Ridgeline Heavy Haul Inc. D543-8 **Record of Maintenance**

- . Inspect per scheduled maintenance items Alberta Regulation AR 121/2009 and Schedule 2 and The National Safety Code Standard 13, Part 2, Schedule 1, as
- . Keep all records Minimum of 5 years

Truck

- A Check "A" Column for "A" Inspection Completed every 300 400 Hours ** Unit #112 Every 250 - 350 Hours
- •B Check "B" Column for "B" Inspection Completed (Annual CVIP Inspection)
- . V.I. Check V.I. Column for repair due to defect found by driver

Also Includes:

- Copy of Vehicle Registration
- Copies of Annual CVIP inspection
- Copy of CVSA Roadside inspections
- Copy of Vehicle Trip Inspections that have defects noted on them

Trailer

· A - Check "A" Column for "A" Inspection Completed Monthy

•B - Check "B" Column for "B" Inspection Completed (Annual CVIP Inspection)

. V.I. Check V.I. Column for repair due to defect found by driver

Make: LOSE KING STEP. DECK

DATE	ODOMETER/ HOUR METER reading	Α	В	V.I.	Short description of what was done, for all: LUBRICATIONS, REPAIRS & SCHEDULED MAINTENANCE
Jul. 28.23		1			INSPECTION - GREASE - SHELDON
SEP. 01.23		/			JUSPECTION-GREASE - CHRIS
SEP.18.23		1			REPAIR ABS LIGHT - SD# 2662
OCT. 30. 23		/			INSPECTION GREASE SHELSON
Nov. 29.23		/			INSPECTION-GREASE-SHELDOW
JAN. 05. 24			V		CVIP- SD#2750
FEB. 28.24		/			INSPECTION - SHELDON
APR.05 24		/			INSPECTION-GREASE- SHELDON
may 24-	JUL 24				STEP SEEK NOT USES
JUL. 30. 24		1			HSPECTION/GREASE-SHELDON
SEP. 17. 24		~			WSPECTION GREASE - SHELDON
Oct. 21.24		V			INSPECTION-GREASE-SHEEDON
Nov. 21. 24		/			INSPECTION GREASE - SHELBON
DEC . 30. 24		1			INSPECTION-GREASE - SHELDON
JAI 29.25			/		CVIP SA#3114.
MAR.11.25		1			INSPECTION - GREASE - SHELDON

Ridgeline Heavy Haul Inc. Record of Maintenance

- Inspect per scheduled maintenance items Alberta Regulation AR 121/2009 and Schedule 2 and The National Safety Code Standard 13, Part 2, Schedule 1, as applicable.
- . Keep all records Minimum of 5 years

Truck

- •A Check "A" Column for "A" Inspection Completed every 300 400 Hours
 ** Unit #112 Every 250 350 Hours
- •B Check "B" Column for "B" Inspection Completed (Annual CVIP Inspection)
- •V.I. Check V.I. Column for repair due to defect found by driver

Trailer

- A Check "A" Column for "A" Inspection Completed Monthy
- •B Check "B" Column for "B" Inspection Completed (Annual CVIP Inspection)
- •V.I. Check V.I. Column for repair due to defect found by driver

Make: LODE-KING STEP-DECK

Year: 2016

Also Includes:

- Copy of Vehicle Registration
- Copies of Annual CVIP inspection
- Copy of CVSA Roadside inspections
- Copy of Vehicle Trip Inspections that have defects noted on them

ODOMETER/ Short description of what was done, DATE HOUR METER Α В V.I. for all: reading **LUBRICATIONS, REPAIRS & SCHEDULED MAINTENANCE** TUNE 27.22 INSPECTION - GREASE - SHELDON July 25.22 TIRECRAFT 2 STEERTIRES. THSPECTION - GREASE - SHELDON JULY 26 22 AUG 28 22 INSPECTION - GRERSE - SHELDON AUG 17.22 TIRECRAFT - 2 TIRE CHANGEOVER SEPT 2422 INSPECTION - GREASE - SHELDON INSPECTION - GREASE - SHELDONS Dc 24.22 NOV 1. 22 REPRIR LIC PLATE LIGHT. NOU 28, 22 INSPECTION - GREASE - SHELDON. DEC 29 22 CNIP - 5D 2401 JAN 2723 INSPECTION - GREASE - SHELDON GOTON GREASE SHEWON KEPLACE LEAD GAUGE - CHRIS MARIA.23 SAFETY KELAIL TEB 1. 2023 - REVIEWED DISCUSSED. NO TIX REDUCED AR . 21. 23 KEPLACE LIGHT ON LICENCE PLATE HOLDER. CHELS MAY. 11.23 luw. 01.23 GREASE - SHELDOW

Ridgeline Heavy Haul Inc. Record of Maintenance

- Inspect per scheduled maintenance Items Alberta Regulation AR 121/2009 and Schedule 2 and The National Safety Code Standard 13, Part 2, Schedule 1, as applicable.
- Keep all records Minimum of 5 years

Truck

- A Check "A" Column for "A" Inspection Completed every 300 400 Hours
 ** Unit #112 Every 250 350 Hours
- •B Check "B" Column for "B" Inspection Completed (Annual CVIP Inspection)
- •V.I. Check V.I. Column for repair due to defect found by driver

Trailer

- A Check "A" Column for "A" Inspection Completed Monthy
- •B Check "B" Column for "B" inspection Completed (Annual CVIP inspection)
- •V.I. Check V.I. Column for repair due to defect found by driver

Make: LODE-KING STEP-DECK

Year: 2016

Also Includes:

- •Copy of Vehicle Registration
- Copies of Annual CVIP inspection
- Copy of CVSA Roadside inspections
- Copy of Vehicle Trip Inspections that have defects noted on them

Make: 년	ODE-ICING VIER -	שוני	Œ		Year: Unit #:
DATE	ODOMETER/ HOUR METER reading	A	В	V.I.	Short description of what was done, for all: LUBRICATIONS, REPAIRS & SCHEDULED MAINTENANCE
JAJ. 08.21				1	WELD: REPAIR RAMP REVOLUTION PILE #0121-002
FEB.16.21		1			INSPECTION. SHELDON
mar. 25.21		1			INSPECTION - SHELDON
APR. 26.24		/			INSPECTION - SHELD
MAY 05 21	AND THE RESIDENCE OF THE PARTY	/			INSPECTION - GREASE - CHRIS
Jul 21.21					NEWTRES TRECRAFF # IN 110000
Jul. 19.21		V			INSTECTION - GREASE- SHELDON
Aug 23 21		~			INSPECTION - GREASE - SHELDEN
SEP.28.21		/			INSPECTION-CREASE SET BRAKES - CHRIS
Oct. 26. 21		/			INSPECTION GREASE - SHELLOW
Nov. 30. 21		1			INSPECTION & CHANGE ELEC CORD PLUG. CHRIS
DEC.01.21			/		CUIP = 150 2048
JAN.24-22		/			INSPECTION- GREASE . SHELDON
FB. 38.22		/			WSPECTION - GREASE - SHENOW
MAR.21.22		/			INSPECTION GREASE - SHELDON
APR. 05.22		1	1		INSPECTION GREASE - SHENDON - NEW TIKES (12) #INI

Ridgeline Heavy Haul Inc. **Record of Maintenance**

- Inspect per scheduled maintenance items Alberta Regulation AR 121/2009 and Schedule 2 and The National Safety Code Standard 13, Part 2, Schedule 1, as
- · Keep all records Minimum of 5 years

Truck

- •A Check "A" Column for "A" Inspection Completed every 300 400 Hours ** Unit #112 Every 250 - 350 Hours
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- •V.I. Check V.I. Column for repair due to defect found by driver

Trailer

- A Check "A" Column for "A" Inspection Completed Monthy
- •B Check "B" Column for "B" Inspection Completed (Annual CVIP Inspection)
- •V.I. Check V.I. Column for repair due to defect found by driver

Also Includes:

- Copy of Vehicle Registration
- Copies of Annual CVIP inspection
- Copy of CVSA Roadside inspections
- Copy of Vehicle Trip Inspections that have defects noted on them

Make: \angle	OSE-KING STE	P.	Year: <u>2016</u> Unit #: <u>Sbi20</u>		
DATE	ODOMETER/ HOUR METER reading	A	В	V.I.	Short description of what was done, for all: LUBRICATIONS, REPAIRS & SCHEDULED MAINTENANCE
DEC. 21.19					REPAIR TIRE - TIRECRAFT # NOS89-31
JAN 30.20		1			INSPECTION - SHELLOW
FEB 20.20		1			INSPECTION- SHELDON
Mik King		V			INSPECTION - SHELDON
APRA3 20		/			INSPECTION. SHELBON
os. ospam		1			INSPECTION - SHELDON
JUN 29 20		1			INSPECTION - SHELDON.
JUL 21.20		/			INSPECTION GREASES CHRIS
Jul 35.20					NEW TRE-TIRECRAFT # 1N096571
JUL 27.20		~			INSPECTION - REPAIR NIRING. CHRIS
Aug 13.20		/			INSPECTION - SHELDON
SEP. 01.20					TIRE REPAIR - TILECRAFT # IND 98145 " # IND 981151
SEP. 08.20		1			INSPECTION - GREASES - CHRIS
Oct 19.20		1			INSPECTION-SHELDON
NOV 26.20			/		CVIP · SCREAMIN DIESEL # 1778 - GREASED · SHELDON
JEC 28. 20		~			NSECTION. SHELDON'

DATE:	JANUARY 28. 200	35									
UNIT #	50120°			D	CHECKED & OK				INSPECTIONS		
HOUR	READING:			2	REPAIR or REPLACEMENT REQ	UIRI	ED		"A" - Monthly		
ODOM	ETER READING:			XX	REPAIRED, REPLACED or COMP	PLET	ΓED				
					TRAILE						
					IRAILEI	1					
	BODY & FRAME	A	*	TAMBLE STORY OF STREET	BRAKES	A	*		STEERING	A	*
102	Body		1	02	Mechanical Components		12	102	Wheel Alignment (Visual)		19
02	Body Frame & Cargo Body	11	3	00	Air Brake System		14		SUSPENSION SYSTEM		
102	Bumpers		1	00	Brake System		16	102	Suspension System	20	22
102	Chassis Frame		2	02	Parking / Emergency Brake		15		WHEELS & TIRES		
102	Doors		1	02	Electric Brake System		11	102	Tires	21	28
102	Fenders		1		ELECTRICAL COMPONENTS	-	•	02	Wheels, Hubs & Fasteners	22	29
12	General	13	23	1)(2)	Lamps and Reflectors	18	27		OTHER		
12	Mudflaps		1		HOOKUP		-	102			П
02	Rear Impact Guard		33	02	Fifth Wheel & Coupling Devices	4	31	02			П
12	Underbody		5	02	Trailer Hitch	4	32	02		\Box	
	BRAKES			02	Trailer Mount	4	32	102		\Box	
12	Hydraulic Brake System	120	13	02	Connecting Devices	4	32	02			
102	Hydraulic & Vacuum Brake Components		11		SERVICE		_	02		\Box	
10				1	Complete Lubrication		30	02			
★	Inspected Per AR 121/2 Inspected Per NSC Sta										
Notes	: CHRIS CHANGES	TH	HL	-UGI	TS (x2) ON LEFT S	≶18	ε	4			



PO Box 1146 135 Canada Street Winkler, Manitoba Canada R6W 4B2

T 204-325-4345 F 204-325-5369 lodeking.com

1 February, 2023

Ridgeline Heavy Haul Inc. PO Box 2071 Stn Main Stony Plain, AB

Subject: Safety Recall Campaign # 2023-004

Dear Lode King Customer,

SD120

Audra to attach

meeting minutes

Signed and put

In maintenance

Folder Attacked at

Sock

This notice is sent to you in accordance with the requirements of the *Motor Vehicle Safety Act*.

This is to inform you that your vehicle may be non-compliant with the requirements of the Motor Vehicle Safety Regulations and that non-compliance could affect the safety of a person.

Details are as follows:

a. The name of the company giving notice is:
 Triple E Canada Ltd.
 D.B.A. Lode King Industries
 Box 1146
 135 Canada Street
 Winkler, MB R6W 4B2
 Phone (204) 325-4345

b. Trailer VIN: 2LDSD5333GE061687

Make: Lode King Model: SDE53-3

c. This non-compliance relates to the welding employed to attach the cargo winches onto the side rail of the beavertail section of the trailer. A weld is missing that needs to be added.

Model Year: 2016



- d. On certain SDE and SDF model step-deck semi-trailers, the cargo securement winches located on the rear of the trailer may not be properly welded. This recall affects only trailers equipped with a beavertail style ramp. The affected winches are only those located on the rear sides of the trailer, on the beavertail ramp section of the deck.
- e. The vehicle system that is affected is the cargo winches on the beavertail section. In accordance with section 905 of Schedule IV to the *Motor Vehicle Safety Regulations*, cargo securement devices are required to have a Working Load Limit (WLL) of 5,000 lbs. This strength requirement is to be proven and validated using a pull test at 3 times the WLL, or 15,056 lbs. When subjected to this test, the affected winches fail at approximately 13,000 lbs of force. To achieve the required strength, the winches need to be welded to the side rail on three sides: top, bottom, and on the pawl end of the winch body. These non-compliant winches are missing the pawl end weld. See the accompanying picture. This was an error of omission during the manufacturing process.
- f. In the event of a crash, the cargo winch mount could fail and allow cargo to come loose or fall from the trailer, creating a risk of injury and a road hazard for others.
- g. In normal service a simple visual inspection of these welds will show any signs of premature cracking. However, it is not expected that normal service will cause any problems. It is during a crash, when exerted loads may be many times higher than in normal service, that this problem could be encountered.
- h. The corrective action for this deficiency is to simply add the missing weld on the pawl end of the winch. A touch up of the paint after welding will restore the appearance of the area; no additional parts are required. This can be done at no cost to you at your Lode King dealer, or, if you wish to do it yourself, please contact our Service and Warranty Manager noted below to make arrangements for cost reimbursement.
- i. We estimate it should take two (2) hours of labour time to add the missing welds and touch up the paint.
- j. If you are a semi-trailer lessor, Federal Law requires that any lessor receiving this recall notice must forward a copy of this notice to the lessee within ten (10) working days. If you know the current owner or operator, please forward this letter to them.



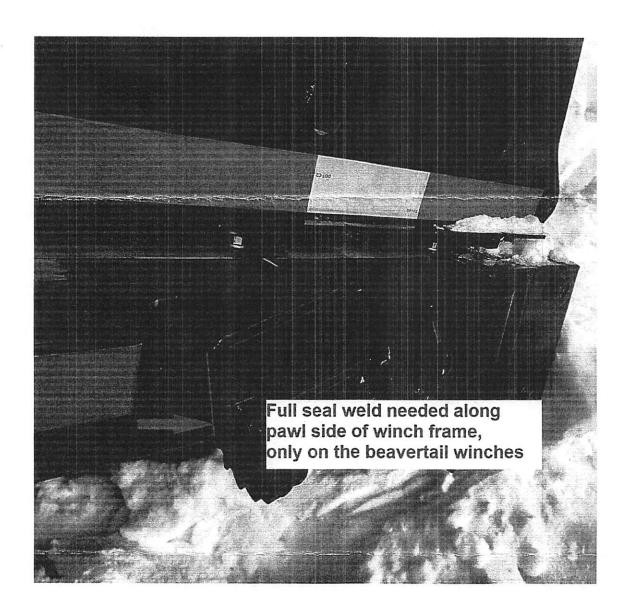
PO Box 1146 Winkler, Manitoba T 204-325-4345 135 Canada Street Canada R6W 4B2 F 204-325-5369

lodeking.com

Our point of contact here at Lode King for this Recall will be Mr. Randall Siemens, Customer Service & Warranty Manager.

We look forward to working with you to swiftly address this issue and get this corrective action in place.

Yours truly, Lode King Industries



DATE: MARCH 12.2023		
UNIT #:	CHECKED & OK	INSPECTIONS
HOUR READING:	REPAIR or REPLACEMENT REQUIRED	"A" - Monthly
ODOMETER READING:	REPAIRED, REPLACED or COMPLETED	

TRAILER

	BODY & FRAME	A	*		BRAKES		*	STEERING			*
102	Body		1	02	Mechanical Components		12	①② Wheel Alig	nment (Visual)		19
102	Body Frame & Cargo Body	11	3	02	D ② Air Brake System			SUSPE	NSION SYSTEM		
102	Bumpers		1	02	Brake System		16	①② Suspensio	n System	20	22
102	Chassis Frame		2	02	①② Parking / Emergency Brake			WHE	ELS & TIRES		
12	Doors		1	02	Electric Brake System		11	①② Tires		21	28
10	Fenders		1		ELECTRICAL COMPONENTS			①② Wheels, Hubs & Fasteners 22 2			29
02	General	13	23	00	①② Lamps and Reflectors				OTHER		
102	Mudflaps		1		HOOKUP			02			
02	Rear Impact Guard		33	02	Fifth Wheel & Coupling Devices	4	31	00			
12	Underbody		5	02	Trailer Hitch	4	32	00			
	BRAKES			102	Trailer Mount	4	32	00			
12	Hydraulic Brake System	7.3	13	02	Connecting Devices	4	32	00			
102	Hydraulic & Vacuum Brake Components		11		SERVICE			02		_	Ш
102				2	Complete Lubrication		30	02			

Inspected Per AR 121/2009 Schedule 2

▲ Inspected Per NSC Standard 13, Part 2, Schedule 1

Notes:		
REPLACE LOAD GAUGE - CH	RIS	
REPLACE LOAD GAUGE - CH Summit Wolce # 01911413		

Ridgeline Heavy I		u)	inc.							
DATE: 9pril 5/23	>									
UNIT#: 50-120			CHECKED & OK			INSPECTIONS				
HOUR READING:			REPAIR or REPLACEMENT REC	QUIR	ED		"A" - Monthly			
ODOMETER READING:			REPAIRED, REPLACED or COM	IPLE.	TED					
			TRAILE	R						
BODY & FRAME		*	BRAKES	A	*		STEERING	A	*	
Ø2 Body		1	2 Mechanical Components		12	Ø 2	Wheel Alignment (Visual)		19	
2 Body Frame & Cargo Body	11	3	②② Air Brake System		14		SUSPENSION SYSTEM			
Ø2 Bumpers		1	Ø② Brake System		16	ØQ	Suspension System	20	22	
②② Chassis Frame		2	2 Parking / Emergency Brake		15	1	WHEELS & TIRES			
Ø2 Doors		1	①② Electric Brake System	12 mil 11 mil 10 11 mil 10	11	- M		21	28	
①② Fenders		1	ELECTRICAL COMPONENTS	S		Ø2	Wheels, Hubs & Fasteners	22	29	
	13	23	☑ Lamps and Reflectors	18	27		OTHER			
Ø2 Mudflaps		1	HOOKUP			02		\perp		
Rear Impact Guard		33	①② Fifth Wheel & Coupling Devices	4	31			\perp		
①② Underbody	-7	5		4	32	@			_	
BRAKES			①② Trailer Mount	4	32				_	
①② Hydraulic Brake System	estati	13	© Connecting Devices	4	32				L	
①② Hydraulic & Vacuum Brake Componer	nts	11	SERVICE			00		+	_	
00	33 17 24 19		Complete Lubrication		30	02				
	tanc	lar	Schedule 2 d 13, Part 2, Schedule 1	<u></u>	6					

Rev 11/14

DATE: Jan 8/21			
UNIT #: 50120	Ð	CHECKED & OK	INSPECTIONS
HOUR READING:	2	REPAIR or REPLACEMENT REQUIRED	"A" - Monthly
ODOMETER READING:	X	REPAIRED, REPLACED or COMPLETED	

TRAILER

	BODY & FRAME	A	*		BRAKES	A	*	STEERING			*	
02	Body	1779	1	02	Mechanical Components		12	102 v	Wheel Alignment (Visual)	100 PT	19	
02	Body Frame & Cargo Body	11	3	02	Air Brake System		14		SUSPENSION SYSTEM			
02	Bumpers		1	02	Brake System		16	00	Suspension System	20	22	
02	Chassis Frame		2	02	D2 Parking / Emergency Brake 15 WHEELS & TIRES				WHEELS & TIRES	S		
02	Doors	0.00	1	02	Electric Brake System	3	11	0	Tires	21	28	
00	Fenders		1		ELECTRICAL COMPONENTS			02	Wheels, Hubs & Fasteners	22	29	
00	General	13	23	①② Lamps and Reflectors			27		OTHER		_	
02	Mudflaps		1		HOOKUP			02				
02	Rear Impact Guard		33	02	Fifth Wheel & Coupling Devices	4	31	0		_	Ш	
02	Underbody		5	02	Trailer Hitch	4	32			_		
	BRAKES			02	Trailer Mount	4	32	0		_		
02	Hydraulic Brake System		13	00	Connecting Devices	4	32	02			Ш	
02	Hydraulic & Vacuum Brake Components		11		SERVICE			02		\perp		
02			distribution of the same of th	2	Complete Lubrication		30	02				

Inspected	Per	ΔR	121/2009	Schedule	2
mapecica	i Ci	711	121/2000	Concadio	

▲ Inspected Per NSC Standard 13, Part 2, Schedule 1

Notes:	Weld	ool ution Ril.	ramp		

DATE: Duly 27/20			
UNIT #: 50/20	_&	CHECKED & OK	INSPECTIONS
HOUR READING:	_2	REPAIR or REPLACEMENT REQUIRED	"A" - Monthly
ODOMETER READING:	_ 🗶	REPAIRED, REPLACED or COMPLETED	

TRAILER

BODY & FRAME		*	BRAKES			*	A DESCRIPTION OF THE RES	STEERING	A	*	
W 2	Body		1	@2	Mechanical Components	170 A	12	Wheel Alignment (Visual)			19
00	Body Frame & Cargo Body	11	3	00	Air Brake System		14	SUSPENSION SYSTEM			
Ø2	Bumpers		1	ØØ	Brake System	7.	16	© Suspension System		20	22
W 2	Chassis Frame		2	W 2	Parking / Emergency Brake		15	WHEELS & TIRES			
W2	Doors		1	02	Electric Brake System		11	@ ② Tires		21	28
TO 2	Fenders		1	ELECTRICAL COMPONENTS				@2	Wheels, Hubs & Fasteners	22	29
Q 2	General	13	23	Lamps and Reflectors 18 27 OTHER			-				
00	Mudflaps		1		ноокир 🛈②				1000		
B 2	Rear Impact Guard		33	P 2	Fifth Wheel & Coupling Devices	4	31	02	1		
Ø ②	Underbody		5	Q 2	Trailer Hitch	4	32	02			
	BRAKES Trailer Mount		4	32	02						
02	Hydraulic Brake System	e proje	13,	T 2	Connecting Devices	4	32	02			
02	Hydraulic & Vacuum Brake Components		11	SERVICE				02			
02				2	Complete Lubrication		30	02			

Inspected Per AR 121/2009 Schedule 2

▲ Inspected Per NSC Standard 13, Part 2, Schedule 1

Notes:	Fixed	Ro Hen	+ Shorting	wile	iN	Rew	Balkhead Er	Marker lights
			THE RESERVE THE STREET STREET					
•								
								<u> </u>
	-							<u> </u>