

Cummins South Pacific Pty. Ltd.

WORKSHOP TAX INVOICE

ABN NO. 42006332949



Mildura
4 Sandown Drive
Mildura VIC 3500
Ph: 03 5022 0800
Fax: 03 5023 2330

COPY

INVOICE NUMBER

1253660

INVOICE DATE

29/05/24

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Engine Model:	SIGNATURE/ISX/QSX	Eng No:	79861966	Equip Make:	KENWORTH
FleetNo:	PM30	Reg No:	LRT30	Cust Ord NO:	10786
Date in Service:	30/12/15	KLMS:	2298935	HRS:	
Repair Date:	15/05/24	Chassis NO:	455406	Currency:	AUD
C.O.No.	6722609	Work ordNo.	2888175	Facility	327

Complaint:

Rebuild

Cause:

Maintenance

Correction:

Guidanz SO Number:

Klms: 2,298,935

- Boost check
- Dropped oil and coolant
- Tested radiator cap, failed
- Removed intake pipes
- Removed turbo
- Disassembled intake and exhausted side of head
- Removed front cover and gear train
- Removed rocker cover, cam shaft and rocker shafts
- Removed head
- Cleaned block surface and measured liner heights, see attached form
- Removed sump and stiffener plate
- Removed piston, liners and oil pump
- Cleaned and inspected counterbore ledges
- Found fretting present on all 6 counterbore ledges
- R&R main bearings
- Swapped over all parts from old head to new head, using new gaskets and o-rings.
- Built new pistons.
- Cleaned counterbore ledges and found small cracking present on ledges, cut counterbores down to suit a 20 thou shim, all cracks cut out of block.
- Installed liners
- Installed pistons with new bearings and torqued to spec.
- Installed oil pump, stiffener plate and sump
- Installed new head onto block and torqued all bolts down to spec.
- Installed camshaft and rocker shafts
- Installed gears and front cover
- Carried out valve adjustment
- Fit turbo with new wastegate and turbo oil supply line

All goods and services provided in line with Cummins Terms and Conditions of Sale

Payment Terms 30 Days from End of Month

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Invoice To

Account Number 3230502

R5HT05K1200	BLEED HOSE	1
1324.01	PREMIUM BLUE 8600 OIL (W/	50
AE9976132	CAP-RADIATOR 15PSI	1
3678506	SCREW HEXAGON FLANGE HEAD	2
3681718	TUBE TUR OIL SUPPLY	1
HE8761XL	HOSE	1
WF2121	DCA4 WATER FILTER	1
PGXLVITAL-20L	PGXL VITAL ADVANCED COOLA	3
2866337	GASKET AFM DEVICE	1

Subcontract

5505860	plug	1
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Miscellaneous

Environmental Levy	1.00
CAPPED PRICE BLOCK CUT	1.00
SERVICE DISCOUNT	1.00

SUB-TOTAL 36000.00

G.S.T 3599.99

INVOICE TOTAL 39599.99

LRT30			
79861966	11215	1067	HP Uprate.
79861966	110416	103845	REPAIR ADBLUE FAULTS.
79861966	190517	404123	Tune up & check over
79861966	120618	42105	
79861966	70819	1023042	AdBlue faults
79861966	91219	1111175	In Chassis Rebuild
79861966	210720	1268971	Fault codes 1887
79861966	261120	367264	Adblue Faults.
79861966	290721	1554302	Tune Up plus Belts and Tensioners
79861966	150524	2298935	Rebuild
79861966	140617	421000	Fan belt tensioner failed
79861966	180618	42105	Tune up, midlife