

M13-1

**GLOVER**



**TRUCKS**

**HEAD OFFICE:**  
**GLOVER INTERNATIONAL TRUCKS LTD.**

226 Queens Drive,  
Red Deer, AB T4P 0V8  
Phone: (403) 346-5525  
Fax: (403) 342-4415  
Toll Free: 1-800-662-7186

SOLD FROM: GLOVER INTERNATIONAL TRUCKS LTD.

226 Queens Drive  
Red Deer, Alberta T4P 0V8  
Phone: (403) 346-5525  
Fax: (403) 342-4415  
Toll Free: 1-800-662-7186

**AIRDRIE** ☐ **CALGARY-1** ☐ **CALGARY-2** ☐  **CAMROSE** ☐ **DRUMHELLER** ☐ **RED DEER** ☒

DATE ENTERED	YOUR ORDER NO.	DATE SHIPPED	INVOICE DATE	INVOICE NUMBER	
19 SEP 24	UNIT 332	20 SEP 24	20 SEP 24	425244	07:35:20




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ACCOUNT NO.  
  
TR TRANSPORT INC

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PAGE 1 OF 1

SHIP VIA JOE AM		SLSM. 1139	B/L NO. 79324530	TERMS IBS	F.O.B. POINT RED DEER, AB		
QTY	SHIP	BIN	PART NO.	DESCRIPTION	LIST	NET	AMOUNT
1		102A2	4352145	SET, UPPER ENGI		1780.47	1,780.47
1		1 WG4	5658283PX	HEAD, CYLINDER		6884.77	6,884.77
			CORE DEPOSIT			201.25	201.25
2		2CBCO	3035027	SEAL, O RING		40.75	81.50
1		110B3	4962609	SEAL, RECTANGUL		24.33	24.33
1		1 10B	3104392	GASKET, VALVE C		88.04	88.04
2		210A2	4059172	SEAL, O RING		10.52	21.04
1		1CBJS	5719763	CORE, WATER PUM		774.73	774.73
1		110A3	3684384	SEAL, O RING		21.59	21.59
CHARGE ACCOUNT CUSTOMERS: TERMS: PAYMENT IS DUE 30 DAYS FROM DATE OF INVOICE. WE RESERVE THE RIGHT TO CHARGE 24% PER ANNUM (2% PER MONTH) ON OVERDUE ACCOUNTS. REMIT TO GLOVER INTERNATIONAL TRUCKS LTD. PER THE REMIT TO INSTRUCTIONS ON YOUR MONTHLY STATEMENT.					PARTS		9,877.72
CUSTOMER'S SIGNATURE X <i>Darryl Tucker</i>					FREIGHT		0.00
					SALES TAX/G.S.T.		493.89
					GST #: 893115618RT0001		
PRINT NAME HERE X					TOTAL		\$10,371.61

15% handling charge on all parts allowed for return. No return on electrical or special order parts. Any returns must be made within 21 days of purchase, accompanied by original invoice. Dirty cores must be returned within 90 days to receive core credit.

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**AIRDRIE** ☐
**CALGARY-1** ☐
**CALGARY-2** ☐

**CAMROSE** ☐
**DRUMHELLER** ☐
**RED DEER** ☒

DATE ENTERED	YOUR ORDER NO.	DATE SHIPPED	INVOICE DATE	INVOICE NUMBER		
22 OCT 25	UNIT 332	22 OCT 25	22 OCT 25	458742	16:12:40	

 SOLD  
TO

 ACCOUNT NO.  
 TR TRANSPORT INC

 SHIP  
TO

PAGE 1 OF 2

SHIP VIA		SLSM.	B/L NO.	TERMS	F.O.B. POINT	
JOE AM		1139		IBS	RED DEER, AB	
QUANTITY	BIN	PART NO.	DESCRIPTION	LIST	NET	AMOUNT
ORD	SHIP					
1	110B3	3683670	SEAL, GROMMET		10.95	10.95
2	210A1	3627695	SEAL, O RING		12.38	24.76
1	110A2	3678912	SEAL, O RING		17.51	17.51
2	210A2	3922794	SEAL, O RING		4.90	9.80
1	110A2	3949708	SEAL, O RING		11.27	11.27
2	210B2	4934279	WASHER, SEALING		7.32	14.64
2	210B2	3684284	WASHER, SEALING		11.48	22.96
2	210B2	4934278	WASHER, SEALING		5.33	10.66
1	110B7	3102314	GASKET, TURBOCH		28.28	28.28
4	410A5	4985492	NUT, LOCK		16.25	65.00
1	110B7	3684355	GASKET, EXH OUT		26.20	26.20
CHARGE ACCOUNT CUSTOMERS:				PARTS		
TERMS: PAYMENT IS DUE 30 DAYS FROM DATE OF INVOICE. WE RESERVE THE RIGHT TO CHARGE 24% PER ANNUM (2% PER MONTH) ON OVERDUE ACCOUNTS.				FREIGHT		
REMIT TO GLOVER INTERNATIONAL TRUCKS LTD. PER THE REMIT TO INSTRUCTIONS ON YOUR MONTHLY STATEMENT.				SALES TAX/G.S.T.		
CUSTOMER'S SIGNATURE				GST #: 893115618RT0001		
X				TOTAL		
PRINT NAME HERE X						



15% handling charge on all parts allowed for return. No return on electrical or special order parts. Any returns must be made within 21 days of purchase, accompanied by original invoice. Dirty cores must be returned within 90 days to receive core credit.

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DATE ENTERED	YOUR ORDER NO.	DATE SHIPPED	INVOICE DATE	INVOICE NUMBER		
22 OCT 25	UNIT 332	22 OCT 25	22 OCT 25	458742	16:12:40	

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 TR TRANSPORT INC

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PAGE 2 OF 2

SHIP VIA <b>JOE AM</b>		SLSM. <b>1139</b>	B/L NO.	TERMS <b>IBS</b>	F.O.B. POINT <b>RED DEER, AB</b>	
QUANTITY ORD	SHIP	BIN	PART NO.	DESCRIPTION	LIST	NET
			JG	 www.glover-ace.com		
<b>CHARGE ACCOUNT CUSTOMERS:</b> TERMS: PAYMENT IS DUE 30 DAYS FROM DATE OF INVOICE. WE RESERVE THE RIGHT TO CHARGE 24% PER ANNUM (2% PER MONTH) ON OVERDUE ACCOUNTS. REMIT TO GLOVER INTERNATIONAL TRUCKS LTD. PER THE REMIT TO INSTRUCTIONS ON YOUR MONTHLY STATEMENT.				PARTS 242.03 FREIGHT 0.00 SALES TAX/G.S.T. 12.10 GST #: 893115618RT0001 <b>TOTAL</b> \$254.13		
CUSTOMER'S SIGNATURE X <i>Darryl Tucker</i>				<b>IDEALEASE</b>		
PRINT NAME HERE X						

15% handling charge on all parts allowed for return. No return on electrical or special order parts. Any returns must be made within 21 days of purchase, accompanied by original invoice. Dirty cores must be returned within 90 days to receive core credit.



## Tractor

Full Service B

43- Point/ Inspection

Mechanic: John B

Unit # 332

Date: 9<sup>th</sup> October 2024

Mileage (KM): 1524143

Hours: 36239

Vin # : \_\_\_\_\_

Repair Order NO : \_\_\_\_\_

Odometer : \_\_\_\_\_

(✓ = Satisfactory R = Repairs Needed)

CAB INTERIOR INSPECTION:	AROUND VEHICLE EXTERIOR (CONTINUED)
1. Start Engine - Observe Instrument Operation.	✓
2. Apply and Release brakes 10 times.	✓
3. Check low air warning buzzer and light.	✓
4. Check clutch pedal free travel.	✓
5. Check clutch brake operation.	✓
6. Check transmission hi-low splitter or two speed axle.	✓
7. Check HVAC defrosters, air vents, fan speed and controls.	✓
8. Check windshield wipers.	✓
9. Inspect HVAC filter.	✓
10. Check horn, electrical and air.	✓
11. Check door glass and mirror controls.	✓
12. Check seats, seat belts and floor mats.	✓
13. Check parking brake and tractor hand valve.	✓
14. Check interior lights, turn signals indicators, hazard warning signals and dash lights.	✓
15. Check ABS monitor light, if equipped.	✓
16. Check fire extinguisher.	✓
17. Check seals (boots) - shifter, clutch and steering shaft.	✓
<div style="display: flex; justify-content: space-around; align-items: center;"><div>18MM / 32"</div><div>19MM / 32"</div><div>15MM / 32"</div></div> <div style="display: flex; justify-content: space-around; align-items: center;"><div>18MM / 32"</div><div>19MM / 32"</div><div>Tire Pressure</div><div>PSI   IN</div></div> <div style="display: flex; justify-content: space-around; align-items: center;"><div>17MM / 32"</div><div>20MM / 32"</div><div>13MM / 32"</div></div> <div style="display: flex; justify-content: space-around; align-items: center;"><div>17MM / 32"</div><div>20MM / 32"</div></div>	
ENGINE OIL INSPECTION:	
18. Drain engine oil.	✓
AROUND VEHICLE EXTERIOR INSPECTION:	
19. Check cab and body appearance - condition and damage.	✓
20. Check Lighting - headlights, tail/ stop, turn signal, marker, backup, reflectors, clearance, hazard and work lights.	✓
21. Check doors - access and latches and lubricate.	✓
22. Check hood latches, straps, and grab handles.	✓
23. Check fuel tank, filter, cap, lines and fittings.	✓
24. Inspect DEF tank, mounting and DEF lines.	✓
UNDER HOOD OR RASIED CAB INSPECTION	
25. Check batteries - visual inspection of cables, clamps, corrosion and the battery box cover is secured.	X
26. Check vertical exhaust, muffler, clamps amd brackets.	✓
27. Check mirrors - condition and mounts.	✓
28. Check mud flaps/splash guards/dock bumpers.	✓
29. Check trailer electrical / air hoses, and hands.	✓
30. Check fifth wheel - mounting jaws and saddle mounts.	✓
31. Check pintle hook, safety chain loops and tie bars.	N/A
32. Check tires and wheels for cuts or damage - enter exsiting PSI and tread depth.	✓
33. Visually inspect wheels/fastener for missing, cracks, breaks	✓
34. Torque lug nuts to manufacture's specifacations.	✓
35. Inspect radiator, condenser, fan clutch and belts.	✓
36. Pressure test radiator/surge tank cap.	✓
37. Check hoses - condition and / or leaks.	✓
38. Check wire harness and wire routing securing.	✓
39. Check exhaust - mounting, clamping and evidence of leaks.	✓
40. Check Air cleaner element - visual inspection.	✓



( ✓ = Satisfactory R = Repairs Needed)

UNDER HOOD OR RASIED CAB INSPECTION CONTINUED		UNDER VEHICLE INSPECTION CONTIUED	
41. Check air induction system.	✓	63. Check PTO, wetline & hose routing.	
42. Check alternator - visual inspection.	✓	64. Check are ride height.	✓
43. Check wiper blades condition.	✓	65. Install oil plug and torque.	✓
44. Check starting system - visual inspection.	✓	66. Grease king pins following the " turn and load procedure.	✓
45. Check steering shaft, shaft U-joint, box mounting pitmam arm, amd drag link.	✓	67. Inspect steer axle wheel bearins and lubricate.	✓
46. Check power steering fluid level.	✓	68. Grease complete chassis ( include liftgate if equipped)	✓
47. Check master cylinder level .	N/A	69. Change engine oil filter	✓
48. Top off windshield washer fluid.	✓		
49. Change fuel filter ( Engine mounted, includes prescreen element if equipped).	✓		
		FINAL PROCEDURES	
		70. Fill engine with oil and run, recheck level.	✓
		71. Install PM sticker on the windshield.	
		72. Inspect Blower operation and oil level.	
		73. Inspect blower filter.	
		74. Test operation of positive air shut off.	
		75. Check hydraulic fluid.	
UNDER VEHICILE INSPECTION			
50. Check for oil leaks -engine, streering, axle, transmission and differential.	X		
51. Check manual transmission & Blower oil level.			
52. Check driveline and U-joints, Blower driveline also.	✓		
53. Check differential oil level.	✓		
54. Check springs, hangers and shocks.	X		
55. Inspect suspension fasteners	✓		
56. Check tie rod for play.	X		
57. Check air tank and air dryer-lines, mountings and fittings. Drain and observe for oil and water.	✓		
58. Check horizontal exhaust, muffler,clamps and brackets.	N/A		
59. Check brake chamber rod travel.	✓		
60. Inspect brake lining/pads, drums/ rotors and calipers.	✓		
61. Inspect brake tubing and hose damage.	✓		
62. Check transmission shifter linkage.	✓		

Comments: Air filters inspected, both are good  
 #2 drive R/L shock + #1 Drive L/H shock  
 Oil leak at rear of engine, requires steam clean and diagnostics  
 Excessive play in 5<sup>th</sup> wheel pins/bushings.  
 Tie rod end worn R/L side - replace full assembly, send for align.  
 L/H rear fender split - Marice repaired

TR Transport Unit 332

ESN: 79324530

1 x Upper engine gasket kit: 4352145

1 x reconditioned cylinder head: 5413782px (5658283)

2 x O ring seals: 3035027

1 x rectangular ring seal: 4962609

1 x valve cover gasket: 3104392

2 x O ring: 4059172

Water pump 5719763

Water pump 'O' ring 3684384

Fan belt 12pk 2310 (5120910)

A/C belt 6pk 1625 (5060640)

A/C belt tensioner 89448

Fan belt tensioner 89440

Engine Serial Number : 79324530  
 Customer Unit Number : 332  
 Work Order Name : NA

Engine Abuse History

INSITE 9.0.1.81 / Datapack 9.0.10081  
 Company Name : Cummins, Inc.  
 ECM Image Name : NA  
 Customer Name : TR Transport

Parameter	Severity 1	Severity 2	Severity 3	Severity Total	Unit
Engine Oil Pressure	000000:50:30	000000:15:53	000010:45:24	000011:51:47	HHHHHH:MM:SS
Engine Oil Pressure	12 - 8	8 - 5	< 5	< 12	psi
Engine Speed	000000:00:00	000000:00:00	000000:00:00	000000:00:00	HHHHHH:MM:SS
Engine Speed	2700 - 2800	2800 - 2900	> 2900	> 2700	rpm
Engine Coolant Temperature	000015:52:38	000002:56:43	000001:12:32	000020:01:53	HHHHHH:MM:SS
Engine Coolant Temperature	220 - 230	230 - 245	> 245	> 220	°F
Intake Manifold Air Temperature	000000:04:18	000000:00:40	000000:00:14	000000:05:12	HHHHHH:MM:SS
Intake Manifold Air Temperature	240 - 260	260 - 280	> 280	> 240	°F
Engine Oil Temperature	000076:04:31	000023:21:13	000023:59:13	000123:24:57	HHHHHH:MM:SS
Engine Oil Temperature	235 - 245	245 - 257	> 257	> 235	°F
Engine Coolant Level	000004:46:26			000004:46:26	HHHHHH:MM:SS
Engine Coolant Level	Low			Low	
Crankcase Pressure	000000:03:32	000000:12:58	000004:23:47	000004:40:17	HHHHHH:MM:SS
Crankcase Pressure	14 - 15	15 - 20	> 20	> 14	inH2O
Parameter	Value	Unit			
Engine Hours	034234:04:20	HHHHHH:MM:SS			

ECM Hours

34916.57:19

Peak coolant temp  
 above ~~240~~ 245


1 minute



# TR Transport Truck Repair Request Form

All Units Must Be Washed and Separated Prior to Service

Date: 19 August 2024		Hours: 34239	
Odometer: 152414J			
Unit: 332		Unit Washed: Yes <input checked="" type="checkbox"/> No	
Driver Name:		Date Returning:	
1	Repairs Needed: Engine overheated, white smoke from exhaust		
	<del>Repairs Done:</del> <del>ESN 79524868</del>		
2	<del>Repairs Needed:</del> Diagnose, coolant running from exhaust after		
	<del>Repairs Done:</del> Turbo. Engine is hydro locked.		
3	<del>Repairs Needed:</del> Remove cylinder head, visible crack on N°4		
	<del>Repairs Done:</del> clean all parts, measure liner protrusions, inspect all parts for renew. replace water pump. Re-assemble engine using new cylinder head. Torque all components to OEM specification. Send injectors for testing. Install 6 known good injectors. Noted slight oil film on coolant		
4	<del>Repairs Needed:</del> Fill and flush cooling system. Noted significant increase in oil contamination. R&R oil cooler. Flush system again		
	<del>Repairs Done:</del> fill with coolant. Check operation of fan. R&R engine coolant temp sensor.		
5	<del>Repairs Needed:</del> Road test. confirm all is good		
6	Repairs Needed: Complete B Service		
	Repairs Done: Complete service with assistance from Cliff		
7	Repairs Needed: Tie rod end worn on R/L side.		
	Repairs Done: R&R tie rod end.		
8	Repairs Needed: Wheel alignment required		
	Repairs Done:		


Comments:	5th wheel still needs checking after truck returns from alignment		
Date:	10 October 2024		
Mechanic:	John B	Foreman:	



Fan control 17 on OEM side

# TR Transport Trailer Repair Request Form

All Units Must Be Washed and Separated Prior to Service

Date: April 8, 2024		Hours: 32779	
Odometer: 1474020			
Unit: 332		Unit Washed: Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	
Driver Name: Carl		Date Returning:	
1	Repairs Needed: Noise in tranny (Diag Gear missing teeth)		
	Repairs Done: Replaced Transmission, (Clutch O.K.)		
2	Repairs Needed: R&R PTO,		
	Repairs Done: R&R PTO, changed Side Bearing on PTO.		
3	Repairs Needed: Over boost (50+ PSI)		
	Repairs Done: Replaced VGT, Repaired wiring to Exhaust pressure Sensor		
4	Repairs Needed: Checked for Blockages in System (O.K.)		
	Repairs Done:		
5	Repairs Needed:		
	Repairs Done:		
6	Repairs Needed:		
	Repairs Done:		
Additional Comments:			
Date April 8, 2024			
Mechanic: Maurice C.		Foreman: 	



GCL Diesel Injection Service  
15842-112th Avenue  
Edmonton, Alberta, T5M 2W1  
Phone: (780) 453-6786 Fax: (780) 447-5854  
E-Mail: [invoicing@gcldiesel.com](mailto:invoicing@gcldiesel.com)

# INVOICE

799521

Date 07-Feb-23  
PO # NOT PROVIDED

## Sold To

TR TRANSPORT INC.

(403) 304-2398

## Ship To

TR TRANSPORT INC.

CUSTOMER PICK UP  
EDMONTON

GCL PARTS COUNTER  
ALBERTA

T5M 2W1

Ship Via - PICK UP

Ship Phone -

Qty Ordered	Qty Backorder	Qty Shipped	Part Number and Description	Unit Price	Extended Price
1	0	1	5355403 EX ISX TURBO W/ ACTUATOR (4309078)	\$5,387.20	\$5,387.20
1	0	1	5355403 EX CORE CORE CHARGE	\$1,175.00	\$1,175.00

Thank you for your business.

GST/HST Registration Number: 10196-8246 RT 0001:

Sub-Total : \$6,562.20

Freight : \$0.00

HST : \$0.00

GST : \$328.11

Other :

Total \$6,890.31

## Comments

THANK YOU FOR YOUR BUSINESS

Payment Terms Cash Sale Payment Due

Please make remittance payable to GCL Diesel Injection Service

## Serial Numbers

5355403 EX

799518

I HEREBY ACKNOWLEDGE MY INDEBTEDNESS OF THE TOTAL AMOUNT AS SHOWN ON THIS INVOICE AND ANY INTEREST CHARGES INCURRED. SEE RETURN INSTRUCTIONS BELOW PRIOR TO RETURNING ANY PRODUCT OR CORE. NO PARTS MAY BE RETURNED WITHOUT PRIOR AUTHORIZATION. PARTS RETURNS ARE SUBJECT TO A MINIMUM 15% RESTOCKING CHARGE. THIS PURCHASE ORDER AND INVOICE INCLUDES THE WARRANTIES AND THE EXCLUSIONS STATED BELOW. PURCHASER RESPONSIBLE FOR ALL LOCAL SALES TAX.

Ship/Pickup Date:

Waybill / Reference:

### Warranty Returns

Before returning defective parts a RWA (Return Warranty Authorization) submission must be completed. The link to complete this process and obtain your RWA number can be found at: <https://gcldiesel.com/warranty>

### Core Returns

Before returning cores a RCA (Return Core Authorization) submission must be completed. The link to complete this process and obtain your RCA number can be found at: <https://gcldiesel.com/core>

### Product Return

Before returning any products purchased from GCL Diesel a RGA (Return Goods Authorization) submission must be completed. The link to complete this process and obtain your RGA number can be found at: <https://gcldiesel.com/return>

Warranty and Exclusions: Warranties available through GCL Diesel can be reviewed at the following link on our website <https://gcldiesel.com/support/warranty>

1 GCL Diesel warrants its products to be free from defects in material and workmanship under normal use and service for one (1) year with unlimited mileage with the exception of the following: a. electrical components: the lesser of one (1) year or 20,000 km. b. certified refurbished: sixty (60) days exchange only.

2 This warranty shall be limited to repairing or replacing, at our option, the part or parts claimed to be defective within one (1) year after the date of purchase. However, if circumstances preclude the remedying of warranted defects by repair or replacement, GCL Diesel shall, upon return of products, credit the customer part of the purchase price heretofore paid GCL Diesel.

3 Inspection shall, at the option of GCL Diesel, be performed at its plant in Edmonton, Alberta, and all related freight charges shall be paid by the customer.

4 If, during the warranty period, a defect in either material or workmanship of one of GCL Diesel's products is found to be conclusively defective, GCL Diesel will grant an adjustment. Nothing herein shall be construed to require GCL Diesel to grant such adjustment.

5 NO OTHER WARRANTY, WHETHER EXPRESSED OR IMPLIED (including any warranty of merchantability or fitness for a particular purpose), SHALL EXIST IN CONNECTION WITH THE PURCHASE OR USE OF SUCH PRODUCTS.

6 GCL Diesel shall under no circumstances be liable for any incidental or consequential damage.

7 NO EMPLOYEE OR REPRESENTATIVE IS AUTHORIZED TO CHANGE THIS WARRANTY IN ANY WAY OR GRANT ANY OTHER WARRANTY.

\*\*\*\*\* CUSTOMER COPY \*\*\*\*\*

Printed By

83

02/07/2023 1:30:21 PM



# GCL Diesel

gcl diesel.com

GCL Diesel Injection Service  
15842-112th Avenue  
Edmonton, Alberta, T5M 2W1  
Phone: (780) 453-6786 Fax: (780) 447-5854  
E-Mail: [invoicing@gcl diesel.com](mailto:invoicing@gcl diesel.com)

## CREDIT MEMO 799560

Date 07-Feb-23  
PO # NOT PROVIDED

SPORT INC.

Ship To  
TR TRANSPORT INC.

Ship Via - CORES RECEIVED

Ship Phone -

Qty Ordered	Qty Backorder	Qty Shipped	Part Number and Description		Unit Price	Extended Price
-1	0	-1	5355403 EX CORE	Core Charge	(\$1,175.00)	(\$1,175.00)
Thank you for your business.					Sub-Total :	(\$1,175.00)
					Freight :	\$0.00
					HST :	\$0.00
					GST :	(\$58.75)
GST/HST Registration Number: 10196-8246 RT 0001:					Total	(\$1,233.75)
Other :						

Comments

Payment Terms Cash Sale Payment Due

Please make remittance payable to GCL Diesel Injection Service

I HEREBY ACKNOWLEDGE MY INDEBTEDNESS OF THE TOTAL AMOUNT AS SHOWN ON THIS INVOICE AND ANY INTEREST CHARGES INCURRED. SEE RETURN INSTRUCTIONS BELOW PRIOR TO RETURNING ANY PRODUCT OR CORE. NO PARTS MAY BE RETURNED WITHOUT PRIOR AUTHORIZATION. PARTS RETURNS ARE SUBJECT TO A MINIMUM 15% RESTOCKING CHARGE. THIS PURCHASE ORDER AND INVOICE INCLUDES THE WARRANTIES AND THE EXCLUSIONS STATED BELOW. PURCHASER RESPONSIBLE FOR ALL LOCAL SALES TAX.

Ship/Pickup Date:

Waybill / Reference:

### Warranty Returns

Before returning defective parts a RWA (Return Warranty Authorization) submission must be completed. The link to complete this process and obtain your RWA number can be found at: <https://gcl diesel.com/warranty>

### Core Returns

Before returning cores a RCA (Return Core Authorization) submission must be completed. The link to complete this process and obtain your RCA number can be found at: <https://gcl diesel.com/core>

### Product Return

Before returning any products purchased from GCL Diesel a RGA (Return Goods Authorization) submission must be completed. The link to complete this process and obtain your RGA number can be found at: <https://gcl diesel.com/return>

Warranty and Exclusions: Warranties available through GCL Diesel can be reviewed at the following link on our website <https://gcl diesel.com/support/warranty>

- |   |  |   |
|---|--|---|
| 1 GCL Diesel warrants its products to be free from defects in material and workmanship under normal use and service for one (1) year with unlimited mileage with the exception of the following: a. electrical components: the lesser of one (1) year or 20,000 km. b. certified refurbished: sixty (60) days exchange only.      | 3 Inspection shall, at the option of GCL Diesel, be performed at its plant in Edmonton, Alberta, and all related freight charges shall be paid by the customer.                          | 5 NO OTHER WARRANTY, WHETHER EXPRESSED OR IMPLIED (including any warranty of merchantability or fitness for a particular purpose), SHALL EXIST IN CONNECTION WITH THE PURCHASE OR USE OF SUCH PRODUCTS. |
| 2 This warranty shall be limited to repairing or replacing, at our option, the part or parts claimed to be defective within one (1) year after the date of purchase. However, if claimed to be defective within one (1) year after the date of purchase, GCL Diesel will, at its discretion, repair or replace the part or parts. | 4 If, during the warranty period, a defect in either material or workmanship of one of GCL Diesel's products is found to be conclusively defective, GCL Diesel will grant an adjustment. | 6 GCL Diesel shall under no circumstances be liable for any incidental or consequential damage.   |
|   |  | 7 NO EMPLOYEE OR REPRESENTATIVE IS AUTHORIZED TO  |