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G&D Tank Testing and Repair  
Box 247 Rocky Rapids, AB  
1-780-898-0962  
TC Canada Reg. # TC-25-1247



**HIGHWAY TANK EXTERNAL "V" INSPECTION REPORT**

<b>Account#</b>	36	<b>NEXT REQUIRED INSPECTION</b>	May-26
<b>OWNER</b>	Viking PV	<b>UNIT#</b>	203
<b>ADDRESS</b>	Stony Plain, Alberta	<b>MFG'S SERIAL#</b>	WT09141582
<b>DATE</b>	November 3/2025	<b>DATE OF MFG</b>	10/2014
<b>TELEPHONE</b>	844-845-4643	<b>TANK SPECIFICATION</b>	TC 407
<b>TANK MFG</b>	Westech Vac System's Ltd.	<b>COMPART/CAPACITY</b>	3,092 US Gallon's
<b>TANK ASSEMBLER</b>	Westech Vac System's Ltd.	<b>TCRN/MDIN</b>	Z-05-092-04-08

Areas of Inspection	PASS			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Data plate legible and correct	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Accident damage protection (Roll - Over & Bumper etc)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Support Structure (cradle, bolster, frame & sills)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Fittings/Nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Valves Operational & Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Emergency Devices Operational	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
PRV/Vents Tested	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Visual Pass	<input type="checkbox"/>	<input type="checkbox"/>
Tank Identification & Markings	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Piping & Hoses voids free of residue, unplugged, no leakage	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Fixed & hard plumbed hoses free of exposed reinforcement, kinks, flatness or permanently deformed wire braids, soft spots, damaged or loose fittings, missing bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Manhole Tightening Devices Operable	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Relief devices tested, reinstalled & operative	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Visual Pass	<input type="checkbox"/>	<input type="checkbox"/>
Manhole Covers Leak Proof	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A.	<input type="checkbox"/>	<input type="checkbox"/>
Hose Identification, test markings are legible, test dates, tank markings applied	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	No Hose's on Unit.	<input type="checkbox"/>	<input type="checkbox"/>

Comments

Signature

Special Service of Tank:

Corrosive Service

Inspector: Greg Mulligan.

Disposition Statement: Return To Service

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**HIGHWAY TANK INTERNAL "I" INSPECTION REPORT**

<b>Account#</b>	50	<b>NEXT REQUIRED INSPECTION</b>	May-26
<b>OWNER</b>	Viking PV	<b>UNIT#</b>	203
<b>ADDRESS</b>	Stony Plain, AB	<b>MFG'S SERIAL#</b>	WT09141582
<b>DATE</b>	May 14/25	<b>DATE OF MFG</b>	10-2014
<b>TELEPHONE</b>	1-844-845-4643	<b>TANK SPECIFICATION</b>	TC 407
<b>TANK MFG</b>	Westech	<b>COMPART/CAPACITY</b>	3,092 US Gal.
<b>Tank Assembler</b>	Westech	<b>TCRN/MDIN</b>	Z-05-092-04-08

Areas of Inspection	Pass			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Baffles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Bulkheads	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Insulated	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Lining	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Internal Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>

Comments:

Inspector: Greg Mulligan

Disposition Statement: Return To Service

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**HIGHWAY TANK LEAKAGE "K" INSPECTION REPORT**

<b>Account#</b>	50	<b>NEXT REQUIRED INSPECTION</b>	May-26
<b>OWNER</b>	Viking PV	<b>UNIT#</b>	203
<b>ADDRESS</b>	Stony Plain, AB	<b>MFG'S SERIAL#</b>	WT09141582
<b>DATE</b>	May 14/25	<b>DATE OF MFG</b>	10-2014
<b>TELEPHONE</b>	1-844-845-4643	<b>TANK SPECIFICATION</b>	TC 407
<b>TANK MFG</b>	Westech	<b>COMPART/CAPACITY</b>	3,092 US Gal.
<b>MEDIUM</b>	Vacuum.	<b>MAWP</b>	25 P.S.I./20" Vac.
<b>VISCOSITY</b>		<b>1 80% OF MAWP</b>	20 P.S.I./20" Vac.
<b>TANK ASSEMBLER</b>	Westech	<b>TCRN/MDIN</b>	Z-05-092-04-08

Areas of Inspection	Pass		
	Yes	No	N/A
Venting that relieves at less than test pressure closed or inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hose tested to 75 psi or 120% of marked MAWP which ever is greater	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Piping are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Valves are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
No leakage detected after pressure maintained for 5 minutes	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Inspector: Greg Mulligan  
 Repair performed:

Disposition Statement: Return To Service

Defects observed:

Comments: