



Vermeer
Canada Inc.

VERMEER CANADA, INC.

27025 96 AVE

ACHESON INDUSTRIAL PARK

780-484-3600 780-451-5830

ACHESON

AB T7X 6J2

UNIT # 119 DRILL

H02-235
SEP

Account#	Work Ord	Br	Sls
222318	12026772	211	134

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Sold To:

BROTHERS HDD INC.
2002 - 23 AVENUE

Ship To:

BROTHERS HDD INC.
2002 - 23 AVENUE

WAINWRIGHT

AB T9W 0B8

WAINWRIGHT

AB T9W 0B8

Ship Via:

Purchase order	Date	Job Number	Job Contact
	04-24-26		

G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

Seg# 000 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 0

Equip ID:204B

LABOR FOR ON SITE INSPECTION REDUCED TO SHOP LABOR RATE

CONCERN:

-INSPECT AND QUOTE DRILL REPAIRS

CAUSE:

-REFURBISH D60X90

CORRECTION:

-INSPECT D60X90

-FUNCTION TEST DRILL

-COMPLETED INSPECTION

-COLLECTED OIL SAMPLES

-CHECKED PUMP PRESSURES

-ROTATION CHARGE PUMP 254PSI IDLE 323PSI FULL RPM

-ROTATION PUMP 4100PSI

-TRACTION CHARGE PUMP 286PSI IDLE 341PSI FULL RPM

-TRACTION PUMP-NOT LOADED 1800PSI (CANNOT LOAD)

-THRUST CHARGE PUMP 259PSI IDLE 329PSI FULL RPM

-THRUST PUMP 4000PSI

-TRACTION SPROCKET WORN

-TRACK LINKAGE WORN

-KELLY LINES CRACKED

THANK YOU FOR YOUR BUSINESS

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PRICES IN CANADIAN FUNDS

-RIGHT OUTRIGGER DROPS AT TIMES
 -WATER SWIVEL LEAKING
 -TOP DRIVE SHAFT IS MUSHROOMED WHERE WATER SWIVEL CONNECTS, NEEDS
 TO BE REPLACED
 -RACK PIN LOOSE, POSSIBLE WORN INTO EARS
 -LIFT CYLINDER LEAKING
 -LIFT CYLINDER LOOSE AT LOWER PIN POSSIBLE WORN INTO EARS
 -REAR VISE LEAKING
 -ROD ROLLER GREASE LINES CRACKED
 -EXCESSIVE PLAY IN CARRIAGE
 -WORN RACK PINION GEAR
 -CARRIAGE SIDE PLATES WORN
 -RACK GEARS WORN
 -REAR TRACTION MOTOR LEAKING
 -CRACK IN CARRIAGE MOUNT BRACKET
 -ROAD LOADER ARM TEFLON BROKEN
 -ROAD LOADER ARM ROD FINGERS WORN
 -LEFT STAKE DOWN NOT WORKING
 -NO POWER
 -CHECKED CONTROLLER DATA, OK
 -CHECKED PIN ON CONTROLLER. TERMINAL IS BROKEN
 -REPLACED PIN AND CHECKED, OK

	Total Labor	1,598.00
Total for segment		1,598.00

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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

Seg# 001 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-LEAKING REAR VISE CYLINDERS

CAUSE:

-WORN SEALS IN CYLINDERS

CORRECTION:

-DISCONNECT HYDRAULIC HOSES

-REMOVE VISE DIE ASSEMBLIES

-REMOVE REAR VISE CYLINDERS

-INSTALL REPLACEMENT VISE CYLINDERS

-CONNECT HYDRAULIC LINES

-REPLACE VISE DIES

-REMOVE AND REPLACE ROD GUIDE BEARING GREASE LINES

-INSPECT VISE ASSEMBLY FOR ANY FURTHER REPAIRS

5	296350986	ROLLER GUIDE	210.62	1,053.10
---	-----------	--------------	--------	----------

2	296469704	CYLINDER - HY Rp	1,517.84	3,035.68
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		Total Labor		1,504.00
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Total for segment				5,592.78
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AB T9W 0B8

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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

Seg# 002 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-TRACK DRIVE SPROCKETS WORN

CAUSE:

-MACHINE AGE

CORRECTION:

-RAISE AND SUPPORT MACHINE
-LOOSEN TRACK TENSION
-REMOVE TRACK PADS TO SEPARATE TRACKS
-REMOVE TRACK DRIVE SPROCKETS AND HARDWARE
-TAP ALL BOLTS THREADS
-INSTALL NEW SPROCKETS AND MOUNTING HARDWARE
-REINSTALL TACKS
-REINSTALL TRACK PADS
-SET TRACK TENSION TO FACTORY SPEC
-RUN TRACKS AND CHECK TRACK TENSION

2	299024114	SPROCKET - TRACK	1,010.49	2,020.98
28	508478040	SCREW-HCS-M16 Rp	6.06	169.68
		Total Labor		3,008.00
		Total for segment		5,198.66

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PRICES IN CANADIAN FUNDS

Seg# 003 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-WORN HOSE CARRIER LINES

CAUSE:

-WORN LINES DUE TO MACHINE AGE

CORRECTION:

- REMOVE HOSE CARRIER FROM HOSE TOWER
- REMOVE HOSE CARRIER SUPPORT BARS
- REMOVE MUD LINE FROM HOSE CARRIER
- REMOVE HIGH PRESSURE HYDRAULIC LINES FROM HOSE CARRIER
- RUN REPLACEMENT MUD LINE IN HOSE CARRIER
- RUN NEW HIGH PRESSURE HYDRAULIC LINES IN HOSE CARRIER
- CONNECT HYDRAULIC LINES ON HOSE TOWER
- CONNECT MUD LINE ON MUD SWIVEL

2	296370873	HOSE-HYD-1.0X201	1,565.70	3,131.40
2	296370875	HOSE-HYD-1.0X246	1,915.95	3,831.90
1	296370876	HOSE-HYD-.38X255	397.88	397.88
1	296370877	HOSE-HYD-.5X212-	360.02	360.02
1	296370878	HOSE-HYD-1.25X20	850.58	850.58
1	296370879	HOSE-HYD-1.5X206	1,382.96	1,382.96
			Total Labor	2,256.00
Total for segment				12,210.74

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PRICES IN CANADIAN FUNDS

Seg# 004 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-LEAKING RACK LIFT CYLINDER

CAUSE:

-FAILED CYLINDER SEALS
 -WORN CYLINDER PINS

CORRECTION:

-LIFT AND SUPPORT RACK
 -DISCONNECT HYDRAULIC LINES
 -REMOVE CYLINDER PINS
 -INSTALL REPLACEMENT CYLINDER AND PINS
 -CONNECT HYDRAULIC LINES

1	299020636	CYLINDER - RACK	3,453.68	3,453.68
1	299024475	WELDMENT - PIN	84.87	84.87
1	299027757	RACK LIFT CYL BU	68.14	68.14
		Total Labor		1,128.00
	Total for segment			4,734.69

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PRICES IN CANADIAN FUNDS

Seg# 005 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-OVERHAUL CARRIAGE

CAUSE:

-WORN CARRIAGE SIDE PLATES
 -WORN THRUST MOTOR PINION GEARS
 -REPLACE CARRIAGE WEAR PADS

CORRECTION:

-REMOVE HYDRAULIC LINES FOR THRUST MOTORS
 -REMOVE CARRIAGE SUPPORT TOWER
 -REMOVE CARRIAGE ENCODER ASSEMBLY
 -REMOVE THRUST HYDRAULIC MOTORS
 -REMOVE CARRIAGE WEAR PAD PLATES
 -REMOVE CARRIAGE SLIDE BARS
 -REMOVE ALL HARNESSSES FROM CARRIAGE
 -SUPPORT AND LIFT CARRIAGE FROM RACK
 -REMOVE SIDE PLATES FROM CARRIAGE
 -INSTALL NEW CARRIAGE SIDE PLATES
 -REINSTALL CARRIAGE SLIDE BARS
 -REINSTALL CARRIAGE ON RACK
 -INSTALL REPLACEMENT PINION GEARS ON THRUST HYDRAULIC MOTORS
 -REINSTALL THRUST HYDRAULIC MOTORS

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PRICES IN CANADIAN FUNDS

- REINSTALL HYDRAULIC LINES ON CARRIAGE
- REINSTALL CARRIAGE SUPPORT TOWER
- INSTALL AND ADJUST CARRIAGE WEAR PADS AND PLATES
- REINSTALL ALL ELECTRICAL HARNESSSES
- REINSTALL CARRIAGE ENCODER

6	296273754	SLIDE-CARRIAGE B	107.14	642.84
2	296350554	PLATE-CARRIAGE S	4,405.64	8,811.28
4	296350714	SLIDE-GEARBOX CA	238.24	952.96
2	296350729	SLIDE-GEARBOX CA	197.09	394.18
			Total Labor	8,460.00
Total for segment				19,261.26

Seg# 006 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-RACK PIVOT PIN WORN

CAUSE:

-WORN PIN AND BUSHINGS

CORRECTION:

- REMOVE RACK PIVOT PIN AND HARDWARE
- WHILE REAR RACK LIFT CYLINDER IS REMOVED, LIFT RACK FROM UNIT
- INSPECT RACK PIVOT POINTS FOR EXCESSIVE WEAR

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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

***IF RACK HAS EXCESSIVE WEAR, PIN BORES WILL NEED TO BE MACHINED,
QUOTE WILL NEED TO BE REVISED***

-REMOVE RACK PIVOT BUSHINGS
-CLEAN UP PIN BORES
-INSTALL REPLACEMENT BUSHINGS
-INSTALL REPLACEMENT PIN
-REINSTALL RACK ON UNIT
-INSTALL REPLACEMENT PIN CLAMPS

2	296361150	BUSHING	278.72	557.44
2	296408757	TOP TRUNNION MOU	743.91	1,487.82
1	299037273M	RACK PIVOT PIN	836.70	836.70
4	508480130	SCREW-HCS-M20-2.	25.15	100.60
			Total Labor	2,632.00
Total for segment				5,614.56

Seg# 007 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-LEAKING THRUST MOTORS

CAUSE:

-MOTORS NEED TO BE CHANGED OUT

CORRECTION:

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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

- THRUST MOTOR BRAKE ASSEMBLY LEAKING
- CUSTOMER HAS REPLACEMENT MOTORS
- MOTORS WILL BE CHANGED OUT DURING CARRIAGE REPAIRS
- WASH MOTORS AND SEND TO CUSTOMER FOR REBUILD

Total Labor 188.00
Total for segment 188.00

Seg# 008 Mfr:VER Model:D60X90 S/N:1VRB26022E1000204 Meter: 7522
Equip ID:204B

FIELD TRAVEL CHARGE

- TRAVEL FROM ACHESON LOCATION TO CUSTOMER SHOP IN RED DEER ALBERTA

- TRAVEL FROM CUSTOMER SHOP TO ACHESON VERMEER LOCATION

Total Labor 660.00
Total for segment 660.00

Seg# 009 Mfr:VER Model:D60X90 S/N:1VRB26022E1000204 Meter: 7522
Equip ID:204B

***LABOR IS QUOTED TO ACCOUNT FOR HEADSHAFT DAMAGE CAUSING
DIFFICULTIES REMOVING RETAINING/LOCKING NUTS***

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PRICES IN CANADIAN FUNDS

CONCERN:

-ROTATION GEARBOX OVERHAUL

CAUSE:

-HEADSHAFT DAMAGED
-LEAKING SEALS
-WORN GEARBOX SLIDES

CORRECTION:

-REMOVE INSPECTION COVER AND DRAIN OIL
-REMOVE WATER SWIVEL FROM HEADSHAFT
-REMOVE HEADSHAFT LOCKING NUTS
-REMOVE BEARING RETAINING PLATES
-REMOVE HEADSHAFT FROM GEAR BOX
-REMOVE BEARINGS AND BEARING CUPS
-INSPECT GEARBOX DRIVE GEARS FOR WEAR OR DAMAGE
-CLEAN ALL PARTS AND GEARBOX HOUSING
-INSTALL REPLACEMENT BEARINGS AND CUPS
-INSTALL REPLACEMENT HEADSHAFT
-INSTALL REPLACEMENT SEALS
-TORQUE HEADSHAFT IN PROPER SEQUENCE
-REPLACE INSPECTION COVER
-FILL GEARBOX
-REINSTALL GEARBOX ON CARRIAGE
-TORQUE REPLACEMENT GEARBOX SLIDE BLOCKS

4	256009001	SCREW-HCS-M22-2.	10.89	43.56
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G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

1	280754001	HEADSHAFT - D80X	8,024.28	8,024.28
2	280757001	CUP-BEARING-7.87	661.32	1,322.64
1	280758001	CONE-BEARING-3.5	1,167.56	1,167.56
1	280759001	CONE-BEARING 4.0	1,000.67	1,000.67
1	280782001	LOCKNUT-M70X1.5	894.64	894.64
1	280783001	O-RING #233	1.68	1.68
1	296273837	SEAL - 5.00 I.D.	44.68	44.68
1	296273838	SEAL - 4.625 I.D.	88.67	88.67
1	296315103	SPECIAL ROTATING	3,029.18	3,029.18
2	296370959	WELDMENT - GEARB	1,318.97	2,637.94
		Total Labor		4,512.00
	Total for segment			22,767.50

Seg# 010 Mfr:VER Model:D60X90

S/N:1VRB26022E1000204

Meter: 7522

Equip ID:204B

CONCERN:

-RACK GEAR SEGMENTS WORN AND DAMAGED

CAUSE:

-MACHINE USE, WORN COMPONENTS

CORRECTION:

-GRIND OUT WELDED RACK SEGMENTS
-REMOVE ALL MOUNTING HARDWARE
-REMOVE SEGMENT TENSION HARDWARE

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W O R K O R D E R
E S T I M A T E

Date	#	Page
04-29-26	Pro Forma	13

Sold To:

BROTHERS HDD INC.
2002 - 23 AVENUE

Ship To:

BROTHERS HDD INC.
2002 - 23 AVENUE

WAINWRIGHT

AB T9W 0B8

WAINWRIGHT

AB T9W 0B8

Ship Via:

Purchase order	Date	Job Number	Job Contact
	04-24-26		

G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

- REMOVE SEGMENTS
- INSTALL REPLACEMENT SEGMENTS
- TENSION RACK SEGMENTS
- INSTALL AND TORQUE ALL HARDWARE

20	243912001	SCREW-SHCS-.50-1	8.33	166.60
6	276318001	RACK - SIDE 1.50	3,089.84	18,539.04
		Total Labor		1,880.00
	Total for segment			20,585.64

Seg# 011 Mfr:VER Model:D60X90 S/N:1VRB26022E1000204 Meter: 7522
Equip ID:204B

CONCERN:

-OUTRIGGER CYLINDER CREEPING DOWN

CAUSE:

-FAILED CYLINDER

CORRECTION:

- DISCONNECT HYDRAULIC LINES
- REMOVE CYLINDER PINS
- REMOVE AND REPLACE CYLINDER
- CONNECT HYDRAULIC LINES
- TEST CYLINDER FOR LOAD HOLDING

1	296393498	CYLINDER-HYD-5"X	4,474.75	4,474.75
		Total Labor		564.00
	Total for segment			5,038.75

THANK YOU FOR YOUR BUSINESS

TERMS & CONDITIONS ARE:

ON THE REVERSE SIDE OF DOCUMENT FOR PRINTED COPIES
OR

ATTACHED SEPARATELY FOR ELECTRONIC VERSIONS

QUOTE PRICING IS VALID FOR 30 DAYS

Continued

**Vermeer**

Canada Inc.

VERMEER CANADA, INC.

27025 96 AVE

ACHESON INDUSTRIAL PARK

780-484-3600 780-451-5830

ACHESON

AB T7X 6J2

Account#	Work Ord	Br	Sls
222318	12026772	211	134

*** P R O F O R M A ***

W O R K O R D E R
E S T I M A T E

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Sold To:

BROTHERS HDD INC.
2002 - 23 AVENUE

Ship To:

BROTHERS HDD INC.
2002 - 23 AVENUE

WAINWRIGHT

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Ship Via:

Purchase order	Date	Job Number	Job Contact
	04-24-26		

G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

ENVIRONMENTAL CHARGE	250.00
MISCELLANEOUS SHOP SUPPLIES	200.00

Total parts	75,060.58	Total labor	28,390.00	Total misc	450.00
				Sub Total	103,900.58

GST

5,195.03

THANK YOU FOR YOUR BUSINESS

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QUOTE PRICING IS VALID FOR 30 DAYS

Estimate Amount

109,095.61



CORY

Brothers HDD Inc
2002 23 Avenue
Wainwright, Alberta
T9W 0B8
780-214-7711

Field Requisition Form for Tools, Parts, & Consumables

Information

 Parts and tooling

 Sureline/Ovintiv 2511-013 #119

 Wednesday, December 3rd 2025, 7:59 AM [MST -07:00]

General Information

Date:  December 3, 2025

Location:  01-27-77-14 W6

Job #  2511013

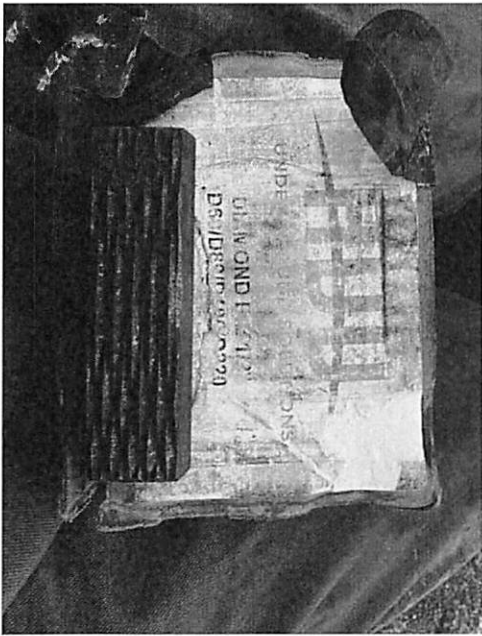
Site Supervisor:  Cory Nielsen

Item Details - List all items clearly

Tool/Part/Consumable Description

-  - air filter kit for the 60/90 unit 119 /ALL FILTERS
- pail of carbide teeth for the fluted vermeer reamers
Pre beveled medium size or large.
- dies for breakout vices.
- ROD WIPER.

ON ROUTE DEC 3/25
FROM VERMEER



3 7/8" long
1/2 thick

Quantity: Number of Items Needed

|| [2] boxes of dies
[1] pail of teeth
[1] air filter kit.

Serial/Part Number if applicable:

== No Response

Special Instructions [ie. Specific brand, model or usage details]

≡ No Response

Urgency of Request:

☑ High Priority - Required within 1-2 days

Comments or Delivery Instructions:

≡ Need to be brought to location.

Signatures

Worker Submitting the Request

👤 Cory Nielsen

Site Supervisor

👤 Cory Nielsen

Signatures

Cory Nielsen, *Locator*

📅 December 3rd 2025, 7:59 AM [MST -07:00]

📍 55.6971896, -120.0901617