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External Visual Inspections (10603)

Created By: Chris Gilley

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Darrel
Westmax Trucking Ltd.
Clairmont, AB,
Ph. No. - (780) 402-0760

Tank

Ser. No.	10603	Unit Number	TR21
TC Spec.	TC/DOT 407	Date of mfr.	2012-10-00
Cert. date	2012-10-00	VIN	1T0DL4835DS000652
Tank mfr.	Tremcar INC	MDIN	8524
CTMV Orig. Test Date	2012-10-00	CTMV Cert Date	2012-10-00
MAWP	172.28 kPa	Test P.	310.10 kPa
Mfd. head thick	9.525 mm	Min. head thick	6.985 mm
Mfd. shell thick	6.350 mm	Min. shell thick	5.436 mm
Exposed Surface	93 m2	Cap.	45850 litres
Design Temp. Range	-40 C to 93 C	Max. Lading Density	1.2 kg/L
Shell Material	5454-H32	Head Material	5454-0
Weld Material	5356	Max. Load Rate	1893 L/m at 172.28 kPa
Max. Unload Rate	1893 L/m at 172.28 kPa	Original Test Date	2012-10-00

External Visual Inspection

Inspection Date 2026-05-02 Inspection Expiry Date 2027-05-31

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)
Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)
Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3
Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4
Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)
Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5
Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6
Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened
Pass

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval



Inspector

Signed by Chris Gilley

Service provided by **eStandardSolutions**

Leakage Tests (10603)

Created By: **Chris Gilley**

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

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Leakage Test

Inspection Date	2026-05-02	Inspection Expiry Date	2027-05-31
Test Medium	Air	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	20	Full

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval



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Internal Visual Inspections (10603)

Created By: *Chris Gilley*

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Internal Visual Inspection

Inspection Date 2025-04-08 Inspection Expiry Date 2030-04-30

Inspection

Lining test completed if lined as per 7.2.2.1(c)
Not Applicable

Enter the tank and inspect for dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)
Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)
Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)
Not Applicable

Defects
No defects found.

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval

A handwritten signature in black ink, appearing to be 'C Gilley', written on a white background.

Inspector
Signed by Chris Gilley

Service provided by **eStandardSolutions**

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Pressure Tests (10603)

Created By: *Chris Gilley*

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

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Pressure Test

Inspection Date	2025-04-08		
Inspection Expiry Date	2030-04-30		
Test Medium	Water		
No. of Compartments	1		
Compartment 1	Start (psi)	End (psi)	Hold Time
	40	40	10

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank
Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP
Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report
Pass

Defects
No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval

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Inspector
Signed by Chris Gilley

Service provided by **eStandard Solutions**

Upper Coupler Inspections (10603)

Created By: *Chris Gilley*

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

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Max. Unload Rate	1893 L/m at 172.28 kPa	Original Test Date	2012-10-00

Upper Coupler Inspection

Inspection Date	2025-04-08	Inspection Expiry Date	2030-04-30
Inspection			
Corroded or abraded areas			
Pass			
Cracks or defects in welds			
Pass			
Dents or distortions			
Pass			
Defects			
No defects found.			

Tank Disposition

Current Disposition	Passed / No Defects Found
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