



2038-12th AVE NW
Medicine Hat, AB, T1C 2A7
PH: 403-527-9854
FAX: 403-527-9867
www.slickinspection.com

MT / PT / VT INSPECTION REPORT

Technician Sign: 

Technician Certification:

BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 23 2026
Client:

BROTHERS HDD

Location: **BROTHERS SHOP SEXSMITH
AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

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Procedure:

Technique:

Contractor:

A.F.E.#:

CPG.#:

Job.#:

Code.#

Project:

BF26156

BF26156-M1

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible. Black On White

BROTHERS HDD

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject	COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW. NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.			
ITEMS INSPECTED:					3.5" BORE PIPE						
1	PIPE 1	3.5"	XS	C	MT1/MT2	✓		TYPICAL PIPE 			
2	PIPE 2	3.5"	XS	C	MT3/MT4	✓					
3	PIPE 3	3.5"	XS	C	MT5/MT6	✓					
4	PIPE 4	3.5"	XS	C	MT7/MT8	✓					
5	PIPE 5	3.5"	XS	C	MT9/MT10	✓					
6	PIPE 6	3.5"	XS	C	MT11/MT12	✓					
7	PIPE 7	3.5"	XS	C	MT13/MT14	✓					
8	PIPE 8	3.5"	XS	C	MT15/MT16	✓					
9	PIPE 9	3.5"	XS	C	MT17/MT18	✓					
10	PIPE 10	3.5"	XS	C	MT19/MT20	✓					
11	PIPE 11	3.5"	XS	C	MT21/MT22	✓					
12	PIPE 12	3.5"	XS	C	MT23/MT24	✓					
13	PIPE 13	3.5"	XS	C	MT25/MT26	✓					
14	PIPE 14	3.5"	XS	C	MT27/MT28	✓					
15	PIPE 15	3.5"	XS	C	MT29/MT30	✓					
16	PIPE 16	3.5"	XS	C	MT31/MT32	✓					
17	PIPE 17	3.5"	XS	C	MT33/MT34	✓					
18	PIPE 18	3.5"	XS	C	MT35/MT36	✓					
19	PIPE 19	3.5"	XS	C	MT37/MT38	✓					
20	PIPE 20	3.5"	XS	C	MT39/MT40	✓					
21	PIPE 21	3.5"	XS	C	MT41/MT42	✓					
22	PIPE 22	3.5"	XS	C	MT43/MT44	✓					
23	PIPE 23	3.5"	XS	C	MT45/MT46	✓					
24	PIPE 24	3.5"	XS	C	MT47/MT48	✓					
25	PIPE 25	3.5"	XS	C	MT49/MT50	✓					
26	PIPE 26	3.5"	XS	C	MT51/MT52	✓					
27	PIPE 27	3.5"	XS	C	MT53/MT54	✓					
28	PIPE 28	3.5"	XS	C	MT55/MT56	✓					
Material Legend		Surface Condition		Equipment / Consumables used For Corresponding Procedure & Technique:				REPORT ACCEPTANCE			
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 23 2026	Client Rep: Shane Macdonald		
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF				Mag Lead Time: 10 Seconds					
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31,2026		✓	Min Light Intensity: ≥ 100 FC Visible		✓	LED Flashlight	Client Rep		
	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Dry	Puffer	Sign:
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone									
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BROTHERS HDD

Location: **BROTHERS SHOP SEXSMITH
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BF26156-M1

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject	COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW. NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.			
ITEMS INSPECTED:					3.5" BORE PIPE						
1	PIPE 29	3.5"	XS	C	MT57/MT58	✓		TYPICAL BORE PIPE 			
2	PIPE 30	3.5"	XS	C	MT59/MT60	✓					
3	PIPE 31	3.5"	XS	C	MT61/MT62	✓					
4	PIPE 32	3.5"	XS	C	MT63/MT64	✓					
5	PIPE 33	3.5"	XS	C	MT65/MT66	✓					
6	PIPE 34	3.5"	XS	C	MT67/MT68	✓					
7	PIPE 35	3.5"	XS	C	MT69/MT70	✓					
8	PIPE 36	3.5"	XS	C	MT71/MT72	✓					
9	PIPE 37	3.5"	XS	C	MT73/MT74	✓					
10	PIPE 38	3.5"	XS	C	MT75/MT76	✓					
11	PIPE 39	3.5"	XS	C	MT77/MT78	✓					
12	PIPE 40	3.5"	XS	C	MT79/MT80	✓					
13	PIPE 41	3.5"	XS	C	MT81/MT82	✓					
14	PIPE 42	3.5"	XS	C	MT83/MT84	✓					
15	PIPE 43	3.5"	XS	C	MT85/MT86	✓					
16	PIPE 44	3.5"	XS	C	MT87/MT88	✓					
17	PIPE 45	3.5"	XS	C	MT89/MT90	✓					
18	PIPE 46	3.5"	XS	C	MT91/MT92	✓					
19	PIPE 47	3.5"	XS	C	MT93/MT94	✓					
20	PIPE 48	3.5"	XS	C	MT95/MT96	✓					
21	PIPE 49	3.5"	XS	C	MT97/MT98	✓					
22	PIPE 50	3.5"	XS	C	MT99/MT100	✓					
23	PIPE 51	3.5"	XS	C	MT101/MT102	✓					
24	PIPE 52	3.5"	XS	C	MT103/MT104	✓					
25	PIPE 53	3.5"	XS	C	MT105/MT106	✓					
26	PIPE 54	3.5"	XS	C	MT107/MT108	✓					
27	PIPE 55	3.5"	XS	C	MT109/MT110	✓					
28	PIPE 56	3.5"	XS	C	MT111/MT112	✓					
Material Legend		Surface Condition		Equipment / Materials used For Corresponding Procedure & Technique:				REPORT ACCEPTANCE			
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 23 2026	Client Rep: _____		
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF				Mag Lead Time: 10 Seconds					
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026		✓	Min Light Intensity: ≥ 100 FC Visible		✓	LED Flashlight	✓	Client Rep _____	
	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Dry	Puffer	Sign: _____
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone								Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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Assistant: Dallon Van Wert

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BF26156

BF26156-M1

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

TYPICAL BORE PIPE



ITEMS INSPECTED:					3.5" BORE PIPE	
Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept/Reject
1	PIPE 57	3.5"	XS	C	MT113/MT114	✓
2	PIPE 58	3.5"	XS	C	MT115/MT116	✓
3	PIPE 59	3.5"	XS	C	MT117/MT118	✓
4	PIPE 60	3.5"	XS	C	MT119/MT120	✓
5	PIPE 61	3.5"	XS	C	MT121/MT122	✓
6	PIPE 62	3.5"	XS	C	MT123/MT124	✓
7	PIPE 63	3.5"	XS	C	MT125/MT126	✓
8	PIPE 64	3.5"	XS	C	MT127/MT128	✓
9	PIPE 65	3.5"	XS	C	MT129/MT130	✓
10	PIPE 66	3.5"	XS	C	MT131/MT132	✓
11	PIPE 67	3.5"	XS	C	MT133/MT134	✓
12	PIPE 68	3.5"	XS	C	MT135/MT136	✓
13	PIPE 69	3.5"	XS	C	MT137/MT138	✓
14	PIPE 70	3.5"	XS	C	MT139/MT140	✓
15	PIPE 71	3.5"	XS	C	MT141/MT142	✓
16	PIPE 72	3.5"	XS	C	MT143/MT144	✓
17	PIPE 73	3.5"	XS	C	MT145/MT146	✓
18	PIPE 74	3.5"	XS	C	MT147/MT148	✓
19	PIPE 75	3.5"	XS	C	MT149/MT150	✓
20	PIPE 76	3.5"	XS	C	MT151/MT152	✓
21	PIPE 77	3.5"	XS	C	MT153/MT154	✓
22						
23	PIPE 79	3.5"	XS	C	MT157/MT158	✓
24	PIPE 80	3.5"	XS	C	MT159/MT160	✓
25	PIPE 81	3.5"	XS	C	MT161/MT162	✓
26	PIPE 82	3.5"	XS	C	MT163/MT164	✓
27	PIPE 83	3.5"	XS	C	MT165/MT166	✓
28	PIPE 84	3.5"	XS	C	MT167/MT168	✓

Material Legend		Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:					REPORT ACCEPTANCE	
C =	Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC ✓	Continues ✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 23 2026	Client Rep:	
S =	Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF			Mag Lead Time: 10 Seconds			
CS =	Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓	Min Light Intensity: ≥ 100 FC Visible ✓	LED Flashlight ✓	Client Rep			
A =	Aluminum	Environment Condition	Fluorescent	Black/White ✓	Aerosol ✓	Visible ✓	Dry	Puffer	Sign:
		Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone						

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

**COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.**

TYPICAL BORE PIPE



ITEMS INSPECTED:					3.5" BORE PIPE	
Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept/Reject
1	PIPE 85	3.5"	XS	C	MT169/MT170	✓
2	PIPE 86	3.5"	XS	C	MT171/MT172	✓
3	PIPE 87	3.5"	XS	C	MT173/MT174	✓
4	PIPE 88	3.5"	XS	C	MT175/MT176	✓
5	PIPE 89	3.5"	XS	C	MT177/MT178	✓
6	PIPE 90	3.5"	XS	C	MT179/MT180	✓
7	PIPE 91	3.5"	XS	C	MT181/MT182	✓
8	PIPE 92	3.5"	XS	C	MT183/MT184	✓
9	PIPE 93	3.5"	XS	C	MT185/MT186	✓
10	PIPE 94	3.5"	XS	C	MT187/MT188	✓
11	PIPE 95	3.5"	XS	C	MT189/MT190	✓
12	PIPE 96	3.5"	XS	C	MT191/MT192	✓
13	PIPE 97	3.5"	XS	C	MT193/MT194	✓
14	PIPE 98	3.5"	XS	C	MT195/MT196	✓
15	PIPE 99	3.5"	XS	C	MT197/MT198	✓
16						
17						
18	PIPE 102	3.5"	XS	C	MT203/MT204	✓
19	PIPE 103	3.5"	XS	C	MT205/MT206	✓
20	PIPE 104	3.5"	XS	C	MT207/MT208	✓
21	PIPE 105	3.5"	XS	C	MT209/MT210	✓
22	PIPE 106	3.5"	XS	C	MT211/MT212	✓
23	PIPE 107	3.5"	XS	C	MT213/MT214	✓
24	PIPE 108	3.5"	XS	C	MT215/MT216	✓
25	PIPE 109	3.5"	XS	C	MT217/MT218	✓
26	PIPE 110	3.5"	XS	C	MT219/MT220	✓
27	PIPE 111	3.5"	XS	C	MT221/MT222	✓
28	PIPE 112	3.5"	XS	C	MT223/MT224	✓

Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:							REPORT ACCEPTANCE		
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775		AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓		JULY 23 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Mag Lead Time: 10 Seconds			
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓				Min Light Intensity: ≥ 100 FC Visible ✓		LED Flashlight ✓		Client Rep _____ Sign: _____	
	Environment Condition	Fluorescent		Black/White ✓		Aerosol ✓		Visible ✓	Dry		Puffer
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone									
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MT BORE PIPE

Reg. Hours	O.T. Hours	K.M.	Sub.
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COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:							
3.5" BORE PIPE							
1	PIPE 113	3.5"	XS	C	MT225/MT226	✓	
2	PIPE 114	3.5"	XS	C	MT227/MT228	✓	
3	PIPE 115	3.5"	XS	C	MT229/MT230	✓	
4	PIPE 116	3.5"	XS	C	MT231/MT232	✓	
5	PIPE 117	3.5"	XS	C	MT233/MT234	✓	
6	PIPE 118	3.5"	XS	C	MT235/MT236	✓	
7	PIPE 119	3.5"	XS	C	MT237/MT238	✓	
8	PIPE 120	3.5"	XS	C	MT239/MT240	✓	
9							
10	PIPE 122	3.5"	XS	C	MT243/MT244	✓	
11	PIPE 123	3.5"	XS	C	MT245/MT246	✓	
12	PIPE 124	3.5"	XS	C	MT247/MT248	✓	
13	PIPE 125	3.5"	XS	C	MT249/MT250	✓	
14	PIPE 126	3.5"	XS	C	MT251/MT252	✓	
15	PIPE 127	3.5"	XS	C	MT253/MT254	✓	
16	PIPE 128	3.5"	XS	C	MT255/MT256	✓	
17	PIPE 129	3.5"	XS	C	MT257/MT258	✓	
18	PIPE 130	3.5"	XS	C	MT259/MT260	✓	
19	PIPE 131	3.5"	XS	C	MT261/MT262	✓	
20	PIPE 132	3.5"	XS	C	MT263/MT264	✓	
21	PIPE 133	3.5"	XS	C	MT265/MT266	✓	
22	PIPE 134	3.5"	XS	C	MT267/MT268	✓	
23	PIPE 135	3.5"	XS	C	MT269/MT270	✓	
24	PIPE 136	3.5"	XS	C	MT271/MT272	✓	
25	PIPE 137	3.5"	XS	C	MT273/MT274	✓	
26	PIPE 138	3.5"	XS	C	MT275/MT276	✓	
27	PIPE 139	3.5"	XS	C	MT277/MT278	✓	
28	PIPE 140	3.5"	XS	C	MT279/MT280	✓	

TYPICAL BORE PIPE

Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:	REPORT ACCEPTANCE
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775 AC ✓ Continues ✓ Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 18 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF Mag Lead Time: 10 Seconds	Client Rep
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓ Min Light Intensity: ≥ 100 FC Visible ✓ LED Flashlight ✓	Sign: _____
A = Aluminum	Environment Condition	Fluorescent Black/White ✓ Aerosol ✓ Visible ✓ Dry Puffer	
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone	

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MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:							
3.5" BORE PIPE							
1 PIPE 141	3.5"	XS	C		MT281/MT282	✓	
2 PIPE 142	3.5"	XS	C		MT283/MT284	✓	
3 PIPE 143	3.5"	XS	C		MT285/MT286	✓	
4 PIPE 144	3.5"	XS	C		MT287/MT288	✓	
5 PIPE 145	3.5"	XS	C		MT289/MT290	✓	
6 PIPE 146	3.5"	XS	C		MT291/MT292	✓	
7 PIPE 147	3.5"	XS	C		MT293/MT294	✓	
8 PIPE 148	3.5"	XS	C		MT295/MT296	✓	
9 PIPE 149	3.5"	XS	C		MT297/MT298	✓	
10 PIPE 150	3.5"	XS	C		MT299/MT300	✓	
11 PIPE 151	3.5"	XS	C		MT301/MT302	✓	
12 PIPE 152	3.5"	XS	C		MT303/MT304	✓	
13 PIPE 153	3.5"	XS	C		MT305/MT306	✓	
14 PIPE 154	3.5"	XS	C		MT307/MT308	✓	
15 PIPE 155	3.5"	XS	C		MT309/MT310	✓	
16 PIPE 156	3.5"	XS	C		MT311/MT312	✓	
17 PIPE 157	3.5"	XS	C		MT313/MT314	✓	
18 PIPE 158	3.5"	XS	C		MT315/MT316	✓	
19 PIPE 159	3.5"	XS	C		MT317/MT318	✓	
20 PIPE 160	3.5"	XS	C		MT319/MT320	✓	
21 PIPE 161	3.5"	XS	C		MT321/MT322	✓	
22 PIPE 162	3.5"	XS	C		MT323/MT324	✓	
23 PIPE 163	3.5"	XS	C		MT325/MT326	✓	
24 PIPE 164	3.5"	XS	C		MT327/MT328	✓	
25 PIPE 165	3.5"	XS	C		MT329/MT330	✓	
26 PIPE 166	3.5"	XS	C		MT331/MT332	✓	
27 PIPE 167	3.5"	XS	C		MT333/MT334	✓	
28 PIPE 168	3.5"	XS	C		MT335/MT336	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N: 1427 Cal Verified to 10lb: ✓	JULY 18 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Mag Lead Time: 10 Seconds	Client Rep
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N: 1752289 Cal Date: May 31/2026		Min Light Intensity: ≥ 100 FC Visible		✓	LED Flashlight	✓	Sign: _____
A = Aluminum	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Dry
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:

BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 23 2026

Client:

BROTHERS HDD

Location:

**BROTHERS SHOP SEXSMITH
AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
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MT 2 - Wet Visible, Black On White

Contractor:

BROTHERS HDD

A.F.E.#:

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Code.#:

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MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:							
3.5" BORE PIPE							
1	PIPE 169	3.5"	XS	C	MT337/MT338	✓	
2	PIPE 170	3.5"	XS	C	MT339/MT340	✓	
3	PIPE 171	3.5"	XS	C	MT341/MT342	✓	
4	PIPE 172	3.5"	XS	C	MT343/MT344	✓	
5	PIPE 173	3.5"	XS	C	MT345/MT346	✓	
6	PIPE 174	3.5"	XS	C	MT347/MT348	✓	
7	PIPE 175	3.5"	XS	C	MT349/MT350	✓	
8	PIPE 176	3.5"	XS	C	MT351/MT352	✓	
9	PIPE 177	3.5"	XS	C	MT353/MT354	✓	
10	PIPE 178	3.5"	XS	C	MT355/MT356	✓	
11	PIPE 179	3.5"	XS	C	MT357/MT358	✓	
12	PIPE 180	3.5"	XS	C	MT359/MT360	✓	
13	PIPE 181	3.5"	XS	C	MT361/MT362	✓	
14	PIPE 182	3.5"	XS	C	MT363/MT364	✓	
15	PIPE 183	3.5"	XS	C	MT365/MT366	✓	
16	PIPE 184	3.5"	XS	C	MT367/MT368	✓	
17	PIPE 185	3.5"	XS	C	MT369/MT370	✓	
18	PIPE 186	3.5"	XS	C	MT371/MT372	✓	
19	PIPE 187	3.5"	XS	C	MT373/MT374	✓	
20	PIPE 188	3.5"	XS	C	MT375/MT376	✓	
21	PIPE 189	3.5"	XS	C	MT377/MT378	✓	
22	PIPE 190	3.5"	XS	C	MT379/MT380	✓	
23	PIPE 191	3.5"	XS	C	MT381/MT382	✓	
24	PIPE 192	3.5"	XS	C	MT383/MT384	✓	
25	PIPE 193	3.5"	XS	C	MT385/MT386	✓	
26	PIPE 194	3.5"	XS	C	MT387/MT388	✓	
27	PIPE 195	3.5"	XS	C	MT389/MT390	✓	
28	PIPE 196	3.5"	XS	C	MT391/MT392	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:							REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 18 2026	Client Rep: _____	
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Mag Lead Time: 10 Seconds		
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓			Min Light Intensity: ≥ 100 FC Visible ✓		LED Flashlight ✓	Client Rep Sign: _____		
	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible			✓
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:
BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallan Van Wert

Date: JULY 23 2026

Client: **BROTHERS HDD**

Location: **BROTHERS SHOP SEXSMITH
AB.**

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:							
3.5" BORE PIPE							
1	PIPE 197	3.5"	XS	C	MT393/MT394	✓	
2	PIPE 198	3.5"	XS	C	MT395/MT396	✓	
3	PIPE 199	3.5"	XS	C	MT397/MT398	✓	
4	PIPE 200	3.5"	XS	C	MT399/MT400	✓	
5	PIPE 201	3.5"	XS	C	MT401/MT402	✓	
6	PIPE 202	3.5"	XS	C	MT403/MT404	✓	
7	PIPE 203	3.5"	XS	C	MT405/MT406	✓	
8	PIPE 204	3.5"	XS	C	MT407/MT408	✓	
9	PIPE 205	3.5"	XS	C	MT409/MT410	✓	
10	PIPE 206	3.5"	XS	C	MT411/MT412	✓	
11	PIPE 207	3.5"	XS	C	MT413/MT414	✓	
12	PIPE 208	3.5"	XS	C	MT415/MT416	✓	
13	PIPE 209	3.5"	XS	C	MT417/MT418	✓	
14	PIPE 210	3.5"	XS	C	MT419/MT420	✓	
15	PIPE 211	3.5"	XS	C	MT421/MT422	✓	
16	PIPE 212	3.5"	XS	C	MT423/MT424	✓	
17	PIPE 213	3.5"	XS	C	MT425/MT426	✓	
18	PIPE 214	3.5"	XS	C	MT427/MT428	✓	
19	PIPE 215	3.5"	XS	C	MT429/MT430	✓	
20	PIPE 216	3.5"	XS	C	MT431/MT432	✓	
21	PIPE 217	3.5"	XS	C	MT433/MT434	✓	
22	PIPE 218	3.5"	XS	C	MT435/MT436	✓	
23	PIPE 219	3.5"	XS	C	MT437/MT438	✓	
24	PIPE 220	3.5"	XS	C	MT439/MT440	✓	
25	PIPE 221	3.5"	XS	C	MT441/MT442	✓	
26	PIPE 222	3.5"	XS	C	MT443/MT444	✓	
27	PIPE 223	3.5"	XS	C	MT445/MT446	✓	
28	PIPE 224	3.5"	XS	C	MT447/MT448	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 18 2026	Client Rep:	
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Client Rep	
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026	✓	Min Light Intensity: ≥ 100 FC Visible	✓	LED Flashlight	✓	Sign:	
A = Aluminum	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	✓
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone						Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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Technician Sign:

Technician Certification:

BRANDON FLAIG

CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant:

Dallon Van Wert

Date: _____
Client: _____

JULY 23 2026

BROTHERS HDD

Location:

BROTHERS SHOP SEXSMITH

AB.

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MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject	COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW. NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.			
ITEMS INSPECTED:					3.5" BORE PIPE						
1	PIPE 225	3.5"	XS	C	MT449/MT450	✓		TYPICAL BORE PIPE 			
2	PIPE 226	3.5"	XS	C	MT451/MT452	✓					
3	PIPE 227	3.5"	XS	C	MT453/MT454	✓					
4	PIPE 228	3.5"	XS	C	MT455/MT456	✓					
5	PIPE 229	3.5"	XS	C	MT457/MT458	✓					
6	PIPE 230	3.5"	XS	C	MT459/MT460	✓					
7	PIPE 231	3.5"	XS	C	MT461/MT462	✓					
8	PIPE 232	3.5"	XS	C	MT463/MT464	✓					
9	PIPE 233	3.5"	XS	C	MT465/MT466	✓					
10	PIPE 234	3.5"	XS	C	MT467/MT468	✓					
11	PIPE 235	3.5"	XS	C	MT469/MT470	✓					
12	PIPE 236	3.5"	XS	C	MT471/MT472	✓					
13	PIPE 237	3.5"	XS	C	MT473/MT474	✓					
14	PIPE 238	3.5"	XS	C	MT475/MT476	✓					
15	PIPE 239	3.5"	XS	C	MT477/MT478	✓					
16	PIPE 240	3.5"	XS	C	MT479/MT480	✓					
17	PIPE 241	3.5"	XS	C	MT481/MT482	✓					
18	PIPE 242	3.5"	XS	C	MT483/MT484	✓					
19	PIPE 243	3.5"	XS	C	MT485/MT486	✓					
20	PIPE 244	3.5"	XS	C	MT487/MT488	✓					
21	PIPE 245	3.5"	XS	C	MT489/MT490	✓					
22	PIPE 246	3.5"	XS	C	MT491/MT492	✓					
23	PIPE 247	3.5"	XS	C	MT493/MT494	✓					
24	PIPE 248	3.5"	XS	C	MT495/MT496	✓					
25	PIPE 249	3.5"	XS	C	MT497/MT498	✓					
26	PIPE 250	3.5"	XS	C	MT499/MT500	✓					
27	PIPE 251	3.5"	XS	C	MT501/MT502	✓					
28	PIPE 252	3.5"	XS	C	MT503/MT504	✓					
Material Legend		Surface Condition		Equipment / Materials used For Corresponding Procedure & Technique:				REPORT ACCEPTANCE			
C = Carbon Steel		Oxidized/Coated		Sentinel Yoke: MP-A-2L S/N: MP5775 AC ✓ Continues ✓ Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 19 2026				Client Rep: _____			
S = Stainless Steel		Time Of Testing		MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF Mag Lead Time: 10 Seconds							
CS = Carbon Steel to Stainless Steel		6:00AM		Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓ Min Light Intensity: ≥ 100 FC Visible ✓ LED Flashlight ✓				Client Rep _____			
		Environment Condition		Fluorescent Black/White ✓ Aerosol ✓ Visible ✓ Dry Puffer				Sign: _____			
A = Aluminum		Sunny		Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone				Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor			



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:

BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallan Van Wert

Date: JULY 23 2026

Client: **BROTHERS HDD**

Location: **BROTHERS SHOP SEXSMITH
AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:							
3.5" BORE PIPE							
1	PIPE 253	3.5"	XS	C	MT505/MT506	✓	
2	PIPE 254	3.5"	XS	C	MT507/MT508	✓	
3	PIPE 255	3.5"	XS	C	MT509/MT510	✓	
4	PIPE 256	3.5"	XS	C	MT511/MT512	✓	
5	PIPE 257	3.5"	XS	C	MT513/MT514	✓	
6	PIPE 258	3.5"	XS	C	MT515/MT516	✓	
7	PIPE 259	3.5"	XS	C	MT517/MT518	✓	
8	PIPE 260	3.5"	XS	C	MT519/MT520	✓	
9	PIPE 261	3.5"	XS	C	MT521/MT522	✓	
10	PIPE 262	3.5"	XS	C	MT523/MT524	✓	
11	PIPE 263	3.5"	XS	C	MT525/MT526	✓	
12	PIPE 264	3.5"	XS	C	MT527/MT528	✓	
13	PIPE 265	3.5"	XS	C	MT529/MT530	✓	
14	PIPE 266	3.5"	XS	C	MT531/MT532	✓	
15	PIPE 267	3.5"	XS	C	MT533/MT534	✓	
16	PIPE 268	3.5"	XS	C	MT535/MT536	✓	
17	PIPE 269	3.5"	XS	C	MT537/MT538	✓	
18	PIPE 270	3.5"	XS	C	MT539/MT540	✓	
19	PIPE 271	3.5"	XS	C	MT541/MT542	✓	
20	PIPE 272	3.5"	XS	C	MT543/MT544	✓	
21	PIPE 273	3.5"	XS	C	MT545/MT546	✓	
22	PIPE 274	3.5"	XS	C	MT547/MT548	✓	
23	PIPE 275	3.5"	XS	C	MT549/MT550	✓	
24	PIPE 276	3.5"	XS	C	MT551/MT552	✓	
25	PIPE 277	3.5"	XS	C	MT553/MT554	✓	
26	PIPE 278	3.5"	XS	C	MT555/MT556	✓	
27	PIPE 279	3.5"	XS	C	MT557/MT558	✓	
28	PIPE 280	3.5"	XS	C	MT559/MT560	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 19 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partial Suspension: 7HF						Mag Lead Time: 10 Seconds	Client Rep
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026	✓	Min Light Intensity: ≥ 100 FC Visible	✓	LED Flashlight	✓		Sign: _____
A = Aluminum	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							



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Technician Sign: 

Technician Certification:

BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026

Client:

BROTHERS HDD

Location:

**BROTHERS SHOP GRANDE
PRAIRIE AB.**

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MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject	COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW. NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.	
ITEMS INSPECTED:					3.5" BORE PIPE				
1									
2	PIPE 282	3.5"	XS	C		MT563/MT564	✓		
3	PIPE 283	3.5"	XS	C		MT565/MT566	✓		
4	PIPE 284	3.5"	XS	C		MT567/MT568	✓		
5	PIPE 285	3.5"	XS	C		MT569/MT570	✓		
6	PIPE 286	3.5"	XS	C		MT571/MT572	✓		
7	PIPE 287	3.5"	XS	C		MT573/MT574	✓		
8	PIPE 288	3.5"	XS	C		MT575/MT576	✓		
9	PIPE 289	3.5"	XS	C		MT577/MT578	✓		
10	PIPE 290	3.5"	XS	C		MT579/MT580	✓		
11	PIPE 291	3.5"	XS	C		MT581/MT582	✓		
12	PIPE 292	3.5"	XS	C		MT583/MT584	✓		
13	PIPE 293	3.5"	XS	C		MT585/MT586	✓		
14	PIPE 294	3.5"	XS	C		MT587/MT588	✓		
15	PIPE 295	3.5"	XS	C		MT589/MT590	✓		
16	PIPE 296	3.5"	XS	C		MT591/MT592	✓		
17	PIPE 297	3.5"	XS	C		MT593/MT594	✓		
18	PIPE 298	3.5"	XS	C		MT595/MT596	✓		
19	PIPE 299	3.5"	XS	C		MT597/MT598	✓		
20	PIPE 300	3.5"	XS	C		MT599/MT600	✓		
21	PIPE 301	3.5"	XS	C		MT601/MT602	✓		
22	PIPE 302	3.5"	XS	C		MT603/MT604	✓		
23	PIPE 303	3.5"	XS	C		MT605/MT606	✓		
24	PIPE 304	3.5"	XS	C		MT607/MT608	✓		
25	PIPE 305	3.5"	XS	C		MT609/MT610	✓		
26	PIPE 306	3.5"	XS	C		MT611/MT612	✓		
27	PIPE 307	3.5"	XS	C		MT613/MT614	✓		
28	PIPE 308	3.5"	XS	C		MT615/MT616	✓		
Material Legend					Surface Condition			Equipment / Consumables used For Corresponding Procedure & Technique:	
C = Carbon Steel					Oxidized/Coated			Sentinel Yoke: MP-A-2L S/N: MP5775 AC ✓ Continues ✓ Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 19 2026	
S = Stainless Steel					Time Of Testing			MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF Mag Lead Time: 10 Seconds	
CS = Carbon Steel to Stainless Steel					6:00AM			Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31,2026 ✓ Min Light Intensity: ≥ 100 FC Visible ✓ LED Flashlight ✓	
A = Aluminum					Environment Condition			Fluorescent Black/White ✓ Aerosol ✓ Visible ✓ Dry Puffer	
					Sunny			Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone	
								REPORT ACCEPTANCE	
								Client Rep: _____	
								Client Rep Sign: _____	
								Sign: _____	
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Acceptance Code:

CSA W59-2024

Specification:

MT-Rev.9

Procedure:

MT 2 - Wet Visible, Black On White

Technique:

BROTHERS HDD

Contractor:

A.F.E.#:

CPG.#:

Job.#:

Code.#:

Project:

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:						3.5" BORE PIPE	
1	PIPE 309	3/5"	XS	C	MT617/MT618	✓	
2	PIPE 310	3/5"	XS	C	MT619/MT620	✓	
3	PIPE 311	3/5"	XS	C	MT621/MT622	✓	
4	PIPE 312	3/5"	XS	C	MT623/MT624	✓	
5	PIPE 313	3/5"	XS	C	MT625/MT626	✓	
6	PIPE 314	3/5"	XS	C	MT627/MT628	✓	
7	PIPE 315	3/5"	XS	C	MT629/MT630	✓	
8	PIPE 316	3/5"	XS	C	MT631/MT632	✓	
9	PIPE 317	3/5"	XS	C	MT633/MT634	✓	
10	PIPE 318	3/5"	XS	C	MT635/MT636	✓	
11	PIPE 319	3/5"	XS	C	MT637/MT638	✓	
12	PIPE 320	3/5"	XS	C	MT639/MT640	✓	
13	PIPE 321	3/5"	XS	C	MT641/MT642	✓	
14	PIPE 322	3/5"	XS	C	MT643/MT644	✓	
15	PIPE 323	3/5"	XS	C	MT645/MT646	✓	
16	PIPE 324	3/5"	XS	C	MT647/MT648	✓	
17	PIPE 325	3/5"	XS	C	MT649/MT650	✓	
18	PIPE 326	3/5"	XS	C	MT651/MT652	✓	
19	PIPE 327	3/5"	XS	C	MT653/MT654	✓	
20	PIPE 328	3/5"	XS	C	MT655/MT656	✓	
21	PIPE 329	3/5"	XS	C	MT657/MT658	✓	
22	PIPE 330	3/5"	XS	C	MT659/MT660	✓	
23	PIPE 331	3/5"	XS	C	MT661/MT662	✓	
24	PIPE 332	3/5"	XS	C	MT663/MT664	✓	
25	PIPE 333	3/5"	XS	C	MT665/MT666	✓	
26	PIPE 334	3/5"	XS	C	MT667/MT668	✓	
27	PIPE 335	3/5"	XS	C	MT669/MT670	✓	
28	PIPE 336	3/5"	XS	C	MT671/MT672	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentential Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 19 2026	Client Rep:	
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: THF						Client Rep	
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026	✓	Min Light Intensity: ≥ 100 FC Visible	✓	LED Flashlight	✓	Sign:	
A = Aluminum	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone						Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:

BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026

Client:

BROTHERS HDD

Location:

**BROTHERS SHOP GRANDE
PRAIRIE AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

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Technique:

MT 2 - Wet Visible, Black On White

Contractor:

BROTHERS HDD

A.F.E.#:

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Project:

MT BORE PIPE

**COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.**

TYPICAL BORE PIPE



ITEMS INSPECTED:					3.5" BORE PIPE	Accept	Reject
1	PIPE 337	3.5"	XS	C	MT673/MT674	✓	
2	PIPE 338	3.5"	XS	C	MT675/MT676	✓	
3	PIPE 339	3.5"	XS	C	MT677/MT678	✓	
4	PIPE 340	3.5"	XS	C	MT679/MT680	✓	
5	PIPE 341	3.5"	XS	C	MT681/MT682	✓	
6	PIPE 342	3.5"	XS	C	MT683/MT684	✓	
7	PIPE 343	3.5"	XS	C	MT685/MT686	✓	
8	PIPE 344	3.5"	XS	C	MT687/MT688	✓	
9	PIPE 345	3.5"	XS	C	MT689/MT690	✓	
10							
11	PIPE 347	3.5"	XS	C	MT693/MT694	✓	
12	PIPE 348	3.5"	XS	C	MT695/MT696	✓	
13	PIPE 349	3.5"	XS	C	MT697/MT698	✓	
14	PIPE 350	3.5"	XS	C	MT699/MT700	✓	
15	PIPE 351	3.5"	XS	C	MT701/MT702	✓	
16	PIPE 352	3.5"	XS	C	MT703/MT704	✓	
17	PIPE 353	3.5"	XS	C	MT705/MT706	✓	
18	PIPE 354	3.5"	XS	C	MT707/MT708	✓	
19	PIPE 355	3.5"	XS	C	MT709/MT710	✓	
20	PIPE 356	3.5"	XS	C	MT711/MT712	✓	
21	PIPE 357	3.5"	XS	C	MT713/MT714	✓	
22	PIPE 358	3.5"	XS	C	MT715/MT716	✓	
23	PIPE 359	3.5"	XS	C	MT717/MT718	✓	
24	PIPE 360	3.5"	XS	C	MT719/MT720	✓	
25	PIPE 361	3.5"	XS	C	MT721/MT722	✓	
26							
27	PIPE 363	3.5"	XS	C	MT725/MT726	✓	
28	PIPE 364	3.5"	XS	C	MT727/MT728	✓	

Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentential Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 19 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Mag Lead Time: 10 Seconds	Client Rep
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026	✓	Min Light Intensity: ≥ 100 FC Visible	✓	LED Flashlight	✓		Sign: _____
A = Aluminum	Enviroment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:
BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG.#12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026
Client: **BROTHERS HDD**

Location: **BROTHERS SHOP GRANDE
PRAIRIE AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
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MT-Rev.9

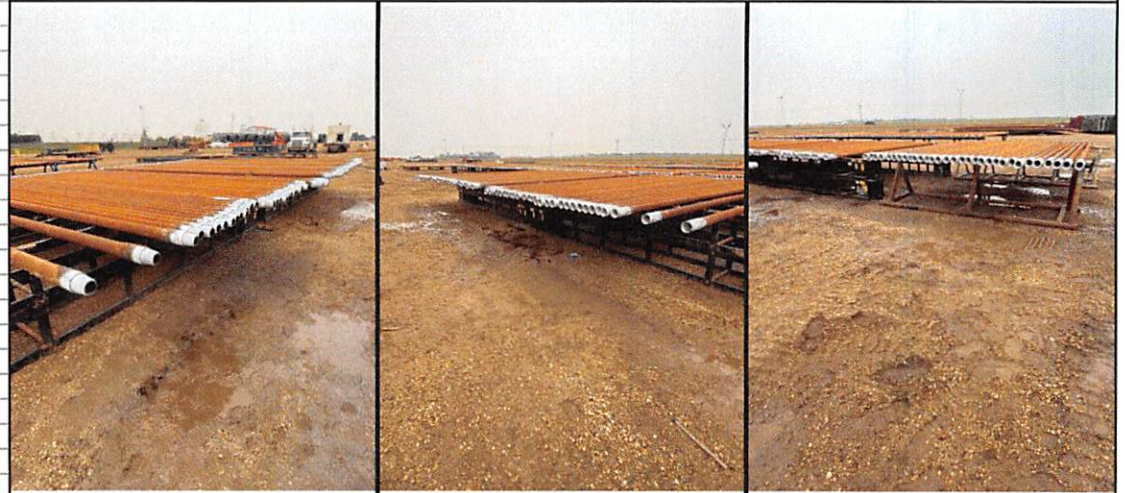
MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

TYPICAL BORE PIPE



ITEMS INSPECTED:					3.5" BORE PIPE
Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks
1	PIPE365	3.5"	XS	C	MT729/MT730
2	PIPE366	3.5"	XS	C	MT731/MT732
3	PIPE367	3.5"	XS	C	MT733/MT734
4	PIPE368	3.5"	XS	C	MT735/MT736
5	PIPE369	3.5"	XS	C	MT737/MT738
6	PIPE370	3.5"	XS	C	MT739/MT740
7	PIPE371	3.5"	XS	C	MT741/MT742
8	PIPE372	3.5"	XS	C	MT743/MT744
9	PIPE373	3.5"	XS	C	MT745/MT746
10	PIPE374	3.5"	XS	C	MT747/MT748
11	PIPE375	3.5"	XS	C	MT749/MT750
12	PIPE376	3.5"	XS	C	MT751/MT752
13	PIPE377	3.5"	XS	C	MT753/MT754
14	PIPE378	3.5"	XS	C	MT755/MT756
15	PIPE379	3.5"	XS	C	MT757/MT758
16	PIPE380	3.5"	XS	C	MT759/MT760
17	PIPE381	3.5"	XS	C	MT761/MT762
18	PIPE382	3.5"	XS	C	MT763/MT764
19	PIPE383	3.5"	XS	C	MT765/MT766
20	PIPE384	3.5"	XS	C	MT767/MT768
21	PIPE385	3.5"	XS	C	MT769/MT770
22	PIPE386	3.5"	XS	C	MT771/MT772
23	PIPE387	3.5"	XS	C	MT773/MT774
24	PIPE388	3.5"	XS	C	MT775/MT776
25	PIPE389	3.5"	XS	C	MT777/MT778
26	PIPE390	3.5"	XS	C	MT779/MT780
27	PIPE391	3.5"	XS	C	MT781/MT782
28	PIPE392	3.5"	XS	C	MT783/MT784

Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:				REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	Continues	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: JULY 20 2026	Client Rep:	
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partial Suspension: 7HF				Client Rep	
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026		Min Light Intensity: ≥ 100 FC Visible	LED Flashlight	Sign:	
A = Aluminum	Environment Condition	Fluorescent	Black/White	Aerosol	Visible	Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone					



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:
BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026

Client: **BROTHERS HDD**

Location: **BROTHERS SHOP GRANDE
PRAIRIE AB.**

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MT 2 - Wet Visible, Black On White

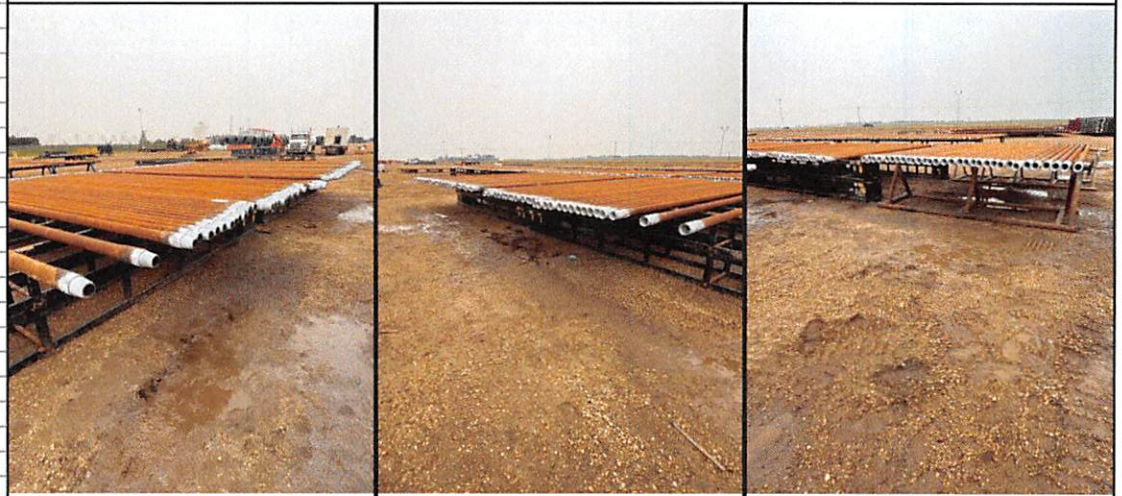
BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED: 3.5" BORE PIPE							
1	PIPE 393	3.5"	XS	C	MT785/MT786	✓	
2							
3	PIPE 395	3.5"	XS	C	MT789/MT790	✓	
4	PIPE 396	3.5"	XS	C	MT791/MT792	✓	
5	PIPE 397	3.5"	XS	C	MT793/MT794	✓	
6	PIPE 398	3.5"	XS	C	MT795/MT796	✓	
7	PIPE 399	3.5"	XS	C	MT797/MT798	✓	
8	PIPE 400	3.5"	XS	C	MT799/MT800	✓	
9	PIPE 401	3.5"	XS	C	MT801/MT802	✓	
10	PIPE 402	3.5"	XS	C	MT803/MT804	✓	
11	PIPE 403	3.5"	XS	C	MT805/MT806	✓	
12	PIPE 404	3.5"	XS	C	MT807/MT808	✓	
13	PIPE 405	3.5"	XS	C	MT809/MT810	✓	
14	PIPE 406	3.5"	XS	C	MT811/MT812	✓	
15	PIPE 407	3.5"	XS	C	MT813/MT814	✓	
16	PIPE 408	3.5"	XS	C	MT815/MT816	✓	
17	PIPE 409	3.5"	XS	C	MT817/MT818	✓	
18	PIPE 410	3.5"	XS	C	MT819/MT820	✓	
19	PIPE 411	3.5"	XS	C	MT821/MT822	✓	
20	PIPE 412	3.5"	XS	C	MT823/MT824	✓	
21	PIPE 413	3.5"	XS	C	MT825/MT826	✓	
22	PIPE 414	3.5"	XS	C	MT827/MT828	✓	
23	PIPE 415	3.5"	XS	C	MT829/MT830	✓	
24	PIPE 416	3.5"	XS	C	MT831/MT832	✓	
25	PIPE 417	3.5"	XS	C	MT833/MT834	✓	
26	PIPE 418	3.5"	XS	C	MT835/MT836	✓	
27							
28	PIPE 420	3.5"	XS	C	MT839/MT840	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 20 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Mag Lead Time: 10 Seconds	Client Rep _____
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026		Min Light Intensity: ≥ 100 FC Visible		✓	LED Flashlight	✓	Sign: _____
	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor



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Technician Sign:

Technician Certification:
BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026
Client: BROTHERS HDD

Location: BROTHERS SHOP GRANDE
PRAIRIE AB.

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CSA W59-2024

MT-Rev.9

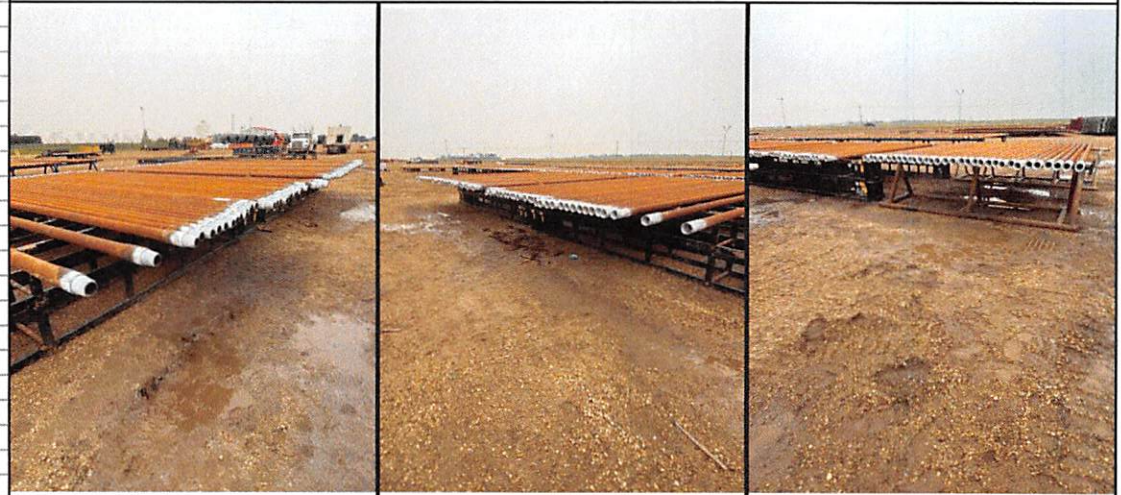
MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

TYPICAL BORE PIPE



ITEMS INSPECTED:					3.5" BORE PIPE	
Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept/Reject
1	PIPE 421	3.5"	XS	C	MT841/MT842	✓
2	PIPE 422	3.5"	XS	C	MT843/MT844	✓
3	PIPE 423	3.5"	XS	C	MT845/MT846	✓
4	PIPE 424	3.5"	XS	C	MT847/MT848	✓
5	PIPE 425	3.5"	XS	C	MT849/MT850	✓
6	PIPE 426	3.5"	XS	C	MT851/MT852	✓
7	PIPE 427	3.5"	XS	C	MT853/MT854	✓
8	PIPE 428	3.5"	XS	C	MT855/MT856	✓
9	PIPE 429	3.5"	XS	C	MT857/MT858	✓
10	PIPE 430	3.5"	XS	C	MT859/MT860	✓
11	PIPE 431	3.5"	XS	C	MT861/MT862	✓
12	PIPE 432	3.5"	XS	C	MT863/MT864	✓
13	PIPE 433	3.5"	XS	C	MT865/MT866	✓
14	PIPE 434	3.5"	XS	C	MT867/MT868	✓
15	PIPE 435	3.5"	XS	C	MT869/MT870	✓
16	PIPE 436	3.5"	XS	C	MT871/MT872	✓
17	PIPE 437	3.5"	XS	C	MT873/MT874	✓
18	PIPE 438	3.5"	XS	C	MT875/MT876	✓
19	PIPE 439	3.5"	XS	C	MT877/MT878	✓
20	PIPE 440	3.5"	XS	C	MT879/MT880	✓
21	PIPE 441	3.5"	XS	C	MT881/MT882	✓
22	PIPE 442	3.5"	XS	C	MT883/MT884	✓
23	PIPE 443	3.5"	XS	C	MT885/MT886	✓
24	PIPE 444	3.5"	XS	C	MT887/MT888	✓
25	PIPE 445	3.5"	XS	C	MT889/MT890	✓
26	PIPE 446	3.5"	XS	C	MT891/MT892	✓
27	PIPE 447	3.5"	XS	C	MT893/MT894	✓
28	PIPE 448	3.5"	XS	C	MT895/MT896	✓

Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:								REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775		AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb:	✓	JULY 20 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF							Mag Lead Time: 10 Seconds		
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026				✓	Min Light Intensity: ≥ 100 FC Visible		✓	LED Flashlight	Client Rep Sign: _____
	Environment Condition	Fluorescent	Black/White		✓	Aerosol	✓	Visible	✓	Dry	
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone									
Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor											



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Date:

Client:

JULY 17 2026

BROTHERS HDD

Location:

BROTHERS SHOP GRANDE

PRAIRIE AB.

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MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:					3.5" BORE PIPE		
PIPE 449	3.5"	XS	C		MT897/MT898	✓	
PIPE 450	3.5"	XS	C		MT899/MT900	✓	
PIPE 451	3.5"	XS	C		MT901/MT902	✓	
PIPE 452	3.5"	XS	C		MT903/MT904	✓	
PIPE 453	3.5"	XS	C		MT905/MT906	✓	
PIPE 454	3.5"	XS	C		MT907/MT908	✓	
PIPE 455	3.5"	XS	C		MT909/MT910	✓	
PIPE 456	3.5"	XS	C		MT911/MT912	✓	
PIPE 457	3.5"	XS	C		MT913/MT914	✓	
PIPE 458	3.5"	XS	C		MT915/MT916	✓	
PIPE 459	3.5"	XS	C		MT917/MT918	✓	
PIPE 460	3.5"	XS	C		MT919/MT920	✓	
PIPE 461	3.5"	XS	C		MT921/MT922	✓	
PIPE 462	3.5"	XS	C		MT923/MT924	✓	
PIPE 463	3.5"	XS	C		MT925/MT926	✓	
PIPE 464	3.5"	XS	C		MT927/MT928	✓	
PIPE 465	3.5"	XS	C		MT929/MT930	✓	
PIPE 466	3.5"	XS	C		MT931/MT932	✓	
PIPE 467	3.5"	XS	C		MT933/MT934	✓	
PIPE 468	3.5"	XS	C		MT935/MT936	✓	
PIPE 469	3.5"	XS	C		MT937/MT938	✓	
PIPE 470	3.5"	XS	C		MT939/MT940	✓	
PIPE 471	3.5"	XS	C		MT941/MT942	✓	
PIPE 472	3.5"	XS	C		MT943/MT944	✓	
PIPE 473	3.5"	XS	C		MT945/MT946	✓	
PIPE 474	3.5"	XS	C		MT947/MT948	✓	
PIPE 475	3.5"	XS	C		MT949/MT950	✓	
PIPE 476	3.5"	XS	C		MT951/MT952	✓	

COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

TYPICAL BORE PIPE

Material Legend		Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:							REPORT ACCEPTANCE	
C =	Carbon Steel	Oxidized/Coated	Sentinal Yoke: MP-A-2L S/N: MP5775 AC ✓ Continues ✓ Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 20 2026							Client Rep:	
S =	Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF Mag Lead Time: 10 Seconds								
CS =	Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓ Min Light Intensity: ≥ 100 FC Visible ✓ LED Flashlight ✓							Client Rep	
		Environment Condition	Fluorescent Black/White ✓ Aerosol ✓ Visible ✓ Dry Puffer								
A =	Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:
BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026

Client:

BROTHERS HDD

Location:

**BROTHERS SHOP GRANDE
PRAIRIE AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

Invoice #:

BF26156

Report #:

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Acceptance Code:

CSA W59-2024

Specification:

MT-Rev.9

Procedure:

Technique:

MT 2 - Wet Visible, Black On White

Contractor:

BROTHERS HDD

A.F.E.#:

CPG.#:

Job.#:

Code.#:

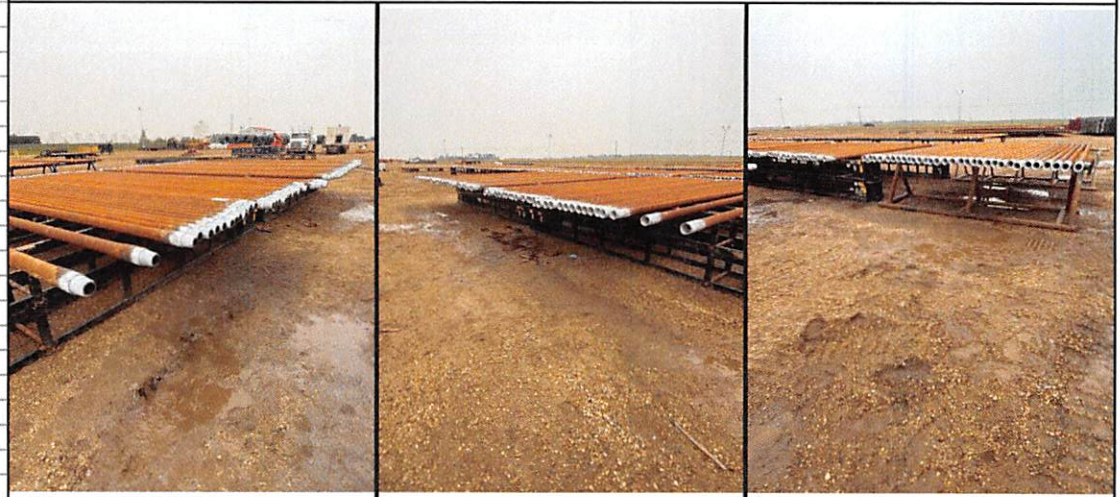
Project:

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
ITEMS INSPECTED:							
3.5" BORE PIPE							
1	PIPE 477	3.5"	XS	C	MT953/MT954	✓	
2	PIPE 478	3.5"	XS	C	MT955/MT956	✓	
3	PIPE 479	3.5"	XS	C	MT957/MT958	✓	
4	PIPE 480	3.5"	XS	C	MT959/MT960	✓	
5	PIPE 481	3.5"	XS	C	MT961/MT962	✓	
6	PIPE 482	3.5"	XS	C	MT963/MT964	✓	
7	PIPE 483	3.5"	XS	C	MT965/MT966	✓	
8	PIPE 484	3.5"	XS	C	MT967/MT968	✓	
9	PIPE 485	3.5"	XS	C	MT969/MT970	✓	
10	PIPE 486	3.5"	XS	C	MT971/MT972	✓	
11	PIPE 487	3.5"	XS	C	MT973/MT974	✓	
12	PIPE 488	3.5"	XS	C	MT975/MT976	✓	
13	PIPE 489	3.5"	XS	C	MT977/MT978	✓	
14	PIPE 490	3.5"	XS	C	MT979/MT980	✓	
15	PIPE 491	3.5"	XS	C	MT981/MT982	✓	
16	PIPE 492	3.5"	XS	C	MT983/MT984	✓	
17	PIPE 493	3.5"	XS	C	MT985/MT986	✓	
18	PIPE 494	3.5"	XS	C	MT987/MT988	✓	
19	PIPE 495	3.5"	XS	C	MT989/MT990	✓	
20	PIPE 496	3.5"	XS	C	MT991/MT992	✓	
21	PIPE 497	3.5"	XS	C	MT993/MT994	✓	
22	PIPE 498	3.5"	XS	C	MT995/MT996	✓	
23	PIPE 499	3.5"	XS	C	MT997/MT998	✓	
24	PIPE 500	3.5"	XS	C	MT999/MT1000	✓	
25	PIPE 501	3.5"	XS	C	MT1001/MT1002	✓	
26	PIPE 502	3.5"	XS	C	MT1003/MT1004	✓	
27	PIPE 503	3.5"	XS	C	MT1005/MT1006	✓	
28	PIPE 504	3.5"	XS	C	MT1007/MT1008	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:							REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775		AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 20 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF							Mag Lead Time: 10 Seconds	
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓				Min Light Intensity: ≥ 100 FC Visible ✓		LED Flashlight ✓		Client Rep Sign: _____
	Environment Condition	Fluorescent		Black/White ✓		Aerosol ✓		Visible ✓ Dry		
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone								
Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor										



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:

BRANDON FLAIG

CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant:

Dallon Van Wert

Date: _____
Client: _____

JULY 17 2026

BROTHERS HDD

Location:

**BROTHERS SHOP GRANDE
PRAIRIE AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

Invoice #:

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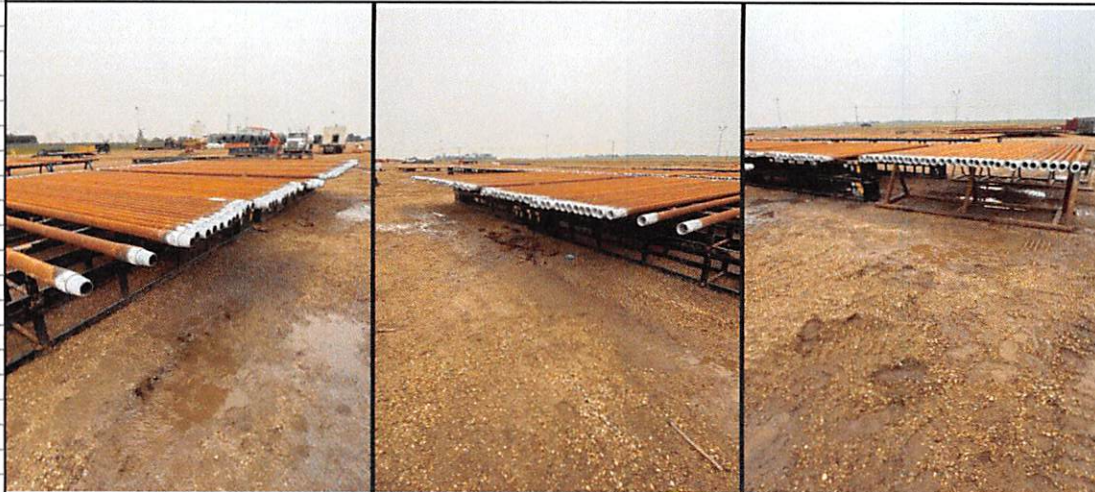
CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject	COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW. NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.
ITEMS INSPECTED:					3.5" BORE PIPE			
PIPE 505	3.5"	XS	C		MT1009/MT1010	✓		TYPICAL BORE PIPE 
PIPE 506	3.5"	XS	C		MT1011/MT1012	✓		
PIPE 507	3.5"	XS	C		MT1013/MT1014	✓		
PIPE 508	3.5"	XS	C		MT1015/MT1016	✓		
PIPE 509	3.5"	XS	C		MT1017/MT1018	✓		
PIPE 510	3.5"	XS	C		MT1019/MT1020	✓		
PIPE 511	3.5"	XS	C		MT1021/MT1022	✓		
PIPE 512	3.5"	XS	C		MT1023/MT1024	✓		
PIPE 513	3.5"	XS	C		MT1025/MT1026	✓		
PIPE 514	3.5"	XS	C		MT1027/MT1028	✓		
PIPE 515	3.5"	XS	C		MT1029/MT1030	✓		
PIPE 516	3.5"	XS	C		MT1031/MT1032	✓		
PIPE 517	3.5"	XS	C		MT1033/MT1034	✓		
PIPE 518	3.5"	XS	C		MT1035/MT1036	✓		
PIPE 520	3.5"	XS	C		MT1039/MT1040	✓		
PIPE 521	3.5"	XS	C		MT1041/MT1042	✓		
PIPE 522	3.5"	XS	C		MT1043/MT1044	✓		
PIPE 523	3.5"	XS	C		MT1045/MT1046	✓		
PIPE 524	3.5"	XS	C		MT1047/MT1048	✓		
PIPE 525	3.5"	XS	C		MT1049/MT1050	✓		
PIPE 526	3.5"	XS	C		MT1051/MT1052	✓		
PIPE 527	3.5"	XS	C		MT1053/MT1054	✓		
PIPE 528	3.5"	XS	C		MT1055/MT1056	✓		
PIPE 529	3.5"	XS	C		MT1057/MT1058	✓		
PIPE 530	3.5"	XS	C		MT1059/MT1060	✓		
PIPE 531	3.5"	XS	C		MT1061/MT1062	✓		
PIPE 532	3.5"	XS	C		MT1063/MT1064	✓		

Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775 AC ☒ Continues ☒ Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ☒ JULY 20 2026						Client Rep: _____	
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF Mag Lead Time: 10 Seconds							
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ☒ Min Light Intensity: ≥ 100 FC Visible ☒ LED Flashlight ☒						Client Rep _____	
	Environment Condition	Fluorescent Black/White ☒ Aerosol ☒ Visible ☒ Dry Puffer							
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone						Sign: _____ Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:

BRANDON FLAIG

CGSB Level II MT REG.#32777

CWB LEVEL 1 INSPECTOR

REG. #12190660

Assistant:

Dallon Van Wert

Date:

Client:

JULY 17 2026

BROTHERS HDD

Location:

BROTHERS SHOP GRANDE

PRAIRIE AB.

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

Invoice #:

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject	COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW. NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.	
ITEMS INSPECTED:					3.5" BORE PIPE				
1	PIPE 533	3.5"	XS	C	MT1065/MT1066	✓		TYPICAL BORE PIPE 	
2	PIPE 534	3.5"	XS	C	MT1067/MT1068	✓			
3	PIPE 535	3.5"	XS	C	MT1069/MT1070	✓			
4	PIPE 536	3.5"	XS	C	MT1071/MT1072	✓			
5	PIPE 537	3.5"	XS	C	MT1073/MT1074	✓			
6	PIPE 538	3.5"	XS	C	MT1075/MT1076	✓			
7	PIPE 539	3.5"	XS	C	MT1077/MT1078	✓			
8	PIPE 540	3.5"	XS	C	MT1079/MT1080	✓			
9	PIPE 541	3.5"	XS	C	MT1081/MT1082	✓			
10	PIPE 542	3.5"	XS	C	MT1083/MT1084	✓			
11	PIPE 543	3.5"	XS	C	MT1085/MT1086	✓			
12	PIPE 544	3.5"	XS	C	MT1087/MT1088	✓			
13	PIPE 545	3.5"	XS	C	MT1089/MT1090	✓			
14	PIPE 546	3.5"	XS	C	MT1091/MT1092	✓			
15	PIPE 547	3.5"	XS	C	MT1093/MT1094	✓			
16	PIPE 548	3.5"	XS	C	MT1095/MT1096	✓			
17	PIPE 549	3.5"	XS	C	MT1097/MT1098	✓			
18	PIPE 550	3.5"	XS	C	MT1099/MT1100	✓			
19	PIPE 551	3.5"	XS	C	MT1101/MT1102	✓			
20	PIPE 552	3.5"	XS	C	MT1103/MT1104	✓			
21	PIPE 553	3.5"	XS	C	MT1105/MT1106	✓			
22	PIPE 554	3.5"	XS	C	MT1107/MT1108	✓			
23	PIPE 555	3.5"	XS	C	MT1109/MT1110	✓			
24	PIPE 556	3.5"	XS	C	MT1111/MT1112	✓			
25	PIPE 557	3.5"	XS	C	MT1113/MT1114	✓			
26	PIPE 558	3.5"	XS	C	MT1115/MT1116	✓			
27	PIPE 559	3.5"	XS	C	MT1117/MT1118	✓			
28	PIPE 560	3.5"	XS	C	MT1119/MT1120	✓			
Material Legend		Surface Condition		Equipment / Materials used For Corresponding Procedure & Technique:				REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 21 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF				Mag Lead Time: 10 Seconds			
CS = Carbon Steel to Stainless Steel	6:00am	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026		✓	Min Light Intensity: ≥ 100 FC Visible		✓	LED Flashlight	✓
	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Dry
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							
Sign: _____ Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor									



2038-12th AVE NW
Medicine Hat, AB, T1C 2A7
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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:
BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallan Van Wert

Date: JULY 17 2026

Client:

BROTHERS HDD

Location:

**BROTHERS SHOP GRANDE
PRAIRIE AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

Invoice #:

Report #:

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A.F.E.#:

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Job.#:

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Project:

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White

BROTHERS HDD

MT BORE PIPE

**COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.**

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
--------------------------	------	-----------	----------	---------------	---------	--------	--------

ITEMS INSPECTED:

3.5" BORE PIPE

1	PIPE 561	3.5"	XS	C	MT1121/MT1122	✓	
2	PIPE 562	3.5"	XS	C	MT1123/MT1124	✓	
3	PIPE 563	3.5"	XS	C	MT1125/MT1126	✓	
4	PIPE 564	3.5"	XS	C	MT1127/MT1128	✓	
5	PIPE 565	3.5"	XS	C	MT1129/MT1130	✓	
6	PIPE 566	3.5"	XS	C	MT1131/MT1132	✓	
7	PIPE 567	3.5"	XS	C	MT1133/MT1134	✓	
8	PIPE 568	3.5"	XS	C	MT1135/MT1136	✓	
9	PIPE 569	3.5"	XS	C	MT1137/MT1138	✓	
10	PIPE 570	3.5"	XS	C	MT1139/MT1140	✓	
11	PIPE 571	3.5"	XS	C	MT1141/MT1142	✓	
12	PIPE 572	3.5"	XS	C	MT1143/MT1144	✓	
13	PIPE 573	3.5"	XS	C	MT1145/MT1146	✓	
14	PIPE 574	3.5"	XS	C	MT1147/MT1148	✓	
15	PIPE 575	3.5"	XS	C	MT1149/MT1150	✓	
16	PIPE 576	3.5"	XS	C	MT1151/MT1152	✓	
17	PIPE 577	3.5"	XS	C	MT1153/MT1154	✓	
18	PIPE 578	3.5"	XS	C	MT1155/MT1156	✓	
19	PIPE 579	3.5"	XS	C	MT1157/MT1158	✓	
20	PIPE 580	3.5"	XS	C	MT1159/MT1160	✓	
21	PIPE 581	3.5"	XS	C	MT1161/MT1162	✓	
22	PIPE 582	3.5"	XS	C	MT1163/MT1164	✓	
23	PIPE 583	3.5"	XS	C	MT1165/MT1166	✓	
24	PIPE 584	3.5"	XS	C	MT1167/MT1168	✓	
25	PIPE 585	3.5"	XS	C	MT1169/MT1170	✓	
26	PIPE 586	3.5"	XS	C	MT1171/MT1172	✓	
27	PIPE 587	3.5"	XS	C	MT1173/MT1174	✓	
28	PIPE 588	3.5"	XS	C	MT1175/MT1176	✓	

TYPICAL BORE PIPE



Material Legend	Surface Condition	Equipment / Consumables used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 21 2026	Client Rep:	
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Client Rep	
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31,2026	✓	Min Light Intensity: ≥ 100 FC Visible	✓	LED Flashlight	✓	Sign:	
A = Aluminum	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Dry
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone						Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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Technician Sign:

Technician Certification:
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CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026
Client:

BROTHERS HDD

Location: **BROTHERS SHOP GRANDE
PRAIRIE AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

Invoice #:

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Acceptance Code:

CSA W59-2024

Specification:

MT-Rev.9

Procedure:

MT 2 - Wet Visible, Black On White

Contractor:

BROTHERS HDD

A.F.E.#:

CPG.#:

Job.#:

Code.#:

Project:

MT BORE PIPE

**COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.**

TYPICAL BORE PIPE



ITEMS INSPECTED:				3.5" BORE PIPE			
Field Weld Number (s)	Size	Thickness	Material Welder Symbol	Remarks	Accept	Reject	
1 PIPE589	3.5"	XS	C	MT1177/MT1178	✓		
2 PIPE590	3.5"	XS	C	MT1179/MT1180			
3 PIPE591	3.5"	XS	C	MT1181/MT1182			
4 PIPE592	3.5"	XS	C	MT1183/MT1184			
5 PIPE593	3.5"	XS	C	MT1185/MT1186			
6 PIPE594	3.5"	XS	C	MT1187/MT1188			
7 PIPE595	3.5"	XS	C	MT1189/MT1190			
8 PIPE596	3.5"	XS	C	MT1191/MT1192			
9 PIPE597	3.5"	XS	C	MT1193/MT1194			
10 PIPE598	3.5"	XS	C	MT1195/MT1196			
11 PIPE599	3.5"	XS	C	MT1197/MT1198			
12 PIPE600	3.5"	XS	C	MT1199/MT1200			
13 PIPE601	3.5"	XS	C	MT1201/MT1202			
14 PIPE602	3.5"	XS	C	MT1203/MT1204			
15 PIPE603	3.5"	XS	C	MT1205/MT1206			
16 PIPE604	3.5"	XS	C	MT1207/MT1208			
17 PIPE605	3.5"	XS	C	MT1209/MT1210			
18 PIPE606	3.5"	XS	C	MT1211/MT1212			
19 PIPE607	3.5"	XS	C	MT1213/MT1214			
20 PIPE608	3.5"	XS	C	MT1215/MT1216			
21 PIPE609	3.5"	XS	C	MT1217/MT1218			
22 PIPE610	3.5"	XS	C	MT1219/MT1220			
23 PIPE611	3.5"	XS	C	MT1221/MT1222			
24 PIPE612	3.5"	XS	C	MT1223/MT1224			
25 PIPE613	3.5"	XS	C	MT1225/MT1226			
26 PIPE614	3.5"	XS	C	MT1227/MT1228			
27 PIPE615	3.5"	XS	C	MT1229/MT1230			
28 PIPE616	3.5"	XS	C	MT1231/MT1232			

Material Legend		Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C =	Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 21 2026	Client Rep: _____
S =	Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Mag Lead Time: 10 Seconds	Client Rep _____
CS =	Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026	✓	Min Light Intensity: ≥ 100 FC Visible	✓	LED Flashlight	✓		Client Rep _____
A =	Aluminum	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Sign: _____
		Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor



2038-12th AVE NW
Medicine Hat, AB, T1C 2A7
PH: 403-527-9854
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MT / PT / VT INSPECTION REPORT

Technician Sign:

Date: JULY 17 2026

Client:

BROTHERS HDD

Technician Certification:

BRANDON FLAIG

CGSB Level II MT REG.#32777

CWB LEVEL 1 INSPECTOR

REG. #12190660

Assistant: Dallon Van Wert

Location:

BROTHERS SHOP GRANDE

PRAIRIE AB.

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

Invoice #:

BF26156

Report #:

BF26156-M1

Page:

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Acceptance Code:

CSA W59-2024

Specification:

MT-Rev.9

Procedure:

Technique:

MT 2 - Wet Visible, Black On White

Contractor:

BROTHERS HDD

A.F.E.#:

CPG.#:

Job.#:

Code.#:

Project:

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

TYPICAL BORE PIPE



ITEMS INSPECTED:				3.5" BORE PIPE			
Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
1	PIPE617	3.5"	XS	C	MT1233/MT1234	✓	
2	PIPE618	3.5"	XS	C	MT1235/MT1236	✓	
3	PIPE619	3.5"	XS	C	MT1237/MT1238	✓	
4	PIPE620	3.5"	XS	C	MT1239/MT1240	✓	
5	PIPE621	3.5"	XS	C	MT1241/MT1242	✓	
6	PIPE622	3.5"	XS	C	MT1243/MT1244	✓	
7	PIPE623	3.5"	XS	C	MT1245/MT1246	✓	
8	PIPE624	3.5"	XS	C	MT1247/MT1248	✓	
9	PIPE625	3.5"	XS	C	MT1249/MT1250	✓	
10	PIPE626	3.5"	XS	C	MT1251/MT1252	✓	
11	PIPE627	3.5"	XS	C	MT1253/MT1254	✓	
12	PIPE628	3.5"	XS	C	MT1255/MT1256	✓	
13	PIPE629	3.5"	XS	C	MT1257/MT1258	✓	
14	PIPE630	3.5"	XS	C	MT1259/MT1260	✓	
15	PIPE631	3.5"	XS	C	MT1261/MT1262	✓	
16	PIPE632	3.5"	XS	C	MT1263/MT1264	✓	
17	PIPE633	3.5"	XS	C	MT1265/MT1266	✓	
18	PIPE634	3.5"	XS	C	MT1267/MT1268	✓	
19	PIPE635	3.5"	XS	C	MT1269/MT1270	✓	
20	PIPE636	3.5"	XS	C	MT1271/MT1272	✓	
21	PIPE637	3.5"	XS	C	MT1273/MT1274	✓	
22	PIPE638	3.5"	XS	C	MT1275/MT1276	✓	
23	PIPE639	3.5"	XS	C	MT1277/MT1278	✓	
24	PIPE640	3.5"	XS	C	MT1279/MT1280	✓	
25	PIPE641	3.5"	XS	C	MT1281/MT1282	✓	
26	PIPE642	3.5"	XS	C	MT1283/MT1284	✓	
27	PIPE643	3.5"	XS	C	MT1285/MT1286	✓	
28	PIPE644	3.5"	XS	C	MT1287/MT1288	✓	

Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:							REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775		AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 21 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Mag Lead Time: 10 Seconds		
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓				Min Light Intensity: ≥ 100 FC Visible ✓		LED Flashlight ✓		Client Rep Sign: _____
	Environment Condition	Fluorescent		Black/White ✓		Aerosol ✓		Visible ✓ Dry Puffer		
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone							Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	



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MT / PT / VT INSPECTION REPORT

Technician Sign:

Technician Certification:

BRANDON FLAIG

CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant:

Dallon Van Wert

JULY 17 2026

BROTHERS HDD

Location:

**BROTHERS SHOP GRANDE
PRAIRIE AB.**

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

MT BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject	COMMENTS: MAGNETIC PARTICAL INSPECTION PERFORMED ON ITEM/S BELOW. NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.		
ITEMS INSPECTED:					3.5" BORE PIPE					
1	PIPE645	3.5"	XS	C	MT1289/MT1290	✓		TYPICAL BORE PIPE 		
2	PIPE646	3.5"	XS	C	MT1291/MT1292	✓				
3	PIPE647	3.5"	XS	C	MT1293/MT1294	✓				
4	PIPE648	3.5"	XS	C	MT1295/MT1296	✓				
5	PIPE649	3.5"	XS	C	MT1297/MT1298	✓				
6	PIPE650	3.5"	XS	C	MT1299/MT1300	✓				
7	PIPE651	3.5"	XS	C	MT1301/MT1302	✓				
8	PIPE652	3.5"	XS	C	MT1303/MT1304	✓				
9	PIPE653	3.5"	XS	C	MT1305/MT1306	✓				
10	PIPE654	3.5"	XS	C	MT1307/MT1308	✓				
11	PIPE655	3.5"	XS	C	MT1309/MT1310	✓				
12	PIPE656	3.5"	XS	C	MT1311/MT1312	✓				
13	PIPE657	3.5"	XS	C	MT1313/MT1314	✓				
14	PIPE658	3.5"	XS	C	MT1315/MT1316	✓				
15	PIPE659	3.5"	XS	C	MT1317/MT1318	✓				
16										
17	PIPE661	3.5"	XS	C	MT1321/MT1322	✓				
18	PIPE662	3.5"	XS	C	MT1323/MT1324	✓				
19										
20	PIPE664	3.5"	XS	C	MT1327/MT1328	✓				
21	PIPE665	3.5"	XS	C	MT1329/MT1330	✓				
22	PIPE666	3.5"	XS	C	MT1331/MT1332	✓				
23	PIPE667	3.5"	XS	C	MT1333/MT1334	✓				
24	PIPE668	3.5"	XS	C	MT1335/MT1336	✓				
25	PIPE669	3.5"	XS	C	MT1337/MT1338	✓				
26	PIPE670	3.5"	XS	C	MT1339/MT1340	✓				
27	PIPE671	3.5"	XS	C	MT1341/MT1342	✓				
28	PIPE672	3.5"	XS	C	MT1343/MT1344	✓				
Material Legend		Surface Condition		Equipment / Materials used For Corresponding Procedure & Technique:				REPORT ACCEPTANCE		
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775		AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓	JULY 21 2026	Client Rep: _____
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF				Mag Lead Time: 10 Seconds				
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026		✓	Min Light Intensity: ≥ 100 FC Visible		✓	LED Flashlight	✓	Client Rep
	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	Dry	Puffer
A = Aluminum	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone								
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Technician Sign:

Technician Certification:
BRANDON FLAIG
CGSB Level II MT REG.#32777
CWB LEVEL 1 INSPECTOR
REG. #12190660

Assistant: Dallon Van Wert

Date: JULY 17 2026

Client: **BROTHERS HDD**

Location: **BROTHERS SHOP GRANDE
PRAIRIE AB.**

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CSA W59-2024

MT-Rev.9

MT 2 - Wet Visible, Black On White
BROTHERS HDD

MT BORE PIPE

COMMENTS: MAGNETIC PARTIAL INSPECTION PERFORMED ON ITEM/S BELOW.
NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION.

ITEMS INSPECTED:

3.5"/4.5" BORE PIPE

Field Weld Number (s)	Size	Thickness	Material	Welder Symbol	Remarks	Accept	Reject
1	PIPE673	3.5"	XS	C	MT1345/MT1346	✓	
2							
3	PIPE675	3.5"	XS	C	MT1349/MT1350	✓	
4	PIPE676	3.5"	XS	C	MT1351/MT1352	✓	
5	PIPE677	4.5"	XS	C	MT1353/MT1354	✓	
6	PIPE678	4.5"	XS	C	MT1355/MT1356	✓	
7	PIPE679	4.5"	XS	C	MT1357/MT1358	✓	
8							
9	PIPE681	4.5"	XS	C	MT1361/MT1362	✓	
10	PIPE682	4.5"	XS	C	MT1363/MT1364	✓	
11	PIPE683	4.5"	XS	C	MT1365/MT1366	✓	
12							
13	PIPE685	4.5"	XS	C	MT1369/MT1370	✓	
14	PIPE686	4.5"	XS	C	MT1371/MT1372	✓	
15	PIPE687	4.5"	XS	C	MT1373/MT1374	✓	
16	PIPE688	4.5"	XS	C	MT1375/MT1376	✓	
17	PIPE689	4.5"	XS	C	MT1377/MT1378	✓	
18	PIPE690	4.5"	XS	C	MT1379/MT1380	✓	
19							
20							
21							
22							
23							
24							
25							
26							
27							
28							

3.5"/4.5" BORE PIPE



Material Legend	Surface Condition	Equipment / Materials used For Corresponding Procedure & Technique:						REPORT ACCEPTANCE	
C = Carbon Steel	Oxidized/Coated	Sentinel Yoke: MP-A-2L S/N: MP5775	AC	✓	Continues	✓	Calibration Block: West. Instruments S/N:1427 Cal Verified to 10lb: ✓ JULY 21 2026	Client Rep:	
S = Stainless Steel	Time Of Testing	MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Partical Suspension: 7HF						Client Rep	
CS = Carbon Steel to Stainless Steel	6:00AM	Light Meter: XR-1000 Spectronics S/N:1752289 Cal Date: May 31/2026 ✓ Min Light Intensity: ≥ 100 FC Visible ✓ LED Flashlight ✓						Sign:	
A = Aluminum	Environment Condition	Fluorescent	Black/White	✓	Aerosol	✓	Visible	✓	✓
	Sunny	Above Method/s Used To Inspect 100% Of The Area of Interest & Heat Affected Zone						Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor	