


V47-2  
MAY  
BW-10987

 <p>Icon Energy Services Ltd. 268 Clearview Drive Red Deer County, Alberta, T4E 0A1 Phone: (403) 340-2225 Email: ndt@iconenergyservices.ca</p>	<h1 style="margin:0;">NDT REPORT</h1> <p style="margin:0;">No. <b>BW-10987</b></p>
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Customer: <b>Vise Energy Services Ltd.</b>	Inspection Date: <b>2-Jan-26</b>
Branch: <b>Blackfalds, AB</b>	Work Order #: <b>ICE-25517</b>
Equipment Type: <b>Articulating Crane</b>	PO#: <b>PO260105-000-4</b>
Make: <b>Palfinger</b>	Test Method: <b>ASTM E709</b>
Model: <b>PK 8.501 SLD</b>	Inspection Type: <b>Certification</b>
Capacity: <b>11,800lbs</b>	Location: <b>Vise Energy Services - Yard</b>
Size: <b>-</b>	Procedure: <b>MT NDT-0000 Section 4</b>
Other: <b>-</b>	Acceptance Standard: <b>CSA W59/API 8C/ICON Spec</b>
OEM S/N: <b>100430761</b>	Yoke Manufacturer: <b>Magswitch</b>
Customer ID: <b>-</b>	Yoke Calibration: <b>2-Jan-26</b>
Rig/Unit: <b>19PK04</b>	Blacklight Manufacturer: <b>Spectro-UV</b>
-	Blacklight Calibration: <b>2-Jan-26</b>
-	Lightmeter Manufacturer: <b>Spectroline</b>
-	Lightmeter Calibration: <b>25-Jun-25</b>
-	Magnetic Particles: <b>Powder</b>
-	Material Temp (Celsius): <b>(5°C to 70°C)</b>

EQUIPMENT				TEST MEDIUM		TECHNIQUE	
Hand Yoke	<input type="checkbox"/>	No. N7651	Alloy Analyzer	<input type="checkbox"/>	No.	<input type="checkbox"/>	<input type="checkbox"/>
Perm Magnet	<input checked="" type="checkbox"/>	No. 31520120339	Hardness Tester	<input type="checkbox"/>	No.	<input type="checkbox"/>	<input type="checkbox"/>
Blacklight	<input type="checkbox"/>	No. 240513100022	UT Detector	<input type="checkbox"/>	No.	<input type="checkbox"/>	<input type="checkbox"/>
Coil	<input type="checkbox"/>	No.	UT Probe	<input type="checkbox"/>	No.	<input type="checkbox"/>	<input type="checkbox"/>
Gauss Meter	<input type="checkbox"/>	No.	Lightmeter	<input type="checkbox"/>	No. 2181659	<input type="checkbox"/>	<input type="checkbox"/>
Surface Condition	Painted						


**EXAMINATION:**  
Magnetic Particle and Visual Examination was performed on 100% of the accessible areas on the items listed above.

**PHOTO/NOTES:**



**RESULTS:**  
No relevant indications were noted at the time of inspection.

The results of inspected items reported by the company to the customer represent good faith opinions only and are not to be considered warranties or guarantees of quality, classification or usability of items inspected.

Technician <b>BRENT WOODS</b> MT2/XF2/DS1 CGSB Reg.# 18438 SNT-TC-1A Reg.# 18438 DS1# DS11_118119022023	Signature 	Assistant <b>SETH ROSENTRER</b>	Client Rep/Signature
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Document Information				
Doc#	Rev.	Rev. Date	Doc Name	Appr. Date
NDT-0401-00	7	2023-11-08	NDT Report (General)	2023-11-08



**ANNUAL INSPECTION - Articulating Crane**

**BW-10987**

Hours:	-
Date:	January 2, 2026

VT=VISUAL  
MT=MAG PARTICLE

**CHASSIS**

	VT	MT	OK	N/A	NOTES
Subframe Structure and Shear Plates	X	X	X		
Lag Bolts/Nuts/Spacers	X		X		
Front Outrigger Assemblies	X	X	X		
Rear Outrigger Assemblies				X	
Outrigger Cylinders and Foot Pads	X		X		

**BOOM AND PEDESTAL**

Pedestal/Turret Structure	X	X	X		
Slewing Assembly/Ring/Hardware	X		X		
Butt Section (Welds)	X	X	X		
Butt Section (Mounts/Cylinders/Pins)	X	X	X		
Articulating Section (Welds )	X	X	X		
Articulating Section (Mounts/Cylinder/Pins)	X	X	X		
Main Boom Sections (Welds)	X	X	X		
Main Boom Sections (Mounts/Cylinder/Pins)	X	X	X		
Main Boom Sections (Camber/Twist/Sweep)	X		X		
All Boom Sections (Wear Pads/Sliders)	X		X		
All Boom Sections Cylinders (Mounts/Pins)	X	X	X		
Hardware/Pins/Retainers (General)	X		X		

**JIB ATTACHMENT (IF APPLICABLE)**

Jib Section (Mounts)				X	
Jib Section (Pins/Hardware/Retainers)				X	
Jib Section (Welds)				X	

**JIB ATTACHMENT**

Make:	-
Model:	-
S/N:	-

**BLOCK/RIGGING**

Block/Sheave Condition				X	
Hook/Latch Condition	X	X	X		
Hardware/Pins/Retainers	X		X		
Cable/Rigging/Hardware/Wedge Anchor/Lugs				X	
Winch Mounts/Fasteners/Structure				X	

**BLOCK/HOOK**

Make:	-
Model:	-
S/N:	-
Capacity:	-

**GENERAL**

Capacity and Controls Clearly Marked	X		X		
Anti-Two Block Device				X	
General Condition/Corrosion	X		X		
Load Indicator				X	
Boom Angle Device				X	
Load Chart	X		X		

Comments and Recommendations

**Document Information**

Doc#	Rev.	Rev. Date	Doc Name	Reviewer	Approver	Appr. Date
NDT-0510-00	8	2024-11-20	Annual Inspection Checklists	BW	RE	2024-11-20