

S11-1
BLUE-MAR

G&D Tank Testing and Repair
Box 247 Rocky Rapids, AB
1-780-898-0962
TC Canada Reg. # TC-25-1247



HIGHWAY TANK EXTERNAL "V" INSPECTION REPORT

Account#	50	NEXT REQUIRED INSPECTION	Apr-26
OWNER	KPA Pressure Service Ltd.	UNIT#	300
ADDRESS	DRAYTON VALLEY, AB	MFG'S SERIAL#	TBWL04042016
DATE	Apr. 14/25	DATE OF MFG	25-04-2016
TELEPHONE	780-621-6361	TANK SPECIFICATION	TC 407
TANK MFG	Ted Beath Welding Ltd.	COMPART/CAPACITY	2,170 L/6,172 L
TANK ASSEMBLER	Ted Beath Welding Ltd.	TCRN/MDIN	03340-BTH-001-PV-13

Areas of Inspection	PASS			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Data plate legible and correct	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Accident damage protection (Roll - Over & Bumper etc)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Support Structure (cradle, bolster, frame & sills)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Fittings/Nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Valves Operational & Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Emergency Devices Operational	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
PRV/Vents Tested	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	PRV Serial #15005644 / 15146214	<input type="checkbox"/>	<input type="checkbox"/>
Tank Identification & Markings	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Piping & Hoses voids free of residue, unplugged, no leakage	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Fixed & hard plumbed hoses free of exposed reinforcement, kinks, flatness or permanently deformed wire braids, soft spots, damaged or loose fittings, missing bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Manhole Tightening Devices Operable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Relief devices tested, reinstalled & operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Manhole Covers Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
Hose Identification, test markings are legible, test dates, tank markings applied	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>

Comments

Special Service of Tank: Standard Service
Inspector: Greg Mulligan  Disposition Statement: Return to Service

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HIGHWAY TANK LEAKAGE "K" INSPECTION REPORT

Account#	50	NEXT REQUIRED INSPECTION	Apr-26
OWNER	KPA Pressure Service Ltd.	UNIT#	300
ADDRESS	DRAYTON VALLEY, AB	MFG'S SERIAL#	TBWL04042016
DATE	Apr. 14/25	DATE OF MFG	25-04-2016
TELEPHONE	780-621-6361	TANK SPECIFICATION	TC 407
TANK MFG	Ted Beath Welding Ltd.	COMPART/CAPACITY	2,170 L/6,172 L
MEDIUM	Pneumatic's.	MAWP	30 P.S.I.
VISCOSITY		1 80% OF MAWP	24 P.S.I.
TANK ASSEMBLER	Ted Beath Welding Ltd.	TCRN/MDIN	03340-8TH-001-PV-13

Areas of Inspection	Pass		
	Yes	No	N/A
Venting that relieves at less than test pressure closed or inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hose tested to 75 psi or 120% of marked MAWP which ever is greater	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Piping are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Valves are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
No leakage detected after pressure maintained for 5 minutes	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Inspector: Greg Mulligan
 Repair performed:

Disposition Statement: Return To Service

Defects observed:

Comments: