

**G5 – 14M****Repair History**

<b><u>2020 Repairs</u></b>
<ul style="list-style-type: none"> <li>• Replace rod in side-shift cylinder and head in lift cylinder</li> <li>• Replace wear strips for circle and moldboard</li> <li>• Replace circle slides and shims</li> <li>• Replace leaking hydraulic hose</li> </ul>
<b><u>2021 Repairs</u></b>
<ul style="list-style-type: none"> <li>• Replace leaking hydraulic hose</li> <li>• Replace bottom brass slides</li> <li>• Install new right hand steering cylinder wiring harness</li> <li>• Re-shim circle</li> <li>• Install new tie rod and re-shim side-shift cylinder</li> <li>• Install new fan motor and resistor</li> <li>• Replace leaking hydraulic hose</li> <li>• Install new steps</li> <li>• Install new steering pins</li> <li>• Install new batteries</li> <li>• Replace leaking hydraulic hose</li> </ul>
<b><u>2022 Repairs</u></b>
<ul style="list-style-type: none"> <li>• Install new brass top slides</li> <li>• Replace leaking hydraulic hose</li> <li>• Machine Inspection Repairs – Repair/rebuild the circle drive. Replace tandem drive chains and rebuild hub assembly. Repair/rebuild brake groups, install new bearings. Install new steering pins and bushings</li> <li>• Install new water pump and replace rad hose</li> <li>• Replace upper and lower king pin on front right side</li> <li>• Install new circle drive motor and seal</li> <li>• Replace broken right rear drive chain</li> <li>• Replace three leaking hydraulic hoses</li> </ul>
<b><u>2023 Repairs</u></b>
<ul style="list-style-type: none"> <li>• Replace transmission suction hose</li> <li>• Replace broken window</li> <li>• Repair/rebuild circle drive and install new brass. Install new brass for moldboard slides. Replace tandem drives. Install new segments.</li> <li>• Replace shuttle valve</li> <li>• Install new batteries</li> <li>• Replace circle drive housing studs and bolts</li> <li>• Install new pinon for circle gear</li> <li>• Install new starter</li> </ul>
<b><u>2024 Repairs</u></b>
<ul style="list-style-type: none"> <li>• Replace broken chain drive</li> <li>• Install new retainers in circle</li> <li>• Install new actuator valve and reseal</li> <li>• Install new exhaust elbow and clamps</li> <li>• Replace leaking hydraulic hose</li> </ul>
<b><u>2025 Repairs</u></b>
<ul style="list-style-type: none"> <li>• Rebuild circle drive with new update</li> <li>• Replace remote engine shut down switch</li> <li>• Reseal circle drive. Install new duo cone seals on pinon</li> </ul>

- Replace park brake pressure switch
- Replace ground cable and articulation links behind cab
- Install new freeze switch