

113-1

The logo for Glover International Trucks. It features the word "GLOVER" in a large, bold, black, sans-serif font on the left. In the center is a diamond-shaped logo with a stylized "I" or arrow pointing upwards. The word "INTERNATIONAL" is written in a smaller, black, sans-serif font across the center of the diamond. On the right, the word "TRUCKS" is written in a large, bold, black, sans-serif font.

HEAD OFFICE:
GLOVER INTERNATIONAL TRUCKS LTD.

226 Queens Drive,
Red Deer, AB T4P 0V8
Phone: (403) 346-5525
Fax: (403) 342-4415
Toll Free: 1-800-662-7186

SOLD FROM: GLOVER INTERNATIONAL TRUCKS LTD.

226 Queens Drive
Red Deer, Alberta T4P 0V8
Phone: (403) 346-5525
Fax: (403) 342-4415
Toll Free: 1-800-662-7186

AIRDRIE ■ **CALGARY-1** ■ **CALGARY-2** ■ **CAMROSE** ■ **DRUMHELLER** ■ **RED DEER** **X**

DATE ENTERED 19 SEP 24	YOUR ORDER NO. UNIT 332	DATE SHIPPED 20 SEP 24	INVOICE DATE 20 SEP 24	INVOICE NUMBER 425244	07:35:20
---------------------------	----------------------------	---------------------------	---------------------------	-----------------------------	----------

SOLD TO: ACCOUNT NO. SHIP TO: PAGE 1 OF 1
TR TRANSPORT INC

SHIP VIA JOE AM		SLSM. 1139	B/L NO. 79324530	TERMS IBS	F.O.B. POINT RED DEER, AB		
QUANTITY ORD.	SHIP	BIN	PART NO.	DESCRIPTION	LIST	NET	AMOUNT
1		102A2	4352145	SET, UPPER ENGI		1780.47	1,780.47
1	1	WG4	5658283PX	HEAD, CYLINDER		6884.77	6,884.77
			CORE DEPOSIT			201.25	201.25
2	2	CBCC	3035027	SEAL, O RING		40.75	81.50
1	1	10B3	4962609	SEAL, RECTANGUL		24.33	24.33
1	1	10B	3104392	GASKET, VALVE C		88.04	88.04
2	2	10A2	4059172	SEAL, O RING		10.52	21.04
1	1	CBJS	5719763	CORE, WATER PUM		774.73	774.73
1	1	10A3	3684384	SEAL, O RING		21.59	21.59

CHARGE ACCOUNT CUSTOMERS:

TERMS: PAYMENT IS DUE 30 DAYS FROM DATE OF INVOICE. WE RESERVE THE
RIGHT TO CHARGE 24% PER ANNUM (2% PER MONTH) ON OVERDUE
ACCOUNTS.

REMIT TO GLOVER INTERNATIONAL TRUCKS LTD. PER THE REMIT TO
INSTRUCTIONS ON YOUR MONTHLY STATEMENT.

CUSTOMER'S SIGNATURE

CUSTOMER SIGNATURE
X Darryl Tucker

PRINT NAME HERE

15% handling charge on all parts allowed for return. No return on electrical or special order parts. Any returns must be made within 21 days of purchase, accompanied by original invoice. Dirty cores must be returned within 90 days to receive core credit.

Copyright 2014 CDK Global, LLC PARTS INVOICE#R010P1C1 - IMAGING

CUSTOMER COPY

IDEALEASE

CAT®



HEAD OFFICE:
GLOVER INTERNATIONAL TRUCKS LTD.
226 Queens Drive,
Red Deer, AB T4P 0V8
Phone: (403) 346-5525
Fax: (403) 342-4415
Toll Free: 1-800-662-7186

TRUCKS

SOLD FROM: GLOVER INTERNATIONAL TRUCKS LTD.

226 Queens Drive
Red Deer, Alberta T4P 0V8
Phone: (403) 346-5525
Fax: (403) 342-4415
Toll Free: 1-800-662-7186

AIRDRIE

CALGARY-1

CALGARY-2



CAMROSE

DRUMHELLER

RED DEER

DATE ENTERED 22 OCT 25	YOUR ORDER NO. UNIT 332	DATE SHIPPED 22 OCT 25	INVOICE DATE 22 OCT 25	INVOICE NUMBER 458742	16:12:40
---------------------------	----------------------------	---------------------------	---------------------------	--------------------------	----------

S
O
L
D
TO
D
R
T
O
S
H
I
P
T
O
ACCOUNT NO.
TR TRANSPORT INC
1139
PAGE 1 OF 2

SHIP VIA JOE AM		SLSM. 1139	B/L NO.	TERMS IBS	F.O.B. POINT RED DEER, AB	
QUANTITY ORD	SHIP	BIN	PART NO.	DESCRIPTION	LIST	NET
1		110B3	3683670	SEAL, GROMMET		10.95
2		210A1	3627695	SEAL, O RING		12.38
1		110A2	3678912	SEAL, O RING		17.51
2		210A2	3922794	SEAL, O RING		4.90
1		110A2	3949708	SEAL, O RING		11.27
2		210B2	4934279	WASHER, SEALING		7.32
2		210B2	3684284	WASHER, SEALING		11.48
2		210B2	4934278	WASHER, SEALING		5.33
1		110B7	3102314	GASKET, TURBOCH		28.28
4		410A5	4985492	NUT, LOCK		16.25
1		110B7	3684355	GASKET, EXH OUT		26.20

CHARGE ACCOUNT CUSTOMERS:

TERMS: PAYMENT IS DUE 30 DAYS FROM DATE OF INVOICE. WE RESERVE THE
RIGHT TO CHARGE 24% PER ANNUM (2% PER MONTH) ON OVERDUE
ACCOUNTS.

REMIT TO GLOVER INTERNATIONAL TRUCKS LTD. PER THE REMIT TO
INSTRUCTIONS ON YOUR MONTHLY STATEMENT.

CUSTOMER'S SIGNATURE

X

PRINT NAME HERE X

PARTS

FREIGHT

SALES TAX/G.S.T.

GST #: 893115618RT0001

TOTAL



15% handling charge on all parts allowed for return. No return on electrical or special order parts. Any returns must be made within 21 days of purchase, accompanied by original invoice. Dirty cores must be returned within 90 days to receive core credit.



TRUCKS

HEAD OFFICE:
GLOVER INTERNATIONAL TRUCKS LTD.

226 Queens Drive,
Red Deer, AB T4P 0V8
Phone: (403) 346-5525
Fax: (403) 342-4415
Toll Free: 1-800-662-7186

SOLD FROM: GLOVER INTERNATIONAL TRUCKS LTD.

226 Queens Drive
Red Deer, Alberta T4P 0V8
Phone: (403) 346-5525
Fax: (403) 342-4415
Toll Free: 1-800-662-7186

AIRDRIE

CALGARY-1

CALGARY-2



CAMROSE

DRUMHELLER

RED DEER

DATE ENTERED 22 OCT 25	YOUR ORDER NO. UNIT 332	DATE SHIPPED 22 OCT 25	INVOICE DATE 22 OCT 25	INVOICE NUMBER 458742	16:12:40
---------------------------	----------------------------	---------------------------	---------------------------	--------------------------	----------

S
O
L
D
T
O

ACCOUNT NO.

S
H
I
P
T
O

PAGE 2 OF 2

TR TRANSPORT INC

SHIP VIA JOE AM		SLSM. 1139	B/L NO.	TERMS IBS	F.O.B. POINT RED DEER, AB		
QUANTITY ORD.	SHIP	BIN	PART NO.	DESCRIPTION	LIST	NET	AMOUNT
		JG					

CHARGE ACCOUNT CUSTOMERS:

TERMS: PAYMENT IS DUE 30 DAYS FROM DATE OF INVOICE. WE RESERVE THE
RIGHT TO CHARGE 24% PER ANNUM (2% PER MONTH) ON OVERDUE
ACCOUNTS.

REMIT TO GLOVER INTERNATIONAL TRUCKS LTD. PER THE REMIT TO
INSTRUCTIONS ON YOUR MONTHLY STATEMENT.

CUSTOMER'S SIGNATURE

X

Darryl Tucker

PRINT NAME HERE X

PARTS 242.03

FREIGHT 0.00

SALES TAX/G.S.T. 12.10

GST #: 893115618RT0001

TOTAL \$254.13



15% handling charge on all parts allowed for return. No return on electrical or special order parts. Any returns must be made within 21 days of purchase, accompanied by original invoice. Dirty cores must be returned within 90 days to receive core credit.

Tractor

Full Service B

43- Point/ Inspection

Mechanic: John B

Unit # 332

Date: 9th October 2024

Mileage (KM): 1524143

Hours: 342.39

Vin #:

Repair Order NO:

Odometer:

(✓ = Satisfactory R = Repairs Needed)

CAB INTERIOR INSPECTION:		AROUND VEHICLE EXTERIOR (CONTINUED)	
1. Start Engine - Observe Instrument Operation.	✓	25. Check batteries - visual inspection of cables, clamps, corrosion and the battery box cover is secured.	X
2. Apply and Release brakes 10 times.	✓	26. Check vertical exhaust, muffler, clamps and brackets.	✓
3. Check low air warning buzzer and light.	✓	27. Check mirrors - condition and mounts.	✓
4. Check clutch pedal free travel.	✓	28. Check mud flaps/splash guards/dock bumpers.	✓
5. Check clutch brake operation.	✓	29. Check trailer electrical / air hoses, and hoses.	✓
6. Check transmission hi-low splitter or two speed axle.	✓	30. Check fifth wheel - mounting jaws and saddle mounts.	✓
7. Check HVAC defrosters, air vents, fan speed and controls.	✓	31. Check pintle hook, safety chain loops and tie bars.	N/A
8. Check windshield wipers.	✓	32. Check tires and wheels for cuts or damage - enter existing PSI and tread depth.	✓
9. Inspect HVAC filter.	✓		
10. Check horn, electrical and air.	✓		
11. Check door glass and mirror controls.	✓		
12. Check seats, seat belts and floor mats.	✓		
13. Check parking brake and tractor hand valve.	✓	18 MM 13/32"	19 MM 13/32"
14. Check interior lights, turn signals indicators, hazard warning signals and dash lights.	✓	18 MM 13/32"	19 MM 13/32"
15. Check ABS monitor light, if equipped.	✓	17 MM 13/32"	20 MM 13/32"
16. Check fire extinguisher.	✓	17 MM 13/32"	20 MM 13/32"
17. Check seals (boots) - shifter, clutch and steering shaft.	✓	17 MM 13/32"	20 MM 13/32"
ENGINE OIL INSPECTION:		Tire Pressure	
18. Drain engine oil.	✓	13 MM 13/32"	PSI 1 IN
AROUND VEHICLE EXTERIOR INSPECTION:		33. Visually inspect wheels/fastener for missing, cracks, breaks	
19. Check cab and body appearance - condition and damage.	✓	34. Torque lug nuts to manufacturer's specifications.	✓
20. Check Lighting - headlights, tail/ stop, turn signal, marker, backup, reflectors, clearance, hazard and work lights.	✓	UNDER HOOD OR RASIED CAB INSPECTION	
21. Check doors - access and latches and lubricate.	✓	35. Inspect radiator, condenser, fan clutch and belts.	✓
22. Check hood latches, straps, and grab handles.	✓	36. Pressure test radiator/surge tank cap.	✓
23. Check fuel tank, filter, cap, lines and fittings.	✓	37. Check hoses - condition and / or leaks.	✓
24. Inspect DEF tank, mounting and DEF lines.	✓	38. Check wire harness and wire routing securing.	✓
		39. Check exhaust - mounting, clamping and evidence of leaks.	✓
		40. Check Air cleaner element - visual inspection.	✓

[Handwritten signature]

(✓ = Satisfactory R = Repairs Needed)

UNDER HOOD OR RASIED CAB INSPECTION CONTINUED	UNDER VEHICLE INSPECTION CONTIUED
41. Check air induction system.	✓ 63. Check PTO, wetline & hose routing.
42. Check alternator - visual inspection.	✓ 64. Check are ride height. ✓
43. Check wiper blades condition.	✓ 65. Install oil plug and torque. ✓
44. Check starting system - visual inspection.	✓ 66. Grease king pins following the " turn and load procedure. ✓
45. Check steering shaft, shaft U-joint, box mounting pitmam arm, amd drag link.	✓ 67. Inspect steer axle wheel bearins and lubricate. ✓
46. Check power steering fluid level.	✓ 68. Grease complete chassis (include liftgate if equipped) ✓
47. Check master cylinder level.	N/A
48. Top off windshield washer fluid.	✓ 69. Change engine oil filter ✓
49. Change fuel filter (Engine mounted, includes prescreen element if equipped).	✓
	FINAL PROCEDURES
	70. Fill engine with oil and run, recheck level. ✓
UNDER VEHCILE INSPECTION	71. Install PM sticker on the windshield.
50. Check for oil leaks -engine, streering, axle, transmission and differential.	X 72. Inspect Blower operation and oil level.
51. Check manual transmission & Blower oil level.	73. Inspect blower filter.
52. Check driveline and U-joints, Blower driveline also.	✓ 74. Test operation of positive air shut off.
53. Check differential oil level.	✓ 75. Check hydraulic fluid.
54. Check springs, hangers and shocks.	X
55. Inspect suspension fasteners	✓
56. Check tie rod for play.	X
57. Check air tank and air dryer-lines, mountings and fittings. Drain and observe for oil and water.	✓
58. Check horizontal exhaust, muffler,clamps and brackets.	N/A
59. Check brake chamber rod travel.	✓
60. Inspect brake lining/pads, drums/ rotors and calipers.	✓
61. Inspect brake tubing and hose damage.	✓
62. Check transmission shifter linkage.	✓

Comments: Air filters inspected, both are good

#2 drive R/H shock + #1 Drive L/H shock

Oil leak at rear of engine, requires steams clean and diagnosis
Excessive play in 5th wheel pins/bushings.

Tie rod end worn R/H side - replace full assembly, send for align.
L/H rear fender split - Marice repaired

TR Transport Unit 332

ESN: 79324530

1 x Upper engine gasket kit: 4352145

1 x reconditioned cylinder head: 5413782px (5658283)

2 x O ring seals: 3035027

1 x rectangular ring seal: 4962609

1 x valve cover gasket: 3104392

2 x O ring: 4059172

Water pump 5719763

water pump O' rings 3684384

Fan belt 12PK2310 (5120910)

A/C belt 6PK1625 (5060640)

A/C belt tensioner 89448

Fan belt tensioner 89440

19

Engine Abuse History

Engine Serial Number : 79324530
 Customer Unit Number : 332
 Work Order Name : NA

INSITE 9.0.1.81 / Datapack 9.0.10081
 Company Name : Cummins, Inc.
 ECM Image Name : NA
 Customer Name : TR Transport

Parameter	Severity 1	Severity 2	Severity 3	Severity Total	Unit
Engine Oil Pressure	000000:50:30	000000:15:53	000010:45:24	000011:51:47	HHHHHH:MM:SS
Engine Oil Pressure	12 - 8	8 - 5	< 5	< 12	psi
Engine Speed	000000:00:00	000000:00:00	000000:00:00	000000:00:00	HHHHHH:MM:SS
Engine Speed	2700 - 2800	2800 - 2900	> 2900	> 2700	rpm
Engine Coolant Temperature	000015:52:38	000002:56:43	000001:12:32	000020:01:53	HHHHHH:MM:SS
Engine Coolant Temperature	220 - 230	230 - 245	> 245	> 220	°F
Intake Manifold Air Temperature	000000:04:18	000000:00:40	000000:00:14	000000:05:12	HHHHHH:MM:SS
Intake Manifold Air Temperature	240 - 260	260 - 280	> 280	> 240	°F
Engine Oil Temperature	000076:04:31	000023:21:13	000023:59:13	000123:24:57	HHHHHH:MM:SS
Engine Oil Temperature	235 - 245	245 - 257	> 257	> 235	°F
Engine Coolant Level	000004:46:26			000004:46:26	HHHHHH:MM:SS
Engine Coolant Level	Low			Low	
Crankcase Pressure	000000:03:32	000000:12:58	000004:23:47	000004:40:17	HHHHHH:MM:SS
Crankcase Pressure	14 - 15	15 - 20	> 20	> 14	inH2O
Parameter	Value	Unit			
Engine Hours	034234:04:20	HHHHHH:MM:SS			

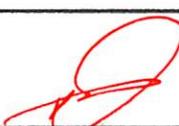
ECM Hours
34916.57:19

Peak coolant temp
above ~~245~~ 245
1 minute

TR Transport Truck Repair Request Form

All Units Must Be Washed and Separated Prior to Service

Date: 19 August 2024	Hours: 34239
Odometer: 1524143	
Unit: 332	Unit Washed: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>
Driver Name:	Date Returning:
1 Repairs Needed: Engine overheated, white smoke from exhaust Repairs Done: ESN 79574868	
2 Repairs Needed: Diagnose, coolant running from exhaust after Repairs Done: Turbo. Engine is hydraulically locked.	
3 Repairs Needed: Remove cylinder head, visible crack on No 4 Repairs Done: clean all parts, measure liner protrusion, inspect all parts for reuse. replace water pump. Re-assemble engine using new cylinder head. Torque all components	
4 Repairs Needed: to OEM specification. Send injectors for testing. Install Repairs Done: 6 known good injectors. Noted slight oil film on coolant fill and flush cooling system. Noted significant increase in oil contamination. RER oil cooler. Flush system again	
5 Repairs Needed: fill with coolant. Check operation of fan. RER engine coolant temp sensor.	
Repairs Done: Road test. confirm all is good	
6 Repairs Needed: Complete B Service	
Repairs Done: Complete service with assistance from Cliff	
7 Repairs Needed: Tie rod end worn on R/H side.	
Repairs Done: RER tie rod end.	
8 Repairs Needed: Wheel alignment required	
Repairs Done:	

Comments: 5th wheel still needs checking after truck turns from alignment	
Date: 10 October 2024	
Mechanic: John B	Foreman: 

Fan control
17 on
DEM side

TR Transport Trailer Repair Request Form

All Units Must Be Washed and Separated Prior to Service

Date: April 8, 2024	Hours: 32779
Odometer: 1474020	
Unit: 332	Unit Washed: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>
Driver Name: Carl	Date Returning:
1	Repairs Needed: Noise in tranny (Diag Gear missing teeth) Repairs Done: ✓ Replaced Transmission, (clutch o.k.)
2	Repairs Needed: R&R PTO, Repairs Done: ✓ R&R PTO, changed Side Bearing on PTO.
3	Repairs Needed: over boost (50+ PSI) Repairs Done: ✓ Replaced VGT, repaired wiring to exhaust pressure Sensor
4	Repairs Needed: checked for blockages in system (o.k) Repairs Done:
5	Repairs Needed:
6	Repairs Done:
Additional Comments:	
Date April 8, 2024	
Mechanic Manito C.	Foreman 



gldiesel.com

GCL Diesel Injection Service
15842-112th Avenue
Edmonton, Alberta, T5M 2W1
Phone: (780) 453-6786 Fax: (780) 447-5854
E-Mail: invoicing@gldiesel.com

INVOICE**799521**

Date 07-Feb-23

PO # NOT PROVIDED

Sold To

TR TRANSPORT INC.

332

(403) 304-2398

Ship To

TR TRANSPORT INC.

CUSTOMER PICK UP
EDMONTONGCL PARTS COUNTER
ALBERTA

T5M 2W1

Ship Via -PICK UP**Ship Phone -**

Qty Ordered	Qty Backorder	Qty Shipped	Part Number and Description	Unit Price	Extended Price
1	0	1	5355403 EX ISX TURBO W/ ACTUATOR (4309078)	\$5,387.20	\$5,387.20
1	0	1	5355403 EX CORE CORE CHARGE	\$1,175.00	\$1,175.00
				Sub-Total :	\$6,562.20
				Freight :	\$0.00
				HST :	\$0.00
				GST :	\$328.11
				Total	\$6,890.31

Thank you for your business.

GST/HST Registration Number: 10196-8246 RT 0001:

Other :**Comments**

THANK YOU FOR YOUR BUSINESS

~~CHECK FOR STRIKE~~**Payment Terms** Cash Sale Payment Due

Please make remittance payable to GCL Diesel Injection Service

Serial Numbers

5355403 EX

799518

I HEREBY ACKNOWLEDGE MY INDEBTEDNESS OF THE TOTAL AMOUNT AS SHOWN ON THIS INVOICE AND ANY INTEREST CHARGES INCURRED. SEE RETURN INSTRUCTIONS BELOW PRIOR TO RETURNING ANY PRODUCT OR CORE. NO PARTS MAY BE RETURNED WITHOUT PRIOR AUTHORIZATION. PARTS RETURNS ARE SUBJECT TO A MINIMUM 15% RESTOCKING CHARGE. THIS PURCHASE ORDER AND INVOICE INCLUDES THE WARRANTIES AND THE EXCLUSIONS STATED BELOW. PURCHASER RESPONSIBLE FOR ALL LOCAL SALES TAX.

Ship/Pickup Date:**Waybill / Reference:****Warranty Returns**

Before returning defective parts a RWA (Return Warranty Authorization) submission must be completed. The link to complete this process and obtain your **RWA number** can be found at: <https://gldiesel.com/warranty>

Core Returns

Before returning cores a RCA (Return Core Authorization) submission must be completed. The link to complete this process and obtain your **RCA number** can be found at: <https://gldiesel.com/core>

Product Return

Before returning any products purchased from GCL Diesel a RGA (Return Goods Authorization) submission must be completed. The link to complete this process and obtain your **RGA number** can be found at: <https://gldiesel.com/return>

Warranty and Exclusions: Warranties available through GCL Diesel can be reviewed at the following link on our website <https://gldiesel.com/support/warranty>

- GCL Diesel warrants its products to be free from defects in material and workmanship under normal use and service for one (1) year with unlimited mileage with the exception of the following: a. electrical components: the lesser of one (1) year or 20,000 km. b. certified refurbished: sixty (60) days exchange only.
- This warranty shall be limited to repairing or replacing, at our option, the part or parts claimed to be defective within one (1) year after the date of purchase. However, if circumstances preclude the remedying of warranted defects by repair or replacement, GCL Diesel shall, upon return of products, credit the customer part of the purchase price heretofore paid GCL Diesel.
- Inspection shall, at the option of GCL Diesel, be performed at its plant in Edmonton, Alberta, and all related freight charges shall be paid by the customer.
- If, during the warranty period, a defect in either material or workmanship of one of GCL Diesel's products is found to be conclusively defective, GCL Diesel will grant an adjustment. Nothing herein shall be construed to require GCL Diesel to grant such adjustment.
- NO OTHER WARRANTY, WHETHER EXPRESSED OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), SHALL EXIST IN CONNECTION WITH THE PURCHASE OR USE OF SUCH PRODUCTS.
- GCL Diesel shall under no circumstances be liable for any incidental or consequential damage.
- NO EMPLOYEE OR REPRESENTATIVE IS AUTHORIZED TO CHANGE THIS WARRANTY IN ANY WAY OR GRANT ANY OTHER WARRANTY.

***** CUSTOMER COPY *****

Printed By

83

02/07/2023 1:30:21 PM

