

M12-47
JUN

G&D Tank Testing and Repair
Box 247 Rocky Rapids, AB
1-780-898-0962
TC Canada Reg. # TC-25-1247



HIGHWAY TANK INTERNAL "I" INSPECTION REPORT

Account#	31	NEXT REQUIRED INSPECTION	Mar. 2028
OWNER	KMC Oilfield Services	UNIT#	199
ADDRESS	Spruce Grove, AB	MFG'S SERIAL#	2AEATKAO1DT000101
DATE	Mar. 1, 2023	DATE OF MFG	Nov. 2012
TELEPHONE	780-960-2129	TANK SPECIFICATION	TC-407
TANK MFG	Advance	COMPART/CAPACITY	22000 L
Tank Assembler	Edmonton Trailer	TCRN/MDIN	22205

Areas of Inspection	Pass			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Baffles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Bulkheads	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Insulated	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Lining	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Internal Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>

Comments: No Defects Found

Special Service of Tank: Standard Service
Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

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HIGHWAY TANK HYDROSTATIC "P" INSPECTION REPORT

Account#	31	NEXT REQUIRED INSPECTION	Mar. 2028
OWNER	KMC Oilfield Services	UNIT#	199
ADDRESS	Spruce Grove, AB	MFG'S SERIAL#	2AATKAO1DT000101
DATE	Mar. 1, 2023	DATE OF MFG	Nov. 2012
TELEPHONE	780-960-2129	TANK SPECIFICATION	TC-407
TANK MFG	Advance	COMPART/CAPACITY	22000 L
# OF COMPARTMENTS	1	DIGITAL MONOMETER SERIAL#	N/A
MEDIUM	Water.	GAUGE SERIAL #	SWD001/SWD002
TANK ASSEMBLER	Edmonton Trailer	TCRN/MDIN	22205

HYDRO TEST PRESSURE AS PER TABLE 7.3: 40 P.S.I

All surfaces must be inspected under test pressure and domes completely filled with test medium. Please ensure that adjacent compartments are empty.

Procedure Check List	Yes	No	N/A	Comments
Fittings: Hose & Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
All Closures in Place	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Relief devices inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Valves Closed	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Heat/Refrigerant lines at Atmospheric Pressure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Pressure regulator adjusted & tested	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Test Pressure stable for minimum 10 minutes:	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Compartment 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Compartment 2	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A
Compartment 3	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A
Relief devices Inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Tank returned to Service	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A

Comments: No Defects Found

Disposition Statement: Return to Service

Inspctor: Shawn Lauer

Signature:

G&D Tank Testing and Repair
 Box 5164, Drayton Valley, AB
 1-780-898-0962
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HIGHWAY TANK THICKNESS "T" TEST REPORT

Account#	31	NEXT REQUIRED INSPECTION	Oct. 2026
OWNER	KMC Oilfield Services	UNIT#	199
ADDRESS	Spruce Grove, AB	MFG'S SERIAL#	2AATKAO1DT000101
DATE	Oct. 16 2021	DATE OF MFG	Nov. 2012
TELEPHONE	780-960-2129	TANK SPECIFICATION	TC-407
TANK MFG	Advance	COMPART/CAPACITY	16000/6000 L
Head Material Thickness: 9.53 MM		MINIMAL: 8.51 MM	
Shell Material Thickness: 6.35 MM		MINIMAL: 4.93 MM	
Testing Device Serial #	TT 002		
Testing Device thickness respond	4.00 MM		
Calibrated Date / Expiry Date	Oct. 18 2021 Self Calibrated / Step Block		

Areas of Inspection	Minimum Reading (inches)	Pass		
		Yes	No	N/A
Shell	<input checked="" type="checkbox"/> Che 6.0 MM	<input checked="" type="checkbox"/> Che	<input type="checkbox"/> Che	<input type="checkbox"/> Che
Head	<input checked="" type="checkbox"/> Che 8.8 MM	<input checked="" type="checkbox"/> Che	<input type="checkbox"/> Che	<input type="checkbox"/> Che
Piping	<input checked="" type="checkbox"/> Che	<input checked="" type="checkbox"/> Che	<input type="checkbox"/> Che	<input type="checkbox"/> Che
Underside of the tank	<input checked="" type="checkbox"/> Che 5.9 MM	<input checked="" type="checkbox"/> Che	<input type="checkbox"/> Che	<input checked="" type="checkbox"/> Che
Corroded Areas	<input checked="" type="checkbox"/> Che	<input checked="" type="checkbox"/> Che	<input type="checkbox"/> Che	<input type="checkbox"/> Che
Around Upper Coupler	<input type="checkbox"/> Che MM	<input type="checkbox"/> Che	<input type="checkbox"/> Che	<input checked="" type="checkbox"/> Che
Nominal Liquid Level Lines	<input checked="" type="checkbox"/> Che	<input checked="" type="checkbox"/> Che	<input type="checkbox"/> Che	<input type="checkbox"/> Che
Shell Reinforcements / Repads	<input checked="" type="checkbox"/> Che	<input checked="" type="checkbox"/> Che	<input type="checkbox"/> Che	<input type="checkbox"/> Che

Defects Observed: No Defects Found

Repair Performed: None

Disposition Statement: Return to service

Inspector: SHAWN LAUER

Signature: