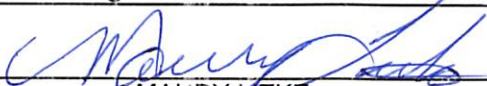
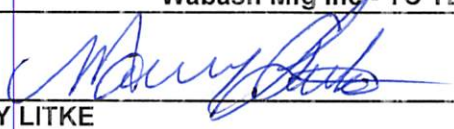
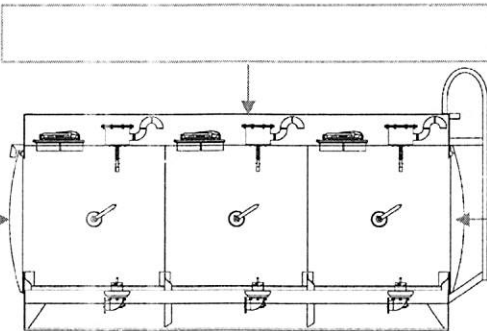
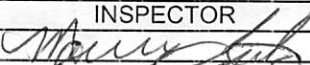
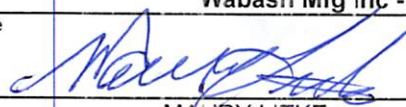


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		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record EXTERNAL VISUAL INSPECTION			QF-041 Rev: 7 PAGE 1 OF 1		
				Tank S/N	12-9817	WO No.	SV-25194	Inspection Date	NOV. 18 - 2024
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7		Mfr	HUTCHINSON	Tank Spec	TC 406 CRUDE	Mfr Date	May 2012	Retest Required On	May 2027
		Assembler	HUTCHINSON	Min Thickness, Heads (in)	4.39 MM	Min Thickness, Shell (in)	4.39 MM	Special Services	NO
Phone No.		Tank Type			Certification Date		Original Test Date		
		TANKER			May 2012		May 2012		
Tank is Lined	Tank is Insulated	Both	Inspection Location	VIN			Material		
YES	NO		WESTLOCK	2H9AEBHG1CT002817			54564-H32		
Owners's Serial No.		TCRN / MDIN / CRN		Unit No	MAWP	# Compartments			
T 2018		8932		T 2018	20.7 KPA	1			
MARKINGS		Complies	Concerns	EXTERNAL EXAMINATION		Complies	Concerns		
1. TDG Nameplate legible & correct. VIN numbers match		X		1. Barrel weld seams and attachments		X			
2. Placarding provisions		X		2. Hold down bolts and tank mounting		X			
3. Tests/inspections marked on vessel		X		3. Pipe and fittings protected w/ shear section		X	X		
4. Vapor/Liquid marked correctly.		N/A		4. Structural components, outriggers, crossmembers		X			
5. Railway crossing decal		X	X	5. Manways; Shell; signs of leakage?		X			
6. Internal Grounding on TC 312/412		N/A		6. Overturn protection adequate		X			
SAFETY DEVICES		Complies	Concerns	7. Bumper&protection adequate: Height must not exceed 30"		X			
1. Primary Venting, press & vacuum		X		8. Level indicator operational		X			
2. Total Vent cap (SCFM)		X		9. Appurtenances on repads		X			
3. Grounding provisions		X		10. Ladder sound and tight		X			
4. Internal self closing stop valve on outlet		X		11. Overlay Patches (None allowed)		NO			
5. Remote emergency shut off for outlets		X		12. Tank wall corroded or abraded		NO			
6. Thermal shut off for outlets		X		13. Condition of hoses and connections		NONE			
7. Items 4, 5 & 6 not required on "Crude"		X		MC330/331 / TC331/341/11/51/60 tanks only					
8. Items 3 to 6 not revised, if tank is in class 8 service		N/A		1. Is tank QT or NQT		N/A			
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)				2. Stress relieved after manufacture? (New Tanks)		N/A			
				3. If applicable: Stress relief after repair? Complete/Local?		N/A			
				Location:		N/A			
				4. Off-truck remote emergency shutdown?		N/A			
Current Disposition of Tank Tested									
New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐									
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.									
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93									
Inspector Signature						Fire Extinguisher Mounted to Unit and Available:			
 MAURY LITKE INSPECTOR NOV. 18- 2024						Complies			Location
						X			D/S

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Report UPPER COUPLER INSPECTION						QF-058	
				Rev: 2		PAGE 1 OF 1					
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7		Tank S/N 12-9817		WO No. SV-25194		Test Date: NOV. 18- 2024					
		Tank Mfr HUTCHINSON		Tank Spec TC 406 CRUDE		Mfr Date May 2012		Retest Required On NOV. 2029			
Phone No.		Assembler HUTCHINSON		Min Thickness, Heads (in) 4.39 MM		Min Thickness, Shell (in) 4.39 MM		Special Services NO			
		Tank Type TANKER		Certification Date May 2012		Original Test Date May 2012					
Tank is Lined YES	Tank is Insulated NO	Both	Inspection Location WESTLOCK		VIN 2H9AEBHG1CT002817				Material 54564-H32		
Owners's Serial No. T 2018		TCRN / MDIN / CRN 8932		Unit No T 2018		MAWP 20.7 KPA		# Compartments 1			
Trailer Mfr HUTCHINSON		Trailer Material STEEL		Trailer Mfr Date May 2012							
PREPARATION		Complies	Concerns	Fails	Re-test after repair	VISUAL OF HIDDEN AREA		Complies	Concerns	Fails	Re-test after repair
1. Trailer Blocked		X				1. Corrosion		X			
2. Kingpin Gauge on Hand		X				2. Abrasion		X			
UPPER COUPLER		Complies	Concerns	Fails	Re-test after repair	3. Cracks		X			
1. Kingpin 90° ± 1° for 19"		X				4. Dents		X			
2. Upper Plate Not Down 1/8" at 10"		X		X		5. Distortions		X			
3. Upper Plate Not Down 1/4" at 19"		X				6. Weld Defects		X			
4. Upper Plate Not 0.65" within 19"		X				7. Other Weakness		X			
5. Loose or Missing Bolts		X				8. Repaired as Necessary		X			
6. Remove Upper Coupler		X				COMPLETION		Complies	Concerns	Fails	Re-test after repair
7. Replace Upper Coupler		X				1. Original Wabash File		X			
						2. Copies to Owner		X			
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)											
Current Disposition of Trailer Coupler Tested:											
Returned to Service ☒						Repair Required ☐					
CERTIFICATE OF INSPECTION COMPLIANCE											
We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.											
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93											
Inspector Signature											
											
Name: MAURY LITKE											
Title: INSPECTOR											
Date: NOV. 18- 2024											

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record B620 REPAIR REPORT		QF-070	
						Rev: 0 PAGE 1 OF 1	
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7		Tank S/N 12-9817		WO No. SV-25194		Inspection Date NOV. 18- 2024	
Phone No.		Mfr HUTCHINSON		Tank Spec TC 406 CRUDE		Mfr Date May 2012	
		Assembler HUTCHINSON		Min Thickness, Heads 4.39 MM		Min Thickness, Shell 4.39 MM	
Tank Type TANKER		Inspection Location WESTLOCK		VIN 2H9AEBHG1CT002817		Material 54564-H32	
Owners's Serial No. T 2018		TCRN / MDIN / CRN 8932		Unit No T 2018		MAWP 20.7 KPA	
# Compartments 1							
The location of the defect shall be indicated in the table below. The graphical boxes can be used for further clarification, if needed. COMPARTMENT 1  COMPARTMENT 2  COMPARTMENT N 							
LOCATION OF DEFECTS IDENTIFIED				METHOD OF REPAIR			
1	MANIFOLD VALVES BYPASSING			1	REPLACED 2 VALVES		
2	PLUMBING SUPPORT BROKE OFF FLOOR			2	WELDED IT BACK TO THE FLOOR		
3	RAILWAY DECAL FADDED			3	REPLACED DECAL		
4	UPPER COUPLER PULLED DOWN IN CENTER			4	BUILD & INSTALL NEW ONE		
5				5			
6				6			
7				7			
8				8			
9				9			
10				10			
11				11			
12				12			
13				13			
14				14			
Current Disposition of Tank Tested							
Returned to Service ☒ Re-test was required ☐ Condemned (removed from service) ☐							
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.							
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93							
Inspector Signature				Welder Signature (if repair involved welding)			
Date: NOV. 18- 2024	Name: MAURY LITKE			DEVIN LLOYD		Weld Procedure	
Title: INSPECTOR						W-GMAW-AL-1A	
Sign.							

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Assurance Record LEAKAGE TEST REPORT				QF-045 Rev: 5 Page 1 of 1	
		Tank S/N 12-9817		WO No. SV-25194		Test Date: NOV. 18- 2024			
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7 Phone No.		Mfr HUTCHINSON		Tank Spec TC 406 CRUDE		Mfr Date May 2012		Retest Required On May 2027	
		Assembler HUTCHINSON		Min Thickness, Heads (in) 4.39 MM		Min Thickness, Shell (in) 4.39 MM		Special Services NO	
		Tank Type TANKER				Certification Date May 2012		Original Test Date May 2012	
Tank is Lined YES	Tank is Insulated NO	Both	Inspection Location WESTLOCK	V/N 2H9AEBHG1CT002817				Material 54564-H32	
Owners's Serial No. T 2018		TCRN / MDIN / CRN 8932		Unit No T 2018		MAWP 20.7 KPA		# Compartments 1	
Test Pressure		2.5 PSI		Test Medium		WATER			
PREPARATION		Complies N/A	Concerns	Re-test after repair	COMPARTMENT LEAKAGE TEST		Complies N/A	Concerns	Re-test after repair
1. External & Internal visual (& thickness if required) done		X			5. Check for leaks & 10 min retention		X		
2. Ensure all valves and plumbing are leak tight		X							
3. Select proper gauges and SRV		X			6. Bleed of pressure and drain		X		
4. Inspect reclosing vents, inert & red flag					COMPLETION		Complies N/A	Concerns	Re-test after repair
COMPARTMENT LEAKAGE TEST		Complies N/A	Concerns	Re-test after repair	1. Flush per 300WP		X		
1. Assemble hose and piping on unit		X			2. Tag valve & placard if required		X		
2. Mount test head at top. Visible from safe distance		X			3. Sticker as appropriate		X		
3. Fill test compartment		X			4. Original Wabash file. Copy to owner		X		
4. Press to 80% MAWP & disconnect		X			MC330/331 / TC331/341/11/51/60 tanks only				
PRV		Compartment 1	Compartment 2	PRV Test Report QF-046 Completed and Attached? N	1. Is tank QT or NQT		N/A		
Make	TIONA VENTED				2. Stress relieved after manufacture? (New Tanks)		N/A		
Release Pressure	1 PSI				3. If applicable: Stress relief after repair?		N/A		
Set Pressure	1 PSI				Location:		N/A		
Compartment 3	Compartment 4	Compartment 5			4. Off-truck remote emergency shutdown?		N/A		
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)					TANK VOLUME (LITERS)		38,000		
Current Disposition of Tank Tested New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐									
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations. Wabash Mfg Inc - TC TDG Certificate of Registration #25-93									
Inspector Signature 					Tester Signature 				
Name:		MAURY LITKE			Name:		FREDDIE TUBOG		
Title:		INSPECTOR			Title:		TESTER		
Date:		NOV. 18- 2024			Date:		NOV. 18-2024		

		9312 - 110A Street		Quality Control Record PRESSURE TEST REPORT				QF-044			
		Westlock, AB Canada 780-349-4282						Rev: 6 Page 1 of 1			
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7 Phone No.		Tank S/N 12-9817		WO No. SV-25194		Test Date NOV. 18- 2024					
		Mfr HUTCHINSON		Tank Spec TC 406 CRUDE		Mfr Date May 2012		Retest Required On NOV. 2029			
Assembler HUTCHINSON		Min Thickness, Heads (in) 4.39 MM		Min Thickness, Shell (in) 4.39 MM		Special Services NO					
		Tank Type TANKER		Certification Date May 2012		Original Test Date May 2012					
Tank is Lined YES Tank is Insulated NO Both		Inspection Location WESTLOCK		VIN 2H9AEBHG1CT002817		Material 54564-H32					
Owners's Serial No. T 2018		TCRN / MDIN / CRN 8932		Unit No T 2018		MAWP 20.7 KPA		# Compartments 1			
Test Pressure 5 PSI		Test Medium WATER									
PREPARATION		Complies N/A	Concerns	Fails	Re-test after repair	PIPING & ACCESSORIES		Complies N/A	Concerns	Fails	Re-test after repair
1. External & Internal visual (& thickness if required) done		X				1. Assemble hose and piping on unit		X			
2. Select proper gauges and SRV		X				2. Mount test head at top of piping		X			
3. Inspect reclosing vents, inert & red flag		X				3. Press to 80% MAWP&disconnect		X			
COMPARTMENT HYDRO TEST		Complies N/A	Concerns	Fails	Re-test after repair	4. Check for leaks & 10 min retention		X			
1. Mount test head at top. Visible from safe distance		X				5. Bleed off pressure & drain		X			
2. Fill test compartment		X				COMPLETION		Complies N/A	Concerns	Fails	Re-test after repair
3. Pressure up to Test pressure & disconnect hose		X				1. Flush per 300WP		X			
4. Check for leaks &/or 10min retention/Bleed of pressure to MAWP/10min retention		X				2. Tag valve & placard if required		X			
5. Apply soap water, check for leak and/or Bleed off pressure		N/A				3. Sticker as appropriate		X			
6. Activate vent to confirm set pressure. Bleed off pressure & drain		X				4. Original Wabash file. Copies to owner		X			
PRV		Compartment 1	Compartment 2		PRV Test Report QF-046 Completed and Attached?	MC330/331 / TC331/341/11/51/60 tanks only					
Make	TIONA VENTED					1. Is tank QT or NQT					
Release Pressure	1 PSI				NO	2. Stress relieved after manufacture? (New Tanks)					
Set Pressure	1 PSI					3. If applicable: Stress relief after repair?					
Compartment 3	Compartment 4	Compartment 5		Location:							
				4. Off-truck remote emergency shutdown?							
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)					TANK VOLUME (LITERS)		38,000				
Current Disposition of Tank Tested											
New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐											
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.											
Wabash Mfg Inc. / TC TDG Certificate of Registration #25-93											
Inspector Signature					Tester Signature						
Name: MAURY LITKE					Name: FREDDIE TUBOG						
Title: INSPECTOR					Title: TESTER						
Date: NOV. 18- 2024					Date: NOV. 18- 2024						