

226-4
NOV

 9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record PRESSURE TEST REPORT				QF-044	
						Rev: 4	Page 1 of 1
Owner Rick's Oilfield Hauling 4606-51 Avenue Red Water, AB T0A 2W0		Tank S/N 10954		WO No. SV-23076		Test Date OCT. 13- 2022	
Mfr TREMCAIR		Tank Spec TC407		Mfr Date Dec 2012		Retest Required On OCT. 2027	
		Tank Type SUPER B TAIL		Certification Date Dec 2012		Original Test Date Dec 2012	
		Inspection Location WESTLOCK		VIN 2TLBL3123DB005316		Material 5454-H32	
Phone (780) 942-2025		TCRN / MDIN / CRN 9240		Unit No 171P		MAWP 172KPA	
Test Pressure 40 PSI		Test Medium WATER		# Compartments 1			
PREPARATION		Complies N/A	Concerns	Fails	Re-test after repair	PIPING & ACCESSORIES	
1. External & Internal visual (& thickness if required) done		X				1. Assemble hose and piping on unit	
2. Select proper gauges and SRV		X				2. Mount test head at top of piping	
3. Inspect reclosing vents, inert & red flag		X				3. Press to 80% MAWP & disconnect	
COMPARTMENT HYDRO TEST		Complies N/A	Concerns	Fails	Re-test after repair	COMPLETION	
1. Mount test head at top. Visible from safe distance		X				1. Flush per 300WP	
2. Fill test compartment		X				2. Tag valve & placard if required	
3. Pressure up to Test pressure & disconnect hose		X				3. Sticker as appropriate	
4. Check for leaks &/or 10min retention/Bleed of pressure to MAWP/10min retention		X				4. Original Wabash file. Copies to owner	
5. Apply soap water, check for leak and/or Bleed off pressure		N/A					
6. Activate vent to confirm set pressure. Bleed off pressure & drain		X					
PRV		Compartment 1		Compartment 2		MC330/331 / TC331/341/11/51/60 tanks only	
Make		FORT VALE				1. Is tank QT or NQT	
Serial Number		1499810				2. Stress relieved after manufacture? (New Tanks)	
Set Pressure		30 PSI 10" HG				3. If applicable: Stress relief after repair?	
Compartment 3		Compartment 4		Compartment 5		Location:	
						TANK VOLUME (LITERS) 32,000	

Comments:/Description of Repair:

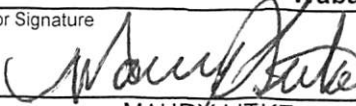
Current Disposition of Tank Tested

New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐

CERTIFICATE OF INSPECTION COMPLIANCE

We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature 		Tester Signature 	
Name: MAURY LITKE		Name: FREDDIE TUBOG	
Title: INSECTOR		Title: TESTER	
Date: OCT. 13- 2022		Date: OCT. 13- 2022	



9312 - 110A Street
Westlock, AB
Canada
780-349-4282

Quality Control Record B620 REPAIR REPORT

QF-070

Rev: 0 PAGE 1 OF 1

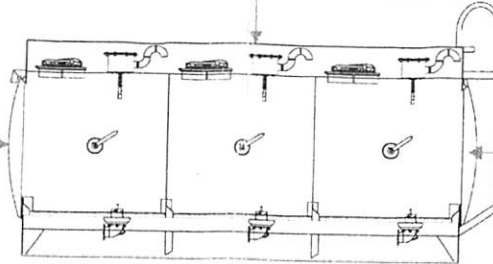
Owner Rick's Oilfield Hauling 4606-51 Avenue Red Water, AB T0A 2W0		Tank S/N 10954		WO No. SV-25347		Inspection Date FEB. 20- 2025	
Phone No. (780) 942-2025		Mfr TREM CAR		Tank Spec DOT 407		Mfr Date DEC. 2012	
Tank is Lined NO		Assembler TREM CAR		Min Thickness, Heads .235 IN		Min Thickness, Shell .216 IN	
Both		Tank Type TAIL S.B		Certification Date DEC. 2012		Retest Required On NO	
Inspection Location WESTLOCK		VIN 2TLBL3123DB005316		Original Test Date DEC. 2012		Special Services NO	
Owners's Serial No. T171P		TCRN / MDIN / CRN 9240		Unit No T171P		Material ALUM	
				MAWP 25 PSI		# Compartments 1	

The location of the defect shall be indicated in the table below. The graphical boxes can be used for further clarification, if needed.

COMPARTMENT 1

COMPARTMENT 2

COMPARTMENT N



LOCATION OF DEFECTS IDENTIFIED

METHOD OF REPAIR

1	CROSSMEMBER ABOVE UPPER COUPLER CRACKED	1	CLEAN UP & REWELD
2		2	
3		3	
4		4	
5		5	
6		6	
7		7	
8		8	
9		9	
10		10	
11		11	
12		12	
13		13	
14		14	

Current Disposition of Tank Tested

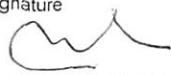
Returned to Service ☒ Re-test was required ☐ Condemned (removed from service) ☐

CERTIFICATE OF INSPECTION COMPLIANCE

We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature		Welder Signature (if repair involved welding)	
Date:	FEB. 20- 2025	DEVIN LLOYD	Weld Procedure
Name:	MAURY LITKE		
Title:	INSPECTOR		
Sign:			W-GMAW-AL-1A

		9312 - 110A Street, Westlock, AB 780-349-4282		Quality Control Record PRESSURE RELIEF VALVE TEST REPORT				QF-046			
				Rev: 5		Page 1 of 1					
Owner Rick's Oilfield Hauling 4606-51 Avenue Red Water, AB T0A 2W0 Phone No. (780) 942-2025				Tank SIN		WO No.		Test Date			
				10954		SV-25347		FEB. 20- 2025			
				Mfr		Tank Spec		Mfr Date		Retest Required On	
				TREM CAR		DOT 407		DEC. 2012			
				Assembler		Min Thickness, Heads (in)		Min Thickness, Shell (in)			
				TREM CAR		.235 IN		.216 IN		Special Services NO	
Phone No.				Tank Type		Certification Date		Original Test Date			
(780) 942-2025				TAIL S.B		DEC. 2012		DEC. 2012			
Tank is Lined		Tank is Insulated		Both		Inspection Location		VIN			
						WESTLOCK		2TLBL3123DB005316			
Owners's Serial No.				TCRN / MDIN / CRN		Unit No		MAWP			
T171P				9240		T171P		25 PSI			
Material		# Compartments									
SB209-A95454-H32		1									
Make:		FORT VALE				Make:					
Design Pressure (psi):		30 PSI				Design Pressure (psi):					
Vacuum Design Press (psi):		10" HG				Vacuum Design Press (psi):					
Leakage Pressure (psi):		30.5 PSI				Leakage Pressure (psi):					
ReSet Pressure (psi):		29.5 PSI				ReSet Pressure (psi):					
Model:		HYPER TANK				Model:					
Serial:		1499810				Serial:					
Nom Dia (in):		3"				Nom Dia (in):					
Set Pressure (psi):		30 PSI				Set Pressure (psi):					
Vacuum Set Pressure (Hg):		10" HG				Vacuum Set Pressure (Hg):					
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)											
Comments:					Comments:						
Current Disposition of Pressure Relief Valve:											
Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐											
CERTIFICATE OF INSPECTION COMPLIANCE											
We certify that the statement in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.											
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93											
Inspector Signature 											
Name: JOENARD JOROLAN											
Title: TESTER											
Date: FEB. 20- 2025											

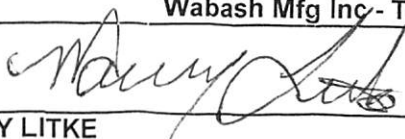
		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Report UPPER COUPLER INSPECTION				QF-058					
				Tank S/N 10954		WO No. SV-25347		Rev: 2 PAGE 1 OF 1 Test Date: FEB. 20- 2025					
Owner Rick's Oilfield Hauling 4606-51 Avenue Red Water, AB T0A 2W0 Phone No. (780) 942-2025				Tank Mfr TREM CAR		Tank Spec DOT 407		Mfr Date DEC. 2012		Retest Required On FEB. 2030			
				Assembler TREM CAR		Min Thickness, Heads (in) .235 IN		Min Thickness, Shell (in) .216 IN		Special Services NO			
Tank is Lined NO Tank is Insulated YES Both				Inspection Location WESTLOCK		VIN 2TLBL3123DB005316		Tank Type TAIL S.B		Certification Date DEC. 2012		Original Test Date DEC. 2012	
								Owners' Serial No. T171P		TCRN / MDIN / CRN 9240		Unit No T171P	
Trailer Mfr TREM CAR				Trailer Material 2TLBL3123DB005316				Trailer Mfr Date DEC. 2012					

PREPARATION	Complies	Concerns	Fails	Re-test after repair	VISUAL OF HIDDEN AREA	Complies	Concerns	Fails	Re-test after repair
1. Trailer Blocked	X				1. Corrosion	X			
2. Kingpin Gauge on Hand	X				2. Abrasion	X			
UPPER COUPLER	Complies	Concerns	Fails	Re-test after repair	3. Cracks	X		X	X
1. Kingpin 90° ± 1° for 19"	X				4. Dents	X			
2. Upper Plate Not Down 1/8" at 10"	X				5. Distortions	X			
3. Upper Plate Not Down 1/4" at 19"	X				6. Weld Defects	X			
4. Upper Plate Not 0.65" within 19"	X				7. Other Weakness	X			
5. Loose or Missing Bolts	X				8. Repaired as Necessary	X			
6. Remove Upper Coupler	X				COMPLETION	Complies	Concerns	Fails	Re-test after repair
7. Replace Upper Coupler	N/A				1. Original Wabash File	X			
					2. Copies to Owner	X			

Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)

Current Disposition of Trailer Coupler Tested:
 Returned to Service ☒ Repair Required ☐

CERTIFICATE OF INSPECTION COMPLIANCE
 We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.
Wabash Mfg Inc- TC TDG Certificate of Registration #25-93

Inspector Signature: 

Name: MAURY LITKE
 Title: INSPECTOR
 Date: FEB. 20- 2025