

DZ18 – D6R**Repair History****2020 Repairs**

- Install new batteries
- Replace leaking hose assembly
- Install new hoses for blade tilt
- Repair and weld cracks on blade
- Replace lift cylinder yoke and hose

2021 Repairs

- Install new blower motor and switch
- Install new batteries
- Install new idler cap, blocks and hardware. Replace roller bolts
- Replace boost pressure hose
- Replace broken window
- Replace leaking hydraulic hose
- Install new high pressure A/C switch
- Replace all belts
- Install new alternator and belt

2022 Repairs

- Replace segment bolts
- Install block heater and cord. Install new batteries
- Replace leaking fuel line
- Repair/rebuild hard bar – completed by Union Tractor Ltd
- Install new idler caps and blocks
- Install new tilt cylinder
- Install new pins in blade
- Repair/rebuild final drive – completed by Union Tractor Ltd
- Install new starter
- Repair/weld crack in c-frame
- Replace internal axle seal in the final drive
- Install new thermostat
- Replace headliner in cab
- Replace yoke in lift cylinder and leaking hoses
- Install new joystick in cab

2023 Repairs

- Replace receiver dryer and Schrader valve
- Install new draw bar pin
- Install new winch control module
- Replace leaking transmission hose
- Install new muffler and clamps
- Replace #4 fuel injector. Replace main relief valve and counterbalance valves. Replace leaking hydraulic hose
- Replace left front roller
- Replace steering pump o-ring. Install new flow control valve. Replace control valve resolvers and load sensor valve.
- Install new steering motor

2024 Repairs

- Replace leaking hydraulic hose
- Replace #5 modulating valve

- Repair and weld crack on blade
- Repair/rebuild transmission
- Repair/rebuild right hand final drive
- Replace four blade hoses

2025 Repairs

- Install new A/C compressor, receiver dryer and evaporator
- Replace rocker switch
- Replace A/C lines and Schrader valves on compressor
- Repair/rebuild pump drive coupler