

V05-1  
JLN

G&D Tank Testing and Repair  
Box 247 Rocky Rapids, AB  
1-780-898-0962  
TC Canada Reg. # TC-25-1247



**HIGHWAY TANK EXTERNAL "V" INSPECTION REPORT**

<b>Account#</b>	50	<b>NEXT REQUIRED INSPECTION</b>	Feb-27
<b>OWNER</b>	Trinity Xpress Ltd.	<b>UNIT#</b>	38016
<b>ADDRESS</b>	Bonnyville, AB	<b>MFG'S SERIAL#</b>	04-7177
<b>DATE</b>	Aug. 26/24	<b>DATE OF MFG</b>	10-05-2004
<b>TELEPHONE</b>	780-573-3495	<b>TANK SPECIFICATION</b>	TC 406 Crude
<b>TANK MFG</b>	Hutchingson Industries Ltd.	<b>COMPART/CAPACITY</b>	30,294 L
<b>TANK ASSEMBLER</b>	Hutchingson Industries Ltd.	<b>TCRN/MDIN</b>	7174

Areas of Inspection	PASS			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Data plate legible and correct	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Accident damage protection (Roll - Over & Bumper etc)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Support Structure (cradle, bolster, frame & sills)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Rear tank frame to suspension frame bolts D/S & P/S loose	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Fittings/Nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Valves Operational & Leak Proof	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Rear head 4 inch valve requires thermal protection	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Emergency Devices Operational	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
PRV/Vents Tested	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Tank Identification & Markings	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Piping & Hoses voids free of residue, unplugged, no leakage	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Fixed & hard plumbed hoses free of exposed reinforcement, kinks, flatness or permanently deformed wire braids, soft spots, damaged or loose fittings, missing bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Manhole Tightening Devices Operable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Relief devices tested, reinstalled & operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Manhole Covers Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Hose Identification, test markings are legible, test dates, tank markings applied	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>

**Comments**

Special Service of Tank: **Standard Service**  
 Inspector: Greg Mulligan  **Disposition Statement: Return to Service**

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**HIGHWAY TANK LEAKAGE "K" INSPECTION REPORT**

<b>Account#</b>	50	<b>NEXT REQUIRED INSPECTION</b>	Feb-27
<b>OWNER</b>	Trinity Xpress Ltd.	<b>UNIT#</b>	38016
<b>ADDRESS</b>	Bonnyville, AB	<b>MFG'S SERIAL#</b>	04-7177
<b>DATE</b>	Aug. 26/24	<b>DATE OF MFG</b>	10-05-2004
<b>TELEPHONE</b>	780-573-3495	<b>TANK SPECIFICATION</b>	TC 406 Crude
<b>TANK MFG</b>	Hutchingson Industries Ltd.	<b>COMPART/CAPACITY</b>	30,294 L
<b>MEDIUM</b>	Pneumatic's.	<b>MAWP</b>	3.0 P.S.I.
<b>VISCOSITY</b>		<b>1 80% OF MAWP</b>	2.4 P.S.I.
<b>TANK ASSEMBLER</b>	Hutchingson Industries Ltd.	<b>TCRN/MDIN</b>	7174

Areas of Inspection	Pass		
	Yes	No	N/A
Venting that relieves at less than test pressure closed or inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hose tested to 75 psi or 120% of marked MAWP which ever is greater	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Piping are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Valves are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
No leakage detected after pressure maintained for 5 minutes	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Inspector: Greg Mulligan  
 Repair performed:

**Disposition Statement:** Return to Service

Defects observed:

Comments:

