

# Cummins South Pacific Pty. Ltd.

WORKSHOP TAX INVOICE

ABN NO. 42006332949



Mildura  
4 Sandown Drive  
Mildura VIC 3500  
Ph: 03 5022 0800  
Fax: 03 5023 2330

**COPY**

**INVOICE NUMBER**

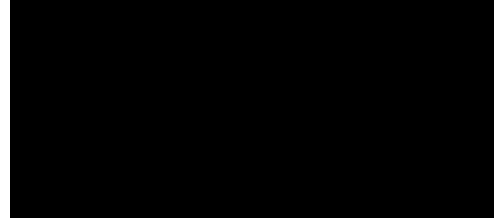
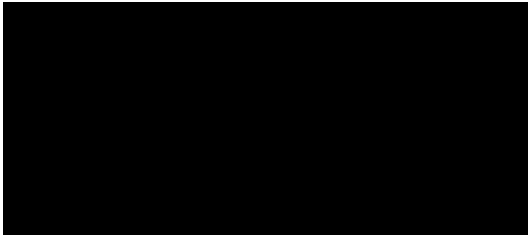
1741311

**INVOICE DATE**

19/09/25

**PAGE**

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Engine Model:	SIGNATURE/ISX/QSX	Eng No:	79859042	Equip Make:	KENWORTH
FleetNo:	PM6	Reg No:	VCT06	Cust Ord NO:	1723
Date in Service:	27/11/15	KLMS:	266142	HRS:	
Repair Date:	30/07/25	Chassis NO:	455403	Currency:	AUD
C.O.No.	6797113	Work ordNo.	2974754	Facility	327

**Complaint:**

Coolant in oil

**Cause:**

Cracked counterbore ledge

**Correction:**

Guidanz SO Number: 1474978

Klms: 266142

Drained coolant.  
Removed intake piping  
Removed turbocharger.  
Removed belts and accessories.  
Removed horton, front gear cover, cam gear and cam idler gear.  
Removed rocker cover and rocker shafts.  
Removed airbox to allow for removal of camshaft.  
Unbolted and removed head.  
Drained oil and removed sump, removed pickup, stiffener plate, oil squirters and pistons.  
Removed liners, broken shims present.  
Cleaned counterbore ledges and inspected, excessively cracks.  
Cut counterbore ledge to 20 thou, crack still present. Cut to 32thou, cracking still remains.  
New block required, customer opting for used block  
Removed engine from truck.  
Disassembled old engine.  
Prepared used block for assembly, cut to 20thou  
Cleaned, inspected and installed crankshaft, torqued to spec  
Built and installed pistons and oil cooling nozzles. Torqued to spec.  
Installed front and rear housings torqued to spec.  
Installed new front and rear main seals.  
Cleaned and inspected gear train, found upper idler gear and gear shaft wearing unevenly, found upper and lower shafts to be scored.  
Re-installed fuel pump, and new air compressor.  
Installed ECM cooling plate and ECM.  
Plumbed fuel lines with new washers.

All goods and services provided in line with Cummins Terms and Conditions of Sale

**Payment Terms 30 Days from End of Month**

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Invoice To  
 Account Number 3230502

Customer XXXXXXXXXX

Description	Operation	Unit price	Qty	Extension
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Assembled new head.  
 Fit head to engine and torqued to spec.  
 Cleaned and installed camshaft and rockers.  
 Base timed engine. Carried out overhead set.  
 Completed engine assembly.  
 Painted complete engine and allowed for drying.  
 Replaced front and rear engine mounts as they were deformed.  
 Replaced radiator hoses.  
 Installed engine into chassis, fitting all OEM components,  
 wiring and plumbing to engine.  
 Bolted gearbox to engine and bolted up clutch pressure  
 plate, torqued to spec.  
 Re-assembled intakes and exhaust components.  
 Cable tied all loose wiring/hoses.  
 Replaced all filters.  
 Filled engine with oil.  
 Filled engine with coolant.  
 Started engine and monitored data, all within spec.  
 Moved truck in to wash bay and washed down engine.  
 Test drove truck, returned to workshop and inspected, no  
 leaks or loose components found.  
 Adjusted fluid levels as required.  
 Touched up paint and cable tying where required.  
 Returned truck to service

QUOTED PRICE \$37000+  
 EXTRA PARTS \$7100+  
 EXTRA LABOUR (5HOURS) \$900+

\*\*\*Banking Details\*\*\*  
 Cummins South Pacific Pty Ltd  
 Australia and New Zealand Banking Group Limited (ANZ)  
 Level 4, 100 Queen Street, Melbourne VIC 3000  
 Account No: 836551902      BSB:013 479  
 Swift Code: ANZBAU3M

Include Account and Invoice Numbers in Payment Reference

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Customer

Description	Operation	Unit price	Qty	Extension
<b>Labour</b>	3	180.00	70.00	12600.00
			<b>LABOUR TOTAL</b>	12600.00

**Material**

4374074	SCREW, TWELVE POINT CAP	10.13	1	10.13
3963991	WASHER SEALING	26.58	2	53.16
3104119	GASKET COVER PLATE	70.41	1	70.41
6511105RX	RECON, CYLINDER HEAD	8165.21	1	8165.21
PGXLVITAL-20L	PGXL VITAL ADVANCED COOLA	119.83	6	718.98
6438633	KIT, OVERHAUL	11258.38	1	11258.38
6306-2RS2/C5GJB	BEARING, SPIGOT	53.47	1	53.47
4965731	O-RING	9.68	1	9.68
185848	GASKET AIR COMPRESSOR	20.85	1	20.85
2881766	SET LOWER ENGINE GASKET	3942.34	1	3942.34
2866337	GASKET AFM DEVICE	57.79	2	115.58
1324.01	PREMIUM BLUE 8600 OIL (W/	5.83	55	320.65
3688113	PLUG, GEAR COVER	71.78	1	71.78
5680039RX	RECON LUBE PUMP ISX	1836.74	1	1836.74
3901846	DOWEL PIN	53.11	2	106.22
4988280	GASKET HYDRAULIC PUMP	21.71	1	21.71
5298564	SHIM	143.78	6	862.68
3689108RX	RECON CONNECTING ROD ISX	1289.08	1	1289.08
4903514	SEAL, O RING	30.23	1	30.23
D13-1001-4	REAR ENGINE BAR BUSH	466.71	2	933.42
K066-421	SNUBBER BAR BUSH	483.01	2	966.02
K066-404	FRONT ENGINE BUSH	141.49	2	282.98
D13-1012	FRONT ENGINE BUSH	204.88	2	409.76
5633631	KIT, MAIN BEARING	1763.54	1	1763.54
3680781	SCREW HEXAGON FLANGE HEAD	31.29	10	312.90
3686018	SHAFT IDLER	344.75	1	344.75
3680260	SHAFT IDLER	344.51	1	344.51
3689641	GEAR, IDLER	1273.86	1	1273.86
5484100	SHAFT, IDLER	424.84	1	424.84
WF2121	DCA4 WATER FILTER	140.99	1	140.99
6PK1590	DAYCO BLUE LABEL BELT	31.99	1	31.99
B9228-0275B	CLAMP	37.03	2	74.06
K233-495	STUD, ANTI VIBRATION	179.60	1	179.60
5406110	KIT, MAIN BEARING	1089.43	1-	1089.43-

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Description	Operation	Unit price	Qty	Extension
DISCOUNT	MATERIALS DISCOUNT (SERVI	6319.78-	1	6319.78-
			<b>MATERIAL TOTAL</b>	29031.29
<b>Subcontract</b>				92.41
			<b>SUBCONTRACT TOTAL</b>	92.41
<b>Miscellaneous</b>				
	Environmental Levy	25.00	1.00	25.00
	USED BLOCK	1500.00	1.00	1500.00
	Overtime	69.00	21.65	1493.85
	Consumables	349.86		349.86
			<b>MISC TOTAL</b>	3368.71
<b>SUB-TOTAL</b>				45092.41
<b>G.S.T</b>				4509.20
<b>INVOICE TOTAL</b>				<b>49601.61</b>

VCT06			
79859042	301115	608	HP Uprate.
79859042	260716	194641	B service
79859042	170717	457756	Tune Up.
79859042	120618	9396	Tune Up.
79859042	51018	769550	R & R Front Housing Gasket & Fuel Pump.
79859042	10220	1137048	Adblue Faults
79859042	140320	1198900	Maintenance items
79859042	41120	1357219	In-Chassis Rebuild
79859042	181021	582363	Nox faults
79859042	30723	1	speed calibration
79859042	300725	266142	Coolant in oil
79859042	90517	400135	Service & Tune
79859042	160118	583000	Turbo & Compressor.
79859042	70120	1116409	R & R Adblue Pump