



B98-1
MAY

Pressure Tests (WT03131475)

Created By: *Sandra Bit*

Tel: 877-962-8195
 TC Registration: 25-0536 (Expires: 2025-12-01)

Facility

Edmonton Trailer Repair Ltd.
 28520-114 Avenue
 Acheson, AB, T7X 6E6
 877-962-8195



Client

VIKING CIP LTD
 10808-209
 EDMONTON, AB, T5S 1Z9
 Ph. No. - 780-296-4312

Tank

Ser. No.	WT03131475	Unit Number	2027
TC Spec.	TC 407	Date of mfr.	2013-05-05
Cert. date	2013-05-05	VIN	1NPTX4TX3CD170075
Tank mfr.	WESTECH	Assembler	WESTECH
TCRN or CRN	Z-05-092-04-08	MAWP	25 psi
Design Pressure	40 psi	Test P.	40 psi
Mfd. head thick	.312 in	Min. head thick	.225 in
Mfd. shell thick	.312 in	Min. shell thick	.224 in
Exposed Surface	310 ft2	Cap.	3153 gallons
Design Temp. Range	-20 F to 200 F	Max. Lading Density	10 lbs/gal
Shell Material	SA36	Head Material	SA516 GR70
Weld Material	EM12K-ER70S-6	Max. Payload	13800 lbs
Max. Load Rate	190 gal/m at -15PSI psi	Max. Unload Rate	286 gal/m at 25 psi
Heating Sys. Press	14.5 psi	Heating Sys. Temp.	200 F
Original Test Date	2013-05-05		

Pressure Test

Inspection Date	2025-04-12		
Inspection Expiry Date	2030-04-12		
Test Medium	Water		
No. of Compartments	1		
Compartment 1	Start (psi)	End (psi)	Hold Time
	40	40	25 Mins

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank

Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP

Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test

Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report

Pass

Defects

No defects found.



EDMONTON TRAILER SALES & LEASING LTD.

28520 - 114 Avenue, Acheson, Alberta T7X 6E6

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval

Inspector
Signed by Tom Hitcherick

Service provided by **eStandard Solutions**
