



Rebel NDT Inspections Ltd.

BONNYVILLE - COLD LAKE - ST. PAUL - ATHABASCA - LAC LA BICHE

Box 7282

Bonnyville AB T9N 2H6

PHONE 780-826-9387

email: JReid@RebelNDT.com

- Having Access to:
- Non-Destructive Testing • UT MPI LPI
- Wall Thickness Testing
- Hardness Testing • Materials Consulting
- Crane and Picker Certification
- Manlift Certification • Corrosion Monitoring
- Failure Analysis • Quality Control
- Weld Procedures (WPS, PQR)
- Predictive Maintenance
- Computer Generated Drawings (CAD)

Consigned to Edge Energy Logistics

Date 25-Sep-25

Address Box 1230
Lac La Biche AB
T0A 2C0

Workorder 1012703

Purchase Order#

Location Lac La Biche AB

Customer Edge Energy Logistics R-04

Eng Certification - Visual - Dry Magnetic Particle

Date	Description of charge	Hours	Rate	Price
25-Sep-25	Inspector & Equipment for a Eng Certification - Visual - Dry Magnetic Particle inspection of 1 TELESCOPIC BOOM TRUCK S/N 3W56353-1 for Edge Energy Logistics R-04			\$689.00
	Travel - mileage	130.00	\$1.35	\$175.50
Line Item Sub Total				\$864.50
Enviro Charge				\$15.00
Sub Total				\$879.50
GST @ 5%				\$43.98
Total				\$923.48

Were you
satisfied with
our service?

☐ Yes
☐ No

Inspected By: Jeff Reid #22576 Eddy Rondeau

Received by: _____

Rebel NDT Records

Please print



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Contact Name:		Phone #:	
Item:	Telescopic Boom Truck	Location:	Lac La Biche AB
		Model:	WHL45TC100
Make:	Weldco-Beales MFG.	Unit:	R-04
Serial Number:	3W56353-1	Capacity:	80000 lbs

Field Report

RESULTS OF INSPECTION IN ALL ACCESSIBLE AREAS:

Rebel NDT Inspections Ltd. performed a Visual and Dry Magnetic Particle inspection on the above mentioned Telescopic Boom Truck.

Above equipment was cleaned of dirt, oil and grease prior to inspection.

1. Deficiency (Must be rectified for certification) - Driver side front outrigger box has two cracks noted. Material must be mild steel & NOT cyclically loaded. Cracks must be gouged 100% and re-welded by a journeyman welder using 7018-1 rod or equivalent wire feed. Remove any stress risers. Customer to visually reinspect work 24 hrs. post-repair.

2. Deficiency (Must be rectified for certification) - One crack were noted on passenger side front outrigger box. Material must be mild steel & NOT cyclically loaded. Cracks must be gouged 100% and re-welded by a journeyman welder using 7018-1 rod or equivalent wire feed. Remove any stress risers. Customer to visually reinspect work 24 hrs. post-repair.

Upon completion of repairs, and review and approval by our professional engineer (P.Eng.) the inspected equipment will be recommended for certification.

Calibrated Equipment Used Yokes: YC-65-10 Yokes: YC-64-10

Inspected By: J. Reid CGSB #22576 (MPI II) SNT #010 (MPI III UT II LPI II) E. Rondeau

Rebel NDT Records

Received by:

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Required Repair Summary

If more than one repair option was noted, please specify which option was used

All welding to be done to CSA W59-03

Please fill out the details of who completed the repairs, and have them initial the items they repaired along with date of the repair

	COMPANY	NAME	TICKET NUMBER (ie JOURNEYMAN)	WO
A				
B				
C				

Item: Telescopic Boom Truck

Year Boom Dismantled:

Make: Weldco-Beales MFG.

Re-Cert Period: 1 Year

Serial Number: 3W56353-1

Inspection Location: lac la biche

Model: WHL45TC100

Year Manufactured:

Unit: R-04

hrs / miles / km:

Capacity: 80000 lbs

Colour:

☐ BC	☒ AB	☐ SK	☐ MB	☐ ON	☐ QC	☐ NB	☐ PEI	☐ NS	☐ NL	☐ YK	☐ NWT	☐ NV
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Comments

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Outrigger

Inspection types FIX Repair Date Initials Comment #

Outrigger Boxes / Base Frame	Visual & MPI	x			1,2
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