



B98-5  
MAY

### Upper Coupler Inspections (9316)

Created By: *Sandra Bit*

Tel: 877-962-8195  
 TC Registration: 25-0536 (Expires: 2025-12-01)

#### Facility

Edmonton Trailer Repair Ltd.  
 28520-114 Avenue  
 Acheson, AB, T7X 6E6  
 877-962-8195

#### Client

VIKING CIP LTD  
 10808-209  
 EDMONTON, AB, T5S 1Z9  
 Ph. No. - 780-296-4312

#### Tank

<b>Ser. No.</b>	9316	<b>Unit Number</b>	304t
<b>TC Spec.</b>	DOT 412	<b>Date of mfr.</b>	2014-05-05
<b>Cert. date</b>	2014-05-05	<b>VIN</b>	1B9A14034EB180301
<b>Tank mfr.</b>	ARCO TRAILER	<b>Assembler</b>	ARCO TRAILER
<b>MAWP</b>	25 psi	<b>Design Pressure</b>	37.5 psi
<b>Test P.</b>	40 psi	<b>Mfd. head thick</b>	.250 in
<b>Min. head thick</b>	.204 in	<b>Mfd. shell thick</b>	.1875 in
<b>Min. shell thick</b>	.18585 in	<b>Exposed Surface</b>	762 ft2
<b>Cap.</b>	7700 gallons	<b>Lining</b>	NA
<b>Design Temp. Range</b>	-40 F to 210 F	<b>Max. Lading Density</b>	13 lbs/gal
<b>Shell Material</b>	SA240-316	<b>Head Material</b>	SA240-316
<b>Weld Material</b>	ER316L	<b>Max. Payload</b>	53700 lbs
<b>Max. Load Rate</b>	300 gal/m at 15 psi	<b>Max. Unload Rate</b>	300 gal/m at 25 psi
<b>Original Test Date</b>	2014-05-05		

#### Upper Coupler Inspection

<b>Inspection Date</b>	2025-01-21	<b>Inspection Expiry Date</b>	2030-01-21
<b>Inspection</b>			
<b>Corroded or abraded areas</b>	Pass		
<b>Cracks or defects in welds</b>	Pass		
<b>Dents or distortions</b>	Pass		
<b>Defects</b>	No defects found.		



#### Tank Disposition

Current Disposition: Passed / No Defects Found

#### Approval



EDMONTON TRAILER SALES & LEASING LTD.

28520 - 114 Avenue, Acheson, Alberta T7X 6E6

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**Inspector**

Signed by Tom Hitcherick

Service provided by **eStandardSolutions**