

EXTERNAL VISUAL INSPECTION

Tank Specification TC406 Container inspected to original code of construction and intended lading provisions Edmonton, AB T6P 1V8		_			$\overline{\cap}$	T -				Carut	co Tuno	T			\neg	10498 -	17 Stre	et N.W.		
Part 188	New Tank	Q			(e)	0.0000000000000000000000000000000000000						_			\dashv				10	
Max Part Residence Res								_	1						ans				0	1
MAWP 22.7 KPa Cert Date 2014/02/01 Mirs Date 2013/12/01 Visk SALP430 V2UD-BSSU4 Transport Canada 25-117 William Sale Mirs M	Job Order # A								000						\dashv					i
Min. Head Thirty 5-18 mm min. Shall min. Nat. Mar. Advance Tank Production Ltd., Regina Assembler Advance Tank Production Ltd., Regina Owner Equip. # 83 National Board R-2667	MAWP 22.7		kPa Cert D	ate 201		-	The Real Property lies	_	013/12/0	1 VIN	-	_		-	_	Transp	ort Ca	nada 25	5-117	7
Assentiary Advices in Report Co-operative Owner Name North Corridor Co-operative Owner Equip. W 83	Min. Head Thic	k 5.16	n	nm	Mln.	Shell T	hick 4.	39							4			886		
Owner Address Box 180, Third Ida B ToA 3J0 Post 780-39 S-9875 Email alison.scoville@northcorridor.c Design Press. S-Pa For any ASME certified tanks such as MC330, MC307, Tc/MC331, Tc/MC 338, Tc/GG341, TC350, Tc/D0T 407, Tc/O0T 412, TC51, DOT 51 TCRN TCR	Assembler Ad	vance :	Tank Produ	ction Lt	d., Re	gina	Orig.	Tank	Mfr.			rodu	uction Lt	d., Regi	ina			rd R-26	67	1
Fig. 780-39 8-39 75 Email alson.scoville@northcorridor.c Design Press. KPa	Owner Name	North	Corridor C	o-opera	tive					Owner Ed	qulp.#	83	3		_	Matton	ai Dua	u 10 200		
For any ASME certified tanks such as MC330, MC307, TC/MC331, TC/MC 338, TC/CGA341, TC350, TC/DOT 407, TC/DOT 412, TC51, DOT 51 For any ASME certified tanks such as MC330, MC307, TC/MC331, TC/MC 338, TC/CGA341, TC350, TC/DOT 407, TC/DOT 412, TC51, DOT 51 NB No.	Owner Addres	s Bo	x 160, Tho	rhild AB	TOA:	3J0									_					
NB No. SAME Code Symbol: CRN PWHT after Repair/Type PWHT after	Ph# 780-39	8-3975		Email	alisor	n.scovil	le@nc	ortho	orridor.c	Design Pr	ess.			-				-200		
NB No. SAME Code Symbol: CRN PWHT after Repair/Type PWHT after	For any ASM	certifie	d tanks suc	h as MC	330, M	1C307, 1	rc/Mc	331,	тс/мс з	38, TC/CG/	4341, TO	2350	,TC/DO	T 407, TO	/DO	T 412, T	C51, DO	T 51	_	
Shell Material 5454-H32			ASME	Code Sy	mbol:		CRN	4			TURIN						-4. L	_NQT [
Shell Material 5454-H32 Mfd. Shell Intickness 403 Mfd. Head Material 5454-O Mfd. Head Mickness 5.16 mm Head Diameter mm 23,500 L	PWHT after N	/lanufac	ture/ Type							pair/ Type		-01	11.1					Tank Ca	nacit	v
Design Temp. Range 50 to 40 MDMT to at to Max Payload KG Max Unload Rate 2,800 LPM Exposed Surface Area 8.2 M2 NB Max Density Lading 9. Kg/L Max Unload Rate 2,000 LPM Heating Sys. Press. RPa Heating Sys. Temp. C Add additional ASME markings below Refer in this precise Refer in the state and orginal certification plate for legibility and precense of tank original test date and orginal certification date. Inspect the existing inspection Past Refer in the state and orginal certification date. Inspect the existing inspection Inspect the state and orginal certification of the state of t	Shell Materia																			L
Design Temp. Range 50 to 40 MDM Exposed Surface Area 8.2 M2 NB Max Density Lading 9 Kg/L Max Unload Rate 2,000 LPM Heating Sys. Press. RPa Heating Sys. Temp. C Add additional ASME markings below Loss Localitos, max Unload Rate 2,000 LPM Heating Sys. Press. RPa Heating Sys. Temp. C Add additional ASME markings below Localitos, max Localito						_		cnes				Hea			_	Max P				KG
Max Unload Rate 2,000												NR			Max			.9		
Add additional ASME markings below (tein-inspected Pass Brail Rejected NA Rejected NA Reference								_	5.2				ating Svs			•				
Inspect the metal identification plate for legibility and precense of tank original test date and original certification date. Inspect the existing Inspection "Inspect tank, shell and heads and attachments for corroded and abraded areas, dents, distortions, defects in welds, signs of leakage. Note: Corroded or abraded areas shall be thickness tested." Inspect piping, condition of valves, gaskets, check for signs of leakage. Ensure devices for tightening manhole covers are operative and covers are leaktight. Ensure proper functioning of all valves, vents, pressure relief devices, emergency devices including self closing stop valves, excess flow valves, remote closure devices, ensure free of corrosion, distortion, leakage or any condition that would prevent normal operation. Ensure all bolts, nuts are in place and tight when verified by hand. Inspect all major appurtenances, attachments and connecting structures for damage, corrosion, cracks as to affect safe operation of the vehicle. Upper Coupler: Without removing upper coupler assembly, inspect coupler plate & kingpin for corrosion, abrasion, damage, warpage, cracks. Multil compartment tanks: Inspect void drains for signs of leakage, ensure void	Max Unload F	Rate 2,0	000	LP	M He	eating	ys. F16	:53.			111 0				Ac	d addition	onal AS	ME mark	ings	below
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Upper Coupler: Without removing upper coupler assembly, Inspect coupler plate & kingpin for corrosion, abrasion, damage, warpage, cracks. Multi compartment tanks: Inspect void drains for signs of leakage, ensure void	damage, co	rajor ap	cracks as	to affec	t safe	operat	ion of	the	vehicle.				\cup)	0				
plate & kingpin for corrosion, abrasion, damage, warpage, cracks. Multi compartment tanks: Inspect void drains for signs of leakage, ensure void	Linner Coun	ler: Wit	hout remov	ing upp	er cou	upler a	ssemb	ly, Ir	nspect c	oupler	(I	\bigcirc)					
Multi compartment tanks: Inspect void drains for signs of leakage, ensure void	plate & king	pin for o	corrosion, a	brasion	i, dam	iage, w	arpage	e, cr	acks.			4	$\stackrel{\smile}{\sim}$	$\stackrel{\sim}{\sim}$	_					
	Multi compa	rtment	tanks: Insp	ect void	drain	s for si	igns of	leal	kage, en	sure void	•)	\bigcirc)	$ \bigcirc $				

EXTERNAL VISUAL INSPECTION

New Tank	0	In-service	Tank (Corrosive?	Se	rvice Typ	е		10498	- 17 Street N.W.
Job Order#	ATC6	664570001	Tank S	pec TC406	Tank Serial #	2AEA	ATNA01ER	000115	Edmo	onton, AB T6P 1V8
MAWP 22		kPa Cert D	ate 2014/0	02/01 MFG Date	2013/12/01	IN 3ALF	G3DV2DE	OFB5504	- 1850 Cmmm	e: 780-467-8891
Owner Equi				sulated 🔲	l	ined 🗌				780-467-0950 sport Canada 25-1177
Owner Nam		h Corridor C	o-operativ	e Orig. Ta	nk Mfr. Advanc	e Tank F	roduction	Ltd., Regina		OT CT 3886
Owner Addi		ox 160, Tho				Ph# 78	0-398-397	5		E 33537
				n and intended lading	provisions Email a	ison.sco	ville@north	corridor.crs	Natio	onal Board R-2667
				, мсзот, тс/мсзз						TC51, DOT 51
NB No.		ASME	Code Symb	ol: CRN		TCRN				QT LNQT L
PWHT afte	r Manufac	cture/ Type			WHT after Repair/ T		-1			RT
Shell Mate		154-H32		Min Shell Thicknes		mm	Shell Leng Head Diar			mm Tank Capacity mm 23,500 L
Head Mate	erial 54	154-0		Min HeadThlcknes	5 5.16	mm	Head Diar			mm 23,500 L
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			tem Insp	ected		Pass	Fall	Corrected, Retested	N/A	Defects: Location, Nature of Repair
		1000	4,1704	he pressure releif	douing: All			and Passed	ALC: A	: Nature of Recpan
reclosing p	ressure r	relief device	s shall be	replaced or bench	tested			0	(0)	
241 kPa (3	35 psi) or	less shall be	e equiped	C 312 tanks with a with a manhole as	a test pressure of sembly that is				(
marked as	being in	compliant w	ith §178.3	45-5 of 49 CFR						
The intern	al self-clo	sing stop va	lve and of	f-truck emergency	shuldown system				0	
tested in a	ccordanc	e with the C	off Truck E	mergency Shutdov	wn Procedure and		10		$ \cup $	-
For nurse	tanks, the	emergency valve tested	/ discharg	e control system fu e through the valv	e.					
, cancer, c										
Visual Insp	pection of	hose asser	nblies mot	inted on or accom	panying the tank]
kinked fla	ttened, or	r permanent	ly deforme	that exposes the i	spots when not					
under pres	sure, bul	aina under i	pressure, o	or loose outer cove	ering; damaged,				$ \bigcirc $	
slipping, o	excession bolter	√ly worn hos d hose coup	se coupling Ilina assen	s; loose or missing ablies; and deterior	rated legibility or					
absense o	f the seri	al or identific	cation num	ber and HAWP; le	gible markings of					
last pressu	ure test a	nd inspectio	n indicatin	g that hosee has b	een pressure					
						_				
Tank Dis	position:	Pass - Retu	rn to Serv	ice 🌑 🛮 Fail - Re	move from Service	e()				
Sherwin \$	Sugay						55			
Name of T	Tank Inspe	ctor/Register	ed Inspecto	r	Signatu	re of Tan	k Inspector	Registered In	spector	
Date of Ta		tion 2024/1				******				
	Tank Ma	ırking: Mon	th, Year a	nd Inspection Sym	bol (V) applied a	ter all de	efects corre	cted and re-	inspect	ed Not Marked
	This Insp	ection was	conducted	in accordance wit	th and meets the r	equireme	ents of CSA	A B620 🗶		
81	This Insp	ection was	conducted	in accordance wit	h and meets the re	equireme	ents of CFF	R 49 Part 18		
									101112	
					Owner or Ow	ners Repr	escntative (App	Sigi licable to CFI	nature R49 Part	180)
							1000 (0.00)			

LEAK TEST



									TEL A LUILLE
New Tank	O In-servi	ce Tank	Service Type					V TA	NK CENTRES LT
Job# ATC	6664570001	Tools C						10498 - 17	Street N.W.
MAWP 22.7		t Date 2014/02/01	10	nk Serial #	2A	EATNA01ER	200445	- Edmontor	AB TEP IVE
Owner Equip.	# 83	The same of the sa	IVIEG Date 2013/	12/01	VINI 3A	LPG3DV2DDI	000115	Phone: 78	80-467 990+
Owner Name		Insulate	d 🔲		Lined	LFG3DV2DDI	-B5504	1 rax: 780-4	467-0050
Owner Addres	TAORIN CO	orridor Co-operativ	ve Orig. 7	Tank Mfr.	-			Transport	t Canada ar same
Test Pressure 2	Box 160,	Thorhild AB TOA	3J0	Constant.	Advan	ce Tank Produ	ction Ltd	I OO DOI (1 3002
rest riessure 2	U./ VDa IT				19h #	700		LOITE 35	537
For any ASM	certified tanks	such as MC320	Macaca Hold Time	e(min) 10	En	nail alison so	ovillo@no	TARIONAL B	Board R-2667
INR INO.	ASME	Code Symbol	MC307, TC/MC331, CRN PWHT after	тс/мсз	38, TC/C	GARAT TORE	ovine@no	rincorridor, cr	rs
Shall after Ma	nufacture/ Type		CRN	TC	3N	2,1341, 1035	, IC/DOT	407, TC/DO	T412, TC51, DOT51
Shell Material	15.04.1102	Min Sh	PWHT after	Repair/Ty	pe	7		QT	NQT
Head Material	5454-O	Min He	en inickness la 30		mm	Shell Length			RT
		CT SHEET WATER	ad Thickness 5.16		mm	Head Diamete		mm	Tank Capacity
	Iten	Inspected		AND THE RESERVE				mm	23,500 L
Ensure tank olar	1000000000000000000000000000000000000	HE MAN TON		Pass	Fall	Corrected Re-tested		Defeator I	
and do not leak	within the	ves and gaskets :	are in good condition			and Passer	NA	Nature of	ocation Nature.
	the piping	ves and gaskets a or to the exterior.	acon coudifiol			1 4380	Carlotte Sept	ane of	repair
				0	10		10		
e removed or	evices set to reli	eve less than the	test pressure shall	\perp			$ \cup $		
revent over pres	ndered inoperati surization of the	ve and ensure the	test pressure shall ere is a means to				-		
, proc	surreation of the	tank.	no to a means to	(1)			1_1		
nsure piping and	011				\cup		()		
perative and test	ed in sequence,	alves and access	ories are in place,						
				0					*
nsure emergence	/ shutdown				\bigcirc		$ \cap $		
conds and is cle	arly marked as	em is operative an emergency shutdo	d closes within 30				\cup		
		o manage	WII.		~ 1				1
neck for leakage	into secondary o	Ompartment	2 406 double wall		\cup	\bigcirc	\bigcirc		
ntainment".	en data plate sta	ates "double walls	0 406 double wall d" or "Secondary		-				
mannent,		a a a sid Walle	d or Secondary	- 1		1			1
				\cap	~ 1	_			1
			1	\cup	\bigcirc				- 1
				- 1		_			1
						- 1			1
Conjunction w	oh at v		Visual Inspection m Fail Ren						
ank Disposition	in the Leak Test	: A full External	Visual Inspection						
- Soposition	i: Pass Retur	n to Service	Fail D	ay be per	formed.	Complete for	ms OA1) N/A O (D	
erwin Sugay		Ü	Fail Ren	nove fro	n Servi	ce 🔾	,	ZIVA O (R	epair Only)
ne of Tank Tester	Registered Inches	or				55			
te of Leak Test	2024/11/22	1		Si	mature of	T-1 T			
nk Marking	Sand I				suic ()	Tank Tester/Re	egistered In	spector	
k Not Mayles	ionin, Year and	Test Symbol (I	(X) applied after at	1.1.6					
	inspection and	Test performed	K) applied after all d on defective area and meets the rea	actects	correcte	ed re-inspecte	ed and re-	tested (a)	
s Leak Test wa	S CONducted in	2000-1	on defective area and meets the rec	only, re	-inspec	ted and re-tes	sted to ve	rify rous!	0
s Leak Test was	S conducted !	accordance with	and meets the rec	quireme	its of C	CA Dear C	10 70	my repairs	O
., .,	onducted in	accordance with	and meets the rec	miren	to - 0 1-	oA B620 K	22000000		
			1110 100	unemer	its of 49	CFR Part 18	RO 🗌		
							U. Salara		
		Owner	or Owners Represe	ntative		Owner			
					onlia-i :	Owner or Own	ners Repre	sentative Sig	gnature
A6 Rev 14 Date: S.	eptember 13, 2021			(A	phiicaple	to 49 CFR Pa	art 180)		E0 630/E0
c. pt	Promoer 13, 2021	Pace 1 -CI							



ANNUAL HOSE ASSEMBLY INSPECTION AND TESTING

	New Hose		0	In-service	Hose	(1)	Service Type	9						IANN CENTRES	LTD.
	Job#	ATC	266645				Hose Assen	the second	or Se	erial Numb				10498 - 17 Street N.W.	
	HAWP	_	2,068		Hos	e Test P	ressure	2,48			0001	_		Edmonton, AB T6P 1V	8
	Owner Nan		1	North Corr	idor Co	-operat	tive	2,702			Hose Diamete		5 mm	1	
- 1	Owner Add		E	3ox 160, 7	horhild	AB TO	A 3.10			Phor	e# 780-3	398-3975		Fax: 780-467-0950	
	Owner Equi		18	33										Transport Canada 25	-1177
L	A hose ass	emb	ly that	does not	pass this	inspe	ction and to	.4 111		Email	alison.scovill	e@north	corridor.c	US DOT CT 3886 ASME 33537	
			A - 3+3	Sea Maria		mope	ction and tes	st will	not a	ccompar	alison.scovill y a spec carg	o tank		National Board R-266	7
				Inspect	Section 1		NAME OF THE PERSON OF THE PERS				Correcte			Source R-200	
1	100				cur i es	tea			Pass	Fail	Retested	N/	AD	of onto Make a s	
				ANN	TIAT.	VICI	AL INSP			3 4 13	and Passe	d		efects: Nature & Loc	ation
ī	Damage to the	e hos	e cover					ECT	TON	FOR:		317			367
1	linked, flatter	ned o	r perma	nently defo	med wir	a braid		-	<u> </u>	10			5		
S	oft spots whe	n no	t under p	ressure, bu	lging un	der pres	Citra	-	(0	0	(5		
							Suic	1.	0	0					
1	amaged, slip	ping	or exces	sively won	n hose co	upling			<u> </u>	0	0				
as	oose or missi	ng b	olts or fa	stenings or	bolted h	osc cou	pling				O	-			
De	eteriorated le	gibili	ity or ab	Canno of the			r identification	(9	0	0				- 1
nu	mber and ho	se as	sembly v	vorking pre	seriai ni essure (H	JMber o	r identification	n				-	_		- 1
					11) 01000	AWE		(o	0	\circ				
	A	INN	TUAL	PRESS	TIRE	TECT	7		_	-	_		'		
(a)	10 bass ii	nein	PACCILIPA	toot Lane				1 (O	O distortion or I	0			
- 1	for at lea	ast 5	minute	s when is	olated f	rom the	l hold pressi e pressure su	ire wi	thout	bulging	distortion or I	eaks			
b)	The test p	ress	ure sha	Il be the g	reater o	f 120%	of the man	ppiy.			se assembly		-		-
	kPa (75 p	sig)	except	that		1 1207	oor me mark	ted H.	AWP	of the ho	se assembly	and 518			- 1
- 1	vacuui	m ho	se asse	mblice In	rocked t	r	noodoj, vap	our K	CCOVE	ery hose a	ssemblies an	d			
c)	For hose a	ssen	iblies t	hat are no	CCA	acuun	1 Only) they	shall	be no	ot less tha	ussemblies and n 69 kPa (10 shall not be u	u psig).			
	pressurize	the	hose as	sembly.	COA-0	erune	d hose assem	ıblies,	the f	following	shall not be a	ised to			
- 1	') Com	pres.	sed gas	•											
	iii) flam	press	sed air;												
1	The require		ie iiqui	d; or corre	sive liq	uid.									
"/	CAN/CS	Men A R	12 01 C)	do not ap	ply to a	n aviat	ion refueling	hose	that	is tested i	n accordance				
	manufact	ured	in con	formance	emblies	used in	ion refueling n refrigeratio or ASME F	n liqu	efied	gas serv	ice that are	with	1		
	ELE	COT	RIC	AL CON	TOTAL CO	W B31	or ASME E	331.3,	mark	ced and d	ocumented		1		
Whe	n requested b	by th		LU COI	ATTIAL	MIA						0	1		
conti	nuity of grea	and th	hrougho	ut hose ass	ntinuity embly w	between	n hose assemb	ly fitt	ings s	hall be tes	ted to ensure co	omplete	1		
Disp	osition:	Pac	s Dot		. (onig an						Simplete	1		1
	vin Sugay	1 43.	S - ICCL	urn to Se	rvice (Fail - Rer	nove	fron	Service	()				
											_				
leste	er Name								Tool	· · · · · ·	55				
Date	of Inspect	ion	and Te	st 202	4/11/22				rest	er Signa	ture				
Hose	Assembly	ma.	dead	202	4/11/22										
	. tosembly	mai	ked W	ith the m	onth an	d year	of Inspect	ion a	nd To	est, HAV	VP and ID N	luml	\sim		
This I	nspection a	and	Test w	as condu	cted in	accor	dance with	1			vP and ID N airements of	umber (Not	Marked O	
m						40001	dance with	and r	neets	s the requ	uirements of	CSA B	620 K	0.000	
This Ir	spection a	ind '	Test w	as condu	cted in	accon	dance with								
Form (QA2 Rev. 8	Date:	Septemb	er 13, 2021	Page 1		dance with	and r	neets	s the requ	irements of	49 CFI	R Part 18	30 🗆	
				, 2021	1 age 1 0	1.1									



ANNUAL HOSE ASSEMBLY INSPECTION AND TESTING

New H		0	In-service Ho	se (iii)	Service Type		IN AIND	TESTIN	G [V	TANK CENTRES LTD.
HAWP	AT	C66648			Hose Assemi						10498 - 17 Street N.W.
Owner	Vame	2,068		Hose Test P		2,482			7B		Edmonton, AB T6P 1V8
Owner A		-	North Corrido	r Co-operat	ive	-1402	kPa	Hose Diameter		mm	Phone: 780-467-8891
Owner E			Box 160, Tho	hild AB TO	A 3J0	_	Phor	ie# 780-39	8-3975	- 1	Fax: 780-467-0050
A hose a	ssem	blythat	33				Email				Transport Canada 25 1100
		ory that	does not pas	s this inspec	ction and test	will not	accompan	alison.scoville y a spec cargo	@northcorri	dor.c	US DOT CT 3886 ASME 33537
		Iton					- ceompan			1	National Board 2-2667
			Inspected/	Tested		Pass	Fail	Corrected, Retested	SECTION AND PROPERTY AND PROPERTY OF THE PROPE		Manager Commence
Damago to	41. 1		ANNUA	L VISI	AL INSPE			and Passed	N/A	Def	ects: Nature & Location
Kinked flat	ine hos	e cover	ANNUA	reinforceme	nt.	CTIO	V FOR:	no.cu	A SECURITION OF	商品品	
		4 Dermai	untly dec			0	10	0	0		
	11011 110	t under p	ressure, bulgin	g under press	ure	0	0		Ŏ		
Damaged, sl	ipping	or exces	sively went			0	101	0			
Loose or mis	sing bo	olts or fa	stenings or bolt	ed boss		0	Ö	$\stackrel{\circ}{\sim}$	9		
assemblies Deteriorated	legibili			d nose coup	ling	(a)	0		0		
number and l	ose ass	ty or abs	ence of the seri orking pressure	al number or	identification		0	O	0		
		- mory w	orking pressure	(HAWP)			~ 1				
)	ANN	UAL	PRESSUR	F TECM		•	0	0	0		
a) To pass	the pr	essure (est, hose asse	mbly shall	hald	0	0	O stortion or leak	0		
b) The total	east 5	minutes	when isolate	d from the	hold pressure pressure supp	without	bulging d	stortion or leak	CS		
kPa (75	prio	ire snai	be the greate	r of 120%	of the mante						
i) for C	SA-ce	rtified h	nat IOSE accombi		e not less that oses), Vapour	HAWP	of the hos	e assembly and	1518		
I III for or	Quiter .	CCI.		o, it shall h	P not less 41.				- 1		
c) For horse	im hos	se assen	nblies (marke	d Vacuum (Oses), Vapour	Recove	ry hose as:	ig); and semblies and 69 kPa (10 psi			
pressurize	assemi the h	blies the	at are not CS	A-certified F	lose assembli	an de no	t less than	semblies and 69 kPa (10 psignall not be used	g).		1
i) com	presse	ed pas	embly:		was was on to the	es, the fo	llowing sl	nall not be used	i to		
(II) com	presse	d air					Ħ				
d) The	imable	liquid;	or corrosive	liquid.							*
CANCS	Ments	of c) d	o not apply to	an aviation	refueling by				1		
manufaci	uredi	n confo	nose assembli	es used in r	refueling ho efrigeration li r ASME B31.	se that is	tested in	accordance wit	h		
ELI	CTI	DICA	COTTO	OSA B21 01	r ASME B31.	3, marke	ed and doo	that are	- 1		1
When requested	by the	HICA,	L CONTIN	IUITY	(0		7	uniented			
When requested continuity of group Disposition:	and thr	oughout	ctrical continui	ty between h	ose assembly f	ittings she	Il he tested	210	\mathcal{L}		
Disposition:	Pass .	Retur	n to Service					to ensure compl	ete		
Sherwin Sugay		rectur	ii to service	• F	ail - Remov	e from	Service ($\overline{)}$			
Tester Name	-							55			
						Tester	Signatur	J			
Date of Inspect	ion an	d Test	2024/11/2	2						•	1 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
riose Assembly	marke	ed with	the month a	nd year of	Inspection	I.m					
Hose Assembly This Inspection a	nd Te	st was	conducted:	n noo!	spection 8	and Test	t, HAWP	and ID Numb	er 📵 🔊	ot N.f.	-1-10
	- 1				oc with and	meete +	ha			ot ivia	rked 🔘
inis Inspection a	nd Te	st was	conducted in	1 accorde-				01 03/	1 DOZU	<u><</u>	
This Inspection a	ate: Sep	tember I	3, 2021 Page 1	of i	ce with and	meets th	he require	ements of 49	CFR Part	100 F	7
			20 1	~. /			1		· · · · · · · · · · · · · · · · · · ·	I OU L	1



ANNUAL HOSE ASSEMBLY INSPECTION AND TESTING

New Hose Job # A	TC6664	In-service Hose	Service Type		N ANI	TESTIN	G	TANK CENTRES LTD.
HAWP	1,72		Hose Assen	nbly ID or	Contain			10498 - 17 Street N.W.
Owner Name		a 10056 1631	Pressure	2,068			7C	Edmonton, AB T6P 1V8
Owner Address		North Corridor Co-opera	tivo	2,000	kPa	Hose Diameter	50.8	
Owner Equip.	4	BOX 160, Thorhild AB TO	A 3.10		Phor	ne # 780-39	8-3975	
A hose assess	"	83					- 0010	Fax: 780-467-0950 Transport Canada 25-1177 US DOT CT 2006
- Mose assert	iply that	does not pass this inspe	ction and to		Email	alison.scoville	@northeard	
		83 t does not pass this Inspe	tadii and tes	t will not	accompan	y a spec cargo	tank	
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Iten	n Inspected/Tested		AI SEE	N 2005	Correct	T	National Board R-2667
- FORWARD				Pass	Fail	Corrected, Retested	COLUMN TO SERVICE STATE OF THE PARTY OF THE	
Damage to the ho	SP COVO	ANNUAL VISU that exposes the reinforcement	AL INCOL	CONTRACT		and Passed	N/A	Defects: Nature & Location
Kinked, flattened	Or name	ANNUAL VISU	ent.	CHO	V FOR:			- Section
Soft spots when no	of permai	mat exposes the reinforceme nently deformed wire braid		0	10	0	TO	
	under p	nently deformed wire braid pressure, bulging under press	ure	0	0	0	10	
Damaged, slipping	or cyces	-1.		0	0	^		1
Loose or missing b	olts or fas	strely worn hose coupling stenings or bolted hose coup		0	0		0	1
assemblies Deterioreta Maria		of boiled hose coup	ling		-01	0	0	
number and hose as	ity or abs	ence of the serial number or	idantic i	O	\circ	0	0	1
1103C H3	sembly w	ence of the serial number or orking pressure (HAWP)	ruentification				0	I
ABIR	777		- 1		0	0	_	
a) To pass the pr	LACTURE	PRESSURE TEST est, hose assembly shall is when isolated from the		0	0		0	1
for at least 5	minutes	est, nose assembly shall	hold pressure	Without	OL	0	0	1
b) The test pressi	ire shall	had isolated from the	pressure supp	ly.	ouiging di	stortion or leak	S	1
kPa (75 mails)		be the greater of 1200/	- C 11					1
i) for CSA-ce	rtified h	ose assemblies, it shall be hose assemblies (drop hose)			of the hose	assembly and	518	1
Vacuum ha	-10ad	hose assemblies (drop he	o not less that	n 1552 kI	Pa (350 ns	a). and	1	1
c) For hose arran	e assem	hose assemblics (drop ho ablics (marked Vacuum (at are not CSA-certified ho ambly:	Only) they should	Recover	y hose ass	emblies and		1
pressurize the h	ose acca	t are not CSA-certified h	Ose assemble	all be not	less than t	59 kPa (10 psig).	
compresse	d care	moly:	assembli	es, the fo	llowing sh	all not be used	to	1
d) The read	liquid;	or corrosive liquid.					- 1	1
CAN/CSA Dos	of c) do	not apply to an aviation	C !!					1
manufactured in	o and h	ose assemblies used in re	frigeration !	se that is	tested in a	ccordance with	. 1	
ELECTI	TOUT	o not apply to an aviation ose assemblies used in remance with CSA B51 or CONTINUITY	ASME B31	quefied g	as service	that are		
When requested by the	CICAL	CONTINUITY	(6) market	and docu	mented		1
continuity of ground thro	ughout b	trical continuity between he	Se assembly C		2	0	7	· ·
Disposition: Pass -	Billione	trical continuity between he hase assembly using an Ohn	n meter	ttings shal	l be tested t	o ensure comple	te	
Sherwin Sugay	Keturn	to Service F	ail - Remov	- 2 -			.	1
			ail - Remov	e from S	ervice ()		
Tester Name					9	55		
Date of Inspection and	d Test	202		Tester	Signature	-		
Hose Assembly mortes	1031	2024/11/22						
Hose Assembly marke	u with t	he month and year of	Inspection -	nd T				
This Inspection and Tes This Inspection and Tes	t was c	conducted in page 1	spection a	iid l'est,	HAWP a	nd ID Numbe	er 🔘 🗤	
This Inc.		- accordance	e with and	meets the	e requirer	nente e£ ac	No	t Marked 🔘
ms mspection and Tes	t was c	onducted in account	onucent • · ·		-1-11-01	noms of CSA	B620 🗷	Í
Form QA2 Rev. 8 Date: Sept	ember 13	2021 Page 1 2	e with and i	neets the	e requiren	nente of 40 a	ID.	
This Inspection and Tes Form QA2 Rev. 8 Date: Sept		age [Of]			,	01 49 (FR Part 18	30 □





New Tank	0 1	In-service T	ank (9	Service Typ	e	LPG C) NH3O C	ther (10498 - 17	Street N.V	w.
Job# ATC66	645700	01	Tank Sp	ec	TC406					NA01ER00		Edmonton	, AB T6P	1V8
MAWP	22.7 k	Pa Cert D	ate 2014	/02/0	1 MFG D	ate 201	3/12/01	VIN 3A	LPG3[DV2DDFB5	504	Phone: 78	0-467-889	
Owner Equip. #	83			In	isulated []		Line	d 🔲			Fax: 780-4		25 1175
Owner Name		Corridor C	o-operat	tive		Orig. 7	ank Mfr.	Advance	Tank	Production	Ltd., Re	Transpor US DOT		a 25-1177
Owner Address		(160, Tho						Ph#	780-3	98-3975		ASME 33		
Container rep				nal co	de of constr	uction	Email	alison.sco	ville@	northcorrid	or.crs	National		-2667
For any ASIV							31, TC/N	лс338, TC/	CGA34	1, TC350, T	C/DOT4	07, TC/DOT	412, TC5	1, DOT 51
NB No.			Code Sym			CRN			TCRN	V			QTL	D NQT
PWHT after Ma	nufactu	ге/Түре				ÞV	VHT after I	Repair/Type				RT		2
Shell Material	5454-				Shell Thickr		.39	mm		Length		mm	23.5	Capacity 100 L
Head Material	5454-	0		Mir	Head Thick	ness 5	.16	mm	Неас	Diameter		mm	23,0	OU L
Repair De	tails:						T VE		7.00		6- 4:	ashed Des	t for auto-	detaile
											See All	tached Repor	t for extra	details []
I	1													
Walder O	nalific	otion Re	anirer	neni	s if weld	ing or	erindir	ng is peri	orme	ed on a la	ding re	tention c	ompon	ent:
Welder Q		eation Re	quirer	nent	s if weld	ing or	grindir	ng is peri	orme	ed on a la	ding re	tention c	ompon d	ent:
Welder Q Welder Na		eation Re	equirer elder S	nent	s if weld	ing or We	grindir ld Proce	ng is perf ess	orme	ed on a la	ding re	etention o	ompon d	ent:
		ation Re	equirer elder S	nent ligna	s if weldi	ing or We	grindir Id Proce	ng is peri ess	'orme	Wel	ding re	etention c	ompon d	ent:
		eation Re	equirer elder S	nent Signa	s if weldi	we	grindir Id Proce	ng is peri	orme	ed on a la Wel	ding re	etention c	ompon d	ent:
		ention Re	equirer elder S	nent Signa	s if weldi	we	grindir ld Proce	ng is peri	orme	ed on a la	ding re	etention c	ompon d	ent:
Welder Na	ame	W	elder S	Signa	tture	ing or We	grindin ld Proce	ng is peri	orme	ed on a la	ding re	etention c	ompon d	ent:
Welder No	ame	th the abo	ve-men	tione	ed repair:	We	ld Proce	ess		Wel	d Proce	dure Use	d	
In Conjunc	tion wi	th the abo	ve-men	tione	ed repair:	may be	d Proce	ned. Compl	ete for	Tms QA1 ar	d Proce	N/A	d (Repair	Only)
In Conjunc a) A full Ex	tion wi	th the abo	ve-men	tione	ed repair:	may be	e perform	ned. Compl	ete for	rms QA1 ar	d Proce	N/A	d (Repair	Only)
In Conjunc a) A full Ex b) After any Particle T	tion witernal V	th the abo	ve-men	tione /isual	ed repair: I Inspection grinding on essure Test	may be a MC 3. Comp	e perform	ned. Compl	ete for	rms QA1 ar	ad QA3 (N/A Ca Wet Fluo	d (Repair	Only)
In Conjunc a) A full Ex b) After any Particle T	tion witernal V	th the abo	ve-men	tione /isual	ed repair: I Inspection grinding on essure Test	may be a MC 3. Comp	e perform	ned. Compl	ete for	rms QA1 ar	ad QA3 (N/A Ca Wet Fluo	d (Repair	Only)
In Conjunc a) A full Ex b) After any Particle T c) A full Pre	tion witernal V	th the abo isual and I that requir be performest or Leak	ve-men nternal ve e weldin ned after	tione /isual g or g r a Pr	ed repair: I Inspection grinding on essure Test performed.	may be a MC 3. Comp	e perform	ned. Compl MC 331, TC n QA10 Os QA4 or Q	ete for C/DOT N/A (rms QA1 ar	and QA3 (DOT 60,	N/A ()	d (Repair	Only)
In Conjunc a) A full Ex b) After any Particle T c) A full Pre d) Inspection	tion witernal V repairs est must ssure To and To	th the about that require the performest or Leak esting performent.	ve-men nternal ve e weldin ned after	tione /isual g or g r a Pr	ed repair: Inspection grinding on essure Test performed.	may be a MC 2. Componly, re-	e perform 330, TC/N lete Form	ned. Compl MC 331, TC n QA10 O s QA4 or Q d and re-tes	ete for C/DOT N/A (ms QA1 ar 51 or TC/l nd QA6 verify repa	and QA3 (DOT 60,	N/A a Wet Fluo //A @	d (Repair rescent N	Only)
In Conjunc a) A full Ex b) After any Particle T c) A full Pre d) Inspection Test Medium	tion witernal V repairs est must ssure To and To MATI	th the abo isual and I that requir be performed by the performance by the perfo	ve-men nternal V e weldin ned after Test ma	tione /isual g or g r a Pr y be	ed repair: I Inspection grinding on essure Test performed. ective area of	may be a MC 3. Comp Componly, rece Test p	e perform 330, TC/N lete Form lete form: inspected ressure 3	ned. Compl MC 331, TO 1 QA10 os QA4 or Q d and re-tes 14.5	ete for C/DOT N/A (A4a a ted to	ms QA1 ar 51 or TC/l nd QA6 verify repa	and QA3 (DOT 60,	N/A ()	d (Repair rescent N	Only) Magnetic
In Conjunc a) A full Ex b) After any Particle T c) A full Pre d) Inspection	tion witernal V repairs est must ssure To and To MATI	th the abo isual and I that requir be performed by the performance by the perfo	ve-men nternal V e weldin ned after Test ma	tione /isual g or g r a Pr y be	ed repair: I Inspection grinding on essure Test performed. ective area of	may be a MC 3. Comp Componly, rece Test p	e perform 330, TC/N lete Form lete form: inspected ressure 3	ned. Compl MC 331, TC n QA10 O s QA4 or Q d and re-tes	ete for C/DOT N/A (A4a a ted to	ms QA1 ar 51 or TC/I nd QA6 (e) verify repa	and QA3 (DOT 60,	N/A a Wet Fluo //A @	d (Repair rescent N	Only) Magnetic
In Conjunc a) A full Ex b) After any Particle T c) A full Pre d) Inspection Test Medium	tion witernal V repairs est musi ssure Te n and Te n WATI	th the abo isual and I that requir be performed by the performance by the perfo	ve-men nternal V e weldin ned after Test ma	tione /isual g or g r a Pr y be	ed repair: I Inspection grinding on essure Test performed. ective area of	may be a MC 3. Comp Componly, rece Test p	e perform 330, TC/N lete Form lete form: inspected ressure 3	ned. Compl MC 331, TO 1 QA10 os QA4 or Q d and re-tes 14.5	ete for C/DOT N/A (A4a a ted to	ms QA1 ar 51 or TC/l nd QA6 verify repa	and QA3 (DOT 60,	N/A a Wet Fluo //A @	d (Repair rescent N	Only) Magnetic
In Conjunc a) A full Ex b) After any Particle T c) A full Pre d) Inspection Test Mediun Tank Dispo	tion witernal V repairs est musis ssure To and To n WAT	th the abo isual and I that requir the performest or Leak esting performer. ER/AIR Pass Returns	ve-men nternal V e weldin med after Test ma ormed or	tione tione //isual g or g r a Pr	ed repair: I Inspection grinding on essure Test performed. ective area of	may be a MC 3. Comp Componly, rece Test p	e perform 330, TC/M lete Form inspected ressure 3 emove fr	ned. Compl MC 331, TO 1 QA10 os QA4 or Q d and re-tes 14.5	ete for C/DOT N/A (i A4a an ted to	ms QA1 ar To TC/I md QA6 (a) verify repa kPa L	and QA3 (DOT 60, N/A Cirs ON Reak Test	N/A a Wet Fluo //A pressure 20	d (Repair rescent N	Only) Magnetic
In Conjunc a) A full Ex b) After any Particle T c) A full Pre d) Inspection Test Mediun Tank Dispo Sherwin Sug Name of Tan	tion witernal V repairs est must ssure To and To n WATI sition:	th the abo isual and I that requir to perform est or Leak esting perform ER/AIR Pass Retu	ve-men nternal V e weldin ned after Test ma ormed or	tione tione //isual g or g r a Pr y be u defe	ed repair: I Inspection grinding on essure Test performed. ective area of	may be a MC 3. Comp Componly, rece Test p	e perform 330, TC/M lete Form inspected ressure 3 emove fr	ned. Compl MC 331, TC n QA10 O s QA4 or Q d and re-tes 14.5	ete for C/DOT N/A (i A4a an ted to	ms QA1 ar To TC/I md QA6 (a) verify repa kPa L	and QA3 (DOT 60, N/A Cirs ON Reak Test	N/A a Wet Fluo //A pressure 20	d (Repair rescent N	Only) Magnetic
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