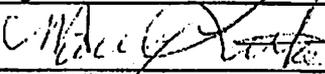


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		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record EXTERNAL VISUAL INSPECTION			QF-041 Rev: 8 PAGE 1 OF 1	
		Tank S/N 41220208		WO No. SV-25745		Inspection Date AUG. 29- 2025		
Owner LTD Oilfield Services Inc. PO Box 859 Redwater, AB T0A 2W0 Phone No. (780)942-4484		Mfr CUSTOM VAC	Tank Spec TC 407 / 412	Mfr Date SEPT. 2008		Retest Required On FEB. 2026		
		Assembler CUSTOM VAC	Min Thickness, Heads (In) 6.39 MM	Min Thickness, Shell (In) 5.35 MM	Special Services NO			
		Tank Type VAC TRUCK		Certification Date NOV. 2010		Original Test Date SEPT. 2008		
Tank Is Lined	Tank is Insulated	Both NO	Inspection Location WESTLOCK	VIN 5KKPALCK78PZ10515		Material SA-36		
Owners's Serial No. 48		TCRN / MDIN / CRN Z.05.437.05.04		Unit No 48	MAWP 172 KPA	# Compartments 1		
MARKINGS		Complies	Concerns	EXTERNAL EXAMINATION		Complies	Concerns	
1. TDG Nameplate legible & correct. VIN numbers match		X		1. Barrel weld seams and attachments		X		
2. Placarding provisions		X		2. Hold down bolts and tank mounting		X		
3. Tests/inspections marked on vessel		X		3. Pipe and fittings protected w/ shear section		X		
4. Railway crossing decal		X		4. Structural components, outriggers, crossmembers		X		
SAFETY DEVICES		Complies	Concerns	5. Manways; Shell; signs of leakage?		X		
1. Primary Venting, press & vacuum		X		6. Overturn protection adequate		X		
2. Total Vent cap (SCFM)		X		7. Bumper&protection adequate: Height must not exceed 30"		X		
3. Grounding provisions		X		8. Level indicator operational		X		
4. Self closing stop valve on outlet		X		9. Appurtenances on repads		X		
5. Remote emergency shut off for outlets		X		10. Ladder sound and tight		X		
6. Thermal shut off for outlets		X		11. Overlay Patches (None allowed)		NO		
7. Items 4, 5 & 6 not required on "Crude"		N/A		12. Tank wall corroded or abraded		NO		
8. Items 3 to 6 not revised, if tank is in class 8 service		N/A		13. Condition of hoses and connections		X		
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)								
Current Disposition of Tank Tested								
New Tank Entered in to Service <input type="checkbox"/> Returned to Service <input checked="" type="checkbox"/> Repair Required <input type="checkbox"/> Condemned (removed from service) <input type="checkbox"/>								
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations. Wabash Mfg Inc - TC TDG Certificate of Registration #25-93								
Inspector Signature 						Fire Extinguisher Mounted to Unit and Available:		
Name:	MAURY LITKE					Complies	Location	
Title:	INSPECTOR					X	D/S	
Date:	AUG. 29- 2025							



9312 - 110A
Street,
Westlock, AB
780-349-4282

Quality Control Record
PRESSURE RELIEF VALVE TEST REPORT

QF-046

Rev: 5 Page 1 of 1

Tank SIN 41220208		WO No. SV-25389		Test Date MAR. 5- 2025
Owner LTD Oilfield Services Inc. PO Box 859 Redwater, AB T0A 2W0		Mfr CUSTOM VAC	Tank Spec TC 407 / 412	Mfr Date SEPT. 2008
Phone No. (780)942-4484		Assembler CUSTOM VAC	Min Thickness, Heads (in) 6.36 MM	Min Thickness, Shell (in) 5.35 MM
Tank Type VAC TRUCK		Certification Date NOV. 2010		Original Test Date SEPT. 2008
Tank is Lined	Tank is Insulated	Both NO	Inspection Location WESTLOCK	VIN 5KKPALCK78PZ10515
Owners's Serial No. 48	TCRN / MDIN / CRN Z.05.437.05.04	Unit No 48	MAWP 172 KPA	Material SA-36
# Compartments 1				

Make:	FORT VALE	Make:	
Design Pressure (psi):	30 PSI	Design Pressure (psi):	
Vacuum Design Press (psi):	0 HG	Vacuum Design Press (psi):	
Leakage Pressure (psi):	30.5 PSI	Leakage Pressure (psi):	
ReSet Pressure (psi):	29.5 PSI	ReSet Pressure (psi):	

Model:	HYPER TANK	Model:	
Serial:	0136506	Serial:	
Nom Dia (in):	3"	Nom Dia (in):	
Set Pressure (psi):	30 PSI	Set Pressure (psi):	
Vacuum Set Pressure (Hg):	0 HG	Vacuum Set Pressure (Hg):	

Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)

Comments:

Comments:

Current Disposition of Pressure Relief Valve:

Returned to Service Repair Required Condemned (removed from service)

CERTIFICATE OF INSPECTION COMPLIANCE

We certify that the statement in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg inc - TC TDG Certificate of Registration #25-93

Inspector Signature

Name: JOENARD JOROLAN
Title: TESTER
Date: MAR. 5- 2025

	9312 - 110A Street Westlock, AB Canada 780-349-4282	Quality Assurance Record LEAKAGE TEST REPORT			QF-045	
					Tank S/N	WO No.

41220208		SV-25389		Test Date: MAR. 5- 2025	
Owner LTD Oilfield Services Inc. PO Box 859 Redwater, AB T0A 2W0		Mfr CUSTOM VAC	Tank Spec TC 407 / 412	Mfr Date SEPT. 2008	Retest Required On MAR. 2026
Phone No. (780)942-4484		Assembler CUSTOM VAC		Min Thickness, Heads (in) 6.36 MM	Min Thickness, Shell (in) 5.35 MM
Tank Type VAC TRUCK		Certification Date NOV. 2010		Special Services NO	
Original Test Date SEPT. 2008		Inspection Location WESTLOCK		VIN 5KKPALCK78PZ10515	

Tank Is Lined	Tank Is Insulated	Both NO	Inspection Location WESTLOCK	VIN 5KKPALCK78PZ10515	Material SA-36
Owners's Serial No. 48	TCRN / MDIN / CRN Z.05.437.05.04		Unit No 48	MAWP 172 KPA	# Compartments 1
Test Pressure 20 PSI	Test Medium WATER				

PREPARATION	Complies N/A	Concerns	Re-test after repair	COMPARTMENT LEAKAGE TEST	Complies N/A	Concerns	Re-test after repair
1. External & Internal visual (& thickness if required) done	X			5. Check for leaks & 10 min retention	X		
2. Ensure all valves and plumbing are leak tight	X						
3. Select proper gauges and SRV	X			6. Bleed of pressure and drain	X		
4. Inspect reclosing vents, inert & red flag	X			COMPLETION	Complies N/A	Concerns	Re-test after repair
COMPARTMENT LEAKAGE TEST	Complies N/A	Concerns	Re-test after repair	1. Flush per 300WP	N/A		
1. Assemble hose and piping on unit	X			2. Tag valve & placard if required	N/A		
2. Mount test head at top. Visible from safe distance	X			3. Sticker as appropriate	X		
3. Fill test compartment	X			4. Original Wabash file. Copy to owner	X		
4. Press to 80% MAWP & disconnect	X			MC330/331 / TC331/341/11/51/60 tanks only			

PRV	Compartment 1	Compartment 2	PRV Test Report QF-046 Completed and Attached?	2. Stress relieved after manufacture? (New Tanks)	3. If applicable: Stress relief after repair? Location:	N/A
Make	FORT VALE					
Serial Number	0136506					
Set Pressure	30 PSI					
Compartment 3	Compartment 4	Compartment 5				
			Y	4. Off-truck remote emergency shutdown?		N/A

Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)

TANK VOLUME (LITERS) 12,811

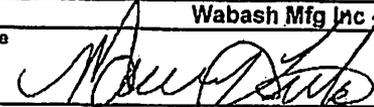
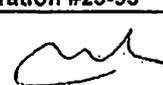
Current Disposition of Tank Tested

New Tank Entered in to Service Returned to Service Repair Required Condemned (removed from service)

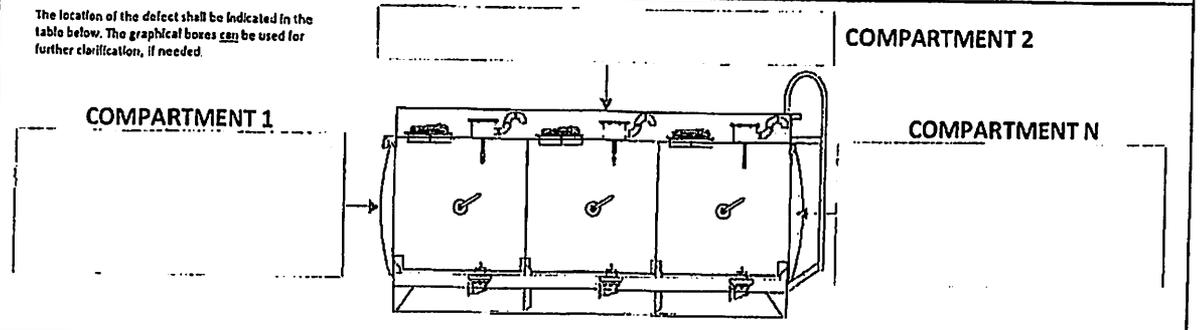
CERTIFICATE OF INSPECTION COMPLIANCE

We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature 	Tester Signature 
Name: MAURY LITKE	Name: JOENARD JOROLAN
Title: INSPECTOR	Title: TESTER
Date: MAR. 5- 2025	Date: MAR. 5- 2025

	9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record B620 REPAIR REPORT		QF-070
	Tank S/N 41220208			WO No. SV-25389	Rev: 0 PAGE 1 OF 1
Owner LTD Oilfield Services Inc. PO Box 859 Redwater, AB T0A 2W0		Mfr CUSTOM VAC	Tank Spec TC 407 / 412	Mfr Date SEPT. 2008	Inspection Date MAR. 5- 2025
Phone No. (780)942-4484		Assembler CUSTOM VAC	Min Thickness, Heads 6.36 MM	Min Thickness, Shell 5.35 MM	Retest Required On
Tank Is Lined		Tank Type VAC TRUCK		Certification Date NOV. 2010	Special Services NO
Tank Is Insulated		Both NO	Inspection Location WESTLOCK	VIN 5KKPALCK78PZ10515	Original Test Date SEPT. 2008
Owners' Serial No. 48		TCRN / MDIN / CRN Z.05.437.05.04		Unit No 48	Material SA-36
				MAWP 172 KPA	# Compartments 1



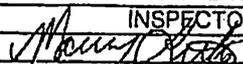
LOCATION OF DEFECTS IDENTIFIED		METHOD OF REPAIR	
1	REFLECTIVE TAPE ON BUMPER MISSING	1	INSTALL REFLECTIVE TAPE
2	SIDE FLOATS LEAKING x 2	2	REPLACED PACKING
3		3	
4		4	
5		5	
6		6	
7		7	
8		8	
9		9	
10		10	
11		11	
12		12	
13		13	
14		14	

Current Disposition of Tank Tested

Returned to Service Re-test was required Condemned (removed from service)

CERTIFICATE OF INSPECTION COMPLIANCE
We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature		Welder Signature (if repair involved welding)	
Date:	MAR. 5- 2025		Weld Procedure
Name:	MAURY LITKE		
Title:	INSPECTOR		
Sign.			



9312 - 110A Street
Westlock, AB
Canada
780-349-4282

Quality Control Record
EXTERNAL VISUAL INSPECTION

QF-041
Rev: 7 PAGE 1 OF 1
Inspection Date
MAR. 5- 2025

Owner
LTD Oilfield Services Inc.
PO Box 859
Redwater, AB T0A 2W0

Mfr
CUSTOM VAC
Tank Spec
TC 407 / 412
Assembler
CUSTOM VAC
Min Thickness, Heads (In)
6.36 MM
Min Thickness, Shell (In)
5.35 MM

Mfr Date
SEPT. 2008
Certification Date
NOV. 2010

Retest Required On
SEPT. 2025
Special Services
NO

Phone No.
(780)942-4484

Tank Type
VAC TRUCK

Original Test Date
SEPT. 2008

Tank Is Lined
Tank Is Insulated
Both YES

Inspection Location
WESTLOCK
VIN
5KKPALCK78PZ10515

Material
SA-36

Owners's Serial No.
48

TCRN / MDIN / CRN
Z.05.437.05.04
Unit No
48
MAWP
172 KPA

Compartments
1

MARKINGS

Complies	Concerns
X	
X	
X	
N/A	
X	
N/A	

EXTERNAL EXAMINATION	Complies	Concerns
1. Barrel weld seams and attachments	X	
2. Hold down bolts and tank mounting	X	
3. Pipe and fittings protected w/ shear section	X	
4. Structural components, outriggers, crossmembers	X	
5. Manways; Shell; signs of leakage?	X	
6. Overturn protection adequate	X	

SAFETY DEVICES

Complies	Concerns
X	
X	
X	
X	
X	
X	
N/A	
N/A	

7. Bumper&protection adequate: Height must not exceed 30"	X	
8. Level indicator operational	X	X
9. Appurtenances on repads	X	
10. Ladder sound and tight	X	
11. Overlay Patches (None allowed)	NO	
12. Tank wall corroded or abraded	NO	
13. Condition of hoses and connections	X	

Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)

MC330/331 / TC331/341/11/51/60 tanks only

1. Is tank QT or NQT	N/A
2. Stress relieved after manufacture? (New Tanks)	N/A
3. If applicable: Stress relief after repair? Complete/Local?	N/A
Location:	N/A
4. Off-truck remote emergency shutdown?	N/A

Current Disposition of Tank Tested
New Tank Entered in to Service Returned to Service Repair Required Condemned (removed from service)

CERTIFICATE OF INSPECTION COMPLIANCE
We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature: *Maurice Litke*

Name: MAURY LITKE
Title: INSPECTOR
Date: MAR. 5- 2025

Fire Extinguisher Mounted to Unit and Available:
Complies: X
Location: D/S