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Jun

**Test and Inspection Report in Accordance with CSA B620**

Facility Name: Cranked Diesel Repair Inc. Telephone: (780) 214-6566  
Address: RR5, Site 3 Box 14, Lloydminster, AB T9V 3A1 Facility Registration No: 25-1184

Tank Owner: Jesse Hobman Address: RR1 Rivercourse  
Telephone: 780-205-5599 AB, T0B 3X0

OWNER'S UNIT #: 1 CERT DATE: 10/2003 TCRN/ MDIN: Z-0547503-04  
MAWP: 14.5 PSI MANUFACTURE: Steelhead Welding LTD.

SERIAL NO.: 0803178

MFR DATE: OCT 2003 MATERIAL: SA36 TANK SPEC DOT: TC 412

COMP. CAPACITY: 1 3,750L IG/USG/L 2 IG/USG/L 3 IG/USG/L  
4 IG/USG/L 5 IG/USG/L

INSULATED TANK: YES  NO  LINED TANK: YES  NO

TESTS PERFORMED: "V"  "K"  "P"  "I"  "U/C"  (Reports attached)

HOSES TESTED: YES (Report attached)  NO

Description of defects found, and methods used to repair for corrective action:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

No Defects Found

Tank successfully retested after repair YES  NO  N/A

Written repair weld inspection report attached YES  NO  N/A

TANK DISPOSITION: Removed from Service  Return to Service   
Safety Mark (Specification Indication) removed YES  NO

Tank markings applied (QC Manual Reference Section 15) YES  NO

Inspection date: May 19, 2026

## External Visual Inspection Report in Accordance with CSA B620

**Facility Name:** Cranked Diesel Repair Inc. **Telephone:** (780) 214-6566  
**Address:** RR5, Site 3 Box 14, Lloydminster, AB T9V 3A1 **Facility Registration No:** 25-1184  
**Tank Owner:** Jesse Hobman **Address:** RR1 Rivercourse  
**Telephone:** 780-205-5599 AB, T0B 3X0  
**OWNER'S UNIT #:** 1 **CERT DATE:** 10/2003 **MAWP:** 14.5 PSI  
**MANUFACTURE:** Steelhead Welding LTD. **SERIAL NO.:** 0803178  
**MFR DATE:** 12.13 **MATERIAL:** SA36 **TANK SPEC DOT:** TC 412  
**COMP. CAPACITY:** 1 3,750L IG/USG/L 2 \_\_\_\_\_ IG/USG/L 3 \_\_\_\_\_ IG/USG/L

Items Inspected	QC Manual	Complies	Reject	Retest
Data plate, present info complete and legible	12.1.3	✓	_____	_____
Exterior surface area including heads for signs of corrosion, abrasion, gouges, dents, or repairs made using overlay patches	12.1.4	✓	_____	_____
Surfaces of all welds for signs of defects or cracks	12.1.4	✓	_____	_____
Void drains are unplugged	12.1.4	N/A	_____	_____
Structural members, outriggers, crossmembers, etc.	12.1.5	✓	_____	_____
Valves and vents for proper operation	12.1.7	✓	_____	_____
All gaskets for indications of leaking	12.1.7	✓	_____	_____
Piping and valves for leakage, damage, and corrosion	12.1.7	✓	_____	_____
Inspect and function all valve operating systems and remote closures	12.1.7	✓	_____	_____
Thermal means of closing bottom outlet valves	12.1.7	✓	_____	_____
Tank attachments to frame or running gear	12.1.8	✓	_____	_____
Hoses for defects, identification and test dates	12.1.9	✓	_____	_____
Gaskets on full opening ear heads	12.1.10	✓	_____	_____
Ladders, walkways, etc.	12.1.11	✓	_____	_____
Fill covers, mainways, and closure devices	12.1.12	✓	_____	_____
Relief valves and vents (replace or test if tank in service where lading corrosive to relief device)	12.1.13	✓	_____	_____
Accident damage protection (rear bumper, rollover protection and piping guards)	12.1.14	✓	_____	_____

Inspector Name Colby Zelensky Signature Date May 19, 2026

**UPPER COUPLER INSPECTION "U/C" (QC Manual 12.1.5 and 12.1.6)**

	Complies	Reject	Retest
Upper Coupler removed from tank and inspected	_____	_____	_____
Areas covered by upper coupler for corrosion, abrasion, dents, distortion, weld defects, or any other condition that might render tank unsafe	_____	_____	_____
Upper coupler for cracks, corrosion, or distortion	_____	_____	_____
Upper coupler inspected in place	_____	_____	_____

Inspector Name \_\_\_\_\_ Signature \_\_\_\_\_ Date \_\_\_\_\_

NOTE: Rejection Criteria for Visual Inspections: (any of the following conditions shall cause the tank to be rejected) less than minimum material thickness under any out, dig, or gouge; and dent with a depth greater than 1/2" where it includes a weld; any dent with a depth greater than 10% of the length of the dent; any weld defect including a crack, pinhole, or incomplete fusion of the weld; any structural defect or any source of leakage; any repairs made using overlay patches; defective, unidentified or out of test hose assemblies.

## Leakage Test Report in Accordance with CSA B620

**Facility Name:** Cranked Diesel Repair Inc. **Telephone:** (780) 214-6566  
**Address:** RR5, Site 3 Box 14, Lloydminster, AB T9V 3A1 **Facility Registration No:** 25-1184

**Tank Owner:** Jesse Hobman **Address:** RR1 Rivercourse

**Telephone:** 780-205-5599 AB, T0B 3X0

**OWNER'S UNIT #:** 1 **CERT DATE:** 10/2003 **MAWP:** 14.5 PSI

**MANUFACTURE:** Steelhead Welding LTD. **SERIAL NO.:** 0803178

**MFR DATE:** DEC 2014 **MATERIAL:** SA36 **TANK SPEC DOT:** TC 412

**COMP. CAPACITY:** 1 3,750L IG/USG/L 2 \_\_\_\_\_ IG/USG/L 3 \_\_\_\_\_ IG/USG/L  
 - 4 \_\_\_\_\_ IG/USG/L 5 \_\_\_\_\_ IG/USG/L

**Test Pressure** 11.6PSI (80% of MAWP Min.) **Test Medium** Hydro/air

Item	Comp	1	Comp	2	Comp	3	Comp	4	Comp	5
	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
Gauges Calibrated	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
All components in place	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
All seams checked	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
All gaskets checked	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
ISC valve seats	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
External valve seats checked in sequence	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Pipe connections checked	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Held pressure for 5 minutes	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____

**Inspector Name** Colby Zelensky **Signature**  **Date** May 19, 2026

**Comments:**

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## Hydrostatic Pressure Test Report in Accordance with CSA B620

**Facility Name:** Cranked Diesel Repair Inc. **Telephone:** (780) 214-6566  
**Address:** RR5, Site 3 Box 14, Lloydminster, AB T9V 3A1 **Facility Registration No:** 25-1184

**Tank Owner:** Jesse Hobman **Address:** RR1 Rivercourse  
**Telephone:** 780-205-5599 AB, T0B 3X0

**OWNER'S UNIT #:** 1 **CERT DATE:** 10/2003 **MAWP:** 14.5 PSI

**MANUFACTURE:** Steelhead Welding LTD. **SERIAL NO.:** 0803178

**MFR DATE:** 12.13 **MATERIAL:** SA36 **TANK SPEC DOT:** TC 412

**COMP. CAPACITY:** 1 3,750L IG/USG/L 2 \_\_\_\_\_ IG/USG/L 3 \_\_\_\_\_ IG/USG/L  
 - 4 \_\_\_\_\_ IG/USG/L 5 \_\_\_\_\_ IG/USG/L

**Test Pressure (Tank)** 21.75psi (Refer to Table 7.3 of CSA B620-2003 for appropriate test pressure)

**Test Pressure (Piping)** 11.6PSI (80% Tank MAWP) **Test Medium** Hydro

Item	Comp	1	Comp	2	Comp	3	Comp	4	Comp	5
	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
Tank 100% filled	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Gauges calibrated	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Pressure protection in place	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Relief valves removed & tested	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
All closures in place	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
All seams checked	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
All gaskets checked	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____
ISC valve seat checked	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
External valve seats checked	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Pipe connections checked	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Relief devices returned	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____
Held test for 10 minutes	✓	_____	_____	_____	_____	_____	_____	_____	_____	_____

**Inspector Name** Colby Zelensky **Signature** **Date** May 19, 2026

**Comments:**

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# Internal Visual Inspection Report in Accordance with CSA B620

**Facility Name:** Cranked Diesel Repair Inc.      **Telephone:** (780) 214-6566  
**Address:** RR5, Site 3 Box 14, Lloydminster, AB T9V 3A1      **Facility Registration No:** 25-1184

**Tank Owner:** Jesse Hobman      **Address:** RR1 Rivercourse  
**Telephone:** 780-205-5599      AB, T0B 3X0

**OWNER'S UNIT #:** 1      **CERT DATE:** 10/2003      **MAWP:** 14.5 PSI  
**MANUFACTURE:** Steelhead Welding LTD.      **SERIAL NO.:** 0803178  
**MFR DATE:** 12.13      **MATERIAL:** SA36      **TANK SPEC DOT:** TC 412  
**COMP. CAPACITY:** 1 3,750L IG/USG/L 2 \_\_\_\_\_ IG/USG/L 3 \_\_\_\_\_ IG/USG/L  
 - 4 \_\_\_\_\_ IG/USG/L 5 \_\_\_\_\_ IG/USG/L

**Tank Interior atmosphere verified as suitable for entry**      YES  NO   
**Confined Space entry documents completed**      YES  NO

Items Inspected Compt 1	QC Manual	Complies	Reject	Retest
Interior surface, including heads for corrosion, distortion, overlay patches, cracking, etc.	12.2.2	✓	_____	_____
Areas above upper coupler, landing gear legs and running gear subframe for indications of distortion or cracks	12.2.2	✓	_____	_____
Interior welds for defects, cracking, etc.	12.2.3	✓	_____	_____
Internal supports and attachments	12.2.4	✓	_____	_____
Internal valves, piping and vents for leakage, damage, etc.	12.2.4	✓	_____	_____

**Inspector Name** Colby Zelensky      **Signature**       **Date** May 19, 2026

Items Inspected Compt 2	QC Manual	Complies	Reject	Retest
Interior surface, including heads for corrosion, distortion, overlay patches, cracking, etc.	12.2.2	_____	_____	_____
Areas above upper coupler, landing gear legs and running gear subframe for indications of distortion or cracks	12.2.2	_____	_____	_____
Interior welds for defects, cracking, etc.	12.2.3	_____	_____	_____
Internal supports and attachments	12.2.4	_____	_____	_____
Internal valves, piping and vents for leakage, damage, etc.	12.2.4	_____	_____	_____

**Inspector Name** \_\_\_\_\_      **Signature** \_\_\_\_\_      **Date** \_\_\_\_\_



6320 63 St. Lloydminster, AB T9V 3T6 Phone: (780) 875-5822 Fax: (780) 875-5824 Toll Free: (877) 288-5094

QR33.40  
Service  
Report  
GCS - 55825

**Customer Information**

Customer: <u>          </u>	LSD: <u>          </u>	Land Desc: <u>          </u>	Date: <u>2026-05-21</u>
Contact: <u>JESSE HOBMAN</u>	Phone: <u>780-205-5599</u>	PO: <u>          </u>	WO#: <u>          </u>
Recondition & Test	Pre-Pop Test		Requested Completion Date: <u>2026-05-25</u>

**Incoming / Receiving**

Make: <u>GIRARD</u>	Model: <u>DOT-407</u>	S/N: <u>          </u>	CRN: <u>H17036.2</u>	CustomerMM: <u>          </u> Customer#: <u>          </u> CustomerArea: <u>          </u>
Size: <u>4</u> Inlet <u>          </u> Orifice <u>          </u> Outlet	Pallet Info: <u>NPT</u> Visual Cond: <u>Dirty</u>	Code Symbol: <u>NC</u> Cap Assembly: <u>Closed</u>	Capacity: <u>234070 SCFH</u> Op Temp: <u>          </u>	Set Pressure: <u>25</u> psig Back Pressure: <u>0</u> psig CDTP: <u>25</u> psig
Flange Rating		Ring Settings		Seals Inact: <u>No</u>
Inlet: <u>Threaded</u>	Outlet: <u>          </u>	Upper: <u>N/A</u>	Lower: <u>FIXED</u>	Capacity Service: <u>Air</u>
Previous GCS#: <u>52192</u>	Last Service Date: <u>2025-01-23</u>	Date Plate Condition: <u>Good</u>	Stamp: <u>N/A</u>	Technician: <u>Sukhdeep Gill</u>
Air Gauge Serial Numbers				
159063		470882		

**Pre Test ==> Testing Mode: Air**

Relieve Press.1st <u>30</u>	Re-Seat @ <u>21</u>	Leakage @ 90% <u>0</u>	Tested By: <u>Evemeleth Olarte</u>	Comments: <u>PASS</u>
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**In Process Inspection & Reconditioning**

Item	Description	Condition Codes	Work Codes	Comments	Code Descriptions
1	Cap Assembly	K, .	1, .		<b>Condition Codes</b> A - Clean B - Bent C - Cracked D - Broken E - Collapsed F - Eroded G - Good H - Corroded Mild I - Corroded Severe J - Fair K - Deposits L - Galled M - Incorrect N - Missing O - Out of Tolerance P - Pitted Q - Plugged R - Poor S - Scratched T - Marked U - Leaks V - Seized W - Requires Replacing X - Stripped Threads Y - Stream Cut Z - N/A Not Applicable <b>Work Codes</b> 1 - Clean and Use 2 - Repaired 3 - Lapped 4 - Polished 5 - Machined 6 - Replaced 7 - Replace Next Service 8 - Left Alone 9 - N/A (Not Applicable)
2	Lift Lever	Z, .	., .		
3	Adjusting Screw/Nut	Z, .	., .		
4	Bonnet	Z, .	., .		
5	Spring	K, .	1, .		
6	Spring Buttons	K, .	1, .		
7	Spindle/Stem	Z, .	., .	Spindle Run Out:	
8	Stem Retainer	Z, .	., .		
9	Guide	K, .	1, .	Guide ID:	
10	Bellows	K, .	1, .		
11	Blowdown Ring(s)	Z, .	., .		
12	Ring Pin	Z, .	., .		
13	Disc Holder	Z, .	., .		
14	Disc	K, .	1, .		
15	Nozzle	K, .	1, .		
16	Ball Keeper	Z, .	., .		
17	Keeper Seal	Z, .	., .		
18	Ball	Z, .	., .		
19	Ball / Seat Assembly	Z, .	., .		
20	Seat Frame	Z, .	., .		
21	Body	K, .	1, .		
22	Gaskets	K, .	1, .		
23	Inlet	K, .	1, .		
24	Outlet	Z, .	., .		

General Comments: OILY DEPOSITS THROUGHOUT THE VALVE

**Measurement Information**

Manufacturer Specified Dimensions			Dimensions as Found			Dimensions after Machining		
Disc-OD	Disc Ht. Nozzle Ht.	Step: Step:	Disc-OD	Disc Ht. Nozzle Ht.	Step: Step:	Disc-OD	Disc Ht. Nozzle Ht.	Step: Step:
								Linial: GC0011/12

**Test Data ==> Testing Mode: Air**

Set Pressure Def: <u>Non-Code</u>		Lock Nut Secured	Tagged/Sealed Ends Covered Appearance
Ring Settings: Upper: <u>N/A</u> Lower: <u>FIXED</u>	Capacity: <u>234070 SCFH</u> Bellows Test@ <u>N/A</u> psig	Set Press: <u>25</u> psig Back Press: <u>0</u> psig Back Press Test: <u>35</u> psig	CDTP: <u>25</u> psig Leakage @90% <u>22.5</u> psig <u>0</u> B/min
Test Date: <u>2026-05-22</u>	Tested By: <u>Evemeleth Olarte</u>	Witness:	Final Inspect: <u>Evemeleth Olarte</u>