



PO BOX 90
9300 GOLF COURSE RD
DAWSON CREEK, BC V1G 4E9

Phone: (250) 782-8126
Fax: (250) 782-9726
Toll Free: (800) 663-1610
www.gearorama.ca
GST #: 804320216

BILL TO
A.C.L. CONTRACTING LTD - 12468
PO BOX 6297 *
FORT ST JOHN BC V1J 4H7
P: (250) 263-1205
F:

DELIVER TO
A.C.L. CONTRACTING LTD - 12468
PO BOX 6297 *
FORT ST JOHN BC V1J 4H7
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F:

SERVICE ORDER
R100015013

| DATE OPENED | DATE INVOICE | SALES TYPE | UNIT ID | ADVISOR | TERMS | CUSTOMER PO | | |
|-------------|--------------|------------|-------------------|-----------------|--------------------|-------------|-------------|--------------|
| 8/29/2023 | | SRET | 102661 | DANNETTE | CASH | | | |
| YEAR | MAKE | MODEL | VIN | CUSTOMER UNIT # | ENGINE S/N | IN SERVICE | ODOMETER IN | ODOMETER OUT |
| 2013 | INTL | 7400 | 1HTWDAAR3DJ283272 | HV-011 | 690012, OLD: 466HM | 11/14/2012 | 260456 | 260495 |

Sold Operations

JOB #1 112 SRET ENGINE

COMPLAINT LOW POWER, RUNS GOOD COLD THEN LOOSES POWER
CAUSE

CORRECTION - CONNECT TO ECM, ALL CODES CURRENTLY INACTIVE. ENGINE STARTED FINE, AS TEMPERATURE INCREASED ENGINE BEGAN TO SURGE AND ICP WOULD DROP. AS TEMPERATURE REACHED 196 ICP BELOW DESIRED TURNED ACTIVE, PRESSURE WAS DROPPING BELOW 500 PSI WHEN COMMANDED WOULD BE 4000 PSI.
- REMOVE FENDERS, CONNECT CPA TOOL FOR HPOP TESTS. INITIAL TEST INDICATED IPR VALVE FAILURE, REPLACED IPR VALVE, RUN UNIT OUTSIDE & PERFORM FUEL ADAPTATION RESET. UNDER FULL THROTTLE ICP WOULD DROP OFF STILL WITH NEW IPR AND LOGGED ICP BELOW DESIRED AGAIN.
- ENGINE RESTARTS FINE WHEN HOT, SUSPECTING HIGH PRESSURE OIL PUMP ISSUE OR LEAK ON HIGH PRESSURE OIL RAIL UNDER VALVE COVER.
- DRAINED COOLANT. REMOVED INTAKE, CHARGE AIR PIPES, HOSES, AND INTERCOOLER. REMOVED VALVE COVER, INJECTOR HARNESS, AND HIGH PRESSURE RAIL.
- FOUND #2 EXHAUST ROCKER LOOSE.
- DRAINED ENGINE OIL AND REMOVED OIL PAN, INSPECTED CAM. FOUND BAD LOBE ON #2 EXHAUST LOBE.
- REINSTALLED OIL PAN WITH COUPLE BOLTS. REINSTALLED RAIL, INJECTOR HARNESS, AND VALVE COVER. PUT OTHER PARTS INTO CAB.
- TOW UNIT OUT OF SHOP.

- REMOVED PAN, OIL SUCTION TUBE AND BLOCK LADDER. ROTATED ENGINE. REMOVED & INSPECT #2 AND #5 CONN ROD CAPS AND BEARINGS, GOOD.
- REMOVED #5 MAIN CAP AND INSPECTED FOUND SOME BAD SCORING. CRANK WILL NEED TO BE POLISHED.
- REINSTALLED BEARING CAPS, LADDER AND OIL PAN WITH A COUPLE OF BOLTS.
- REMOVED OIL FILTER AND CUT APART. FOUND SOME METAL MATERIAL IN FILTER PAPER.
****ENGINE NEEDS TO BE REBUILT OR REPLACED****

| QTY | ITEM | DESCRIPTION | UNIT PRICE | EXTD PRICE |
|-------------------------|-----------|---|------------|-----------------|
| 4.00 | LABOR 112 | DIAG ENGINE, ICP CODES | 180.00 | 720.00 |
| 8 | ZBJ836019 | TIE WRAP, TIE- WRAP 8 BLK | 0.12 | 0.96 |
| 5.00 | LABOR 112 | REMOVE VALVE COVER, HI PRESS RAIL. AND OIL PAN, | 180.00 | 900.00 |
| 1 | 8909107 | BRAKE/PARTS CLEANER | 7.82 | 7.82 |
| 0.50 | LABOR 112 | INSPECT CAMSHAFT | 180.00 | 90.00 |
| 2.40 | LABOR 112 | REMOVE OIL PAN AGAIN. INSPECT CRANKSHAFT | 180.00 | 432.00 |
| TOTAL JOB #1 112 | | | | 2,150.78 |

JOB #2 100 SRET GENERAL REPAIR

COMPLAINT TOW INTO SHOP TO THAW
CAUSE

HV-011
5300



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| 2013 | INTL | 7400 | 1HTWDAAR3DJ283272 | HV-011 | 690012, OLD: 466HM | 11/14/2012 | 260456 | 260495 | |

Sold Operations (Cont.)

CORRECTION - RUN AIRLINES AND CONNECTED TO THE AIR DRYER. AIRED UNIT UP TO 120 PSI IN BOTH TANKS, CONNECTED TOW ROPE & TOW INTO THE SHOP.
 - DRAINED WATER FROM WATER TANK AFTER THE WEEK END, FOUND WATER LEAKING AT INSIDE CONNECTION ON PRODUCT PUMP.
 CUSTOMER IS GOING TO LOOK AFTER WATER LEAK AT PRODUCT PUMP. *
 - TOWED UNIT BACK OUT SIDE.

| QTY | ITEM | DESCRIPTION | UNIT PRICE | EXTD PRICE |
|------|-----------|----------------|-------------------------|---------------|
| 0.70 | LABOR 100 | GENERAL REPAIR | 180.00 | 126.00 |
| 1.10 | LABOR 100 | GENERAL REPAIR | 180.00 | 198.00 |
| | | | TOTAL JOB #2 100 | 324.00 |

JOB #3 112 **SRET** **ENGINE**
COMPLAINT RE & RE ENGINE
CAUSE NEW ENGINE SERIAL # S232690012

NOT IN INVOICE



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| 8/29/2023 | | | | SRET | | 102661 | | DANNETTE | | CASH | | | |
| YEAR | MAKE | MODEL | VIN | CUSTOMER UNIT # | ENGINE S/N | IN SERVICE | ODOMETER IN | ODOMETER OUT | | | | | |
| 2013 | INTL | 7400 | 1HTWDAAR3DJ283272 | HV-011 | 690012, OLD: 466HM | 11/14/2012 | 260456 | 260495 | | | | | |

Sold Operations (Cont.)

- CORRECTION** - AIR UP VEHICLE AND TOWED INTO SHOP.
 - REMOVED DRIVELINE, HYDRAULIC PUMP, PTO, AND TRANSMISSION.
 - DRAINED COOLANT AND REMOVED FREON, REMOVED RAD ASSEMBLY.
 - DISCONNECTED WIRING, AIR LINES, HOSES, AND MOTOR MOUNTS. REMOVED OLD ENGINE.
 - FOUND REAR MOTOR MOUNTS BROKEN AND NEED REPLACING, ALSO FOUND ERECT HARNESS GOING TO DOSER CONTROL UNIT DAMAGED AND NEEDS REPAIR.
- TRANSFERRED PARTS FROM OLD ENGINE TO NEW ENGINE. CHANGED OIL PICK UP TUBE TO REAR SUMP AND CHANGED OIL PAN. REMOVED OLD HIGH PRESSURE OIL RAIL FROM OLD, REPLACED OIL PUCKS FOR NEW ENGINE INTO HI PRESSURE RAIL, AND INSTALLED. TRANSFERRED AIR COMPRESSOR, P/S PUMP, MOUNT BRACKET, FLYWHEEL, CLUTCH, ETC FROM OLD TO NEW.
 - REPLACED REAR ENGINE MOUNTS IN FRAME OF TRUCK. LIFTED NEW ENGINE INTO TRUCK AND SECURE MOUNTS. INSTALLED VIABRATION DAMPER AND PULLEY. ADJUSTED ENGINE BRAKE. INSTALLED UVC HARNESS (GASKET), VALVE COVER AND INTERSTAGE COOLER. RAN ENGINE HARNESS AND OEM HARNESS AROUND ENGINE AND CONNECTED AS NEEDED. CONNECTED AIR LINES AND HOSES. REINSTALLED FAN HUB, AND BELT TENSORS, REPLACED FAN BELT.
 - INSTALLED RAD ASSEMBLY AND CONNECTED ALL HOSES AND LINES. CHARGED A/C SYSTEM, FILLED WITH NEW COOLANT AND ENGINE OIL. REINSTALLED AIR FILTER HOUSING WITH NEW AIR FILTER, - REINSTALLED WIPER ARM ASSEMBLY. PRESSURE TESTED COOLANT SYSTEM, FOUND NO LEAKS.
 - INSTALLED NEW CLUTCH BRAKE, REINSTALLED TRANSMISSION, PTO, HYD PUMP AND DRIVE SHAFT. FILLED TRANS WITH NEW OIL. ADJUSTED CLUTCH AND LINKAGE. REPLACED RELEASE BEARING LUB HOSE AND FITTING
 - CONNECTED TO ECM, RESET ALL 6 INJECTORS, STARTED AND RAN ENGINE.
 - PERFORMED A MAF CALIBRATION AND FUEL PRESSURE ADAPTION RESET. REINSTALLED THE DOG HOUSE AND INTERIOR. REINSTALLED HOOD AND FENDERS.
 - TEST DROVE UNIT, RECHECKED FOR CODES AND LEAKS. NO FOUND.
 - REPAIR COMPLETE

| QTY | ITEM | DESCRIPTION | UNIT PRICE | EXTD PRICE |
|-------|---------------------|--|------------|------------|
| 18.00 | LABOR 112 | REPLACE ENGINE | 180.00 | 3,240.00 |
| 1 | 5010941R91 | ENGINE,REMAN 466HT 245HP AND A | 33,799.00 | 33,799.00 |
| 1 | 5010941R91-CORE S/N | ENGINE,REMAN 466HT 245HP AND A NEW ENGINE SERIAL NUMBER: S232690012 | 4,500.00 | 4,500.00 |
| 7.00 | LABOR 112 | REPLACE ENGINE | 180.00 | 1,260.00 |
| 1 | HMP056 | MULTIPURPOSE PENTOIL, HOWES | 10.06 | 10.06 |
| 2 | KL-CH8630 | BRAKE CLEAN | 5.40 | 10.80 |
| 2 | ECO-BC | BRAKE CLEAN ENVIRO | 0.10 | 0.20 |
| 1 | 1883182C1 | GASKET TURBO OUTLET | 58.37 | 58.37 |
| 3 | 1882825C1 | STUD M10 X 39MM | 19.91 | 59.73 |
| 3 | 1841574C2 | NUT FLANGE M10 X 1.25 SPL THD | 33.62 | 100.86 |
| 2 | 1844447C1 | RING-O #214 | 39.38 | 78.76 |



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Sold Operations (Cont.)

| QTY | ITEM | DESCRIPTION | UNIT PRICE | EXTD PRICE |
|-----|--------------|------------------------------------|------------|------------|
| 2 | FLTEC9208H | LINER HOSE CLAMP, SAE SIZE 8, | 2.52 | 5.04 |
| 1 | 1845232C1 | ELBOW DRAIN HOSE | 73.04 | 73.04 |
| 1 | 1836235C1 | GASKET AIR COMPRESSOR | 77.06 | 77.06 |
| 1 | 2015983C1 | GASKET EXH PIPE FLANGE | 63.89 | 63.89 |
| 8 | ZBJ836046 | FIR TREE TIE ASSEMBLY-BLACK | 1.32 | 10.56 |
| 1 | KL-CH8630 | BRAKE CLEAN | 5.40 | 5.40 |
| 1 | ECO-BC | BRAKE CLEAN ENVIRO | 0.10 | 0.10 |
| 2 | 3549169C3 | INSULATR,INSULATOR ENG REAR MT | 467.36 | 934.72 |
| 1 | 35-P-15-1 | SHIM | 2.80 | 2.80 |
| 2 | 35-P-15-2 | GASKET | 3.35 | 6.70 |
| 1 | FRT | FREIGHT SALES - REAR ENGINE MOUNTS | 72.00 | 72.00 |
| 1 | 1817958C1 | BOLT CRANKCASE M8X30-10.9 HF | 7.90 | 7.90 |
| 1 | SB175 | BABCO CLUTCH BRAKE | 54.03 | 54.03 |
| 1 | M10X40 | METRIC BOLT | 1.20 | 1.20 |
| 1 | G6060P-06-06 | AIRBRAKE | 9.29 | 9.29 |
| 1 | 329202X | SWITCH KIT | 32.65 | 32.65 |
| 1 | 1858048C2 | SEAL LIP CROSSOVER TUBE | 70.74 | 70.74 |
| 16 | ZBJ836019 | TIE WRAP,TIE- WRAP 8 BLK | 0.12 | 1.92 |
| 8 | G382-075 | 3/4 SILICONE | 1.44 | 11.52 |
| 1 | FLTEC9210H | LINER HOSE CLAMP, SAE SIZE 10, | 2.60 | 2.60 |
| 1 | 1847720C1 | BELT FAN V-RIBBED 10PK 2525MM | 117.95 | 117.95 |
| 2 | 35-P-15-1 | SHIM | 2.80 | 5.60 |
| 1 | S-13786 | SHIFT COVER GASKET, 13T34279 | 13.82 | 13.82 |
| 2 | DS657018X | BEARING STRAP KIT | 17.59 | 35.18 |
| 1 | 3900706C1 | GASKET EXH PIPE FLANGE 4 IN J | 58.62 | 58.62 |
| 1 | 164204-025 | #10 HEAT SHRINK 16-14 | 1.28 | 1.28 |
| 43 | ZBJ836029 | TIE HD,TIE-HVY DTY 15 1/4 100 | 0.45 | 19.35 |
| 4 | ZBJ836041 | DUAL TIE,DUAL CLA | 2.22 | 8.88 |
| 1 | G7ET-016 | SILICONE CLAMP | 1.93 | 1.93 |
| 4 | G382-075 | 3/4 SILICONE | 1.44 | 5.76 |
| 4 | 3543727C1 | RING O SEAL 10.78 X 2.62 (TAN) | 7.13 | 28.52 |
| 4 | 3543881C1 | SEAL C-PLATE 1/2 IN | 9.02 | 36.08 |
| 1 | FLTECTB275 | T- BOLT HOSE CLAMP, SAE SIZE 6 | 10.83 | 10.83 |
| 4 | ZBJ836040 | DUAL TIE,DUAL CLA | 2.01 | 8.04 |
| 12 | CHE22781106 | DELO ELC 50/50 RED (3,785L) | 14.61 | 175.32 |
| 12 | ECO-AF | ECO FEE | 1.21 | 14.52 |
| 2 | FLTPSF32KK | FLEETRITE POWER STEERING 32OZ | 13.14 | 26.28 |
| 2 | ECO-1L | ECO FEE | 0.15 | 0.30 |
| 4 | M6NN | NUT | 0.45 | 1.80 |
| 3 | TS16R-16 | RUB FRM CLMP 3/8"HOLE" 1" | 1.72 | 5.16 |
| 34 | SH500010048 | OIL,ROTT4TRIPROT15W40CJ4 BULK | 6.54 | 222.36 |
| 34 | ECO-06 | BC ECO FEE | 0.06 | 2.04 |



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Sold Operations (Cont.)

| QTY | ITEM | DESCRIPTION | UNIT PRICE | EXTD PRICE |
|-------------------------|-------------------------|--|------------|------------------|
| 1 | AF25707 | FILTER-AIR | 134.01 | 134.01 |
| 1 | G6096P-04-06 | ELBOW | 9.84 | 9.84 |
| 1 | G7ET-016 | SILICONE CLAMP | 1.93 | 1.93 |
| 2 | ZBJ836052 | BUTTON HEAD TIE-BLACK-15IN | 1.29 | 2.58 |
| 1 | 1/4NCNN | 1/4NC NYLOCK | 0.24 | 0.24 |
| 12 | SH550044797 | OIL,SPIRAX S6 GME 40, 18.9L/1L | 24.49 | 293.88 |
| 12 | ECO-1L | ECO FEE | 0.15 | 1.80 |
| 1 | V12-1608-04 | AIRBRAKE | 18.82 | 18.82 |
| 1 | CP37 | LINCOLN AIR HOSE NIPPLE | 2.75 | 2.75 |
| 0.70 | LABOR 112 | REPLACE BOTH REAR ENGINE MOUNTS | 180.00 | 126.00 |
| 2.00 | LABOR 112 | REPAIR ENGINE HARNESS AT DCU | 180.00 | 360.00 |
| 0.40 | LABOR 100 | REPLACE CLUTCH LUB LINE AND FITTING | 180.00 | 72.00 |
| -1 | 5010941R91-CORE CORE | ENGINE,REMAN 466HT 245HP AND A SUBJECT TO CORE INSPECTION | 4,500.00 | -4,500.00 |
| TOTAL JOB #3 112 | | | | 41,884.41 |

JOB #5 112 SRET ENGINE

COMPLAINT PUT TRUCK INTO REGEN. CHECK TO MAKE SURE IT COMPLETES
CAUSE

CORRECTION ATTEMPT REGEN, REGEN STOPPED DUE TO CODE 3556 (AFTERTREATMENT FUEL PRESSURE 2 BELOW DESIRED. POSSIBLE LEAK) FOLLOW FCAP FOR CODE. COMPLETE DSI TEST. VEHICLE PASSED TEST. REMOVE SENSOR HARNESS AND INSTALL BREAKOUT HARNESS. MEASURE VOLTAGE BETWEEN PINS. 5VREF WAS PRESENT. JUMP BREAKOUT HARNESS PINS 1 AND 3 WHILE PERFORMING CONTINUOUS MONITOR TEST. VOLTAGE DID NOT CHANGE WHILE JUMPING WIRE. REMOVE INNER FENDER AND SPLASH GUARD. CHECK FOR BAD WIRES. FOUND DAMAGED INSULATION AND WIRING UNDER VEHICLE BUT NOT THE CORRECT WIRES. OHM TEST ALL WIRES FOR AFTFP2 HARNESS, OHM TESTS OK AND NO ISSUES FOUND. PLUG BACK IN AFTFP2 SENSOR WITH BREAKOUT HARNESS STILL CONNECTED. JUMP WIRES 1 AND 3 AGAIN. THIS TIME VOLTAGE CHANGED ACCORDINGLY. REMOVE DOGHOUSE. REMOVE AFTERTREATMENT INJECTOR SENSOR ASSEMBLY, PULL FITTINGS AND REPLACED ORINGS THEN INSTALL NEW ASSEMBLY. CONNECT WITH NED AND RUN KOEO. AFTERTREATMENT TEST FOR ACTUATORS AND MONITOR PRESSURE. AFT FP 1 MEASURES 25 PSI AFT FP 2 IS JUST OVER 15 PSI. INSTALL INTERIOR. FENDERS AND AIR INTAKE. CLEARED OUT FAULT CODES. STARTED A REGEN. REGEN COMPLETED WITH NO CODES RETURNING. SOOT LOAD SHOWS 1% ONCE COMPLETED. CLEAR FAULTS, TAKE CLEAN HEALTH REPORT. COMPLETE

| QTY | ITEM | DESCRIPTION | UNIT PRICE | EXTD PRICE |
|------|----------------|---------------------------------|------------|------------|
| 7.00 | LABOR 112 | ENGINE | 180.00 | 1,260.00 |
| 1 | 5011551R1 | MODULE, VALVE, REMAN METERING U | 913.19 | 913.19 |
| 1 | 5011551R1-CORE | MODULE, VALVE, REMAN METERING U | 135.00 | 135.00 |
| 1 | 166180-100 | NON-INSUL BUTT CONN 22-18 | 0.18 | 0.18 |
| 4 | ZBJ836019 | TIE WRAP,TIE- WRAP 8 BLK | 0.12 | 0.48 |
| 3 | ZBJ836029 | TIE HD,TIE-HVY DTY 15 1/4 100 | 0.45 | 1.35 |



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| <u>DATE OPENED</u> 8/29/2023 | | <u>DATE INVOICE</u> | | <u>SALES TYPE</u> SRET | <u>UNIT ID</u> 102661 | <u>ADVISOR</u> DANNETTE | | <u>TERMS</u> CASH | <u>CUSTOMER PO</u> | |
| <u>YEAR</u> 2013 | <u>MAKE</u> INTL | <u>MODEL</u> 7400 | <u>VIN</u> 1HTWDAAR3DJ283272 | | <u>CUSTOMER UNIT #</u> HV-011 | <u>ENGINE S/N</u> 690012, OLD: 466HM | <u>IN SERVICE</u> 11/14/2012 | <u>ODOMETER IN</u> 260456 | <u>ODOMETER OUT</u> 260495 | |

| Sold Operations (Cont.) | | | | |
|-------------------------|------------------------|---|------------|-----------------|
| QTY | ITEM | DESCRIPTION | UNIT PRICE | EXTD PRICE |
| 1 | FRT | FREIGHT SALES - METERING VALVE | 46.24 | 46.24 |
| -1 | 5011551R1-CORE CORE | MODULE, VALVE, REMAN METERING U SUBJECT TO CORE INSPECTION | 135.00 | -135.00 |
| TOTAL JOB #5 112 | | | | 2,221.44 |

NOT AN INVOICE

THANK-YOU FOR YOUR BUSINESS!

I, the undersigned, owner or duly authorized representative, authorize the repair and service work listed to be done, along with the necessary material and hereby grant you and/or your employees permission to operate the vehicle herein described on streets, highways and elsewhere for the purpose of testing and/or inspection. It is understood that Gear-O-Rama Supply Ltd does not assume any liability whatsoever for damage or loss to vehicle or contents while in their possession. An express mechanic's lien is hereby acknowledged on the vehicles described in this order to secure the full amount of repairs and services thereto. Further, I acknowledge full responsibility for any damage resulting from inadequate cold weather protection.

AUTHORIZED BY _____ DATE _____

PICK-UP BY _____ DATE _____

CONTACT CUST _____ DATE/TIME _____

| | |
|---------------|------------------|
| MISC CHARGES | 137.20 |
| PARTS | 37,659.43 |
| LABOR | 8,784.00 |
| SUBLET | 0.00 |
| SHOP SUPPLIES | 500.00 |
| DIAGNOSTICS | 0.00 |
| SUBTOTAL | 47,080.63 |
| GST | 2,354.03 |
| PST | 3,295.64 |
| TOTAL | 52,730.30 |

Please Remit Payment to:
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