

N37-1  
MAY



Test and Inspection Report in Accordance with CSA B620

Facility Name: Total Inspection Services Inc.	Work Order Number: 5998
Address: 7018 Stanley Drive PO Box 974 Dawson Creek BC V1G 4H9	Date: JULY 11 2025
Telephone: 250-784-7966	Transport Canada
Tank Owner: TIDY TRUKING LTD	Facility Registration #: 25-0847
Address: PO BOX 6767	331 Construction: N/A
FORT ST JOHN BC V1J-4J2	Tank TCRN/MDIN: 6992
Telephone: 205-785-7515	Unit #: 103

Tank Serial #: 9524	Tank Spec: TC 407
Manufacturer: TREMCAR	Mfr. Date: 12/2011
Special Service: N/A	Lined: Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
MAWP or Design Pressure: 172 KPA	Insulated: Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>

Min Shell thickness: 3.28 MM	Min Head Thickness: 3.43 MM
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Cert. Date: 04/2012	Assembler: TREMCAR
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Gauge Calibration Checked: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Gauge #: D1
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Capacity: <input type="checkbox"/> Total US gals	<input checked="" type="checkbox"/> Total Litres	<input type="checkbox"/> Total Imp gals
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Compartments: 1. 22379	2.	3.	4.
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TEST PERFORMED  V – shall signify external inspection  K – shall signify leakage test

EXTERNAL VISUAL INSPECTION "V"

	Complies	Reject	N/A	Complies on Retest
Data plate, present and legible	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Shell & Heads, corrosion, abrasion, dents, overlay patches, leaks etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Structural members, outriggers, cross members, etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Piping and valves for leakage, damage, corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Remote closures, emergency shut off decals, thermal devices	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hoses for defects, identification and test dates	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Gaskets on full opening rear heads for damage or cuts	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Tank attachments to frame or running gear	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Ladders, walkways, etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Fill covers, manways and closure devices	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Relief valves and vents (replace or test if tank in service where lading corrosive to relieve device)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Accident damage protection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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**LEAKAGE TEST "K"**

Test Pressure: 137.6 KPA (80% of MAWP Min.)      Test Medium: WATER      Hold Time: 5 MINS

Item Tested			Item Tested				
	Pass	Fail	Complies on Retest		Pass	Fail	Complies on Retest
Compartment # 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 1 Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 2 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 3 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 4 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Defects found, location and corrective action (use additional sheets if necessary)**

MISSING RH TANK MOUNT BOLT

Defects corrected and released  Yes  No  
 Tank successfully retested after repair  Yes  No

Tank Disposition:  Returned to service as no defects or damage was discovered  
 Returned to service after retest  
 Removed from service

Tank Marking: 07 25 VK 847      Month, year and service symbol (MMYY XXXXXX 000) after all defects are corrected.

Tank markings applied  Yes  No

Tank Tester Name: Brennan Grant      Signature:       Date: JULY 11 2025

#103

[INTERNAL INSPECTION REPORT I1]

Date: JULY 25, 2022

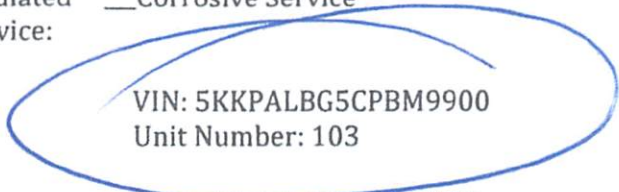
Inline Industries Ltd.  
TC Reg: 25-0541; Exp: 2023-08-01  
6727 - 68th Ave  
Edmonton Alberta T6B 3E3  
780-463-3931

Client: TIDY TRUCKING LTD  
Address: BOX 6767  
City: FORT ST. JOHN B.C.  
Postal Code: V1J 4J2  
Phone: 250-785-7515

Lined  Insulated  Lined and Insulated  Corrosive Service  
 Loaded by Vacuum  Dedicated Service:

Tank serial number: 9524  
Tank Specification: TC 407  
Orig. test date: APR. 2012  
Date of MFR: DEC. 2011  
CTMV orig. Test date: APR. 2012  
Manufacturer: TREMCAR  
TCRN: N/A  
MAWP: 172 Kpa  
Man. Thickness Head: 4.17 MM  
Man. Thickness Shell: 3.40 MM  
Exposed surface area: 48 SQ/M  
Lining Material: N/A  
Design Temp Range: -49C to 93C  
Shell Material: SA240-316/316L  
Max Load Rate: 1892 lpm at 172 Kpa  
Max Unload Rate: 1892 lpm at 172 Kpa

VIN: 5KKPALBG5CPBM9900  
Unit Number: 103  
Comp/Cert date: APR. 2012  
CTMV Cert Date: APR. 2012  
Assembler: INLINE INDUSTRIES  
MDIN: 6992  
Test Pressure: 310 Kpa  
Min. Thickness Head: 3.43 MM  
Min. Thickness Shell: 3.28 MM  
Volumetric Capacity: 22 379 L  
Max Lading Density: 1.20 kg/l  
Weld Material: ER 316 LSI  
Head Material: SA240-316/316L  
Max Payload: 22 680 kg



Lining test completed if lined as per 7.2.2.1(c)	Pass	Fail	Rep.	NA X
Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)	Pass	Fail	Rep. X	NA
Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)	Pass X	Fail	Rep.	NA
Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)	Pass X	Fail	Rep.	NA
Corroded areas are thickness tested if found as per 7.2.2.1(b)	Pass X	Fail	Rep.	NA

**Defect and Location:** PUSH DENTED DIVIDER BACK INTO PLACE  
REPLACED BOTH ROTTEN 10" CLEANOUTS

**Tank Disposition**

Pass  
Fail/removed from service

X Repaired/Re-tested/Returned to service  
Removed from facility

Inspector name: CHRIS UMGEHER  
Inspector Signature:   
Date signed: JULY 25, 2022  
Inspection expires: JULY 2027

Tester name: CHRIS UMGEHER  
Tester Signature:   
Date signed: JULY 25, 2022  
Markings applied: "I"

Date: JULY 25, 2022

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Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1.1(a)	Pass	Fail	Rep.	NA X
Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1.1(a)	Pass X	Fail	Rep.	NA
Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1.1(a)	Pass	Fail	Rep. X	NA
Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1.1(b)	Pass X	Fail	Rep.	NA
Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1.1(c)	Pass X	Fail	Rep.	NA
Ensure all required markings are legible; including manway, PRV, couplings, Valves and specification plate as per 7.2.1.1(e)	Pass X	Fail	Rep.	NA
Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1.1(f)	Pass	Fail	Rep. X	NA

Date: JULY 25, 2022

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Test Medium: WATER

Compartment #	Start test pressure	End test pressure	Hold Time
1	310 Kpa	310 Kpa	10 MIN
2			
3			
4			
5			

Pressure Test	Pass	Fail	Rep.	NA
When venting devices are removed, they are bench tested and meet the requirements for the tank	X			
Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP	X			
When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test	X			
Inspect the entire area of the heads and shell including all welds for leaks or deformation.	X			

\*If a pneumatic test is authorized and completed. The test time can remain at 10 minutes if a soapy solution is applied to all areas of the tank that may produce a leak. Such as: flanges, connections, manways, openings, welds etc. The time can be increased to one hour with no noticeable drop in pressure in lieu of soaping the exterior surfaces.

**DEFECT AND LOCATIONS**

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**Tank Disposition**

X Pass  
Fail/removed from service

Repaired/Re-tested/Returned to Service  
Removed from facility

Inspector name: CHRIS UMGEHER

Tester name: CHRIS UMGEHER

Inspector Signature: 

Tester Signature: 

Date signed: JULY 25, 2022

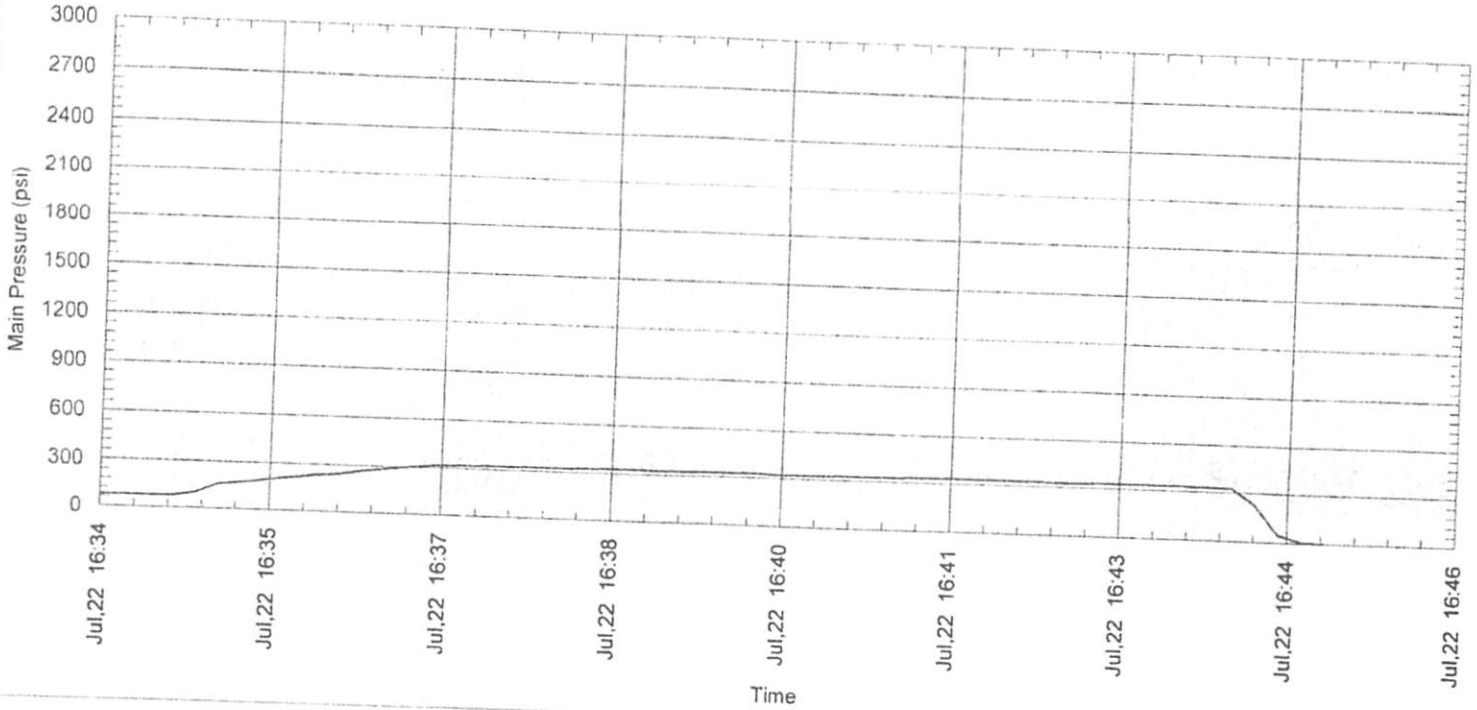
Date signed: JULY 25, 2022

Inspection expires: JULY 2027

Markings applied: "P"



**HYDROSTATIC TEST CERTIFICATE  
 INLINE INDUSTRIES LTD.  
 EDE 01766**



Date: July 22, 2022 04:23:36 PM

Company Name: INLINE INDUSTRIES LTD.  
 Certificate Number: EDE-01766

Account Number: 116825  
 Pick Ticket/Invoice: 78298  
 Customer PO Number: 12399-964

Type of Hose: EXT-300  
 Hose Manufacturer: GOODYEAR  
 Type of Service: SUCTION/DISCHARGE

Fittings: 3IN MALE/FEMALE CAMLOCKS  
 Fitting Material: STAINLESS STEEL

Hose I.D.: 3 IN  
 Assembly Length: 17 FT 2 IN OAL

Working Pressure: 200 PSI  
 Test Pressure: 300 PSI

Number of Hoses: 1  
 Test For (Minutes): 5

Test Conductivity: YES  
 Blow Out & Cap: NO

Tested By: DPT  
 Witnessed By: HAR

Signature & Code: GM DPT DPT

Tested By Gregg Distributors LP  
 PRESSURE TEST AND RECERTIFY