

F17-6
NOV

External Visual Inspections (5htdl4936b5l23922)

Created By: **Chris Gilley**

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Darrel
Westmax Trucking Ltd.
Clairmont, AB,
Ph. No. - (780) 402-0760

Tank

Ser. No.	5htdl4936b5l23922	Unit Number	TR-13
TC Spec.	DOT 407	Date of mfr.	2011-03
Tank mfr.	Heil	CTMV Orig. Test Date	2011-03
CTMV Cert Date	2011-03	MAWP	30 psi
Test P.	45 psi	Mfd. head thick	.375 in
Min. head thick	.304 in	Mfd. shell thick	.250 in
Min. shell thick	.228 in	Exposed Surface	1126 ft ²
Cap.	12200 gallons	Lining	SHERGLASS FF

External Visual Inspection

Inspection Date 2026-03-28 Inspection Expiry Date 2027-03-31

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)
Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)
Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3
Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4
Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)
Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5
Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6
Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened
Pass

Defects
No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Service provided by **eStandardSolutions**

Leakage Tests (5htdl4936b5l23922)

Created By: *Chris Gilley*

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

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Client

Darrel
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Tank

Ser. No.	5htdl4936b5l23922	Unit Number	TR-13
TC Spec.	DOT 407	Date of mfr.	2011-03
Tank mfr.	Hell	CTMV Orig. Test Date	2011-03
CTMV Cert Date	2011-03	MAWP	30 psi
Test P.	45 psi	Mfd. head thick	.375 in
Min. head thick	.304 in	Mfd. shell thick	.250 in
Min. shell thick	.228 in	Exposed Surface	1126 ft2
Cap.	12200 gallons	Lining	SHERGLASS FF

Leakage Test

Inspection Date	2026-03-28	Inspection Expiry Date	2027-03-31
Test Medium	Air	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	20	Full

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record INTERNAL VISUAL / LINING INSPECTION				QF-042 Rev: 2			
				Tank S/N 5HTDL4936B5L23922		WO No. SV-23290		Inspection Date JAN. 2- 2023			
Owner Westmax Trucking Ltd. 9214 -85 Ave Clairmont, AB T8X 0S9				Mfr HEIL		Tank Spec DOT407		Mfr Date Mar 2011			
				Tank Type TRIDEM TANKER		Certification Date Mar 2011		Retest Required On JAN. 2028			
				Inspection Location WESTLOCK		VIN 5HTDL4936B5L23922		Original Test Date Mar 2011			
Phone (780) 402-0760		TCRN / MDIN / CRN		Unit No TR13		MAWP 30 PSI		Material 5454-H32			
								# Compartments 1			
LINING INSPECTION				Yes No N/A		6. Gauge cans (temp. press.) 7. Sump 8. Piping 9. Nozzle 10. Internal valves 11. Dumps 12. Internal grounding 13. Overlay patches (None allowed) 14. Corrosion strips - If yes, provide Location		Complies Concerns Fails			
Internal lining Inspection				X				N/A			
Comments: GOOD								X			
WF MPI: If QT or NQT w/o PWHT: Tank passed Inspection?				Yes No N/A				N/A			
Comments:								N/A			
INTERNAL VISUAL EXAMINATION				Complies Concerns Fails		MC330/331 / TC331/341/11/51/60 tanks only 1. Is tank QT or NQT 2. Stress relieved after manufacture? (New Tanks) 3. If applicable: Stress relief after repair? Location:		Complies Concerns Fails			
1. Head surfaces				X				N/A			
2. Shell welds, seams and surface				X				N/A			
3. Baffle welds and surfaces				X				N/A			
4. Manways, signs of leakage				X				N/A			
5. Float can				N/A		NO					
Comments:/Description of Repair: REPAIRED PITTING AROUND REAR SUMP											
Current Disposition of Tank Tested											
New Tank Entered In to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐											
CERTIFICATE OF INSPECTION COMPLIANCE											
We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.											
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93											
Inspector Signature											
											
Name: MAURY LITKE											
Title: INSPECTOR											
Date: JAN. 2- 2023											

	9312 - 110A Street, Westlock, AB 780-349-4282	Quality Control Record PRESSURE RELIEF VALVE TEST REPORT			QF-046
					Rev: 2
Owner Westmax Trucking Ltd. 9214 -85 Ave Clairmont, AB T8X 0S9		Tank SIN 5HTDL4936B5L23922		WO No. SV-23290	Test Date JAN. 2- 2023
		Tank Mfr HEIL	Tank Spec DOT407	Mfr Date Mar 2011	Retest Required On
		Inspection Location Westlock	Unit No TR13	Certification Date Mar 2011	Original Test Date Mar 2011
		Tank Type TRIDEM TANKER		VIN 5HTDL4936B5L23922	
Phone (780) 402-0760	TCRN / MDIN / CRN	Material 5454-H32	MAWP 30 PSI	# Compartments 1	
Make: GIRARD Design Pressure (psi): 36 PSI Vacuum Design Press (psi): 0 Leakage Pressure (psi): 36 PSI ReSet Pressure (psi): 35 PSI					
Model: DOT 407 Serial: 62187-12 Nom Dia (in): 3" Set Pressure (psi): 36 PSI Vacuum Set Pressure (Hg): 0					
Model: DOT 407 Serial: 62187-08 Nom Dia (in): 3" Set Pressure (psi): 36 PSI Vacuum Set Pressure (Hg): 10" HG					
Comments: TESTED OK			Comments: TESTED OK		
Current Disposition of Pressure Relief Valve:					
Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐					
CERTIFICATE OF INSPECTION COMPLIANCE					
We certify that the statement in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.					
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93					
Tester Signature 					
Name: FREDDIE TUBOG					
Title: TESTER					
Date: JAN. 2- 2023					

 9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Assurance Record				Test Date	
		UPPER COUPLER INSPECTION				JAN. 2- 2022	
Owner Westmax Trucking Ltd. 9214 -85 Ave Clairmont, AB T8X 0S9 Phone (780) 402-0760		Tank S/N		WO No.		Retest Required On JAN. 2028 Original Test Date Mar 2011 Material 5454-H32 # Compartments 1	
		5HTDL4936B5L23922		SV-23290			
		Tank Mfr		Tank Spec			
		HEIL		DOT407			
		Tank Type		Mfr Date			
TRIDEM TANKER		Mar 2011		Certification Date			
Mar 2011							
Inspection Location		VIN		Unit No		MAWP	
Westlock		5HTDL4936B5L23922		TR13		30 PSI	
TCRN / MDIN / CRN		Trailer Mfr		Trailer Material		Trailer Mfr Date: MAR. 2011	
		HEIL		STEEL			

PREPARATION	YES	NO or N/A	VISUAL OF HIDDEN AREA	Complies	Concerns	Fails	Re-test after repair
1. Trailer Blocked	X		1. Corrosion	X			
2. Visual of Upper Coupler	X		2. Abrasion	X			
3. Any Loose or Missing Bolts?	X		3. Cracks	X			
4. Remove Upper Coupler	X		4. Dents	X			
4. Reinstall Upper Coupler	X		5. Distortions	X			
5. Replace Upper Coupler		X	6. Weld Defects	X			
			7. Other Weakness	X			
			8. Repaired as Necessary	X			
			COMPLETION	Complies	Concerns	Fails	Re-test after repair
			1. Original Wabash File	X			
			2. Copies to Owner	X			

Comments:

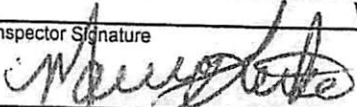
NO DEFECTS FOUND

Current Disposition of Trailer Upper Coupler Tested		Weld Required	NO
RETURNED TO SERVICE			

CERTIFICATE OF INSPECTION COMPLIANCE

We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature		
Name:	MAURY LITKE	
Title:	INSPECTOR	
Date:	JAN. 2- 2022	