



J20-69

Upper Coupler Inspections - 5HTDL4239E5J25785 - 2023-05-15

Authoring Information

Created By	Shane Arps 17808753459
Facility	Fusion Tank Services 780-875-3459 6007 52nd ave Lloydminster, AB T9V 2S7
Created	2023-05-15 08:38:50
Updated	2023-05-15 08:38:50

Client

Company	Torq Trucking 2015 Ltd. 1810-250 6Ave SW Calgary, AB T2P3H7
Contact	Torq Trucking Ltd. 7808759693

Tank Data

Ser. No.	5HTDL4239E5J25785
Unit Number	Torq 3054
TC Spec.	DOT 407
Date of mfr.	2013-12-01
Cert. date	2013-12-01
VIN	5HTDL4239E5J25785
Tank mfr.	Heil
MAWP	35 psi
Test P.	52.5 psi
Mfd. head thick	.375 in
Min. head thick	.322 in
Mfd. shell thick	.250 in
Min. shell thick	.228 in
Exposed Surface	919 ft ²
Cap.	10000 gallons
Lining	Sherglass FF
Design Temp. Range	-20 F to 180 F
Max. Lading Density	10 lbs/gal
Shell Material	5454-H32
Head Material	5454-0
Weld Material	5356
Max. Payload	70750 lbs
Max. Load Rate	600 gal/m at 35 psi
Max. Unload Rate	600 gal/m at 35 psi

Original Test Date 2013-12-01

Upper Coupler Inspection

Inspection Date 2023-05-15

Inspection Expiry Date 2028-05-15

Inspection Corroded or abraded areas
Pass

Cracks or defects in welds
Pass

Dents or distortions
Pass

Defects No defects found.

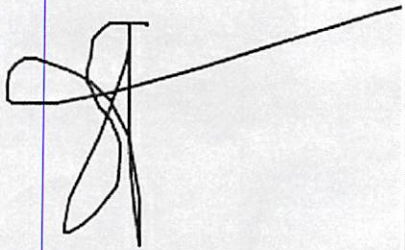
PRV List

Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
# 1						

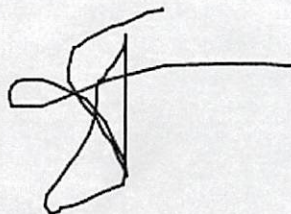
Tank Disposition

Current Disposition Passed / No Defects Found

Approval



Inspector
Shane Arps



Tester
Shane Arps

Service provided by eStandard Solutions.



Pressure Tests - 5HTDL4239E5J25785 - 2023-05-15

Authoring Information

Created By	Shane Arps 17808753459
Facility	Fusion Tank Services 780-875-3459 6007 52nd ave Lloydminster, AB T9V 2S7
Created	2023-05-15 08:37:44
Updated	2023-05-15 08:37:44

Client

Company	Torq Trucking 2015 Ltd. 1810-250 6Ave SW Calgary, AB T2P3H7
Contact	Torq Trucking Ltd. 7808759693

Tank Data

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Max. Unload Rate	600 gal/m at 35 psi

Original Test Date 2013-12-01

Pressure Test

Inspection Date 2023-05-15

Inspection Expiry Date 2028-05-15

Test Medium Air

No. of 1

Compartments

Compartment 1

Start (psi)

52.5

End (psi)

52.5

Hold Time

60

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank

Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP

Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test

Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report

Pass

Defects

No defects found.

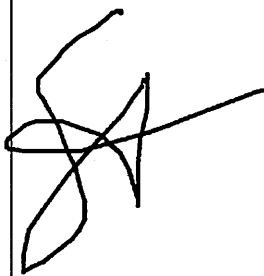
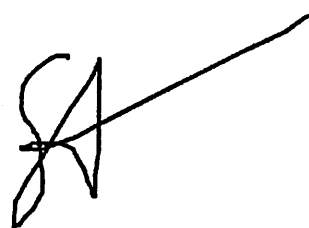
PRV List

Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
# 1						
PRESSURE/VACCUM	GIRARD	psi	484718 SCFH @ 52.5 psi	42 psi 10 HG	42 psi 10 HG	Reinstalled

Tank Disposition

Current Disposition Passed / No Defects Found

Approval



Inspector
Shane ArpsTester
Shane Arps