GT34-

TANK TESTING INSPECTION SHEET

Ted Beath Welding Ltd.

Box 6628, Drayton Valley, Alberta

T7A 1S1 PH: 780-542-5593

Fax: 780-621-0180
E-mail: sales@tbwl.ca

TCRN/CRN#____ REG NO. 25-323

Date: Sept 2/2025	Decal Information: <u>09</u>	/2025 V.K.	323		
Owner of Tank: Jacc's Oilfield Services I	Ltd.			Phone # 780-515-	1513
Address: Box 5157 Drayton Valley, AB T7				Unit # <u>T9</u>	
Tank S/N 5HTDL423XE5J27027			Tank Manufacturer	Heil Trailer	
Date Mfg: 09/2013			Transport Canada S	pecification: DOT	4076
VIN # 5HTDL423XE5J27027	Certification D	ate: Nov2	27/2023 MDIN 9987		
Assembler Heil Trailer					
Work Required: 1) External Inspection	2) Internal Ins	pection	3) Lining Insp	ection	
4) Thickness Test	5) Leakage Te		6) Pressure To	est	_
1) <u>External Inspection = V</u>					
Conditions that indicate weakness that r		for transpo	ortation:	VEC	NO
a) Comeded Areas if you a thickness to	YES	NO	b) Bad Dents	YES	NO
 a) Corroded Areas – if yes a thickness to c) Defects in Welds/Laminations 	est required	17	d) Defects in Valves – if y	es 🗸	+*+
e) Other defects i.e.: gaskets, packing, s	reals		explain - Vent valve		
f) Manhole Covers - Tightening devices	s operative		g) Insulated		
h) Proper functions of: Vent Line Valve		\checkmark	Loading/unloading valves	<u>√</u>	
Emergency devi Excess flow val			Self-closing stop valves Remote closure devices	\'	
Comments: Rebuilt vent valve	ves	Ш	Remote closure devices	[. ¥_]	-L
i) Bolts or nuts on any flanged connect	ion or blank flance are in p	lace and tiek	NI.		
1) Boils of fluts off any flanged confiect	ion of blank hange are in pr	iace and rigi	ı		_
Comments:					
j) Legible tank specification plate Comments:			legible test markings		
k) All major appurtenances & attachme	nts in good conditions		Rear Bumper Height	Good	
Cross me			Fenders	<u> </u>	
	el upper coupler	Ш	Tie down bolts		
Comments					
I) Multi compartment tanks	П	[7]	Drain is open in void		
Evidence of leakage from void			•		, <u> </u>
Number of compartments	1	_			_
m) Reclosing pressure relief	(Z)		Relief Valve Tested	<u> </u>	·
Free from corrosion	✓	Ш	Free from damage Relief valve replaced	- 4 - -	
Comments:			Rener varve replaced	<u></u>	
n) Full opening rear head			Gasket free of cuts, cracks		
Gasket replaced					
Comments:					
o) Hoses inspected	□	1/a	Test Pressure		
Hose pressure tested		/ ~	. 431 1 1433414		
Commenter					
Not required, Tested by oth	ners				

2)	Internal Test: I						
	a) Corroded Areas c) Defects in welds/laminations e) Broken Baffles		YES		b) Bad Dents d) Cracks f) Lined	YES	NO H
	Other defects: Explain or elabora	te on one abov	е:				
	Thickness Test required	,			Lining Test required		
INSF	PECTOR		SIGN	NATURE		DATE_	
3)	Coating Inspection a) Visual signs of degraded coating b) Thickness test required Comments		YES	NO 	c) Coating type:		
INSF	PECTOR		SIGN	NATURE	·	DATE	
4)	Thickness Test = T a) Head Thickness c) Shell bottom e) Near a Baffle g) Near Nominal liquid level lines	Mfg Thickness	Act Thick		b) Shelf Side/Top d) Around discharge openings f) Near a Fifth Wheel h) On shell to shell joints	Mfg Thickness	Actual Thickness
	mum Allowable Thickness according 2.8.5 or 10% less than nominal thickness		plate or	table	HeadShell	_	
Com	ments:						
INSP	PECTOR		SIGN	IATURE		DATE_	

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Paga	•
I uge	•

5a)	Leakage Test -First Compartment - K						
\	Original Test Any Venting devices blocked or removed Test Pressure 28 psi	YES □ □ _ (80% of M	NO ☑ ☑ .A.W.P.)	Re-Test Leakage MAWP	YES ✓ ☐ 35 psi		
	Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes	✓		Distortion		V	
	Test Medium Water/Air						
necess	nents :ie: If defects were found, how were they discovere sary, draw a picture on the back of this page. It held for 5-10 mins	d, their locat	ion, nature d	of severity of each defect & i	iow were I	hey repaire	≥d. If
5b)	Leakage Test -Second Compartment - K	YES	NO		YES	NO	
	Original Test Any Venting devices blocked or removed Test Pressure	(80% of M		Re-Test Leakage MAWP			
	Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes			Distortion			
	Test Medium					-	_
<i>5c)</i>	Leakage Test - Third Compartment - K Original Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories In place & operative	YES 	NO 	Re-Test Leakage MAWP	YES	NO	
	Test pressure held for 5 minutes				_	_	
Comm	Test Medium	ed, their locat	ion, nature	of severity of each defect & i	how were i	hey repaire	— ed. If
5d)	Leakage Test – Fourth Compartment – K	YES	NO		YES	NO	
	Original Test Any Venting devices blocked or removed Test Pressure	(80% of M		Re-Test Leakage MAWP			
	Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes			Distortion			
	Test Medium						_
	nents: ie. If defects were found, how were they discovere sary, draw a picture on the back of this page.	ed, their locat	ion, nature	of severity of each defect & i	how were	they repaire	ed. If
INSP	ECTOR David Carrothers S	SIGNATURE	. D	and Counter	DAT	E Sept2	2/2025

NOTES:_

						•	
6a)	Pressure Test -First Compartment						
	Original Test Pressure Relief device Tested Leakage Test Head held for 10 minutes Test Medium	YES	NO H	Re-Test Pressure relief device replacement Distortion Test Pressure	YES	NO 	
lf nece	Comments: ie If defects were found, how we ssary, draw a picture on the back of this page	re they discovered, thei	ir location	n, nature of severity of each de	efect & how	were they repair	ed.
6 <i>b)</i>	Pressure Test - Second Compartmen	nt = P YES	NO		YES	NO	
	Original Test Pressure relief device Tested Leakage Test Head held for 10 minutes Test Medium			Re-Test Pressure relief device replace Distortion Test Pressure			
Comm necess	nents: ie. If defects were found, how were they ary, draw a picture on the back of this page.	discovered, their locati	on, natur	e of severity of each defect & .	how were t	hey repaired. If	
6c)	Pressure Test – Third Compartment Original Test Pressure relief device Tested Leakage Test Head held for 10 minutes	YES YES	NO	Re-Test Prossure relief device replace Distortion	YES	NO 	
Comm necess	Test Medium	discovered, their locati	on, natur	Test Pressure e of severity of each defect &	how were t	hey repaired. If	
6d)	Pressure Test - Fourth Compartment Original Test Pressure relief device Tested Leakage Test Head held for 10 minutes Test Medium	nt = P YES	NO	Re-Test Pressure relief device replace Distortion Test Pressure	YES	NO 	
	nents: ie. If defects were found, how were they ary, draw a picture on the back of this page.	discovered, their locati	on, natur	e of severity of each defect & i	how were t	hey repaired. If	
INSPE	ECTOR	SIGNATI	URE			DATE	
NEX	T TEST: EXTERNAL 09/2026	1yr	INTER	<i>NAL</i> <u>08/2028</u> 5yr	s_		
	LEAKAGE 09/2026	1yr	HYDRO	0 08/2028 5yr	s_		
	THICKNESS N/A		LINING				
	REMOVED FROM SERVICE RET	URNED TO SERVICE	V	Sour Service Acid Se	rvice		

David Counties

TANK TESTING INSPECTION SHEET

AUG 1 2 2024

Ted Beath Welding Ltd.

Box 6628, Drayton Valley, Alberta

T7A 1S1 PH: 780-542-5593

INSPECTOR David Carrothers

Fax: 780-621-0180 E-mail: sales@tbwl.ca TCRN/CRN#____ REG NO. 25-323

Date: Aug 8/2024 De	cal Information: 08/2024 V.I	K. 323	
Owner of Tank: Jacc's Oilfield Services Ltd.		Ph	one #_780-515-1513
Address: Box 5157 Drayton Valley, AB T7A		Un	it # T9
Tank S/N 5HTDL423XE5J27027		Tank Manufacturer Hei	
Date Mfg: 09/2013		Transport Canada Speci	ification: DOT 407
VIN # 5HTDL423XE5J27027	Certification Date: No	v27/2023 MDIN 9987	
Assembler			
Work Required: 1) External Inspection	2) Internal Inspection	3) Lining Inspect	
4) Thickness Test	5) Leakage Test	✓ 6) Pressure Test	
1) External Inspection = V			
Conditions that indicate weakness that mig		portation:	YES NO
a) Corroded Areas - if yes a thickness test	required YES NO	b) Bad Dents	
c) Defects in Welds/Laminations		d) Defects in Valves - if yes	✓
e) Other defects i.e.: gaskets, packing, seals		explain - Vent valve by p	passes
 f) Manhole Covers – Tightening devices of h) Proper functions of: Vent Line Valves 	perative /	g) Insulated Loading/unloading valves	
Emergency devices		Self-closing stop valves	<u> </u>
Excess flow valves		Remote closure devices	
Comments: Replaced vent valve			
i) Bolts or nuts on any flanged connection	or blank flange are in place and ti	ght[✓
Comments:			
j) Legible tank specification plate Comments:		legible test markings	
k) All major appurtenances & attachments	in good conditions	Rear Bumper Height	Good
Cross member		Fenders	/
Fifth wheel u	pper coupler 🗸	Tie down bolts	✓
Comments			
Multi compartment tanks		Drain is open in void	UN/AU
Evidence of leakage from void	$\square N/A \square$	•	
Number of compartments	1	Daliaf Valua Tastad	
m) Reclosing pressure relief Free from corrosion		Relief Valve Tested Free from damage	
Tree from corrosion		Relief valve replaced	
Comments:			
n) Full opening rear head		Gasket free of cuts, cracks	
Gasket replaced		Gasket free of edis, cracks	
Comments:			
o) Hoses inspected		Test Pressure	
Hose pressure tested	N/A	react resource	-
Comments: Not required, Tested by others			
Not required, rested by others			

2)	a) Corroded Areas c) Defects in welds/laminations e) Broken Baffles		YES	NO 	b) Bad Dents d) Cracks f) Lined	YE:	S NO
	Other defects: Explain or elaborate	on one above	:: 				
	Thickness Test required				Lining Test required] 🗆
INSP	ECTOR		_sign	NATURE		DATE_	
3)	Coating Inspection a) Visual signs of degraded coating b) Thickness test required Comments		YES	NO	c) Coating type:		
INSP	ECTOR		_sign	NATURE		DATE_	
4)	Thickness Test = T a) Head Thickness c) Shell bottom e) Near a Baffle g) Near Nominal liquid level lines	Mfg Thickness	Act Thick		b) Shell Side/Top d) Around discharge openings f) Near a Fifth Wheel h) On shell to shell joints	Mfg Thickness	Actual Thickness
Minin 8.x &	num Allowable Thickness according to 8.5 or 10% less than nominal thicknes	specifications	plate or	table	HeadShell		
Comn	nents:						
INSP	ECTOR		_SIGN	NATURE		DATE	

Page	e 3					
5a)	Original Test Any Venting devices blocked or removed Test Pressure 28 psi Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes Test Medium Water/Air	☐ ☐ (80% of M.A.\ ☑ ☑		Re-Test Leakage MAWP Distortion	YES	NO
neces	ments :ie: If defects were found, how were they discover sary, draw a picture on the back of this page. st held for 5-10 mins Leakage Test —Second Compartment — K	ed, their location,	nature of severii	y of each defect & he	ow were th	ey repaired. If
30)	Original Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes Test Medium	YES	NO	Re-Test Leakage MAWP Distortion	YES	
	ments: ie. If defects were found, how were they discover isary, draw a picture on the back of this page.	ed, their location,	nature of severi	y of each defect & he	ow were tl	ney repaired. Ij
5c)	Coriginal Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes	YES	NO	Re-Test Leakage MAWP Distortion	YES	NO
	Test Medium	ed, their location,	nature of severi	ty of each defect & h	ow were th	ney repaired. If
5d)	Leakage Test - Fourth Compartment - K Original Test Any Venting devices blocked or removed Test Pressure	YES □ □ (80% of M.A.)	NO U W P.)	Re-Test Leakage MAWP	YES	NO

Comments: ie. If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.

Distortion

Test Medium

Product piping with all valves & accessories

In place & operative Test pressure held for 5 minutes

-		N 1	Contle		A 0/0004
INSPECTOR David Carrothers	SIGNATURE	L OWE	Carles-	_DATE_	Aug 8/2024

NOTES:_

Sa)	Pressure Test –Fii	rst Compartment		NO		MBC	NO
	Original Test Pressure Relief device	Tested	YES	NO	Re-Test Pressure relief device re	YES placed	NO
	Leakage Test Head held for 10 i Test Medium	minutes			Distortion Test Pressure		
f nec	Comments: ie If defec essary, draw a picture or	ts were found, how w n the back of this pag	vere they discovered, the e.	eir location,	nature of severity of eac	h defect & how	were they repaired.
6 <i>b)</i>	Pressure Test - Se	cond Compartme		NO		VEC	No
	Original Test Pressure relief device T Leakage Test Head held for 10 i Test Medium	•	YES	NO H	Re-Test Pressure relief device re Distortion Test Pressure	placed	NO H
Comn neces.	nents: ie. If defects were sary, draw a picture on t	found, how were they he back of this page.	y discovered, their loca	tion, nature	of severity of each defect	& how were th	ey repaired. If
6c)	Pressure Test – Th	aird Compartmen	nt = P YES	NO		YES	NO
	Original Test Pressure relief device Teakage Test Head held for 10 to Test Medium				Re-Test Pressure relief device re Distortion Test Pressure		
	nents: ie. If defects were sary, draw a picture on t		y discovered, their loca			& how were th	ey repaired. If
6d)	Pressure Test – Fo	ourth Compartme	ent = P YES	NO	•	YES	NO
	Original Test Pressure relief device T Leakage Test Head held for 10 i Test Medium				Re-Test Pressure relief device re Distortion Test Pressure		
	nents: ie. I f defects were sary, draw a picture on t		y discovered, their loca	tion, nature	of severity of each defect	& how were th	ey repaired. If
INSP	ECTOR	s or Damages	SIGNAT	TURE			DATE
NEX	KT TEST: EX	(TERNAL 08/2025	1yr	INTERN	AL 08/2028	5yrs	
	LE	AKAGE 08/2025	1yr_	HYDRO	08/2028	5yrs_	
	TH	IICKNESS N/A		LINING	N/A		
	REMOVED FROM S.	ERVICE RE	TURNED TO SERVIC	E 🗸	Sour Service Acid	d Service	

David Contle

TANK TESTING INSPECTION SHEET

Ted Beath Welding Ltd. TCRN/CRN# Box 6628, Drayton Valley, Alberta T7A 1S1 PH: 780-542-5593 **REG NO. 25-323** Fax: 780-621-0180 E-mail: sales@tbwl.ca Date: August 24, 2023 Decal Information: 08/2023 VKIPUC 323 Owner of Tank: Jacc's Oilfield Services Ltd. Phone # 780-515-1513 Address: Box 848, Breton, AB TOC 0P0 Unit # T-135 Tank S/N 5HTDL423XE5J27C27 Tank Manufacturer Heil Date Mfg: 09/2013 Transport Canada Specification: DOT 407 VIN # 5HTDL423XE5J27C27 Certification Date: 09/2013 MDIN Assembler Heil Work Required: 1) External Inspection 2) Internal Inspection 3) Lining Inspection 5) Leakage Test 4) Thickness Test 6) Pressure Test_ 1) External Inspection = VConditions that indicate weakness that might render the tank unsafe for transportation: a) Corroded Areas - if yes a thickness test required b) Bad Dents c) Defects in Welds/Laminations d) Defects in Valves - if yes explain - Soth belly valves e) Other defects i.e.: gaskets, packing, seals f) Manhole Covers - Tightening devices operative g) Insulated h) Proper functions of: Vent Line Valves Loading/unloading valves Emergency devices Self-closing stop valves Excess flow valves Remote closure devices Comments: 3 hatch wingnuts seized, removed and replaced. front and rear belly valves corroded, removed and replaced. Re-tested tank after valves replaced. 1 i) Bolts or nuts on any flanged connection or blank flange are in place and tight j) Legible tank specification plate legible test markings \checkmark Comments: k) All major appurtenances & attachments in good conditions Rear Bumper Height Good Cross members Fenders Fifth wheel upper coupler Tie down bolts Comments: 1) Multi compartment tanks Drain is open in void Evidence of leakage from void Number of compartments Relief Valve Tested m) Reclosing pressure relief Free from corrosion Free from damage Relief valve replaced Comments: n) Full opening rear head Gasket free of cuts, cracks NIA Gasket replaced Comments:

INSPECTOR David Bevan

Comments:

o) Hoses inspected

Hose pressure tested

SIGNATURE

Test Pressure

2)	Internal Test: I	YES NO	b) Dad Danta	YE.	s NO
	a) Corroded Areas c) Defects in welds/laminations e) Broken Baffles		b) Bad Dents d) Cracks f) Lined		
	Other defects: Explain or elaborate	on one above:			
	Thickness Test required		Lining Test require	ed	
INSP	PECTOR_David Bevan	SIGNATURE	Jelly 1	DATE	08/24/2023
3)	Coating Inspection	YES NO			
	a.) Visual signs of degraded coating b.) Thickness test required Comments		c) Coating type:	Sherglass FF	
_					
INSP	PECTOR David Bevan	SIGNATURE	A STATE OF THE PARTY OF THE PAR	DATE_	08/24/2023
4)	Thickness Test = T a) Head Thickness V/A	Mfg Actual Thickness Thickness		Mfg Thickness	Actual Thickness
	a) Head Thickness c) Shell bottom		b) Shell Side/Top d) Around discharge opening	gs	
	e) Near a Baffle g) Near Nominal liquid level lines	***************************************	Near a Fifth Wheel On shell to shell joints		
	mum Allowable Thickness according to 8.5 or 10% less than nominal thicknes		HeadShell		
Conu	ments:				
			 		·
INSP	PECTOR	SIGNATURE	.	DATE_	

Page 3

5a)	Leakage Test -First Compartment - K	•		
	Original Test Any Venting devices blocked or removed Test Pressure 28 PSi	YES NO	Re-Test Leakage MAWP	YES NO
	Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes		Distortion	
	Test Medium airwater			
Conu	ments :ie: If defects were found, how were they dis	covered, their location, nature of se	verity of each defect	& how were they renaired. If
	sary, draw a picture on the back of this page.			
<i>b)</i>	Leakage Test –Second Compartment –			YES NO
	Any Venting devices blocked or removed	W/A YES NO (80% of M.A.W.P.)	Re-Test Leakage MAWP	
	Test Pressure Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes	(80% 01 M.A. W.1.)	Distortion	
	Test Medium			
(c)	Coriginal Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes	(80% of M.A.W.P.)	Re-Test Leakage MAWP Distortion	YES NO
	Test Medium			
	nents: ie. If defects were found, how were they disc sary, draw a picture on the back of this page.		verity of each defect o	& how were they repaired. If
id)	Leakage Test – Fourth Compartment –			WEG NO
	Original Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories	YES NO //A(80% of M.A.W.P.)	Re-Test Leakage MAWP	
	In place & operative Test pressure held for 5 minutes		Distortion	
	Test Medium			
	nents: ie. If defects were found, how were they disc sary, draw a picture on the back of this page.	overed, their location, nature of se	verity of each defect of	& how were they repaired. If
			26	
	ECTOR David Bevan	SIGNATURE		DATE 08/24/2023

ba)	Pressure Test	t -First Compart	ment = P					
	Original Test			VES	ом <u> </u>	Re-Test	YES 🔽	NO
	Pressure Relief d Leakage	levice Tested		区	\bar{\bar{\bar{\bar{\bar{\bar{\bar{	Pressure relief device replace Distortion		
	Test Head held f			\Box			لسا	Œ.
	Test Medium Water				Test Pressure	52.5 PS	I	
If nec		f defects were found, ture on the back of th		overed, the	ir locatio	n, nature of severity of each defo	ect & how	were they repaired.
6b)	Pressure Test	t - Second Comp	artment = P	YES	NO		VFC	NO
	Original Test					Re-Test		Ϊ
	Pressure relief de Leakage	evice Tested	NA			Pressure relief device replace Distortion	id	
	Test Head held f	or 10 minutes	-			171310111011		لسا
	Test Medium					Test Pressure		
		were found, how we re on the back of this		their locati	ion, natur	e of severity of each defect & he	ow were ti	hey repaired. If
6c)	Pressure Test	t – Third Compa	rtment = P	YES	NO		YES	NO
	Original Test		11.			Re-Test		Ĕ
	Pressure relief de Leakage	evice Tested	NA			Pressure relief device replace Distortion	³	
	Test Head held for	or 10 minutes		H				
	Test Medium					Test Pressure		
Com neces	ments: ie. If defects sary, draw a pictui	were found, how we e on the back of this	ere they discovered, page.	their locati	ion, natur	e of severity of each defect & h	ow were ti	hey repaired. If
6d)	Pressure Test	t – Fourth Comp	artment = P	YES	NO		YES	NO
	Original Test		11/1			Re-Test	. 🔲	Ä
	Pressure relief do Leakage	evice Tested	NIN		H	Pressure relief device replace Distortion		H
	Test Head held for	or 10 minutes						
	Test Medium		-			Test Pressure		
		were found, how we e on the back of this	-	their locati	on, natur	e of severity of each defect & he	ow were ti	hey repaired. If
INSP	ECTOR David B	evan efects or Damag	es	_SIGNAT	URE			_DATE <u>08/24/2023</u>
NEX	KT TEST:	EXTERNAL 08			INTER	NAL 08/2028 5 Years		_
		LEAKAGE 08/2				0 08/2028 5 Years	_	
		THICKNESS		_	LININ	G		
	REMOVED FRO		RETURNED TO	—— SERVICE		Sour Service Acid Ser	vice	
			ے۔ اس معدد وا			-	I	