



Box 868, Fox Creek, AB T0H 1P0
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216-1
 BLUE STAR
 6188

UNIT #: 15
 START DATE: Feb 6/23
 END DATE: Feb 10/23
 ODOMETER: 198623
 HOUR METER: 20132

WORK ORDER

Description
Tear down engine to check block. Cleaned Block. Cut counter bores, add shims. Install new sleeves, pistons, rings and o-rings. Installed new main rod bearings, BND trust plates in new head gasket, new cylinder head. Set timing valves and jake. Replace head bolts. Fill with new oil and coolant - Paint head - Test Engine.

Parts			
Part #	Qty	UoM	Description
5298564	6		Liner shims
5693737	1		Kit Overhaul
4965698	12		Manifold Bolt
3678506	2		Head Bolt
3683144	1		V Band Clamp
3681054	1		Down Pin Cam
257004-996	48L		15W40 Motor Oil
227811-928	14 Jugs		Coolant
Counter Bore Cuts	6		
5658263RX	1		Cummins Cylinder Head

Labour					
Date	Name	Hours	Date	Name	Hours
Feb 6/23	Tyler McArthur	10	Feb 10/23	Tyler McArthur	7.5
Feb 6/23	Derek McArthur	10			
Feb 7/23	Tyler McArthur	7.5			
Feb 8/23	Tyler McArthur	7.5			
Feb 9/23	Tyler McArthur	7.5			

Mechanic Print: _____
 Lead Mechanic Print: TYLER McARTHUR

Sign: _____
 Sign: