V-S.H.I.F.T. INC.
110-50416 RR245
Leduc County, AB
T4X 0P5
780-777-7102

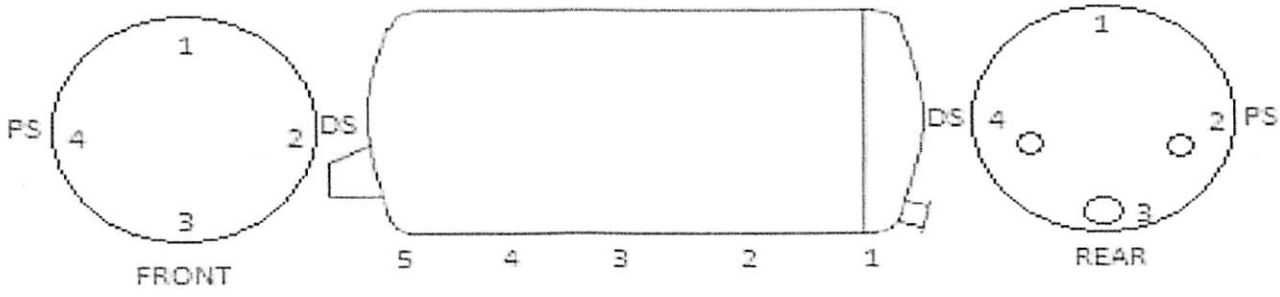
GF40-24

Date: OCTOBER 1 2025
Work Order:
Facility #: 25-1043
Test Performed: ☒T ☒I ☒P ☒K ☒V ☐U/C

Tank Owner: 2170144 AB LTD
Address:
Unit # 404
Phone #: 780-815-0284

Tank Serial #:	48990908	Certification Date:	04/17/09	Shell Material:	SA36
Manu./Assembler:	CUSTOM VAC	MDIN/TCRN/CRN:	CV-78-SS-1+9	Head Material:	SA516-70
Tank Spec:	407	Design Pressure/MAWP:	30 PSI	Mfd. Shell Thickness:	6.35
Special Services:	N/A	NB NO:	N/A	Min. Shell Thickness:	4.65
Manufacture Date:	2009	Capacity:	16802	Mfd. Head Thickness:	7.9
Lined:	NO	Insulated:	NO	Min. Head Thickness:	5.61

Ultrasonic Thickness Test



Measurements taken every 6' starting at rear of tank at numbered intervals in 4 positions.
Front and rear measurements as numbered.
Note other areas of excess wear and measurements taken.

	1 (REAR)	2 (6')	3 (12')	4 (18')	5 (24')	6 (30')	7 (36')	8 (42')	9 (48')	10 (36')
FRONT HEAD	7.2	7.1	7.0	7.1						
REAR HEAD	7.1	7.1	7.0	7.1						
SHELL POSITION 1	5.7	5.6	5.5	5.6						
SHELL POSITION 2	5.7	5.6	5.6	5.6						
SHELL POSITION 3	5.6	5.6	5.6	5.6						
SHELL POSITION 4	5.6	5.6	5.5	2.6						
OTHER:_____										
OTHER:_____										
OTHER:_____										

Inspector's Name: RYAN EAMON Signature: Ryan Eamon Date: 10/01/25

Signature of Owner/owner Representative: [signature] Date: 10/01/25

Inspections & Tests Report in Accordance with CSA B620 & 49 CFR Part 180

S.H.V.I.F.T.

V-S.H.I.F.T. INC.
110-50416 RR245
Leduc County, AB
T4X 0P5
780-777-7102

Date: OCTOBER 1 2025
Work Order:
Facility #: 25-1043
Test Performed: ☒T ☒I ☒P ☒K ☒V ☐U/C

Tank Owner: 2170144 AB LTD
Address:
Unit # 404
Phone #: 780-815-0284

Tank Serial #:	48990908	Certification Date:	04/17/09	Shell Material:	SA36
Manu./Assembler:	CUSTOM VAC	MDIN/TCRN/CRN:	CV-78-SS-149	Head Material:	SA516-70
Tank Spec:	407	Design Pressure/MAWP:	30 PSI	Mfd. Shell Thickness:	6.35
Special Services:	N/A	NB NO:	N/A	Min. Shell Thickness:	4.65
Manufacture Date:	2009	Capacity:	16802	Mfd. Head Thickness:	7.9
Lined:	NO	Insulated:	NO	Min. Head Thickness:	5.61

Pressure Test

		Pass	Fail	Corrected	N/A
1.	Ensure all tank valves have no leakage.	☒	☐	☐	☐
2.	Inspect gaskets and seals for leakage.	☒	☐	☐	☐
3.	Inspect welded areas and areas of high stress.	☒	☐	☐	☐
4.	*Pressure tested, no leakage.*	☒	☐	☐	☐
5.	Heating system tested.	☒	☐	☐	☐
6.	Inspect flue for signs of leakage	☒	☐	☐	☐

Tank Test Pressure: 45 PSI Hold Time: 10 MIN Test Medium: WATER

Corrected Actions:

1.
2.
3.
4.
5.

Tank Disposition: Pass Return to Service ☒ Fail Remove from Service ☐

Inspector's Name: RYAN EAMON Signature: Ryan Eamon Date: 10/01/25

Signature of Owner/owner Representative: Date: 10/01/25

Inspections & Tests Report in Accordance with CSA B620 & 49 CFR Part 180

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Date: OCTOBER 1 2025
Work Order:
Facility #: 25-1043
Test Performed: ☒T ☒I ☒P ☒K ☒V ☐U/C

Tank Owner: 2170144 AB LTD
Address:
Unit # 409
Phone #: 780-815-0284

Tank Serial #:	48990908	Certification Date:	04/17/09	Shell Material:	SA36
Manu./Assembler:	CUSTOM VAC	MDIN/TCRN/CRN:	CV-78-SS-1+9	Head Material:	SA516-70
Tank Spec:	407	Design Pressure/MAWP:	30 PSI	Mfd. Shell Thickness:	6.35
Special Services:	N/A	NB NO:	N/A	Min. Shell Thickness:	4.65
Manufacture Date:	2009	Capacity:	16802	Mfd. Head Thickness:	7.9
Lined:	NO	Insulated:	NO	Min. Head Thickness:	5.61

Leakage Test

	Pass	Fail	Corrected	N/A
1. Ensure all tank valves have no leakage.	☒	☐	☐	☐
2. Inspect gaskets and seals for leakage.	☒	☐	☐	☐
3. Inspect welded areas and areas of high stress.	☒	☐	☐	☐
4. Pressure tested, no leakage.	☒	☐	☐	☐

Tank Test Pressure (80% of MAWP): 24 PSI Hold Time: 10 MIN Test Medium: WATER

Corrected Actions:

1.
2.
3.
4.
5.

Tank Disposition: Pass Return to Service ☒ Fail Remove from Service ☐

Inspector's Name: RYAN EAMON Signature: Ryan Eamon Date: 10/01/25

Signature of Owner/owner Representative: Date: 10/01/25

Inspections & Tests Report in Accordance with CSA B620 & 49 CFR Part 180

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Address:
Unit # 409
Phone #: 780-815-0284

Tank Serial #:	48990908	Certification Date:	04/17/09	Shell Material:	SA36
Manu./Assembler:	CUSTOM VAC	MDIN/TCRN/CRN:	CV-78-SS-1+9	Head Material:	SA516-70
Tank Spec:	407	Design Pressure/MAWP:	30 PSI	Mfd. Shell Thickness:	6.35
Special Services:	N/A	NB NO:	N/A	Min. Shell Thickness:	4.65
Manufacture Date:	2009	Capacity:	16802	Mfd. Head Thickness:	7.9
Lined:	NO	Insulated:	NO	Min. Head Thickness:	5.61

Internal Visual Inspections

	Pass	Fail	Corrected	N/A
1. Inspect internal surface for corrosion, distortion overlaying Patches, abraded areas and cracking etc.	☒	☐	☐	☐
2. Inspect internal welds for defects, cracking etc.	☒	☐	☐	☐
3. Inspect internal supports, attachments, baffles and sandpipe for defects and cracking.	☒	☐	☐	☐
4. Inspect internal seals gaskets for defects or signs of leakage.	☒	☐	☐	☐

Corrected Actions:

1.
2.
3.
4.
5.

Tank Disposition: Pass Return to Service ☒ Fail Remove from Service ☐

Inspector's Name: RYAN EAMON Signature: Ryan Eamon Date: 10/01/25

Signature of Owner/owner Representative: Date: 10/01/25

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Lined:	NO	Insulated:	NO	Min. Head Thickness:	5.61

External Visual Inspections

		Pass	Fail	Corrected	N/A
1.	Data plate, present and legible.	☒	☐	☐	☐
2.	Inspect valves for proper function, leakage, corrosion and fusible link.	☒	☐	☐	☐
3.	Ensure emergency shut off functions and closes valves.	☒	☐	☐	☐
4.	Inspect shells & heads for corrosion, dents, overlay patches, abraded areas and signs of leakage.	☒	☐	☐	☐
5.	Inspect structural members, appurtenances, and attachments for signs of defects or corrosion.	☒	☐	☐	☐
6.	Inspect relief valves and vents (replace or test if tank is service where lading is corrosive to relief device).	☒	☐	☐	☐
7.	Inspect gaskets on full openings rear heads for damages or cuts.	☐	☐	☐	☒
8.	Inspect all areas of sealing, gaskets, floats etc.	☒	☐	☐	☐
9.	Inspect hoses for defects, identification, and tests dates. (yearly)	☐	☐	☐	☒
10.	Inspect the upper coupler area for signs of defect or abrasion, tanks in corrosive service remove coupler assembly & inspect.	☐	☐	☐	☒
11.	Ensure devices for tightening covers, manways, and closure devices are operational.	☒	☐	☐	☐
12.	On multi-compartment tanks inspect void drains for signs of leakage.	☐	☐	☐	☒
13.	Ensure proper operation of all remote closure devices, excess flow valves and self closing stop valves.	☒	☐	☐	☐
14.	Periodic test and inspection decals applied	☒	☐	☐	☐
15.	No defects or damages were discovered	☒	☐	☐	☐

Corrected Actions:

1.
2.
3.

Tank Disposition: Pass Return to Service ☒ Fail Remove from Service ☐

Inspector's Name: RYAN EAMON Signature: Ryan Eamon Date: 10/01/25

Signature of Owner/owner Representative: Date: 10/01/25

Inspections & Tests Report in Accordance with CSA B620 & 49 CFR Part 180