVATION SWITCH
- SECURE HARNESS IN PLACE AND REINSTALL ALL PANELS
- MADE CUSTOM RELAY HARNESS FOR POSITIVE AIR SYSTEM
- LOOM HARNESS AND ROUTE IN PLACE
- SECURE HARNESS AND HOOK UP TO BATTERY
- REMOVE AIR INTAKE PIPE AND INSTALL POSITIVE AIR INTO PLACE

1	4G-2665-S24	AIR SHUTOFF VALV	2,690.85	2,690.85
3	PREEND378	PREMIX NITRATE F	21.42	64.26
1	INCOMING FREIGHT LOCAL - ACTION		35.00	35.00
			Total Labor	1,645.00
Total for segment				4,435.11

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PRICES IN CANADIAN FUNDS

Seg# 005 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:
-WEBASTO INSTALL

CAUSE:
-WEBASTO NOT PREVIOUSLY INSTALLED

CORRECTION
-REMOVE INSIDE PANELS TO MEASURE UP MOUNTING LOCATIONS
-MOUNT HEATER TO PANEL
-DRILL OUT EXHAUST HOLE, CUT TO LENGTH AND ROUTE EXHAUST
-MADE CUSTOM 90 DEGREE COOLANT LINES AND ROUTE LINES IN PLACE
-MOUNT FUEL PUMP
-ROUTE FUEL LINES
-ROUTE AND SECURE HARNESS TO BATTERIES AND UP INTO CAB FOR TIMER
-DRILL AND MOUNT TIMER INTO DASH
-DRILL AND MOUNT FUEL PICK UP INTO TANK
-REINSTALL INSIDE FRONT PANEL
-HOOK UP ALL FUEL LINES AND ELECTRICAL
-PLUMB FITTINGS AND COOLANT LINES INTO ENGINE
-TOP UP COOLANT
-PRIME FUEL SYSTEM
-RUN AND TEST SYSTEM AND FOUND ALL OK
-REINSTALL ALL PANELS

1	123555	FITTING KIT	146.31	146.31
1	5010633D	SMART KIT,WEBAST	370.00	370.00
1	5010873A	WEBASTO THERMO 9	3,710.30	3,710.30
		Total Labor		2,914.00
	Total for segment			7,140.61

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PRICES IN CANADIAN FUNDS

Seg# 006 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-VISE REPAIRS

CAUSE:

-VISE REPAIRS

CORRECTION:

- UNBOLT AND REMOVE VISE ASSEMBLY FROM UNIT
- DISASSEMBLE FRONT SLIDING VISE ASSEMBLY
- REMOVE REAR VISE ASSEMBLY
- REMOVE ALL VISE CLAMP CYLINDER FOR CUSTOMER
- BRING VISE ASSEMBLY TO MACHINE SHOP TO HAVE VISE SPREAD CYLINDER MOUNTS REPAIRED
- REMOVE ROD WIPER BRACKET
- REMOVE AND REPLACE DAMAGED STRIKE ALERT COIL
- REMOVE AND REPLACE DAMAGED STRIKE ALERT ROD BRACKET
- REMOVE ROD GUIDE ASSEMBLY
- REMOVE AND REPLACE VISE DIE BLOCKS, KEEPER PLATES, AND VISE DIES
- REMOVE AND REPLACE ALL DAMAGED/REPLACED VISE HOSES (PREVIOUSLY REPLACED VISES HOSES ARE TOO LONG)
- REMOVE AND REPLACE REAR VISE SWING LINKS
- REMOVE AND REPLACE ROD LIFT (CHICKEN LEG) ROLLERS
- REMOVE AND REPLACE VICE LOCK OUT JUMPER HARNESS
- REMOVE AND REPLACE VISE LOCK OUT BOX WIRE LINE REWIND BUTTON
- REMOVE AND REPLACE VISE TEFLON PADS
- REMOVE ALL BROKEN VISE HOSE CARRIER PARTS, REBUILD VISE HOSE

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PRICES IN CANADIAN FUNDS

CARRIER AROUND NEW HOSES

- ASSEMBLE REAR VISE ASSEMBLY TO FRONT VISE ASSEMBLY
- ASSEMBLE REAR VISE BREAKOUT ASSEMBLY
- REINSTALL ALL VISE CLAMP CYLINDERS
- REINSTALL VISE DIE BLOCKS ON CYLINDERS
- REINSTALL VISES ON UNIT
- INSTALL HOSE CARRIER
- INSTALL FACTORY SUPPLIED HOSES
- FACTORY SUPPLIED HOSES TOO LONG, REROUTE HOSES TO MAKE HOSES WORK

- INSTALL VISE MANIFOLD COVER
- RUN TEST ALL VISE FUNCTIONS

16	296303218	VICE INSERT DIAM	10.29	164.64
1	260766001	SWITCH - MOM BUT	110.80	110.80
1	296273406	ASSEMBLY - VOLTA	657.03	657.03
10	296285543	ROLLER GUIDE	159.91	1,599.10
10	296285544	TUBE - BUSHING	117.42	1,174.20
1	296365499	STRIKE ALERT COI	3,659.50	3,659.50
1	296386139	WELDMENT - GROUN	357.95	357.95
1	296388582	12M3KMTF-12FJX-1	360.68	360.68
1	296395528	HARNES-FRONT VI	1,548.90	1,548.90
1	296405294	SLIDE-PLASTIC VI	124.76	124.76
1	296416500	PLATE - VISE GUA	306.66	306.66
1	296435352	WELDMENT - COVER	328.60	328.60
1	296512878	VICE VALVE HOSE	6,355.79	6,355.79
2	299065412M	SWING LINK	946.39	1,892.78
4	506037090	SCREW-HCS-M16-2.	7.81	31.24
8	507716025	SCREW-SHCS-M12-1	5.77	46.16
1	RNR PORTABLE INVOICE 9281		2,580.00	2,580.00
		Total Labor		15,369.00
	Total for segment			36,667.79

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PRICES IN CANADIAN FUNDS

Seg# 007 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
 Equip ID:127GU

CONCERN:

-ROD LOADER ARM ASSEMBLY REPAIRS

CAUSE:

-DAMAGED REAR ROD LOADER ASSEMBLY

CORRECTION:

- TAG AND REMOVE HOSE CARRIER HYDRAULIC LINES FROM ARM ASSEMBLY BULKHEAD
- TAG AND REMOVE HYDRAULIC LINES FROM MACHINE SIDE TO ARM ASSEMBLY BULKHEAD
- REMOVE HOSE CARRIER AND HYDRAULIC LINES FROM ARM ASSEMBLY/UNIT
- REMOVE PIN FROM UPPER AND LOWER ARM ASSEMBLY, REMOVE ADJUSTING MECHANISM FROM UPPER TO LOWER ARM ASSEMBLY, REMOVE UPPER ARM ASSEMBLY FROM UNIT
- REMOVE PIN FROM LOWER ARM ASSEMBLY
- REMOVE PLATE COVER FOR LOWER ARM ASSEMBLY AND REMOVE LOWER ARM FROM UNIT
- INSTALL LOWER ARM ASSEMBLY ONTO UNIT, INSTALL PLATE COVER FOR ASSEMBLY AND PIN
- CLEAN PIN AND PIN BORE ON LOWER ARM ASSEMBLY FOR INSTALLATION OF UPPER ARM ASSEMBLY
- INSTALL UPPER ARM ASSEMBLY ONTO LOWER ARM ASSEMBLY AND INSTALL PIN/SNAP RING
- INSTALL UPPER ARM TURNBUCKLES TO LOWER ARM ASSEMBLY
- INSTALL HOSE CARRIER AND HOSES ONTO ASSEMBLIES, RECONNECT ALL

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PRICES IN CANADIAN FUNDS

HOSES TO MACHINE SIDE AND TO HYDRAULIC CYLINDERS ON ASSEMBLIES
 -STRAIGHTEN PROXIMITY SWITCH BRACKET FOR UPPER ARM ASSEMBLY,
 INSTALL PROXIMITY SWITCH BRACKET AND SWITCH ONTO UPPER ARM
 ASSEMBLY, INSTALL SWITCH CONNECTOR TO SWITCH AND SECURE HARNESS
 TIGHTLY
 -INSTALL LOWER ARM ASSEMBLY PROXIMITY SWITCH, CONNECT SWITCH
 CONNECTOR TO PROXIMITY SWITCH AND SECURE HARNESS TIGHTLY
 -GREASE ASSEMBLY AND CYLINDER ZERKS

2	296301537	SENSOR-PROXIMITY	371.85	743.70
1	296397812	HOSE CARRIER PT2	2,159.41	2,159.41
2	296432416	GRIP - ROD CLAMP	98.30	196.60
1	299046763M	CYLINDER - YELLO	1,391.64	1,391.64
1	299046789M	DOWN SHELF	1,622.51	1,622.51
1	299048911M	PIN	134.34	134.34
2	299048924M	SENSOR BRACKET	34.71	69.42
2	299048929M	INDUCTION PLATE	14.09	28.18
2	299061309M	ROD STAGER TURNB	165.58	331.15
			Total Labor	3,196.00
Total for segment				9,872.95

Seg# 008 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
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CONCERN:
 -CAB REPAIRS

CAUSE:
 -DAMAGE TO CAB

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PRICES IN CANADIAN FUNDS

CORRECTION:

- REMOVE AND REPLACE WINDSHIELD WIPER ASSEMBLY
- REMOVE DAMAGED INSIDE CAB WINDOW
- UNBOLTED REAR UPPER PANEL FOR CAB LIGHT
- REMOVE CUSTOM CURTAIN RODS INSIDE CAB AS THEY WERE IN THE WAY TO REMOVE THE PANEL
- REMOVE OLD FAILED CAB LIGHT
- FOUND THAT NEW CAB LIGHT WAS DIFFERENT AND DOES NOT FIT LIKE THE OLD ONE
- CUT OUT AND MADE AN ADAPTER BRACKET FOR THE LIGHT TO FILL IN THE OPENING ON THE OLD OLD
- DRILL OUT AND MOUNT NEW LIGHT ONTO PANEL
- REINSTALL REAR PANEL AND TEST LIGHT
- DISCONNECT ALL LIGHTS AND ANTENNAS, REMOVE FASTENERS AND REMOVE ROPS FROM THE CAB
- REMOVE BROKEN BOLTS AND INSTALL ROPS ONTO CAB, INSTALL NEW MOUNTING BOLTS ON THE RH/LH MOUNTS
- INSTALL NEW MOUNTS ON THE TOP
- REPLACE ALL REMAINING HARDWARE FOR CAB ROPS

1	296310481	LIGHT 282-12/24	354.92	354.92
4	296393840	PLATE - BACKING	22.44	89.76
2	296393846	PLATE - FOPS SUP	35.74	71.48
2	296393847	PLATE - BACKER	59.59	119.18
2	296393850	PLATE - BACKER	8.87	17.74
1	296499163	HDD CAB LH WINDO	1,774.63	1,774.63
1	299040860M	SCREEN WIPER 24V	620.19	620.19
8	507612090	SCREW-HFS-M10-1.	8.98	71.84
1	CRYSTAL GLASS INVOICE 2221681228		707.94	707.94
			Total Labor	1,927.00
Total for segment				5,754.68

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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

Seg# 009 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-MUD PUMP REPAIRS

CAUSE:

-MUD PUMP FROZEN UPON DELIVERY
-MUD CONTAMINATION IN POWER END

CORRECTION:

-REMOVE POWER END INSPECTION COVERS
-CLEAN OUT DRILLING MUD CONTAMINATION AND OIL
-CLEAN OUT REMAINING DRILLING MUD IN FLUID END
-REMOVE SUCTION AND DISCHARGE VALVE ASSEMBLIES
-ATTEMPTED TO REMOVE VALVE SEATS, EXTREMELY SEIZED
-HEAT AND REMOVE ALL VALVE SEATS USING SPECIAL PULLER
-REMOVE PISTON AND LINER ASSEMBLIES
-REMOVE PONY RODS AND PISTON RODS
-REMOVE PISTON ROD SEALS
-RUN MUD PUMP TO FLUSH LUBE SYSTEM WITH CLEAN OIL
-DRAIN OIL TO REMOVE REMAINING CONTAMINATED OIL
-INSTALL PISTON ROD SEALS
-INSTALL PISTON RODS
-REPLACE PISTON AND LINER ASSEMBLIES
-REPLACE SUCTION AND DISCHARGE VALVE ASSEMBLIES
-REPLACE CRACKED LINER WASH TANK AND PUMP

4	PM35	WINDSHIELD WASHE	8.76	35.04
1	224291001	BALL JOINT 1/2-2	56.84	56.84

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PRICES IN CANADIAN FUNDS

2	287053001	VALVE - 1-1/2" B	2,516.72	5,033.44
1	296285658	CYLINDER 1 X 3 1	406.02	406.02
1	296395548	CIRCULATION PUMP	539.87	539.87
1	296398824	WELDMENT - DUMP	292.46	292.46
3	296398898	ASSEMBLY, NITRIL	598.07	1,794.21
3	296398899	SEAL, STUFFING B	116.06	348.18
3	296398900	LINER, 4.500 W16	1,759.63	5,278.89
6	296398903	SEAL, TOP CYLIND	35.53	213.18
6	296398904	WIPER, OIL, 3.50	271.02	1,626.12
3	296398905	GASKET, INT ROD	35.53	106.59
3	296398907	BAFFLE, INT ROD	73.50	220.50
3	296398983	ASSEMBLY, VALVE	2,260.72	6,782.16
3	296398984	ASSEMBLY, VALVE	2,381.95	7,145.85
1	296411151	PLATE - VALVE AC	17.47	17.47
1	296422027	TANK-6 GALLON AS	173.93	173.93
1	296433548	CROSSHEAD RUBBER	69.60	69.60
1	296433564	TOP COVER GASKET	107.97	107.97
1	296433565	BACK COVER GASKE	75.16	75.16
3	296443527	SEAL-OIL 415449	139.62	418.86
3	296443528	SPACER-WIPER SEA	545.20	1,635.60
3	296443529	SEAL-POLYPAK 3.5	228.54	685.62
1	299047067M	MUD PUMP PISTON	1,541.52	1,541.52
			Total Labor	8,037.00
Total for segment				42,642.08

Seg# 010 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
 Equip ID:127GU

CONCERN:

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PRICES IN CANADIAN FUNDS

-CARRIAGE REPAIRS

CAUSE:

-MULTIPLE REPAIRS NEEDED ON CARRIAGE

CORRECTION:

-REMOVE HYDRAULIC CYLINDER FOR CATWALK RAILING AND FLIPPED IT
AROUND SO THE HOSES WERE ORIENTED PROPERLY
-CUT OFF MOUNTING BOLT
-LOOSENEED ALL FASTENERS FOR INSIDE RAILING AND PULLED IT STRAIGHT
AS IT WAS HITTING THE CARRIAGE TIGHTENED ALL FASTENERS

CORRECTION:

-CUT OFF WELDED SUB SAVER FROM FLOATING SUB
-REMOVE FLOATING SUB COLLAR AND LOCKING KEYS
-REMOVE FLOATING SUB FROM TOP DRIVE
-REMOVE AND REPLACE FRONT ROTATION SHAFT SEAL
-REMOVE ROTATION ENCODER
-REMOVE WATER SWIVEL ASSEMBLY
-REMOVE AND REPLACE REAR ROTATION SHAFT SEAL
-REINSTALL WATER SWIVEL ASSEMBLY
-REINSTALL ROTATION ENCODER
-INSTALL REPLACEMENT FLOATING SUB AND REPLACEMENT LOCKING KEYS
-REINSTALL FLOATING SUB COLLAR
-CUT OFF WELDED TEFLON RETAINING PLATE
-REMOVE AND REPLACE ALL CARRIAGE TEFLONS
-REPLACE CARRIAGE WORK LIGHT
-REPLACE MISSING WIRE LINE PICKUP RING AND CONTACT ASSEMBLY
-REMOVE AND REPLACE CARRIAGE MOTOR WITH FAILED THRUST BRAKE
-REMOVE LOWER CARRIAGE TEFLONS PLATES
-REMOVE CARRIAGE SIDE PLATES
-LIFT CARRIAGE TO REPLACE UPPER CARRIAGE TEFLONS
-REPLACE CARRIAGE SIDE TEFLONS

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PRICES IN CANADIAN FUNDS

- INSTALL LOWER CARRIAGE TEFLONS
- REINSTALL LOWER CARRIAGE RETAINING PLATES
- REPLACE HARNESS ENDS FOR CARRIAGE LIGHT AND ROTATION ENCODER
- REPLACE MISSING CARRIAGE HARDWARE

2	296273939	BRUSH - CARBON C	48.59	97.18
2	296273940	HOLDER -CARBON B	185.35	370.70
2	296273942	RIVET - COPPER,	3.69	7.38
8	296300752	SCREW-HFS-.25-20	1.44	11.52
2	296354869	BAR - MOUNT BRUS	168.14	336.28
1	296383744	MOTOR (A37281X)-M	16,163.76	16,163.76
1	296384242	COLLAR-FRONT PIC	2,462.20	2,462.20
1	296406193	ADAPTER - 5.5 AP	1,796.85	1,796.85
2	296412730	SEAL - SHAFT 11.	1,516.09	3,032.18
1	296432308	RING - WIRELINE	2,694.61	2,694.61
1	296432343	COLLAR-REAR PICK	1,881.23	1,881.23
1	296432346	PLATE - BRUSH H	54.37	54.37
1	296432347	PLATE - BRUSH HO	42.95	42.95
8	296435450	SCREW-SSET-M8-1.	1.01	8.08
2	437001	NUT-HEXJAM-1.00-	3.81	7.62
3	507715020	SCREW-SHCS-M10-1	1.34	4.02
			Total Labor	3,102.00
Total for segment				32,072.93

Seg# 011 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-DIAGNOSE THRUST BRAKE ISSUE

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PRICES IN CANADIAN FUNDS

CAUSE:

-FAILED THRUST BRAKE AND MOTOR

CORRECTION:

- INSPECT THRUST BRAKE ASSEMBLY
- FOUND THAT DUST COVER FOR BRAKE WAS BULGED OUT
- INSTALL PRESSURE GAUGE INTO BRAKE LINE AND TEST
- FOUND THAT AT MOST PRESSURE WOULD BUILD TO 75-80 PSI AT THE BRAKE PORT
- OBSERVE SCHEMATICS AND FOUND WHERE CHARGE PRESSURE WAS BEING SUPPLIED TO THE BLOCK
- INSTALL SECOND GAUGE SECOND SUPPLY
- FOUND THAT PRESSURE WAS AROUND 300-325 PSI, BUT WHEN THRUST BRAKE WAS ACTUATED, FOUND THAT IT WOULD DROP TO AROUND 140-150 PSI
- CAP LINE AND DEAD HEADED LINE WITH PRESSURE GAUGE AND FOUND THAT PRESSURE MAINTAINED THE 300-325 PSI
- REMOVE ENCODER AND ENCODER BRACKET
- DISCONNECT AND REMOVE HYDRAULIC MOTOR LINES FROM UNIT
- PLUG/CAP MACHINE SIDE AND MOTOR SIDE
- REMOVE HYDRAULIC MOTOR HARDWARE
- USING CRANE, REMOVE HYDRAULIC MOTOR FROM UNIT
- UNBOLT AND REMOVE MOTOR SPROCKET
- INSTALL SPROCKET ON REPLACEMENT MOTOR
- INSTALL REPLACEMENT MOTOR
- CONNECT ALL HYDRAULIC LINES
- FUNCTION TEST AND FOUND CARRIAGE MOVING FREELY

Total Labor 3,337.00

Total for segment 3,337.00

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PRICES IN CANADIAN FUNDS

Seg# 013 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-REBUILD ACCUMULATOR

CAUSE:

-FAILED ACCUMULATOR BLADDER KIT

CORRECTION:

- REMOVE HYDRAULIC LINES ON ACCUMULATOR MANIFOLD
- REMOVE ACCUMULATOR ASSEMBLY FROM UNIT
- DISASSEMBLE ACCUMULATOR AND REMOVE BLADDER
- CLEAN ALL COMPONENTS
- INSTALL NEW BLADDER KIT AND SEALS
- INSTALL NEW VALVE KIT
- REINSTALL ACCUMULATOR ASSEMBLY ON UNIT
- REINSTALL HYDRAULIC LINES

1	628184001	GAS VALVE-3000 P	393.59	393.59
1	628185001	O-RING-TRANSFER	19.30	19.30
1	628187001	BLADDER KIT	1,981.38	1,981.38
1	635483001	ACCUMULATOR 2.5	69.42	69.42
		Total Labor		1,504.00
	Total for segment			3,967.69

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PRICES IN CANADIAN FUNDS

Seg# 014 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-REPLACE DAMAGED/LEAKING HYDRAULIC LINES

CAUSE:

-USED SALES UNIT

CORRECTION:

-REMOVE AND REPLACE HIGH PRESSURE LINES FROM DIVERTER VALVE
-REMOVE AND REPLACE DAMAGE/WEATHERED HYDRAULIC LINES FROM
CARRIAGE
-REMOVE AND REPLACE DAMAGED HYDRAULIC LINES FROM DIVERTER VALVES
TO CARRIAGE BULKHEADS
-REMOVE LOWER HIGH PRESSURE LINES
-REPLACE FLANGE O-RINGS AND REINSTALL LINES
-REROUTE HYDRAULIC LINES PREVIOUSLY REPLACED AND INSTALLED
CORRECTLY

2	GOLDENISO/28-12	3/4 HOSE	20.69	41.38
2	OPF22711-12-12KR	#12 JIC FEMALE H	20.47	40.94
1	296388606	HOSE-HYD-0.75X24	520.17	520.17
1	296388607	HOSE-HYD-1.00X27	502.14	502.14
1	296388739	HOSE-HYD-1.0X41-	286.68	286.68
1	296388741	HOSE-HYD-1.0X59-	312.90	312.90
1	296417382	HOSE-HYD-.38X42-	112.58	112.58
1	296422007	HOSE-HYD-0.75X10	173.95	173.95
2	296422008	HOSE-HYD-0.75X16	234.31	468.62
1	296422009	HOSE-HYD-0.75X13	199.91	199.91

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1	296422011	HOSE-HYD-0.75X12	194.58	194.58
2	296422016	HOSE-HYD-0.38X13	159.79	319.58
1	296422018	HOSE-HYD-0.38X11	130.95	130.95
3	296422019	HOSE-HYD-0.38X10	96.55	289.65
1	296422024	HOSE-HYD-0.38X32	152.19	152.19
2	72895001	O - RING-16 CODE	6.66	13.32
			Total Labor	5,640.00
Total for segment				9,399.54

Seg# 015 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-MACHINE IS SHOWING ENGINE EMISSIONS FAULT CODE

CAUSE:

-PLUGGED FUEL FILTER

CORRECTION:

-INSPECT MACHINE AND FOUND THAT FAULT CODE SPN 4077 FMI 18 WAS
COMING UP ON DISPLAY BUT NO DESCRIPTION
-A QUICK SEARCH WAS POINTING TO AN ARD INJECTION ISSUE
PLUG IN WITH CAT ET AND CHECK FOR FAULT CODES
-FOUND THAT THE CODE WAS FOR, LOW AFTERTREATMENT #1 FUEL PRESSURE
#2 - MODERATE SEVERITY
-LOOK UP FAULT CODE ON CAT SIS AND FOLLOWED TROUBLE SHOOTING STEPS

-INSPECT ALL FUEL LINES AND CONNECTIONS FOR ANY DAMAGE, PINCHED
LINES AND OR LEAKS/LOOSE CONNECTIONS BUT FOUND ALL OK

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PRICES IN CANADIAN FUNDS

-CHECK FOR VOLTAGE AT FUEL PRIMING PUMP AND FOUND WITHIN SPEC
-CHECK FUEL DELIVERY PRESSURE AND FOUND THAT IT WAS READING AROUND
65-70 PSI ON ET AND 0 FOR AFTERTREATMENT #1 AND #2 PRESSURES
-TRIED TO PERFORM AN ARD IGNITION TEST BUT FOUND THAT IT WOULD
FAIL
-TRIED TO CLEAR THE EVENT CODE BUT IT WOULD NOT CLEAR
-PERFORM AN ARD FLUSH TEST AND FOUND FUEL FLOW WAS GOOD
-PERFORM AN AFTERTREATMENT FUEL PUMP RELAY OVERRIDE TEST AND
SOLENOID TEST AND FOUND OK
-WAS ABLE TO CLEAR THE EVENT CODE
- PERFORM ANOTHER ARD IGNITION TEST AND FOUND IT PASSED
-TIED IN A PRESSURE GAUGE TO THE ARD FUEL LINE AND PERFORM AN
AFTERTREATMENT FUEL PUMP RELAY OVERRIDE TEST TO CHECK FUEL
PRESSURES AND FOUND IT WAS NOW WITHIN SPEC OF 288 PSI
-FOUND ALL OK
-FUEL FILTERS ON SERVICE WERE FOUND COMPLETLEY PLUGGED

Total Labor 846.00

Total for segment 846.00

Seg# 016 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

- MACHINE THROWING CODES FOR:
 - SPN 96 FMI 14 - FUEL LEVEL SENSOR VOLTAGE
 - SPN 2176 FMI 9 - PUMP OUTPUT MODULE OFFLINE
 - SPN 1071 FMI 5 - COOLING FAN DRIVE OUTPUT
 - SPN 2356 FMI 5 - WORK LIGHTS

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PRICES IN CANADIAN FUNDS

CORRECTION:

- LOOK UP SCHEMATICS FOR FUEL LEVEL SENSOR VOLTAGE AND CHECK FOR VOLTAGE AT FUEL SENDER UNIT AND FOUND OK
- CHECK FOR GROUNDS AND FOUND OK
- FOUND LOOSE PIN/CONNECTOR ON SIGNAL WIRE BACK TO RACK RACK CONTROLLER
- REPAIR CONNECTOR AND TEST
- FOUND FUEL LEVEL SENSOR FAULT WENT GREEN AND FUEL LEVEL WAS NOW READING
- LOOKED UP SCHEMATICS AND LOOKED FOR ANY COMPARISONS BETWEEN THE OTHER CODES
- FOUND THAT THE COOLING FAN DRIVE OUTPUT WAS PART OF THE PUMP OUTPUT MODULE OFF OFFLINE
- INSPECT CONTROLLER AND FOUND THAT IT WAS NOT POWERING UP
- UNBOLT CONTROLLER TO ACCESS IT A BIT EASIER
- CHECK FOR VOLTAGE AND GROUND AND FOUND NO VOLTAGE AT THE CONTROLLER CONNECTOR
- TRACE WIRE BACK AND FOUND FUSE LOCATION ON SCHEMATICS
- CHECK FUSES AND FOUND IT WAS BLOWN
- REPLACE FUSE AND FOUND THAT LINER WASH PUMP KICKED IN
- CHECK TO CONFIRM WATER PUMP SWITCH WAS OFF
- UNPLUG LINER WASH PUMP AND PIN OUT HARNESS TO CONFIRM IT WAS NOT RUBBED THROUGH OR SHORTED AND FOUND ALL OK
- FOUND THAT AFTER FUSE WAS REPLACED THAT BOTH PUMP OUTPUT AND FAN DRIVE CODES WERE GONE
- BENCH TEST CONTROLLER AND FOUND THAT PIN 8 ON THE GRAY CONNECTOR IS SHORTED TO POWER ALL THE TIME
- FOUND THAT WITH THE FAILING LINER WASH PUMP AND THE FAILED CONTROLLER CONSTANTLY POWER LINER WASH PUMP CAUSED TOO MUCH LOAD ON THE CIRCUIT AND EVENTUALLY BLOWING THE FUSE
- RECOMMEND REPLACING THE LINER WASH PUMP AND PUMP OUTPUT MODULE
- INSPECT WORK LIGHT CODE AND CONFIRM THAT ALL LIGHTS WERE WORKING

THANK YOU FOR YOUR BUSINESS

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 ACHESON INDUSTRIAL PARK
 780-484-3600 780-451-5830
 ACHESON

AB T7X 6J2

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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

EXCEPT FOR CARRIAGE LIGHT

-FOUND THAT HARNESS FOR CARRIAGE WORK LIGHT IS CUT AND NEEDS TO BE
 RE PINNED

2	84-9062EA	4/0 NEG. CRIMP T	13.01	26.02
2	84-9063EA	4/0 POS. CRIMP T	13.01	26.02
2	8DSA	8D BATTERY	522.84	1,045.68
2	BAT-4/0-BK	4/0 BATTERY CABL	19.87	39.74
1	296448471	OX024-110 OUTPUT	2,775.99	2,775.99
1	INCOMING FREIGHT CHARGE		120.00	120.00
			Total Labor	282.00
Total for segment				4,315.45

 Seg# 017 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
 Equip ID:127GU

CONCERN:

-RACK SEGMENTS LOOSE

CAUSE:

-REAR RACK SEGMENT HARDWARE LOOSE AND REQUIRES ADJUSTMENT

CORRECTION:

-HEAT AND REMOVE RACK SEGMENT HARDWARE
 -LOOSEN OFF RACK SEGMENT MOUNTING HARDWARE
 -ADJUST RACK SEGMENTS TO TAKE UP SLACK
 -TIGHTEN ALL MOUNTING HARDWARE

			Total Labor	752.00
Total for segment				752.00

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PRICES IN CANADIAN FUNDS

Seg# 019 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
Equip ID:127GU

CONCERN:

-UPDATE KELLY LINE TO 3"

CAUSE:

-UNIT HAD TWO 1 3/4" KELLY LINES

CORRECTION:

- REMOVE HOSE CARRIER SIDE/SUPPORT BARS
- REMOVE EXISTING KELLY LINES
- REMOVE WATER SWIVEL COMBINATION BLOCK
- REMOVE FITTINGS FROM RACK COMBINATION BLOCK
- CUT AND WELD COUPLING IN RACK
- INSTALL PIPE FITTINGS FOR LOWER KELLY LINE
- INSTALL CUSTOMER SUPPLIED MUD PUMP PIPING
- WELD ON SUPPORT BRACKETS
- INSTALL CUSTOMER SUPPLIED Y PIPE FOR OFF BOARD PUMP
- INSTALL HAMMER UNIONS, FITTINGS, AND BALL VALVE IN Y PIPE
- PAINT PIPING AND BRACKETS
- BUILD AND WELD LOWER KELLY LINE SUPPORT BRACKETS
- MEASURE LOWER KELLY LINE
- INSTALL HAMMER UNIONS ON LOWER KELLY LINE AND FIT UP FOR PLACEMENT
- INSTALL TEE IN RACK FOR UPPER KELLY LINE
- INSTALL HAMMER UNION FITTINGS ON MUD SWIVEL
- MEASURE UPPER KELLY LINE IN HOSE CARRIER
- INSTALL HAMMER UNIONS ON UPPER KELLY LINE AND INSTALL IN HOSE

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Canada Inc.

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PRICES IN CANADIAN FUNDS

CARRIER

- REMOVE AND CHANGE ORIENTATION ON FITTINGS TO MAKE UPPER KELLY LINE FIT CORRECTLY
- REINSTALL HOSE CARRIER BARS AND SUPPORT BRACKETS
- INSTALL 40 CROSS BOLTS IN HOSE CARRIER TO SUPPORT THE WEIGHT OF NEW KELLY LINE
- INSTALL LOWER DUMP VALVE IN RACK
- MAKE MUD BLOW DOWN LINES FOR UPPER KELLY LINES
- MAKE HYDRAULIC LINES FOR MUD SHUT OFF CYLINDER
- FEED LINES THROUGH RACK FOR MUD SHUT OFF CYLINDER
- RUN TEST WATER PUMP OPERATION
- WINTERIZE MUD PUMP

1	155581	HOSE KIT - MUD L	9,803.93	9,803.93
1	200-300	HAMMER UNION 3"	111.76	111.76
2	206-300	FIG 206 HAMMER U	121.51	243.02
1	2404-20-20	20MJ-20MP STRAIG	8.44	8.44
2	2404-24-24	24MJ-24MP STRAIG	12.60	25.20
1	296422010	HOSE ASSY	297.07	297.07
1	510-206	1-1/2 E-Z SEAL	6.63	6.63
16	8LWS-100	1" GR 8 PLT LOCK	1.18	18.88
1	BUSH-300-125	3 X 1-1/4 BLACK	35.65	35.65
1	BUSH-300-150	3 X 1-1/2" BLACK	40.74	40.74
40	CS5BC-050-1200	1/2 X 12 GR5 BK	5.28	211.20
1	ESNIP-200-300	2 X 3 XH SEAM NI	16.03	16.03
25	FC425-16	1.00" ID NYLON S	11.42	285.50
3	FSHXPLUG-300	3" FORGED STEEL	123.94	371.82
50	GOLDENISO/28-04	1/4 HOSE	7.72	386.00
3	GOLDENISO21XF3K-24	HYD- HOSE 1-1/2"	50.15	150.45
16	HN8SC-100	1 NUT	0.92	14.72
2	M05400-24	1-1/2" 4WS N/S F	51.28	102.56
2	M82712-24-24	#24 JIC FEMALE H	103.52	207.04
2	N1A00483	MUD PIPE GASKET	16.72	33.44

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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

2	N205-300FS	3" FORGED STEEL	173.40	346.80
1	N210-300FS	3" FORGED STEEL	216.87	216.87
1	N225-300FS	3: FORGED STEEL	284.18	284.18
1	N245-300FS	3" FORGED STEEL	75.70	75.70
4	NSI-2674	3" X CLOSE XH SE	31.20	124.80
2	OPF22591-04-04KR	4 JIC 90 FEMALE	22.91	45.82
2	OPF22711-04-04KR	4 JIC FEMALE FTG	22.90	45.80
4	RGA401CB	4" CORK & BUNA N	18.30	73.20
2	RRSC-100-3600	1 PL NC 3 FT REA	43.62	87.24
40	SLCSC-050	LOCK NUT	0.68	27.20
80	SWS-050	1/2 SAE SILVER W	0.15	12.00
1	UUU206300	FIG 206 HAMMER U	106.33	106.33
2	WHIP-L	WHIP CHECK 1-1/2	26.79	53.58
3	XHNIP-300-CL	3" X CLOSE NIPPL	133.99	401.97
1	INCOMING FREIGHT CHARGE		25.00	25.00
			Total Labor	12,032.00
Total for segment				26,328.57

 Seg# 020 Mfr:VER Model:D220X300S2 S/N:1VRD370C2F1000127 Meter: 3933
 Equip ID:127GU

CONCERN:

-REPLACE MACHINE BATTERIES

CAUSE:

-UNIT ARRIVED WITH WEAK/UNDER SIZED BATTERIES

CORRECTION:

-REMOVE BATTERY COMPARTMENT PANELS

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PRICES IN CANADIAN FUNDS

- REMOVE BATTERY CABLES
- REPLACE UNDERSIZED BATTERY GROUND CABLES
- REPLACED UNDERSIZED BATTERY TERMINAL CONNECTIONS
- INSTALL NEW BATTERIES
- HOOK UP NEW BATTERIES

Total Labor 94.00

Total for segment 94.00

ENVIRONMENTAL CHARGE 250.00

MISCELLANEOUS SHOP SUPPLIES 200.00

Total parts 136,558.80 Total labor 74,683.00 Total misc 4,072.94
Sub Total 215,314.74

Sales Tax Number -

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Amount Due
Due By:
03/26/26

215,314.74