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EQUIPMENT MAINTENANCE & SUPPLY CO.

PHYSICAL: 1810 Industrial Drive, RM of Sherwood, SK S4K 0A6, 306-550-3599 - Office

MAILING: 1810 Industrial Drive, RM of Sherwood, SK S4K 0A6, 306-522-4033 - Fax

PLEASE REMIT PAYMENT TO:

EMSCO Holdings LP, 1810 Industrial Drive, RM of Sherwood, SK S4K 0A6

GST/HST Registration: 830341129

006-1
MAY

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Sold To: INTERNAL USE - REGINA
REGINA SK S4R 8R6

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SERVICE INVOICE

STK#/FLEET# EM324 410E ROCK TRUCK 410E HRS PIN/EIN 1DW410ETCCE647137 WARRANTY DATE HRS

SEGMENT# 1 C INTER N/A 03/08/23 03/07/23

PERFORM INCOMING INSPECTION

CORRECTION:

Perform full machine incoming inspection on iPad. Note any faults to be sent for repair approval.

12000000 50110501 LABOR SEGMENT TOTAL==>

SEGMENT# 2 C CUST NA 03/08/23 03/08/23

WASH MACHINE & CLEAN CAB

Segment has been billed on work order - 01

SEGMENT# 3 C INTER NA 03/08/23 03/31/23

TROUBLESHOOT & REPAIR LEAKS ON FRONT DIFF

CORRECTION:

Inspect leaks to see where oil was coming from. Middle section of diff was full of oil so it was hard to figure out. Resealed all hard lines and fittings on diff. Couple days of sitting noticed there was still oil leaking looked into it again and noticed there was oil coming from the valve directly above diff removed relief valve replaced orings installed valve run machine test and check for leaks. Good.

12000000 50110501 LABOR SEGMENT TOTAL==>

SEGMENT# 4 C INTER NA 03/08/23 04/03/23

REPAIR LIGHTS

CORRECTION:

S

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1D410ETCCE647137
410E
Remove light lens and replace burnt bulb. Test.
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 6 C INTER NA 03/08/23 04/03/23
R&I AND RESEAL R/H STEERING CYLINDER
CORRECTION:
Attempt to remove pins from steering cylinder. Pin seized
in rod end. Had to cut ear off pin & weld on nut to pull
pin out. Set up tooling and pull pin from steering
cylinder. Remove cylinder from machine. Disassemble
cylinder, clean, buff and inspect. Polished rod, install
seals & assemble cylinder, torque to spec - 715 ft lbs with
blue Loctite. Reinstall cylinder back onto machine after
cleaning up pin and bores. Weld ear back onto pin. Grease
up.
AHC16683-A SEAL KIT 1 N
AH212103-A SEAL KIT 1 N
FRT FREIGHT 1
PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 7 C INTER NA 03/08/23 04/04/23
REPLACE LEAKING HYDRAULIC FAN LINES
CORRECTION:
Remove leaking hydraulic fan motor line, send away for
replacement to be made. Install new line onto truck and
test operation. Also found fan was running at high speed on
start up.

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E
H0284 HOSE BUILD 1
PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 8 C INTER NA 03/08/23 04/12/23

REPLACE REVERSE CAMERA & SCREEN

CORRECTION:

Reverse camera screen found to be blank. Test with screen from another machine to verify fault. Screen worked, but found rear camera badly scratched up from years of use. Order and replace camera and screen assemblies and test, found to be good.

AT437274 CAMERA 1 N
PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#10 C INTER NA 03/08/23 04/12/23

ESTIMATE TO REPAIR L/H DUMP BOX SKIRT - REPLACE DECAL

CORRECTION:

Estimate repairs on L/H dump box skirt.

FRT FREIGHT 1
T290780 DECAL 1 N
PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E

SEGMENT#11 C INTER NA 03/08/23 03/31/23

T/S FAN - RUNNING AT HIGH SPEED

CORRECTION:

T/S fan running at high speed. Remove solenoids, test spools and check resistance. found damaged switch on fan motor, order and replace switch assembly. Check wiring on valve solenoids to ensure everything is working. Grabbed laptop with Deere software to read system operation, came to realize that in this model of Deere truck after start up, fan kicking in to high speed is normal in order to warm up aftertreatment system.

FRT FREIGHT 1
F123828 SWITCH 1

12000000 50110501 PARTS LABOR SEGMENT TOTAL==>

SEGMENT#12 C CUST NA 03/08/23 04/17/23
250 HOUR SERVICE
Segment has been billed on work order - 02

SEGMENT#13 C CUST NA 03/08/23 05/08/23
INSTALL 2-WAY RADIO
Segment has been billed on work order - 01

SEGMENT#14 C CUST NA 03/08/23 05/09/23
INSTALL CUSTOMER DECALS & REFLECTIVE TAPE
Segment has been billed on work order - 02

SEGMENT#15 C CUST NA 03/08/23 05/10/23

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		Salesperson 94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM324	410E ROCK TRUCK 410E		1DW410ETCCE647137		
	FABRICATE & INSTALL WHEEL CHOCK HOLDERS				
	Segment has been billed on work order				13

SEGMENT#16 C CUST NA	03/08/23 04/19/23
INSTALL FIRE EXTINGUISHER	
Segment has been billed on work order	- 04

***** WORK ORDER TOTALS *****
INTERNAL CUSTOMER

PARTS
LABOR
SHOP SUP INT
INTERNAL TOTAL

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SERVICE INVOICE

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EM324	410E ROCK TRUCK 410E	1DW410ETCCE647137		

SEGMENT# 1 C INTER N/A 10/12/22 10/12/22

WASH MACHINE/CLEAN CAB

CORRECTION:

Tipped the cab on the machine and washed around transmission area prior to repair. Let the cab down and drove around into bay. Move transmission to wash bay after removal. Hang on jib crane then wash. Wash off machine frame area while transmission was removed. Wash machine following job completion.

50110501

LABOR
SEGMENT TOTAL==>

SEGMENT# 2 C INTER NA 10/12/22 10/12/22

TROUBLESHOOT TRANSMISSION

CORRECTION:

Removed the transmission filters and cut. Inspected filters and found small amounts of filings. Filters were recently changed out on site. Oil very burnt. 3rd speed forward slipping badly, pressures within spec.

50110501

LABOR
SEGMENT TOTAL==>

SEGMENT# 3 C INTER NA 10/12/22 10/13/22

REMOVE & INSTALL CAB

CORRECTION:

Cleaned pails and drums to drain coolant into, drained the coolant. Tilted the cab and locked it into place. Removed all hoses and electrical connections on the outside of the cab, every fitting was rusted and seized on. One fitting

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS EM324 410E ROCK TRUCK 410E 1DW410ETCCE647137

had snapped off the brake valve while removing. After all lines and electrical was removed from the cab, had to use crane to let the cab down. Hooked up the air conditioning machine and removed all refrigerant. Hooked up crane on top of the roof and removed the mounting bolts from cab. Used crane and removed the cab from the machine then set on blocks. Installed the cab in the reverse order of removal. All lines were installed with new o-rings. All hardware tightened to spec. Installed all guards. Tied up lines once completed. Charged air conditioning system using 3.97 lbs of refrigerant.

227819-960 PRMX 50/50 1L 10 PARTS LABOR SEGMENT TOTAL==>

SEGMENT# 4 C INTER NA 10/12/22 10/13/22 REMOVE & INSTALL TRANSMISSION

CORRECTION: Drained the hydraulic tank into a clean drum. Removed all bolts and lines going to the hydraulic tank. Used crane and removed hydraulic tank. Removed all lines going to the transmission. Had trouble with 3 lines on the L/H side of the transmission. Removed TCU controller & 3 drive shafts from the transmission. Cleaned out the mud around the transmission mounting bolts. Used crane and hooked up to the transmission. Removed the transmission from the machine and set it on a transmission stand, brought it over to the component bay. Once the transmission was complete, all mounting surfaces were buffed and cleaned as needed.

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 410E 1DW410ETCCE647137

Installed the transmission. Torqued mount bolts. Installed all lines and harnesses as marked. Three new lines were installed on the L/H side of the transmission. Lines were made slightly longer and were difficult to install due to the size of the line. All drive shafts were buffed and cleaned prior to install. Torqued driveshaft bolts. During install, one solenoid broke as it was being plugged in, the plastic was very brittle due to its history in potash. Installed the hydraulic tank as per procedure. Fill coolant, hydraulic oil, and transmission oil, top up as needed.

Table with parts list: AT252560 SPRING CYLINDER 3 N, AT256159 SPRING 6 N, AT303799 VALVE 1, AT468647 OIL FILTER 2, BREFS68010404NWOF 04MFS-04MORB 2 N, FS0304-C-16 16 ORFS CAP 4, FS2408-16 16 MFS PLUG 4, H0198 HOSE BUILD 1, H0199 HOSE BUILD 1, H0200 HOSE BUILD 1, T300514 SEALING RING 2 N, 11014 MOOVIT P FLUID 1, 14M7167 LOCK NUT 3 N, 1749-CS FEMALE TERMINAL 1 N, 19M7348 CAP SCREW 3 N, 223040-448 DELO SYN ATF HD 5 N, 226606-990 23, 24M7239 NEMCO TGH WASHER 4 N

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Table with columns: STK#/FLEET#, HRS, PIN/EIN, WARRANTY DATE, HRS. Rows include EM324 410E ROCK TRUCK 410E, 4J5477 SEAL 10 S, 5K9090 O RING 10 S, 6V8397 SEAL 10 S, 6V8398 SEAL 10 S, 6V9746 SEAL 10 S, 810367400 CLAMP 2 N.

PARTS LABOR

50110501

SEGMENT TOTAL==>

SEGMENT# 5 C INTER NA 10/12/22 10/19/22

RECONDITION TRANSMISSION

CORRECTION:

Removed the pumps, hoses, tubes, adapters, mounting brackets, and covers from transmission. Flipped transmission so the torque converter was directed upward. Removed torque converter and housing. Removed Hi/Low planetary clutch but was unsuccessful in removing the planetary itself. Flipped transmission over and removed all driveshaft yokes. Removed top of the transmission case. Marked all shafts according to the procedure descriptions. Removed shaft D as it was the only possible shaft to remove. Disassembled shaft to find nothing wrong. Attempted to remove shaft E, shaft E did not separate as it should, suspected failure. Made a lifting bracket to remove all shafts at once as per procedure. Removed all shafts to turn over case. After a lot of struggle the HI/Low planetary was removed and shaft E was able to be removed as one. Still unable to split the shaft, it was disassembled in improper order to attempt to

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E

get it apart. Removed bearings and center shaft. Clutch was put into a vise and 3 techs on pry bars were successful in splitting the clutch assembly. Discs were all burnt and warped along with the bottom spacer/washer. Decision was made to go through all other shafts to make sure there is no other failure, and to assemble transmission with all new seals, including piston seals. All other shafts were disassembled, 8 bearings had to be cut off to disassemble the shafts. Build parts list and order parts. Clean all parts to be ready for assembly, buff all mating surfaces. Assembled all shafts as per procedure. Assembled shaft E with new discs. Assembled transmission as per service advisor procedure. All hardware was torqued to spec. Installed all pumps, hoses, and lines that were removed before disassembling the transmission. Set onto steel pallet to move between bays.

AT321454 ORING 1 N
AT487070 SEAL 1 N
FRT FREIGHT 1
R105415 ORING 1 N
R26375 O RING 1 N
R504067 WASHER 2 N
R82199 ORING 1 N
T168697 ORING 2 N
T168904 SEAL 1 N
T169017 ORING 2 N
T170119 ORING 1 N
T173959 ORING 2 N
T174107 ORING 1 N
T174240 ORING 1 N

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SERVICE INVOICE

Table with columns: STK#/FLEET#, HRS, PIN/EIN, WARRANTY DATE, HRS. Includes items like ORING, SNAP RING, GASKET, SEAL, RING, O RING, CLUTCH DISK, BEARING.

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50110501

PARTS
LABOR
SEGMENT TOTAL==>

SEGMENT# 6 C INTER NA 10/12/22 11/30/22
TEST AFTER REPAIR

CORRECTION:

Machine repairs were complete and the machine was ready to be fired up. Hooked up transmission lube pressure and system pressure test lines. Started truck and observed pressures. It took a while to get the air out of the system and oil level up to proper mark. Once everything looked ok and it was determined there were no leaks all clutch pressures were checked and recorded. All pressures were in spec. Four of the pressures needed to be checked while driving as you can not select specific gears. All checks were good. Warmed up transmission oil in yard and performed a clutch calibration. Following the calibration the truck was driven through all gears to confirm it is shifting and operating as it should. Completed all service reports, returned all parts, cleaned up work bay. Machine needs to be washed.

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E

SEGMENT# 7 C INTER NA 10/12/22 12/02/22

PERFORM INSPECTION

CORRECTION:

Perform full machine incoming inspection after returning

50110501

LABOR
SEGMENT TOTAL==>

SEGMENT#10 C INTER NA 10/12/22 12/05/22

REPLACE FRONT ENGINE DOOR STRUT

CORRECTION:

Door strut still works, ball stud was broken off. Had welders remove the broken stud and weld a bolt to the ball of the ball stud. Installed stud and strut.

R97588

BALL STUD

1 N

50110501

PARTS
LABOR
SEGMENT TOTAL==>

SEGMENT#11 C INTER NA 10/12/22 12/06/22

REPAIR R/H MIRROR MOUNT

CORRECTION:

Removed broken, seized mirror bracket. Welders repaired broken bracket. Repaired right hand mirror mount. Installed mirror bracket and secured mirror harness.

50110501

LABOR
SEGMENT TOTAL==>

SEGMENT#12 C INTER NA 10/12/22 12/06/22

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 410E 1DW410ETCCE647137

REPAIR FRONT L/H SUSPENSION CYLINDER

CORRECTION:

Tested calibration and the L/H strut did not move. Inspect position sensor, removed linkage and tested sensor function. Sensor works as it should. Remove cab mounts and tilt cab to inspect strut up and down solenoids. R/H solenoid is bent but still functioning, L/H is broken. Order new solenoid valves. Removed old valves and installed new valves. Calibrated the struts.

AT385008 SOLENOID VALVE 2 N
PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#13 C INTER NA 10/12/22 12/06/22
SALVAGE & STRIAGHTEN R/H ACCESS STEPS

CORRECTION:

Remove foot step from left hand side. Use hydraulic press to straighten. Reinstall step. Second step was slightly bent, straightened on the machine with a dead blow.

50110501 LABOR
SEGMENT TOTAL==>

SEGMENT#14 C INTER NA 10/12/22 12/06/22
ADJUST & LUBRICATE L/H HOOD LATCH

CORRECTION:

Hood latch assembly is stiff to open and will not open from the R/H side. Lube cables and latch assembly until it freed up.

LABOR
CONTINUED ON PAGE 10

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
EM324	410E ROCK TRUCK 410E	1DW410ETCCE647137		
	50110501		SEGMENT TOTAL==>	

SEGMENT#15 C INTER NA 10/12/22 11/30/22

REPAIR R/H SIGNAL LIGHT

CORRECTION:

Remove lamp, unplug harness. Inspect bulb to find it was burnt out. Replace signal light and test operation.

50110501

LABOR

SEGMENT TOTAL==>

***** WORK ORDER TOTALS *****
INTERNAL CUSTOMER

PARTS

LABOR

SHOP SUP INT

INTERNAL TOTAL

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E

SEGMENT# 1 C INTER N/A 02/24/22 02/24/22

PERFORM INSPECTION

CORRECTION:

Perform full incoming inspection to machine. Note any faults and damages to be later quoted and approved for repair.

50110501

LABOR
SEGMENT TOTAL==>

SEGMENT# 2 C INTER NA 02/24/22 03/18/22

WASH MACHINE

CORRECTION:

Pulled into wash bay, opened up all the panels and rads. Washed outside and under the machine. Wiped out cab with soap and water.

50110501

LABOR
SEGMENT TOTAL==>

SEGMENT# 3 C INTER NA 02/24/22 02/24/22

TROUBLESHOOT HYDRAULIC LEAKS

CORRECTION:

Used mirror and flash light to look for the leak beneath the implement pump area. Could not see anything with mirror. Attempted to locate with borescope, could not see leak. Determined that the pump should be removed for further inspection. Found a large piece of debris stuck onto mounting o-ring. O-ring should be replaced. Verify pump for no further signs of leaks. Test drove until it reached operating temperature and inspected for further leaks.

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EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E

Found second leak under cab, tilted cab to inspect leak.
Determined that valve supply hose had to be replaced.

50110501

LABOR
SEGMENT TOTAL==>

SEGMENT# 4 C INTER NA 02/24/22 03/02/22

R&I AND RESEAL HYDRAULIC PUMP

CORRECTION:

Located clean barrel and a hose to drain hydraulic fluid into. Drained fluid. Loosened fittings on pump and drained the remaining oil. Removed the flex pipe between the muffler and box to gain more room. Removed mounting bolts (very tight) and rigged up a strap to hold pump up during removal. Removed pump and placed on work bench. Washed pump so no dirt got in during resealing process. Resealed all fittings on pump. Cleaned mounting surfaces. Installed mounting o-ring and got help to line up and install pump. Installed bolts and torqued to spec (Tight area). Installed all the hoses and filtered back in the hydraulic oil. Topped up oil.

AT362667 SEAL KIT 1 N
DMORZ0045 1
SUPER DEO 10W30 - 20L
HYORZ0071 TGH SYNTHETIC 2 N
R28782 O RING 1 N
TT226019 FILTER 1 N
T155729 ORING 1 N
T77613 O RING 1 N
T77814 O-RING 1 N
T78612 O RING 1 N

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E
U12331 O-RING 1 N :
PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 5 C INTER NA 02/24/22 03/10/22
REPLACE HYDRAULIC LINE - UNDER CAB
CORRECTION:
Previously located leaking line under cab. Removed line and
had replacement made up. Reinstalled new line. Lowered cab,
topped up oil and tested. Found to be good. Secured cab
hardware.
H0118 HOSE BUILD 1 :
PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 6 C INTER NA 02/24/22 03/11/22
TOP UP REAR FINAL DRIVES/FRONT DIFFERENTIAL
CORRECTION:
Topped up final drives. Drained small amount from front as
they were over full.
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 7 C INTER NA 02/24/22 03/11/22
DRAIN TRANSMISSION OIL
CORRECTION:
Transmission was overfull. Drained out small amount of
oil back to level mark. Took sample for testing.

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SERVICE INVOICE

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EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E
AT346594 JD SOS KIT 1 N
PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 8 C INTER NA 02/24/22 03/14/22
REPLACE HOOD GAS CYLINDERS
CORRECTION:
Placed hood rod into position to hold hood for removal of
gas shocks. Removed shocks and installed new ones. Tested.
AT412143 GAS CYLINDER 2 N
PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 9 C INTER NA 02/24/22 03/14/22
REPLACE RIGHT SIDE HOOD LATCH
CORRECTION:
Lifted hood. Worked on removing pin on cable, pin was
seized. Took time to loosen the pin. Removed door handle &
yoke. Yoke found to be damaged and in need of replacing.
Installed new door handle and yoke. Tested.
AT306181 HANDLE 1 N
T210101 YOKE 1 N
PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#10 C INTER NA 02/24/22 03/08/22
ADJUST & LUBRICATE RADIATOR ACCESS LATCHES

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM324 410E ROCK TRUCK 1DW410ETCCE647137
410E

CORRECTION:

Rad access doors rusted shut. Sprayed latches with rust remover and pried open latches. Moved latch mechanism back and forth and cleaned out rust from inside springs. Sprayed mechanisms with dry teflon lubricant. Latches now open and close properly. L/H fan door didn't want to close when latching. Removed latch and used rust remover to unseize spring that closes the teeth. reinstalled and tested. Good

50110501

LABOR

SEGMENT TOTAL==>

SEGMENT#11 C INTER NA 02/24/22 03/14/22
REPLACE EXHAUST FLEX PIPE RUBBER SEALS

CORRECTION:

Flex pipe was removed to complete pump removal. Replaced the sealing donuts and tightened the flex pipe back up.

T300514 SEALING RING 2 N

50110501

PARTS

LABOR

SEGMENT TOTAL==>

SEGMENT#12 C INTER NA 02/24/22 03/14/22
REPLACE OPERATORS MANUAL

CORRECTION:

Manual came on memory stick and needed to be printed off and put in a binder. Placed new manual in rock truck.

BR050 USB 1 N

OMT264277 OP MANUAL 1 N

PARTS

LABOR

CONTINUED ON PAGE 06

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EM324 410E ROCK TRUCK 1D410ETCCE647137
410E
50110501 SEGMENT TOTAL==>

SEGMENT#13 C INTER NA 02/24/22 03/14/22
REPLACE SEAT BELT
CORRECTION:
Removed old seat belt and installed new one.
AT308199 SEAT BELT 1 N
PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#14 C INTER NA 02/24/22 03/14/22
REPLACE FRONT WINDOW WIPER
CORRECTION:
Removed old windshield wiper and installed new one.
TT217618 WIPER 1 N
PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#15 C INTER NA 02/24/22 03/14/22
REPLACE HYDRAULIC TANK BREATHER
CORRECTION:
Removed old breather and installed new one. Replaced cabin
air filters.
T225008 F/T BREATHER 1 N
PARTS
LABOR
50110501 SEGMENT TOTAL==>

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Table with columns: STK#/FLEET#, HRS, PIN/EIN, WARRANTY DATE, HRS. Contains three segments of work: Segment 16 (Replace back up alarm), Segment 17 (Adjust & lubricate operator seat), and Segment 18 (Troubleshoot suspension cylinders).

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SERVICE INVOICE

STK#/FLEET# EM324, HRS 410E ROCK TRUCK, PIN/EIN 1DW410ETCCE647137, WARRANTY DATE, HRS

SEGMENT#19 C INTER NA, 02/24/22 03/14/22, REPAIR SUSPENSION CYLINDER HEIGHT SENSORS, 9.50 HRS

CORRECTION:

Removed sensor linkages to determine what to order (RH side was very hard to reach because sensor/linkage was in front of the wheel and not much space). Ordered required parts. Installed new bushings for linkages and installed sensors. R/H side took some time again. Tested after install. Both cylinders lifted but calibration failed. Looked up how to set suspension, had to remove linkages to break free the rust build up and make it easier to adjust. Installed and adjusted linkages to get them within .1v. passed calibration and truck picked up level.

Table with parts list: AT333680 SENSOR 1 N, T303198 BUSHING 2 N, T321037 ARM 2 N, 12H295 LOCK WASHER 4 N, 14M7297 NUT 4 N, 19M7881 SCREW 2 N, 21M7468 SCREW 4 N, 40M7042 SNAP RING 2 N

PARTS, LABOR

50110501

SEGMENT TOTAL==>

***** WORK ORDER TOTALS ***** INTERNAL CUSTOMER

PARTS

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