

Unit	Model	Date	Work Order Details
73052	670GLC	6/6/2023	Tie up quick attach hoses
73052	670GLC	6/11/2023	pull counterweight , undo quick attach hoses on boom and rerun them properly
73052	670GLC	6/12/2023	Move to Triomphe
73052	670GLC	7/7/2023	Inspect and order parts for quick attach
73052	670GLC	7/19/2023	Pull pin , try find strong chemical smell in cab , too many air freshest
73052	670GLC	7/20/2023	Pin stick cylinder, continue troubleshooting smell in cab , AC leak reseal txv valve will monitor if smell is still present after a day or 2
73052	670GLC	7/24/2023	Travel to site. Remove old weld from quick attach wedge and weld on new guides. Travel back to shop.
73052	670GLC	7/26/2023	Travel to site and check turbo sweep.
73052	670GLC	7/26/2023	3982 hours ; find AC leak in cab , remove and replace AC evaporator , recharge system And set off a scent bomb to try get rid of smell
73052	670GLC	7/31/2023	Replace seat cover and monitor smell in cab
73052	670GLC	8/1/2023	Go smell can to see if AC leak smell is fading away , still pretty strong in the morning , will get seat and liners washed
73052	670GLC	8/5/2023	Check AC pressure and ord parts
73052	670GLC	8/6/2023	Lube service
73052	670GLC	8/10/2023	Continue troubleshooting Freon smell in cab pressure up system find leak remove and replace TXV valve and steel line going to evaporator reassemble cab and recharge AC system, release quick fresh in cab and circulate air for 30mins
73052	670GLC	8/11/2023	Check AC pressures, no drop since tube and txv replaced
73052	670GLC	8/14/2023	Hookup AC gauges to ensure no AC leak -good
73052	670GLC	8/16/2023	Check out secondary locks not engaging on quick attach, bolts backed off on cylinder , tighten up bolts , clean out sand and lube up slides
73052	670GLC	8/21/2023	Go over machine again to find when smells coming from , check AC -pressure still good , found melted o rings on quick attach valve , clean up and replace , will monitor smell
73052	670GLC	8/22/2023	Check smell before startup and again later in the day to see if it is fading away
73052	670GLC	9/9/2023	Travel to site and check CEL on. Codes for DCU improper power down and EGR cooler degradation. Check temps and check coolers. No leaks currently, levels are good. Clear faults and return to service. Told operator to monitor coolant level.
73052	670GLC	9/12/2023	Check out why quick attach valve gets so hot that it melts out o rings on the check valve , found pressure reducing valve leaking back to tank

73052	670GLC	9/18/2023	Make and replace pilot line on top of control valve
73052	670GLC	10/6/2023	Travel to site and change valve block for quick attach. Test quick attach. 4751 hours.
73052	670GLC	10/6/2023	Check out quick attach valve temp and if it still heats up - temp good at valve
73052	670GLC	10/12/2023	Look into "the smell " is back complaint
73052	670GLC	10/19/2023	Travel to site and check over quick attach boom manifold. Running at 55C and Hydraulics are at 63C. Check pressure and valve operator. No faults found. Take sample of hydraulic oil.
73052	670GLC	10/20/2023	Unpin stick cylinder, re pin in Azur and help with 3000hr service
73052	670GLC	10/20/2023	Started lube service
73052	670GLC	10/21/2023	Weld wedge guides back on
73052	670GLC	10/21/2023	Lube service
73052	670GLC	10/27/2023	Repair seat wiring and replace burnt fuse
73052	670GLC	11/6/2023	Tie quick attach hose back onto boom
73052	670GLC	11/8/2023	4731hours Troubleshoot SCR fault for DEF not building pressure or priming,10042-12 10520-12 remove and replace DEF module/pump assembly pull tank apart , remove DEF header assembly and clean out fill strainer that came apart
73052	670GLC	11/9/2023	Install new filler sock filter , check coolant levels and move machine to level ground
73052	670GLC	11/14/2023	Bucket would not come off repair secondary lock pin broke off
73052	670GLC	11/15/2023	Pull stick cylinder pin , repin Stick cylinder in St Albert
73052	670GLC	11/20/2023	Replace secondary quick attach lock shear pins
73052	670GLC	11/24/2023	Unpin stick cylinder
73052	670GLC	3/15/2024	Pin stick cylinder
73052	670GLC	4/12/2024	Free up stuck quick attach wedge, lubricate guides
73052	670GLC	4/15/2024	Check out machine with "smell" and compare to our 470 with similar smell hanging around
73052	670GLC	4/17/2024	Continue troubleshooting weird smell in the cab
73052	670GLC	4/17/2024	travel to site, warm up and remove air fresheners and run unit with heater on and door open, stall and run unit to look for a smell in the cab, with the smell of the air fresheners i honestly couldnt tell if there was any smell. ran quick attach for an hour and tested the valve temperature it was 42C the same as the hydraulic system, check grease tub and found no issues there either. travel back to site
73052	670GLC	4/26/2024	Prep for transport
73052	670GLC	4/27/2024	Load out counterweight , install counterweight and pin stick cylinder

73052	670GLC	6/9/2024	Dig into smell a bit still around cab, and change outer cab air filter to a charcoal filter
73052	670GLC	6/10/2024	Check on smell in the cab after being closed over night , still strong
73052	670GLC	7/6/2024	Check out no start Killswitch was on
73052	670GLC	7/23/2024	Check out hydraulic leak, reseal quick attach check valve and hose
73052	670GLC	7/24/2024	Replace broken pins and retainers on for tooth bucket
73052	670GLC	8/2/2024	Install seals on arm pin.
73052	670GLC	8/2/2024	Check out hydraulic leak reseal fittings on quick attach cylinder
73052	670GLC	8/9/2024	Unpin stick cylinder for transport
73052	670GLC	8/25/2024	Grab kit from golden spike Drive to Leduc crystal creek site Service unit at
73052	670GLC	8/26/2024	Check out engine light, run unit up and make sure light don't return 10014-04
73052	670GLC	8/29/2024	Measure up , build hoses and order rubbed hoses
73052	670GLC	8/30/2024	Build quick attach lines and travel to site. Replace lines but they are about 3 inches short. Bring back old hoses and build as per sample.,
73052	670GLC	8/30/2024	Check out leak at quick attach cylinder and re measure hoses to be made , reseal fittings
73052	670GLC	8/31/2024	Replace bucket cylinder barrel end hose
73052	670GLC	9/6/2024	Drove to unit . Removed quick attach lines . Removed wrap . Installed wrap on new lines and installed lines
73052	670GLC	9/6/2024	Drove to unit changed hose on rhs bucket tilt cylinder
73052	670GLC	9/10/2024	Check out right armrest missing bolts and reinstall
73052	670GLC	9/13/2024	Travel to site and check into faults. Code 10014-04 active. Check over wiring and repair pulled pin in engine harness. Tape up chaffed connections.
73052	670GLC	9/25/2024	Reseal quick attach valve
73052	670GLC	10/7/2024	Load up parts at shop and travel to site. Change batteries. Bad traffic to Leduc due to paving projects.
73052	670GLC	10/19/2024	Drove to unit . Unpinned unit . Drove to shop
73052	670GLC	10/22/2024	Pin arm
73052	670GLC	2/28/2025	Changed def filter and drained def
73052	670GLC	2/28/2025	5883 hours check over machine , ord parts needed , check cycle times -all in spec , get machine to do a force regeneration , move unit in and pull oil pan , clean and prep for install pull stump pans for hydraulic leak

73052	670GLC	3/1/2025	Finish oil pan prep went to install , new gasket is broken , inspect def tank after being drained , ord new drain plug repair threads on tank and drain plug and install until new one arrives,pull valve cover and check valve clearance all is good in top end , close up top end new gasket installed , , drill out broken hyd filter cover bolt and install new , install oil pan when new gasket showed up
73052	670GLC	3/3/2025	Replaced oil level sender , fill oil and Def tank , do start up , check into cab smell again , repair secondary manual safety lock on quick attach , repair hydraulic leak under hyd tank, remove and re hose quick attach lines on boom into 3 pieces and weld bulk head brackets to boom
73052	670GLC	3/4/2025	Finish re hosing quick attach , paint new brackets and secure to boom, install stump pans and check all levels
73052	670GLC	4/12/2025	Unpin stick cylinder and lower counterweight
73052	670GLC	4/16/2025	Install counterweight and pin stick cylinder
73052	670GLC	4/26/2025	Service unit 250
73052	670GLC	5/6/2025	6014hours troubleshoot quick attach staying open , remove and replace quick attach cylinder
73052	670GLC	5/15/2025	Check out seat base not sliding , blow out cab and lower rails , lube up rails and get base moving
73052	670GLC	5/20/2025	6108hours troubleshoot DEF quality sensor not responding, check wiring -good ord header unit , return to machine , install updated header assembly , clean out safety bar bores and install new lock
73052	670GLC	5/29/2025	Tension up belts. Blow out coolers.
73052	670GLC	6/2/2025	Check out quick attach issue , replace sheared off secondary lock bolts
73052	670GLC	6/4/2025	Make sure manual, safety latch clears bucket
73052	670GLC	6/12/2025	Wait for machine to finish exposing pipe. Troubleshoot seats won't air up finding repair pinched wires.
73052	670GLC	6/17/2025	Put glove on fuel tank neck. Installed cap later in the day.
73052	670GLC	6/23/2025	No start , boost machine
73052	670GLC	6/25/2025	Get stuck safety latch pins out , straighten and clean up pins , round out holes and reinstall
73052	670GLC	7/14/2025	Unpin stick cylinder two moves
73052	670GLC	7/14/2025	Travel to site. Mob digger.
73052	670GLC	7/16/2025	Install proper quick attach secondary lock hardware

73052	670GLC	7/17/2025	Check out quick attach leak , fitting loose and Oring blown , reseal and test -good
73052	670GLC	7/26/2025	Travel to site and reinstall sticks on travel pedals for operator. QR deficiency report from Guy.