Unit	Model	Date	Work Order Details
1711	D71PXI-24	6/2/2023	Move unit to shop strip all panels and belly pans move to wash bay for wash.
1711	D71PXI-24	6/2/2023	Remove all paneling and send to wash bay
1711	D71PXI-24	6/3/2023	Move unit into shop, put on stands, remove tracks and wrap move to shipping, start removal of panels,
			mark hoses, gather needed fittings and bolts, make block off plates for lines.
1711	D71PXI-24	6/3/2023	Get on stands, remove tracks, start disassembling undercarriage, build block off plates for hydraulic lines,
			unhook and cap lines, very long process to remove track frames
1711	D71PXI-24	6/4/2023	Get all hyd lines disconnected, put on blocker plates to stop lines from leaking, remove track frames,
			check blade and hard bar pins, start grinding down welds on pins for removal, and start inspecting unit for
			parts order list
1711	D71PXI-24	6/4/2023	Cap and cover all hydraulic lines, remove needed guards, remove pivot shaft retainers and remove both
			track frames move to and from wash bay roll over and set up to remove undercarriage, inspect hard bar,
			inspect blade c frame pivot. Ask Don to come inspect wear on identified components.
1711	D71PXI-24	6/5/2023	Remove rock guards, remove track rollers, order needed parts for job, disconnect hydraulic lines and
			wiring to blade, remove hard bar pin and remove hard bar,
1711	D71PXI-24	6/5/2023	Create a parts list, go through inventory to see if we had any parts in stock, go on komatsu website and get
			part numbers for all parts needed and submit order form, Clean up track frames, remove rollers, extract 5
			broken bolts, Weld nuts onto main blade pins for extraction
1711	D71PXI-24	6/6/2023	Remove blade pins and move remove bushings
1711	D71PXI-24	6/6/2023	Gut out centre of blade pins with torch to remove them, go to welding shop cut a new chunk of pipe that's
			long enough to remove pins, press out pins, pick up blade and move it back to put on blocking, clean out
			bore to see damage done, talked to welder don for opinion, remove idlers, seen wear strips were worn out,
			cut off wear strips, go to welder shop to cut new wear strips to be welded on, welded up a broken bracket
			for drive hoses to hydrostatic motor
1711	D71PXI-24	6/7/2023	Weld down idler roller wear strips onto track frames
1711	D71PXI-24	6/7/2023	Remove idler wear straps from track frame and prep for weld
1711	D71PXI-24	6/9/2023	Clean up rollers and instal on track frame, go through orders parts to know what we have
1711	D71PXI-24	6/9/2023	Look up torque specs for undercarriage, Weld out hard bar bushing and remove.

D71PXI-24	6/10/2023	Install hard bar bushing and seals Install hard bar with new pin grease thoroughly. Install track rollers on
		both frames Install idler and carrier rollers on one frame torque all bolts.
D71PXI-24	6/10/2023	Instal rollers, and fix manufacture error on idler roller, had to tap out multiple holes that were not tapped
		deep enough for bolts to seat properly, machine guilds for idler to fit properly
D71PXI-24	6/11/2023	Install front idlers on both track frames. Install carrier rollers on one frame, Install both track frames,
D, 11, 71, 2.1	0,11,2020	connect all lines and wiring to both drives, and install half guards.
D71PXI-24	6/11/2023	Hang track frames, torque down, instal hyd lines to hydrostatic motors, start installing hard bar grease
		line, put on side hydrostatic motor guards, check blade pins if they took grease, replace multiple grease
		nipples check for leaks on motors
D71PXI-24	6/12/2023	Install sprocket teeth and torque to spec, return unused parts.
D71PXI-24	6/12/2023	Clean,Instal and torque segments, go through unit with Mitch, and create list of tasks that couldn't be
		completed due to the back ordered parts
D71PXI-24	6/16/2023	Set up blade, ground and cleaned bores for buildup
D71PXI-24	6/17/2023	Welded up bores, set up linebore and started cutting
D71PXI-24	6/18/2023	Machined bores, took down linebore and cleaned up
D71PXI-24	6/20/2023	Press in new pushing & install seals. Pick up remaining parts and organize. Install new grease lines &
		fittings.
D71PXI-24	6/21/2023	Re instal C frame
D71PXI-24	6/21/2023	Repair cracks
D71PXI-24	6/21/2023	Install c frame and all hoses and covers around machine.
D71PXI-24	6/21/2023	Mount c frame, pin hardbar, install some guards and rail guides. Got as far as possible. Waiting on parts to continue
D71PXI-24	6/22/2023	Pick up paneling & parts. Tap out holes on track frame. Install rail guides. Extract broken bolts at blade
		angle cyl. Re&re failed pin. Install lift cylinders. Install all guarding. Install cab floor & mat. Hyd level low.
		Bring lube truck into shop but hyd was empty on truck. Fill hyd oil in lube truck. Install pivot shaft caps and
		fill pivot shaft oils.
D71PXI-24	6/23/2023	Get new rails wrapped. Could not find master pads & bolts. Parts will be ordered.
D71PXI-24	6/23/2023	Help wrap tracks
D71PXI-24	6/24/2023	Waited on welders to make up keeper plates, installed new plates
D71PXI-24	6/24/2023	Built and installed new pin keepers
D74 DVI 04	6/27/2023	Wrapped tracks and installed master pads and torqued to spec as per Eric Redlon welded track guides to
D71PXI-24	0/2//2023	Whapped tracks and installed master pads and torqued to spec as per Enc Nedfor welded track guides to
	D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24	071PXI-24 6/11/2023 071PXI-24 6/11/2023 071PXI-24 6/12/2023 071PXI-24 6/12/2023 071PXI-24 6/16/2023 071PXI-24 6/17/2023 071PXI-24 6/20/2023 071PXI-24 6/21/2023 071PXI-24 6/21/2023 071PXI-24 6/21/2023 071PXI-24 6/21/2023 071PXI-24 6/21/2023 071PXI-24 6/22/2023 071PXI-24 6/23/2023 071PXI-24 6/23/2023 071PXI-24 6/23/2023 071PXI-24 6/23/2023 071PXI-24 6/23/2023

ozer and back of truck.  ozer to temp and  a. Found loose bolts as bad. Waiting on grease stalled  as needed. Replaced
s . Found loose bolts as pad. Waiting on grease stalled
oad. Waiting on grease stalled
as needed. Replaced
as needed. Replaced
mounting as seen lots
ıtting edge
shorted antenna box
site
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1711	D71PXI-24	10/1/2023	Drove to unit. Found code for imu internal failure, and antenna open. Told supervisors to call komatsu for
			re programming.
	D71PXI-24	10/12/2023	Cork machine
1711	D71PXI-24	10/26/2023	Go to unit check fluids run up check for codes check functions return to ops
1711	D71PXI-24	11/2/2023	-Check unit at low and high idle to generate surge -Had unit run under load and without, -Inspected all
			connections for air to air and fuel system -Unit ran with no issue, could not recreate issue
1711	D71PXI-24	11/10/2023	De mob unit. Went to lay down and found parts. Drove back and installed parts.
1711	D71PXI-24	11/11/2023	Dis-assemble lh cab, dis-assemble console, remove batteries. Remove harnesses, replace with new
			ones, re assemble dozer. Test for codes. Works OK.
1711	D71PXI-24	11/11/2023	Load up parts and stands. Had to cut new plates for stands Set up dozer and replace edges
1711	D71PXI-24	11/11/2023	Cut plates
1711	D71PXI-24	11/13/2023	Search for unit. Remove and replace damaged seat belt.
1711	D71PXI-24	11/29/2023	Cork
1711	D71PXI-24	12/10/2023	(1711) check codes. CA429 WIF sensor. Harness damaged right at sensor. Needs new WIF sensor will
			order parts. Check code DW7EKA slow break sol error. Code came and gone will look up code and check
			wiring harness when machine available. (Rmt302)
1711	D71PXI-24	1/4/2024	(1711) Inspect cutting edge. Can be flipped soon. Look for replacement edge and hardware kit. Edges
			found but no hardware. Order hardware kits. (Rmt302)
1711	D71PXI-24	1/5/2024	(1711) flip cutting edge. (Rmt302)
1711	D71PXI-24	1/9/2024	(1711) repair loose hose and blown o ring on ripper hose. (Rmt302)
1711	D71PXI-24	1/10/2024	(1711) check code for def injector overheat warning. Likely caused by extreme cold and code clears soon
			after and does not return. (Rmt302)
1711	D71PXI-24	1/11/2024	Cork
1711	D71PXI-24	1/11/2024	Drive into site Get welder and heaters going Go get gas from ft McKay Cork unit. Drive back to pcy
1711	D71PXI-24	1/16/2024	Put heat on unit and get fired up for operations
1711	D71PXI-24	1/16/2024	Get heat on unit and get running for ops
1711	D71PXI-24	1/20/2024	Complaint of hydraulic oil leak coming from blade hydraulics , drive out to machine and inspect unit, look
			up and order tilt cylinder hoses, park , plug in and shut down machine
1711	D71PXI-24	1/26/2024	Travel to unit, had dpf codes call fuel and live as they weren't filling unit with def fill tank dump pump
			pressure test it passed force regen wouldn't regen went into level 3 derate
1711	D71PXI-24	1/26/2024	Chip out mud. Install new blade cylinder tilt lines

D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24 D71PXI-24	2/4/2024 2/5/2024 2/5/2024 2/16/2024 2/26/2024 2/29/2024	pump test. Out of def, run pressurization test. Look for leaks. Find blow up def line to injector. Order parts  Drive out to machine, begin removing panels to access def line, look up replacement procedure, drop stump pans, end f shift pack up job, cross over with day shift  (1711) remove and replace Def injector heated DEF line. (Miserable) (Rmt302)  Finished install of def line, Installed panels and covers, instaled cab floor, checked cutting edge, had machine splashed and tracks tensioned, sent unit to work  Edges  Drive to unit, look at possible overcharge. Unit is fine charging at 28.2 volts. Return to unit later and install new carrier roller. Had to spend a good amount of time chipping out the mudd
071PXI-24 071PXI-24 071PXI-24 071PXI-24	2/5/2024 2/5/2024 2/16/2024 2/26/2024	stump pans, end f shift pack up job, cross over with day shift (1711) remove and replace Def injector heated DEF line. (Miserable) (Rmt302) Finished install of def line, Installed panels and covers, instaled cab floor, checked cutting edge, had machine splashed and tracks tensioned, sent unit to work  Edges Drive to unit, look at possible overcharge. Unit is fine charging at 28.2 volts Return to unit later and install
071PXI-24 071PXI-24 071PXI-24	2/5/2024 2/16/2024 2/26/2024	(1711) remove and replace Def injector heated DEF line. (Miserable) (Rmt302)  Finished install of def line, Installed panels and covers, installed cab floor, checked cutting edge, had machine splashed and tracks tensioned, sent unit to work  Edges  Drive to unit, look at possible overcharge. Unit is fine charging at 28.2 volts Return to unit later and install
071PXI-24 071PXI-24 071PXI-24	2/5/2024 2/16/2024 2/26/2024	Finished install of def line, Installed panels and covers , instaled cab floor, checked cutting edge, had machine splashed and tracks tensioned, sent unit to work  Edges  Drive to unit, look at possible overcharge. Unit is fine charging at 28.2 volts Return to unit later and install
071PXI-24 071PXI-24	2/16/2024 2/26/2024	machine splashed and tracks tensioned, sent unit to work  Edges  Drive to unit, look at possible overcharge. Unit is fine charging at 28.2 volts Return to unit later and install
071PXI-24	2/26/2024	Edges  Drive to unit, look at possible overcharge. Unit is fine charging at 28.2 volts Return to unit later and install
071PXI-24	2/26/2024	Drive to unit, look at possible overcharge. Unit is fine charging at 28.2 volts Return to unit later and install
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071PXI-24	2/29/2024	new carrier roller. Had to spend a good amount of time chipping out the mudd
071PXI-24	2/29/2024	
	212012024	Unit is being shipped offsite and needs to be chipped out prior to transport, drove loader up ramp 5
		chipped out machine, brought loaded back down to laydown
071PXI-24	3/1/2024	Fit new skins and corner overlays to blade. Take off bent grill and start to fabricate new.
071PXI-24	3/1/2024	Remove damaged skin by gouging clean in prep new skin
071PXI-24	3/2/2024	Weld new skin. Fab spill guard, begin welding
071PXI-24	3/2/2024	Finish fabricating new grill. Straighten hard nose to mount new grill. Install grill and bottom brace. Paint all
		welded areas. Fabricate and fit blade spill gaurd. Start to weld out.
071PXI-24	3/3/2024	Finish welding spill guard. Paint all welded areas. Clean up job.
071PXI-24	3/3/2024	Complete welding in spill guard and paint
071PXI-24	3/4/2024	Continue pulling hardnose straight where grill bolts to. Cut out all mounting tabs and threaded bosses.
		Weld new braces in back and front . Straighten electrical tabs for regen canister. Weld on new threaded
		bosses. Fit grill.
071PXI-24	3/5/2024	Unit derated off the trailer, begin trouble shooting derate, set up heater on machine, time lost between
		other jobs
071PXI-24	3/5/2024	Check emissions code. Code for def pump priming error. Troubleshoot and find def pump pressure is not
		getting high enough. Needs def pump. (Rmt302)
071PXI-24	3/6/2024	Trouble shooting of def pump, got pump and injector coming, packed up heat trailer and brought back to
		laydown, cleared codes so machine can be brought back to laydown, had unit floated back to laydown
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1711	D71PXI-24	3/7/2024	Parts are in for 1711, pulled and swapped out def pump, ran up machine, codes cleared went to get radio for machine from another unit, came back, machine is throwing codes again pump is failing to maintain
			pressure, trouble shoot pulled covers fund def line in the belly has failed and is spraying def, ordered parts
1711	D71PXI-24	3/11/2024	Removed/ installed def/ panels
1711	D71PXI-24	3/13/2024	Complaint of intermittent pushed air filter codes, check over filters, brand new, ordered new filter minder and sensor, wiring and tubes seem alright
1711	D71PXI-24	3/15/2024	Look into codes. Will need to sensor
1711	D71PXI-24	3/17/2024	Drive to unit install air cleaner clog sensor, codes went away Still maf sensor codes,order sensor
1711	D71PXI-24	3/18/2024	Codes coming up go to unit check codes coming uk was for MAF parts ordered already
1711	D71PXI-24	3/19/2024	Go to machine and look at. Look into hydraulic codes, can't find solenoids. Will need to look into it further
1711	D71PXI-24	3/20/2024	Install new MAF Sensor that was ordered to unit code won't clear needs more troubleshooting as I wasn't
			able to have higher priority's unit can still run
1711	D71PXI-24	3/30/2024	Edge was called on 1711, loaded parts into service truck, drive out to machine, inspected unit, lots of life
			left, sent unit to work
1711	D71PXI-24	4/2/2024	(1711) get dozer to wash area. Left up hydraulic fan swing up door. Get rad washed out. Reinstall fan swing
			up door. (Rmt302)
1711	D71PXI-24	4/6/2024	Drove up to machine at 5a cell, Complete thermostat install, run and test machine, sent unit to work
1711	D71PXI-24	4/7/2024	Drive out to machine, trouble shoot nonhorn complaint, ordered parts
1711	D71PXI-24	4/12/2024	T/s intermittent throttle code and install horn
1711	D71PXI-24	4/15/2024	Remove track guide that fell off. Replace grease fitting in track adjuster
1711	D71PXI-24	4/16/2024	Replace fuel sending unit
1711	D71PXI-24	4/23/2024	Inspect tracks binding and banging, and "slowing down" undercarriage is whooped. Confirm hst
			pressures are good and send back to work. Suggest slowing Down while travelling long distance without
			pushing material. (Rmt302)
1711	D71PXI-24	4/27/2024	Grabbed parts from laydown, drove out to unit, waited for machine to park up, chipped out edge, removed
			edged cleaned mounting surfaces, flipped cutting edge, Installed new corners
1711	D71PXI-24	5/4/2024	Remove and install fire extinguisher bracket. Install new fire extinguisher. (Rmt302)
1711	D71PXI-24	5/11/2024	Go get unit and bring to pad. Block unit up clean mud off. Split tracks
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1711	D71PXI-24	5/11/2024	Undercarriage
	D71FXI-24	5/12/2024	Strip Undercarriage off unit found broken bolts wait for welders to be able to get them out.
	D71FXI-24	5/13/2024	Block unit up higher for welder to get under frames and drill out broken bolts
			Removed broken bolts
	D71PXI-24	5/13/2024	
	D71PXI-24		Undercarriage
	D71PXI-24		Undercarriage
1/11	D71PXI-24	5/15/2024	Tapped/cleaned all holes of mud by hand. Cleaned oil from threads cleaned all paint off lower rollers and
			pressure plates for proper seat. Check under side for visual cracks. Installed lower rollers
	D71PXI-24	5/17/2024	Install bottom rollers. Repair bolt hole run taps in holses removing dirt.
1711	D71PXI-24	5/17/2024	Undercarriage
1711	D71PXI-24	5/18/2024	Installed new idler tapped holes for idler swapped rollers around to right direction removed segments
			found multiple cracks in both final drive flanges
1711	D71PXI-24	5/18/2024	Repaired frame rail and rock guard mounting holes
1711	D71PXI-24	5/18/2024	Undercarriage replacement
1711	D71PXI-24	5/19/2024	Assist Shea with flipping rollers to proper orientation on right side frame.
1711	D71PXI-24	5/19/2024	Turned the rest of the roller to the right direction reinstall them and torqued. Torqued carrier rollers.
			Installed frame gaurds and installed right idler and torqued to spec and reshimed.
1711	D71PXI-24	5/19/2024	Undercarriage replacement
1711	D71PXI-24	5/20/2024	Die grinding and welding cracks in final flange. Ground to profile
1711	D71PXI-24	5/20/2024	UC
1711	D71PXI-24	5/21/2024	Die grinding and welding cracks in final flange. Ground to profile
1711	D71PXI-24	5/21/2024	Helped Dwayne button up track and install track guard
1711	D71PXI-24	5/23/2024	Clean all surfaces install and torque to spec
1711	D71PXI-24	5/23/2024	Repaired cracks
1711	D71PXI-24	5/23/2024	Fabrication of roller guard
1711	D71PXI-24	5/23/2024	Weld cracks in final drive Begin fabrication of new rock guard
1711	D71PXI-24	5/24/2024	Finished fab on roller guard
1711	D71PXI-24	5/24/2024	Complete rock guard
1711	D71PXI-24	5/24/2024	Go through sheet and order filters for service
1711	D71PXI-24	5/25/2024	Assist John, operate unit to line up finals, obtain engine sample, input samples into cat inspect.

1711	D71PXI-24	5/25/2024	Change all filters on 250 hr sheet take samples and drain and refill finaldrives. Waiting on D.E.F filter.
			Worked on unit inspection sheet
1711	D71PXI-24	5/29/2024	wrap tracks and install rock guards
1711	D71PXI-24	5/29/2024	Tap holes for the guards on the rollers. Then install the guards. Then set up Rails to be installed on Once
			pads and bolts Received
1711	D71PXI-24	5/31/2024	wrap tracks and take off of blocking
1711	D71PXI-24	6/3/2024	Well doing an inspection on the machine Found Sharonian. Truny on blade needs Be resmed Right side
			grease valve, not taking grease on track. Till bearing, for blade needs to be replaced. Parts ordered, send
			dozer 2 steam Bay.
1711	D71PXI-24	6/6/2024	Started to look at inspection noticed not complete. Started gong through machine. Testing functions. Ect . Check parts Started repairs
1711	D71PXI-24	6/7/2024	Removed tilt cylinder and angle sensor. Replace barrel side bearing built up bottom of bore with weld.
			installed new bearing re installed cylinder. Re shimmer trounion on blade cleaned battery terminals.
			Went through inspection. Removed panels to do further inspections. Clean crank case filter check blow
			by
1711	D71PXI-24	6/8/2024	Mob unit out with Dylan
1711	D71PXI-24	6/10/2024	Set unit on blocks removed tracks and got washed and set in cold storage
1711	D71PXI-24	6/10/2024	Removed both tracks and washed
1711	D71PXI-24	6/29/2024	Released tension off idlers, organize work area, grab loader and bring tracks to unit on pad, strip cables
			and lay out tracks, tracks prepped for install first thing tomorrow morning, clean up
4744	D74DVI 0.4	0/00/0004	
1/11	D71PXI-24	6/29/2024	Got new tracks from parts helped Dwayne unroll them and place under unit to be wrapped in the morning.
1711	D71PXI-24	6/30/2024	Wrapped tracks on unit lifted unit removed off blocks had the wrong master pads waiting on the right ones
			to arrive.
1711	D71PXI-24	7/1/2024	Install the ripper tooth.
1711	D71PXI-24	7/3/2024	Set up work area, go thru 1000 pm, research through manual to complete inspection, finish paperwork
			and submit to Erick, look up filter parts for service due, make list and go to warehouse and collect what we
			have in stock, place order for remainder, put filters obtained from warehouse in cab of machine, will
			complete service when filters arrive, clean up.

1711	D71PXI-24	7/4/2024	Set up work area, clean and prep surfaces, install master pads, torque to spec, tighten tracks to spec, take
			unit to wash bay and have washed for valve set, bring unit into shop, gather remainder of filters for service
1711	D71PXI-24	7/4/2024	Connect tracks move into shop
1711	D71PXI-24	7/4/2024	Remove side panels take over wash for top end set
1711	D71PXI-24	7/5/2024	Remove hood side panels scr kdpf remove valve cover and look up specs for valve set
1711	D71PXI-24	7/6/2024	Set intake and exhaust valves booth where loose befor setting them installed valve cover drilled and
			tapped broken bolts built new mount for hoses that was missing rebearimg idler replaced belt installed scr
			kdpf filter installed hood
1711	D71PXI-24	7/6/2024	Assist Jay with valve set.
1711	D71PXI-24	7/7/2024	Fished connecting all lines and electrical under hood and install side panels
1711	D71PXI-24	7/7/2024	1000 hr service changed all filters greased unit changed engine oil and booth final drive oils replaced
			grease nipples to
1711	D71PXI-24	7/8/2024	Finish 1000 hr service adjust tracks top of hyd oil test run need to repair air conditioner
1711	D71PXI-24	7/8/2024	Troubleshoot air conditioner pulled 134A from system found it had 1.5 ibs to much put correct amount in
			2.5 ibs test ran still did not cool enough blew out rad and condensor pressure still jumping around and not
			cooling enough ordered recievor dryer
1711	D71PXI-24	7/9/2024	Install new receiver dryer fill system tested was cooling between 15c and17c
1711	D71PXI-24	7/10/2024	Hours:6821 Mob inspection.
1711	D71PXI-24	7/11/2024	Ac not blowing cold, only happens at high rpm. Check pressures ok cycling good. Water valve stuck open
			clamp hose off order valve install floor send back to work
1711	D71PXI-24	7/17/2024	Collect parts at laydown, drive out to unit, find number sign that fell off, replace magnets, tried to install
			but spacers need to be fabricated for it to sit properly on the roof.
1711	D71PXI-24	7/18/2024	Operator complained about dry pine. Blade cylinders/pins all dry and very loud. Grease front end.
1711	D71PXI-24	7/18/2024	Drive out to unit, put unit plate up and adjust feet so magnets sit flat
1711	D71PXI-24	7/24/2024	Drive to unit, drop rear belly pan, clean dirt, run unit, no leaks found.
1711	D71PXI-24	7/26/2024	Drive to unit. Wait for unit to park. Set up work area. Lock out machine. Top up with fuel and def. Check
			fluids. Pack up work area. Drive back to laydown.
1711	D71PXI-24	7/26/2024	Tracks popping. Get stuck on access to unit, get pulled out. Have machine driven to a suitable work area.
			Adjust track tension and inspect UC, test- issue resolved.
1711	D71PXI-24	7/26/2024	Drive to unit. Wait for unit to park. Set up work area. Lock out machine. Top up with fuel and def. Check
			fluids. Pack up work area. Drive back to laydown.

	D71PXI-24	7/28/2024	Change edges, clean mating surfaces, tighten new hardware with 3/4 air impact
1711	D71PXI-24	7/28/2024	Replace edges
1711	D71PXI-24	8/1/2024	Codes for park brake switch open logged. Remove switch and clean up contacts, inspect plug end and
			wiring. Put back together and run machine around
1711	D71PXI-24	8/4/2024	Lh rear track guard bent out. Cut off section of guard
1711	D71PXI-24	8/5/2024	Replace water valve, replace light switch
1711	D71PXI-24	8/6/2024	250 service
1711	D71PXI-24	8/6/2024	Completed 250 hr
1711	D71PXI-24	8/6/2024	250 hour service
1711	D71PXI-24	8/14/2024	Remove ac compressor and install charge unit good to go
1711	D71PXI-24	8/14/2024	Charge AC system 3.6 pounds , test ran machine, system works properly
1711	D71PXI-24	8/21/2024	Drive to unit wait for clearance from North American hoe on wrong channel. Diagnose park brake not
			releasing. Check continuity on switch and wiring. Tighten up terminals.
1711	D71PXI-24	8/28/2024	Callout for Hydraulic oil top up/ check after repairs done.
1711	D71PXI-24	9/1/2024	500hr on 1711 at fahp
1711	D71PXI-24	9/1/2024	500 hour service
1711	D71PXI-24	9/17/2024	Repair wiring
1711	D71PXI-24	9/17/2024	Picked kit, drove to unit, set up work area, changed engine oil and filters. Performed 250 hour service, up
			dated sticker, adjusted levels. Took down work area called unit up. Drove back to the yard.
1711	D71PXI-24	9/20/2024	Drove to fhap, diagnose LO1 code for def injector overheat. This code is on due to operators not allowing
			the machine to idle for 5 min after operating for injector to cool down. Reset injector shut down count and
			drove back to laydonw
1711	D71PXI-24	9/22/2024	Drive to unit, install gauges on taps, pressure seems high on high side and low on low side, start looking
			over unit and found condesor fans not running, removed tin work on top outside of cab and fuses on fans
			are good, no power to fuse. End of the day, cleaned up drove back to laydown

1711	D71PXI-24	9/25/2024	Travel to fhap and run dozer to confirm issue. Continue troubleshooting after previous mechanic. With tracks completely off the ground and no resistance tracks travel and turn how they should. Left hand tracks seems to act up the most. Remove in tank filter and there are signs of fine brass on retaining plate and in oil. Bring both Hyd filters back to yard and cut charge filter, minor traces of fine brass in media and in bottom of canister. Did not cut in tank filter as we don't have anymore in stock. Pulled new charge filter, both filters in receiving seacan on bench. Try to find case drain tolerance on mykomatsu but unable to find anything.
1711	D71PXI-24	9/25/2024	Unit was driven over to work area at the fhap. Complaint of low power especially when turning. Check air filter and blow out. Check battery voltage and fuel tank breather. Noticed fan cycling steadily. During tests unit wouldn't start and only clicks. Clean negative battery connection, isolated batteries and load test. Past test, note mismatched batteries installed one from 2021 and one from 2023. Unit started and charging at 28v on monitor. Carry on with low power troubleshooting in komatsu manual.checked charge filter restriction in monitor ok. Ran unit in high speed and checked charge relief valve pressure. Spec is 3.05 +5mpa at full speed pressure dropped to 2.45. This is out of spec low. Checked hst charge pressure though monitor in adjustment sub heading charge brake release mode. 0 mpa at all engine speed with or without park brake switch enabled, and test on/off. Refer to page 30-156 for charge pressure testing and adjustment troubleshooting for low power is on page 40-1441
1711	D71PXI-24	9/26/2024	Picked kit, drove to unit, set up work area, performed 2000 hour service on unit, took all samples. Did all running checks adjusted levels, packed up work area, unit is still down due to other issues
1711	D71PXI-24	9/27/2024	Drive down to fhap, start looking into LH track issues, tested charging pressure with manual gauge and it was the same as the dash reading. Start going through schematics and decided to get unit shipped brought back to hcl to wash tracks and start pulling guards, washed unit, started troubleshooting lh track issues.
1711	D71PXI-24	9/28/2024	T/S LH track issues, remove seat from unit, remove belly pans and clean, remove LH brake and put manual gauge in, brake pressure bounces all over between 300-500psi. Try turning relief up for charge pressure system with no change.

1711	D71PXI-24	9/29/2024	Installed pressure tap on both LH and RH park brake lines, both park brake lines do same pressure spike and drop as the unit is tracking forward. Installed hydraulic pump to LH track and pressures up to 450psi to see if issue went away. No change in travel function. Removed rh travel guards.clean up area
1711	D71PXI-24	9/30/2024	Set up for sms, no show.
1711	D71PXI-24	10/1/2024	Run unit up to temp, start doing pressure checks with sms, swap fan esc with blade tilt to see if fan stopped hunting. No change. Capped off fan pump pilot line no change, capped off main control valve pilot line no change. Run unit with run tee inline with pilot circuit and getting 10kpa at idle and 20 at high which is low (28 low idle spec) start doing sms check sheet going through each pressure. Talk to tech support with sms.
1711	D71PXI-24	10/2/2024	Run unit up to temp, do sms check sheet for component failure. Run machine into 12X12 blocks, remove
			LH travel motor hoses of pump and cap. Remove transducer and check to see if case drain leaks. Case
			drain leaking out of pressure hoses, find material and build caps to cap off case drain. Change out main
			hydraulic filter, put old one in pail to cut open.
1711	D71PXI-24	10/2/2024	Removed cylinder guard, repaired broken brackets, reinstalled guard
1711	D71PXI-24	10/12/2024	Help remove track frame and final drive.
1711	D71PXI-24	10/12/2024	Clean up around travel motor, look at procedure it tells you to remove track frame to remove travel motor.
			Unbolted track and removed, unbolted lh track frame and removed, unbolted final drive and pressed out
			off track frame. Flipped final drive onto outer cover, talked to supervisor about plan on installing new travel motor.
1711	D71PXI-24	10/12/2024	Help mechanics with removal of track frame.
1711	D71PXI-24		Order mounting hardware
1711	D71PXI-24		Band old final/motor to pallet and cover motor, take new motor and old final to seacan for shipping. Clean
			up work area
1711	D71PXI-24	10/13/2024	Inspect unit for possible coolant in oil, remove panels, found leak near thermostat, cannot get to egr piping
			with hood on, started removing hood
1711	D71PXI-24	10/14/2024	Clean up parts, inspect,
1711	D71PXI-24		Remove hood, Inspect egr cooler piping, no signs of leaking, water pump is mechanical belt driven no leak
			into oil System from there.
1711	D71PXI-24	10/15/2024	Find and order parts for oil cooler.
1711	D71PXI-24	10/19/2024	Start to remove dpf system to get to thermostat.
1711	D71PXI-24		Remove exhaust pipe from turbo, remove coolant lines, remove coolant pipe to expose thermostat, start
			removing oil cooler.

1711	D71PXI-24	10/22/2024	Install heater core, install floor plate, install seat base, install seat, install coolant lines and electrical
			connections, install floor plate.
1711	D71PXI-24	10/22/2024	Remove old oil cooler, clean all surfaces, install new cooler gasket, cooler, and cover gasket and cover.
			Torqued bolts to 27nm in the correct order as manual shows. Re installed all hoses with new oring,
			installed new thermostat.
1711	D71PXI-24	10/22/2024	disasemble final drive
1711	D71PXI-24	10/23/2024	remove bearings
1711	D71PXI-24	10/23/2024	dissasemble final drive and clean parts
1711	D71PXI-24	10/23/2024	Order parts.
1711	D71PXI-24	10/29/2024	Help conrad install hood
1711	D71PXI-24	10/29/2024	Install new turbo drain pipe, Install hood, bolt up filter housings plug in and secure harness install panels,
			fill coolant. Have not started engine due to travel lines being disconnected
1711	D71PXI-24	10/31/2024	Inspect parts that arrived wrong travel motor/ final drive got sent.
1711	D71PXI-24	11/1/2024	Prep track frame, wash track drame
1711	D71PXI-24	11/4/2024	Test old sensor off of 1698. No issues. Plug in no codes, install onto machine. Will need to be calibrated
1711	D71PXI-24	11/7/2024	Disassemble and inspect travel motor
1711	D71PXI-24	11/8/2024	final drive assembley
1711	D71PXI-24	11/11/2024	final drive assembley
1711	D71PXI-24	11/14/2024	asemble final drive
1711	D71PXI-24	11/15/2024	Helped Conrad install new travel hoses
1711	D71PXI-24	11/15/2024	Change travel lines
1711	D71PXI-24	11/18/2024	Prep work area after snow. Go through parts. Clean up track frame and install travel motor/final drive.
			Torque mounting bolts to spec. Hookup hard piping to travel motor and install lower guarding. Install track
			frame onto machine.
1711	D71PXI-24	11/18/2024	Helped Brock
1711	D71PXI-24	11/19/2024	Picked up the filters setup work area changed the engine oil and filter Changed hydraulic oil and filters
			Throw away the garbage Cut open the filters for sample Parked the truck back in the line up
1711	D71PXI-24	11/19/2024	Cut filters for lubers
1711	D71PXI-24	11/19/2024	Change engine oil and filters. Change hydraulic oil and filters. Cut filters.
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1711 D71PXI-24 11/24/2024 Charge batteries and get unit going. While running another coolant leak started. Remove panels and repair leak. Wait for coolant.  1711 D71PXI-24 11/25/2024 Run up machine and get air out of system. No more leaks. Install panels and leave running to charge batteries.  1711 D71PXI-24 11/26/2024 Straighten guard panels around travel motors and track frame 1711 D71PXI-24 11/26/2024 Work with welder to Straighten guards. Repair bolt holes. Install all guards on both track frames. Install 2 stump pans.  1711 D71PXI-24 11/27/2024 Weld segments on Lh side, assist mechanic with wrapping track 1711 D71PXI-24 11/27/2024 Get machine off blocks. Get Lh track under frame. Get welder to weld segments. Rotate machine to be able to pull track on. Push in track adjuster. Wrap track. Master bolts that were order are incorrect, call sms and get bolts for both sides ordered.  1711 D71PXI-24 11/28/2024 Install master pad bolts. Call sms about torque specs as bolts are different from parts breakdown. Bolts need to be torqued to 280 ft/lbs + 120 degrees  1711 D71PXI-24 11/28/2024 Torque left track master pad to 280 ft lbs plus 180* as per supervisor. Put heater on unit and boost. Warm unit up and move into shop  1711 D71PXI-24 11/30/2024 Boost machine  1711 D71PXI-24 12/2/2024 Torque left track master pad to 280 ft lbs plus 180* as per supervisor. Put heater on unit and boost. Warm unit up and move into shop  1711 D71PXI-24 12/2/2024 Drive to fhap and wait for unit. Check for loose rock guard. Found x2 bolts broken off in track frame tightened up remaining and order replacements. Code popping up for failure of blade lift sensor DKS2KA. Part had been swapped from 1698. The problem has moved to this unit. Looked up and ordered new.	1711	D71PXI-24	11/24/2024	·
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1711 D71PXI-24 12/10/2024 Clean tracks and start to weld corks, wait for mechanic to boost unit	1711	D71PXI-24		
	1711	D71PXI-24	12/10/2024	Clean tracks and start to weld corks, wait for mechanic to boost unit

1711	D71PXI-24	12/10/2024	Boosted unit
	D71PXI-24	12/11/2024	
	D71PXI-24		Finish corking machine
	D71PXI-24		Go to machine for no start. Joystick gear selector was not in neutral.
	D71PXI-24		Change batteries.
1711	D71PXI-24	12/16/2024	Added hyd
1711	D71PXI-24	12/16/2024	Added hydraulic oil.
1711	D71PXI-24		Added hyd oil
1711	D71PXI-24	12/18/2024	Tightened right track
1711	D71PXI-24	12/18/2024	Tightened right side tracks
1711	D71PXI-24	12/20/2024	Edge flip
1711	D71PXI-24	12/24/2024	Drive to the location, set up work area, grease the unit and change the grease niples that won't take
			grease Drive back to yard
1711	D71PXI-24	12/25/2024	Active derate poor def quality, end of day find PN for def header and send to supervisor, need to try drain
			and refill def tank.
1711	D71PXI-24	12/26/2024	Load up new def jugs and drive to crack stopper. Drain def tank and refill with new. Code still active
			locked out unit.
1711	D71PXI-24	12/29/2024	Traveled to unit to fill with DEF
1711	D71PXI-24	12/29/2024	Remove panels and def pump. Chip out around def tank, disconnect hoses and wiring. Remove def tank.
			Clean out tank. Install new sensor assembly. Replace strainer. Install tank and pump and panels. Wait for
			def, fill tank. Run def pump priming, primes to 130 psi. Assure sensor is reading def temp/quality/quantity
			properly. Perform 60 min Loaded Diagnostic Operation. Codes cleared.
1711	D71PXI-24	12/29/2024	Filled def tank for mechanic
1711	D71PXI-24	1/3/2025	Pack up job and drive to unit. Look up codes same code for no def quality 0% temp and level sensors
			working. Checked connections seem fine. Let supervisor know new def header is faulty.
1711	D71PXI-24	1/5/2025	Set up heater for sms
1711	D71PXI-24	1/6/2025	Tightened both tracks
1711	D71PXI-24	1/6/2025	Tightened both tracks
	D71PXI-24	1/7/2025	Tightened left track
_	D71PXI-24	1/7/2025	Tightened left track
	D71PXI-24	1/10/2025	Replace edges
			10.11.01.01.01.01.01.01.01.01.01.01.01.0

1711	D71PXI-24	1/13/2025	500hr service canyon
1711	D71PXI-24	1/13/2025	Get hyd,eng and both finals sample. Change eng oil and both finals oil. Change inner and outer cab filter.
			Change eng, fuel, fuel separator, hyd, inner and outer air filters. Inspect the machine
1711	D71PXI-24	1/13/2025	Drive to North rcw. Safe out work area. Pick up ripper shank from 1711 before it's lost as per Forman job
			almost over.
1711	D71PXI-24	1/22/2025	Tightened right track
1711	D71PXI-24	1/27/2025	Rh track adjuster keeps slacking off. Remove and inspect grease valve. Tension track and run unit, slacks
			off right away. Look under track frame and can see grease coming out where it shouldn't be. Lockout unit
			to be floated to yard.
1711	D71PXI-24	1/27/2025	Tighten right track
1711	D71PXI-24	1/28/2025	Get unit running and help load
1711	D71PXI-24	1/29/2025	Move unit, split track and remove adjuster
1711	D71PXI-24	1/30/2025	Went to unit, loaded failed track adjust to get shipped out, cleaned up work area
1711	D71PXI-24	1/30/2025	Cleanup work area, torque master pad bolts 270 lb ft plus 180 degrees
1711	D71PXI-24	1/30/2025	Round up parts set up heater mounted track adjuster to idler assembly cleaned out track frame to install
			adjuster , installed recoil assembly, installed shims and guides for idler wrapped track cleaned and
			installed trackpad adjust track torque master link to spec cleaned up work area.
1711	D71PXI-24	2/1/2025	Get unit fired up, clean work area from snow, gouge off blade skins grab material and cut new skins
1711	D71PXI-24	2/2/2025	Attempt to install ripper shank found broken bolts on ripper table moved broken bolts, installed ripper,
			shank and retaining plate
1711	D71PXI-24	2/2/2025	Fit and weld skins, clean up area and move dozer back into line up
1711	D71PXI-24	2/2/2025	Tighted up the track
1711	D71PXI-24	2/2/2025	Swap ripped shanks around, broken bolts on tool holder to keep the pin in- extract. Change heater switch,
			check for missing rock guard bolts-ok. Check for loose fire ext, ok. Check into blade lift sensor- missing o-
			ring need to order.
1711	D71PXI-24	2/3/2025	Switch ripper shanks from double to single.
1711	D71PXI-24	2/4/2025	Morning meeting. Search for tip in snow bank. Install new tip. Ordered more retainers
1711	D71PXI-24	2/15/2025	Travel to unit and replace ripper tooth and adjust track tension as needed
1711	D71PXI-24	2/16/2025	Check unit for low coolant alarm. Found no noticeable leaks. Top up and send to work

1711	D71PXI-24	2/17/2025	Travel to unit and check derate issue. Warm up unit and run functional tests. Found unit not reading def
			level. Thaw out tank,remove shrapnel around tank and check wiring. All ok. Run tests as needed and found
			def quality/level sensor has failed. Ordered parts
1711	D71PXI-24	2/19/2025	Travel to unit and thaw out def tank. Remove tank and header to replace level/quality sensor. Warm up
			tank for install of header and install. Install tank in unit, warm up unit and see if codes reset. Codes reset.
			Run parked regen and change primary fuel filter, air filter and cab filters as requested
1711	D71PXI-24	2/20/2025	Drive to gate L wait for lead into location. Remove b edges clean and buff mating surfaces. Replaced
			corner bits and hardware. Torque to 375 ft/lbs.
1711	D71PXI-24	2/23/2025	Drive to unit. Set up work area. Finish 250 hour service. Test unit. Call unit up. Drive back to yard.
	D71PXI-24		Drive to unit. Finish service. Test run unit. Give unit back to drilling. Drive back to yard.
1711	D71PXI-24	3/10/2025	Bleed fuel system and boost unit
1711	D71PXI-24	3/12/2025	tear down, clean out grease,
1711	D71PXI-24	3/13/2025	clean out, hone, clean parts, order parts
1711	D71PXI-24	3/14/2025	Called to unit for oil. Saw leak under cab. Topped oil and moved machine out of way. Tagged unit out for
			repair.
1711	D71PXI-24	3/15/2025	Diag hyd leak. Pulled floor, lower inspection covers and seat. Chipped out debris build up to find hose. And
			removed. Drove to yard and built new line to install tomorrow end of day
1711	D71PXI-24	3/16/2025	Drive to unit install pilot line reinstall lower inspection covers. Resemble cab. Run unit. Order NOX
			sensors.
1711	D71PXI-24	3/17/2025	Drive to cross dyke. Complaint of codes. No active alarm on arrival. Monitor code shows NOX sensors
			erratic. Forced burn. Code inactive cleared history. NOX sensors previously ordered.
1711	D71PXI-24	3/18/2025	No repairs needed
1711	D71PXI-24	3/20/2025	Finish disassembling travel motor, remove servo from head, remove rest of rotating group from housing,
			inspect parts
1711	D71PXI-24	3/21/2025	Picked up the filters, drive to location set up work area, started unit to warm up, took samples, changed
			engine and final drive oils  Changed all the filters, clean up and drive back
1711	D71PXI-24	3/21/2025	Pick kit. Drive to unit. Complete oil change to unit. Test run. Clean up area. Drive back to yard
1711	D71PXI-24	3/21/2025	Assested service

1711	D71PXI-24	3/23/2025	Check edge
1711	D71PXI-24		Pick edge parts for day shift
1711	D71PXI-24		Replace edge
1711	D71PXI-24	3/24/2025	Re&re cutting edges.
1711	D71PXI-24	3/24/2025	assemble, test, strap to pallet
1711	D71PXI-24	3/31/2025	Install new GPS sensor on lift cylinder.
1711	D71PXI-24	4/3/2025	RE & RE SEGMENTS ON BOTH SIDES
1711	D71PXI-24	4/11/2025	Drive to location set up work area, cover bolt strip, had to drive back to yard pick up tools Took the cover
			bolt off , Tighted up the track, clean up and drive back to yard
1711	D71PXI-24	4/11/2025	Drive to unit. Tighten tracks. Drive back to yard.
1711	D71PXI-24	4/12/2025	Pressure tested machines cooling system for leaks, held 15 psi for 45 minutes. Removed egr cooler outlet
			pipe and it was dry. Removed belt and inspected water pump and cleaned wheep hole. Looked at old work
			orders and found oil cooler was recently changed. Suspect residual coolant in oil from cooler change.
1711	D71PXI-24	4/12/2025	Started machine and checked for codes, lo1 code for turbo outlet Nox sensor, warmed up machine to
			verify temp sensors are reading correctly with a temp gun. Ram to yard to pick up sensor but wrong sensor
			was previously ordered. Removed Nox sensor from machine, cleaned all soot from sensor with sensor
			cleaner and installed. Code was cleared but will need new sensor.
1711	D71PXI-24	4/13/2025	Assisted services
1711	D71PXI-24	4/13/2025	Picked up the filters, drive to location set up work area, took samples, changed the filters and engine oil
			Clean up and drive back
1711	D71PXI-24	4/13/2025	Complete service to unit
1711	D71PXI-24	4/15/2025	Remove and replace turbo outlet Nox sensor
1711	D71PXI-24	4/15/2025	Replaced turbo outlet Nox sensor
1711	D71PXI-24	5/2/2025	Clean up travel motor parts
1711	D71PXI-24	5/3/2025	System only had 30 psi static pressure. Drain and charge, find high side schrader leaking. Order parts
1711	D71PXI-24	5/3/2025	Blown tilt hose. Removed hose and cap fittings off bring back to yard to be built
	D71PXI-24	5/3/2025	Services 1711 500 hr
1711	D71PXI-24	5/3/2025	Completed 500hr service
1711	D71PXI-24	5/4/2025	Make two attempts at going to unit got turned around for higher priorities
1711	D71PXI-24	5/4/2025	Build hose. Put tools into pickup and bring down to unit. Install hose/panels.

1711	D71PXI-24	5/4/2025	Filled hydraulic oil to appropriate level
1711	D71PXI-24	5/5/2025	Install hose and guards
1711	D71PXI-24	5/5/2025	Install new high side schrader. Add pag oil and charge system.
1711	D71PXI-24	5/5/2025	Wash and inspect parts, assemble travel motor rotating group
1711	D71PXI-24	5/8/2025	Maake plate so mag drill could be used to drill out stripped bolt hole, drill out hole and install thread inset, test fit travel motor lid, assemble motor with valve plate and park brake springs
1711	D71PXI-24	5/9/2025	Went to unit, set up, checked over unit, checked and cleared codes, tested, good, cleaned up work area
1711	D71PXI-24	5/9/2025	Assemble valves in motor head, make sure MA and MB ports weren't dumping into case, install speed sensor, confirm orientation, wrap for sstorage
1711	D71PXI-24	5/11/2025	Told machine is down in the pit active lo3 code, packed up job, drove put to machine, inspected unit, no active codes, no inactive recent non l01 codes, semt machine back to work, drove back to laydown
1711	D71PXI-24	5/12/2025	Complaint machine cranks but won't start . Travel to cross dyke, unit cranks slow and kicks starter out.  Load test batteries and they fail. Grab batteries from yard and replace. Start unit with no issue.
1711	D71PXI-24	5/12/2025	Complaint that machine has a loss of power at the bottom of the west door ramp, drove out to machine, inspected unit inside suncores dump, found ac compressor has seized causing serpentine belt to fail, ordered parts, had unit moved to a better location, drive back to yard
1711	D71PXI-24	5/15/2025	Called to unit for not charging, went to unit, set up, checked unit, a/c compressor failed, blew the belt, checked pulleys, good, made parts list, locked unit out, cleaned up work area
1711	D71PXI-24	5/16/2025	Drive to unit set up work area remove and replace A/C compressor and dryer evac system out and ac oil and charge to spec 1200 grams +- 50 grams
1711	D71PXI-24	5/16/2025	Set up work area and replace broken track pad
1711	D71PXI-24	5/16/2025	Pull used pad off rail at poplar for 1711
1711	D71PXI-24	5/17/2025	Drive to unit set up work area remove all panels from left side of engine remove high pressure ac line and replace line, pressure up system with nitrogen and repair leaks and evac system them charge to specs
1711	D71PXI-24	5/18/2025	Drive to unit and set up work area and replace left engine door latch

1711	D71PXI-24	5/19/2025	Went to unit, checked over unit, ran and tested, unit not making any weird noises, operations took unit
			tested, all good
1711	D71PXI-24	5/23/2025	Collect sms engine oil sample
1711	D71PXI-24	5/25/2025	Travel to unit and check air condo. No power to clutch. Checked fuses. Fuses ok. Checked for charge on
			system. No charge. Vac tested system. Failed vac test. Pre charge and check for leaks. Found line leaking
			at connection between compressor and new hose to hard line. Tear apart and replace o ring. Vac tested
			unit for 1 hr. Unit did not loose vac. Charge and check vent temps. Vent temps 42 degrees. Assemble unit
			and pack up
1711	D71PXI-24	5/27/2025	Complaint that AC is not working, drive out to machine, inspected unit 50psi in system at rest, check out
			machine looking for leaks, suck out system,add dye, charge system with 1.2kg of refrigerant, continued
			checking over system, found bubbles coming from high side shredder valve, ordered parts
1711	D71PXI-24	5/28/2025	Complaint of machine codes, drovw out to machine, inspected unit, no active codes, recent codes for def
			injector overheat, canbus 2 for komtrax, komtrax is not in use, called unit up
1711	D71PXI-24	5/29/2025	Check over ,test AC
1711	D71PXI-24	5/30/2025	Service due 250hrs
1711	D71PXI-24	5/30/2025	Service 1711 at Olympus.
1711	D71PXI-24	6/4/2025	Parts are in for machine, morning meeting, drove out to machine at Olympus, unit has low charge,
			removed covers, bled off system, removed tubes, Installed new tubes, put system under vacuum,
			removed tubes again replaced pinched seal, Installed tubes again, put system under vacuum, held at
			29in/hg for 30 min no movement of needle, charged system 1.2kg of refrigerant, ran unit, blow very cold,
			Installed panels, packed up left machine
1711	D71PXI-24	6/8/2025	Low rail pressure code intermittent. Cranks a lot to start. Confirm good fuel supply/ not sucking air.
			Remove line from rail pressure relief, start engine. Heavy flow of fuel out of releif. Order new one.
1711	D71PXI-24	6/10/2025	Pm inspection
1711	D71PXI-24	6/13/2025	Replace common rail relief
1711	D71PXI-24	6/14/2025	Go through rest of 2000 hr Pm
1711	D71PXI-24	6/19/2025	Demob
1711	D71PXI-24	6/22/2025	Remove panels and guards and belly pans to ship to wash bay. For easier access
1711	D71PXI-24	7/19/2025	Install valve Fill up with oil and test for operation and leaks
1711	D71PXI-24	7/22/2025	Install radio