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JUN

G&D Tank Testing and Repair  
Box 247 Rocky Rapids, AB  
1-780-898-0962  
TC Canada Reg. # TC-25-1247



**HIGHWAY TANK INTERNAL "I" INSPECTION REPORT**

<b>Account#</b>	36	<b>NEXT REQUIRED INSPECTION</b>	June. 2027
<b>OWNER</b>	KMC Oilfield Services	<b>UNIT#</b>	QW-15
<b>ADDRESS</b>	Spruce Grove, AB	<b>MFG'S SERIAL#</b>	5HTDL3744B5G23760
<b>DATE</b>	June. 22 2022	<b>DATE OF MFG</b>	Nov. 2011
<b>TELEPHONE</b>	780-960-2129	<b>TANK SPECIFICATION</b>	DOT-407
<b>TANK MFG</b>	Heil Trailer MFG	<b>COMPART/CAPACITY</b>	8500 GAL`
<b>Tank Assembler</b>	Heil Trailer MFG	<b>TCRN/MDIN</b>	N/A

Areas of Inspection	Pass			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Baffles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Bulkheads	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Insulated	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Lining	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Internal Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>

Comments: No Defects Found

Special Service of Tank: Standard Service  
Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

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**HIGHWAY TANK HYDROSTATIC "P" INSPECTION REPORT**

<b>Account#</b>	36	<b>NEXT REQUIRED INSPECTION</b>	June. 2027
<b>OWNER</b>	KMC Oilfield Services	<b>UNIT#</b>	QW-15
<b>ADDRESS</b>	Spruce Grove, AB	<b>MFG'S SERIAL#</b>	5HTDL3744B5G23760
<b>DATE</b>	June. 22 2022	<b>DATE OF MFG</b>	Nov. 2011
<b>TELEPHONE</b>	780-960-2129	<b>TANK SPECIFICATION</b>	DOT-407
<b>TANK MFG</b>	Heil Trailer MFG	<b>COMPART/CAPACITY</b>	8500 GAL
<b># OF COMPARTMENTS</b>	1	<b>DIGITAL MONOMETER SERIAL#</b>	N/A
<b>MEDIUM</b>	Water.	<b>GAUGE SERIAL #</b>	SWD001/SWD002
<b>TANK ASSEMBLER</b>	Heil Trailer MFG	<b>TCRN/MDIN</b>	N/A

HYDRO TEST PRESSURE AS PER TABLE 7.3: 40 P.S.I

\*All surfaces must be inspected under test pressure and domes completely filled with test medium. Please ensure that adjacent compartments are empty.\*

Procedure Check List	Yes	No	N/A	Comments
Fittings: Hose & Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
All Closures in Place	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Relief devices inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Valves Closed	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Heat/Refrigerant lines at Atmospheric Pressure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Pressure regulator adjusted & tested	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Test Pressure stable for minimum 10 minutes:	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Compartment 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Compartment 2	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A
Compartment 3	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A
Relief devices inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A
Tank returned to Service	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A

Comments: No Defects Found

Disposition Statement: Return to Service

Inspctor: Shawn Lauer

Signature:

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**HIGHWAY TANK THICKNESS "T" TEST REPORT**

<b>Account#</b>	36	<b>NEXT REQUIRED INSPECTION</b>	June. 2027
<b>OWNER</b>	KMC Oilfield Services	<b>UNIT#</b>	QW-15
<b>ADDRESS</b>	Spruce Grove, AB	<b>MFG'S SERIAL#</b>	5HTDL3744B5G23760
<b>DATE</b>	June. 22 2022	<b>DATE OF MFG</b>	Nov. 2011
<b>TELEPHONE</b>	780-960-2129	<b>TANK SPECIFICATION</b>	DOT-407
<b>TANK MFG</b>	Heil Trailer MFG	<b>COMPART/CAPACITY</b>	8500 GAL`
<b>Head Material Thickness: 9.55 MM</b>		<b>HEAD MINIMAL:</b>	7.95 MM
<b>Shell Material Thickness: 6.35 MM</b>		<b>SHELL MINIMAL:</b>	5.52 MM
<b>Tank Assembler</b>	Heil Trailer MFG	<b>TCRN/MDIN</b>	N/A
<b>Testing Device Serial #</b> TT02			
<b>Testing Device thickness respond:</b> 4.00 MM			
<b>Calibrated Date / Expiry Date:</b>		Self Calibrated June. 22, 2022 / Step Block	

Areas of Inspection	Minimum Reading (inches)	Pass		
		Yes	No	N/A
Shell	<input checked="" type="checkbox"/> 6.30MM	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Head	<input checked="" type="checkbox"/> 9.40MM	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Underside of the tank	<input checked="" type="checkbox"/> 6.30MM	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Corroded Areas	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Around Upper Coupler	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Nominal Liquid Level Lines	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Shell Reinforcements / Repads	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

**Comments: No Defects Found**

**Defects Observed:**

**Repair Performed:**

**Special Service of Tank: Standard Service**  
**Disposition Statement: Return to Service**  
**Inspector: Shawn Lauer**

**Signature:** 

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**HIGHWAY TANK UPPER COUPLER "UC" INSPECTION REPORT**

<b>Account#</b>	36	<b>NEXT REQUIRED INSPECTION</b>	June. 2027
<b>OWNER</b>	KMC Oilfield Services	<b>UNIT#</b>	QW-15
<b>ADDRESS</b>	Spruce Grove, AB	<b>MFG'S SERIAL#</b>	5HTDL3744B5G23760
<b>DATE</b>	June. 22 2022	<b>DATE OF MFG</b>	Nov. 2011
<b>TELEPHONE</b>	780-960-2129	<b>TANK SPECIFICATION</b>	DOT-407
<b>TANK MFG</b>	Heil Trailer MFG	<b>COMPART/CAPACITY</b>	8500 GAL`
<b>TANK ASSEMBLER</b>	Heil Trailer MFG	<b>TCRN/MDIN</b>	N/A

**Remove Upper Coupler from Tank prior to Inspection**

Inspection Criteria	Comments	Pass		
		Yes	No	N/A
Corroded areas	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Abraded areas	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Cracks	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Dents	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Distortions	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Defects in welds	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Other unsafe conditions	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Comments: No Defects Found

Repair Performed:

Defects Observed:

Special Service of Tank: Standard Service

Disposition Statement: Returned to Service

Inspector: Shawn Lauer

Signature: