

**Bear Creek Maintenance Ltd**  
 1-712016 Range Road 72A  
 County of Grande Prairie #1, AB  
 T8W 5H5, CA  
 bearcr01@gmail.com  
 (780) 814-2335



**Invoice: 12212**  
**Date: 3/21/2025**

**Bill To**  
 Hills Vac Services LTD  
 PO BOX 25234 RPO WAPITI CENTRE  
 GRANDE PRAIRIE, AB T8W0G2, CA  
 P: (780) 897-9111

Service Order	Terms	Due Date	Authorizer	Customer PO	Service Writer	Unit #
5251	Net 30	4/20/2025	Clayton		Dupuis, Brendan	2310

Item	Description	Quantity	Rate	Amount
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**Complaint:** Check out a oil leak.

**Cause:** Customer request

Labor	<b>Correction:</b>	\$12,900.00
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Engine / Bottom End / Hooked up the computer and found that the turbo was sticking, EGR cooler was leaking and the #1 injector was leaking. Replaced the turbo and the #1 injector. Removed the EGR cooler and installed a bypass tube. Started the engine and it still sounded rough. Measured the valves and found that #1 valve seats had dropped due to excessive heat in the cylinder from the stuck turbo. Removed the radiator, and the head. Found the head was cracked as well and the pistons were melted.

Removed the pistons and liners. Rolled in new bearings. Installed new liners, measured the counter bores and installed the pistons. Put on a new oil pump and replaced the front engine seal. Put the new head on, set the timing, installed the rockers and set the valves and jakes. Installed the injectors and put a new one on #6. Put everything on the side of the head and put the radiator in. Filled it up with new coolant and break in oil. Test drove unit. Break in procedure must be followed or warranty will void. - Completed: 3/21/2025

Parts	SEAL	1.00000	\$8.57	\$8.57
Parts	METRIC PLUG (HEX KEY)	1.00000	\$4.228	\$4.23
Parts	CENTRE MANIFOLD GASKET	1.00000	\$19.14	\$19.14
Parts	EXHAUST GASKET 5486657	4.00000	\$15.54	\$62.16
Parts	ISX MANIFOLD BOLT	12.00000	\$14.91684	\$179.00
Parts	2250/2350 TURBO NUT	4.00000	\$18.65664	\$74.63
Parts	O-RING, ISX WATER PO RINGUMP	2.00000	\$1.29888	\$2.60
Parts	2 HOLE ROUND WEARS THICK	1.00000	\$42.00	\$42.00
Parts	ISX NEW MANIFOLD END - REPLACEMENT FOR 3685999	1.00000	\$253.00	\$253.00

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Item	Description	Quantity	Rate	Amount
Parts	STAINLESS COOLANT PIPE KIT	1.00000	\$1,733.48	\$1,733.48
Parts	VGT TURBO COOLANT SUPPLY LINE	1.00000	\$59.724	\$59.72
Parts	M JIC X M METRIC	1.00000	\$5.16	\$5.16
Parts	M JIC X M METRIC	1.00000	\$5.076	\$5.08
Parts	O RING	1.00000	\$3.60	\$3.60
Parts	X15 INJECTOR KIT	2.00000	\$1,534.50	\$3,069.00
Parts	TURBO X15	1.00000	\$6,264.50	\$6,264.50
Parts	ACTUATOR REMAN	1.00000	\$2,172.50	\$2,172.50
Parts	FREIGHT	1.00000	\$194.78	\$194.78
Parts	INFRAME KIT X15	1.00000	\$6,924.50	\$6,924.50
Parts	ISX CYLINDER HEAD NEW	1.00000	\$5,494.50	\$5,494.50
Parts	CONNECTING ROD ISX	6.00000	\$402.00	\$2,412.00
Parts	FRONT SEAL ISX	1.00000	\$138.00	\$138.00
Parts	FREIGHT	1.00000	\$448.13	\$448.13
Parts	100Z 105 LUBRIPLATE GREASE	1.00000	\$19.66799	\$19.67
Parts	HIGH EFFICIENCY DUAL-FLOW LUBE SPIN-ON + EHC charge for each BD50000	1.00000	\$58.5025	\$58.50
Parts	ANTIFREEZE- PRESTONE- ELC 50/50- 3.78L- RED	12.00000	\$10.27289	\$123.27
Parts	SEAL, RECTANGULAR RING	1.00000	\$20.844	\$20.84
Parts	SEAL, O RING	6.00000	\$5.40	\$32.40
Parts	SEAL, INJECTOR	6.00000	\$8.004	\$48.02
Parts	SEAL, O RING	6.00000	\$6.336	\$38.02
Parts	5/8 HOSE X 3/8 NPT	1.00000	\$3.206	\$3.21
Parts	M ORB / FM NPT	1.00000	\$9.243	\$9.24
Parts	M/FM NPT HEX BUSH	1.00000	\$3.976	\$3.98
Parts	SAFETY RED TOUGH COAT	1.00000	\$26.62	\$26.62
Parts	TUBE - PRESSURE SENSING	1.00000	\$98.549	\$98.55
Parts	OIL PUMP ASSY	1.00000	\$919.51	\$919.51
Parts	FREIGHT	1.00000	\$78.75	\$78.75
Parts	GASKET, THM HOUSING COVER	1.00000	\$53.232	\$53.23
Parts	3.78L BREAK-IN OIL	12.00000	\$40.6896	\$488.28
Parts	ENGINE DIAGNOSTIC HOOK UP FEE	1.00000	\$119.99	\$119.99
			<b>Subtotal</b>	<b>\$44,612.36</b>

**Unit:** 2310 **VIN:** 1NKDX4TX9KR951128  
**License Plate:** E96422  
2019 Kenworth T800  
**Chassis:** 190,638 Kilometers  
**Engine:** 11,982 Hours

<b>Labor</b>	\$12,900.00
<b>Parts</b>	\$31,712.36
<b>Shop/Field Supplies</b>	\$79.99
<b>Pre-Charge Subtotal</b>	\$44,692.35
<b>GST</b> (5% of \$44,692.35)	\$2,234.62
<b>Total</b>	\$46,926.97
<b>Payments &amp; Credits</b>	\$0.00
<b>Balance Due</b>	\$46,926.97

GST# 838850253

All parts and labour are Net 30 days. After 30 days 2% interest will be charged per month (26.824% per annum)

Warranty on parts are warranted by parts supplier.

E-transfers accepted : bearc01@gmail.com