

J20-26

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record PRESSURE TEST REPORT				QF-044			
				Tank S/N 5HTDL4232D5J25044		WO No. SV-24492		Rev: 6 Page 1 of 1 Test Date MAR. 7- 2024			
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7 Phone No.		Mfr HEIL		Tank Spec DOT407		Mfr Date Aug 2012		Retest Required On MAR. 2029			
		Assembler HEIL		Min Thickness, Heads (in) .322 IN		Min Thickness, Shell (in) .228 IN		Special Services NO			
Tank Type TRIDEM TANKER		Certification Date Aug 2012		Original Test Date Aug 2012							
Tank is Lined YES	Tank is Insulated NO	Both	Inspection Location WESTLOCK		VIN 5HTDL4232D5J25044		Material 5454-H32				
Owners's Serial No. T3063		TCRN / MDIN / CRN		Unit No T3063		MAWP 35PSI		# Compartments 1			
Test Pressure 52.5 PSI		Test Medium WATER									
PREPARATION		Complies N/A	Concerns	Fails	Re-test after repair	PIPING & ACCESSORIES		Complies N/A	Concerns	Fails	Re-test after repair
1. External & Internal visual (& thickness if required) done		X				1. Assemble hose and piping on unit		X			
2. Select proper gauges and SRV		X				2. Mount test head at top of piping		X			
3. Inspect reclosing vents, inert & red flag		X				3. Press to 80% MAWP & disconnect		X			
COMPARTMENT HYDRO TEST		Complies N/A	Concerns	Fails	Re-test after repair	4. Check for leaks & 10 min retention		X			
1. Mount test head at top. Visible from safe distance		X				5. Bleed off pressure & drain		X			
2. Fill test compartment		X				COMPLETION		Complies N/A	Concerns	Fails	Re-test after repair
3. Pressure up to Test pressure & disconnect hose		X				1. Flush per 300WP		X			
4. Check for leaks &/or 10min retention/Bleed of pressure to MAWP/10min retention		X				2. Tag valve & placard if required		X			
5. Apply soap water, check for leak and/or Bleed off pressure		X				3. Sticker as appropriate		X			
6. Activate vent to confirm set pressure. Bleed off pressure & drain		X				4. Original Wabash file. Copies to owner		X			
PRV		Compartment 1		Compartment 2		PRV Test Report QF-046 Completed and Attached?		MC330/331 / TC331/341/11/51/60 tanks only			
Make GIRARD						1. Is tank QT or NQT		N/A			
Serial Number 74561001003						2. Stress relieved after manufacture? (New Tanks)		N/A			
Set Pressure 42 PSI 10" HG						3. If applicable: Stress relief after repair?		N/A			
Compartment 3		Compartment 4		Compartment 5		Location:		N/A			
						4. Off-truck remote emergency shutdown?		N/A			
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)						TANK VOLUME (LITERS)		37,800			

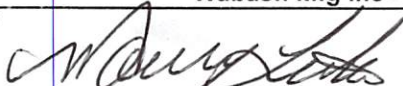
Current Disposition of Tank Tested

 New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐
CERTIFICATE OF INSPECTION COMPLIANCE

We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature



Tester Signature


Name: MAURY LITKE

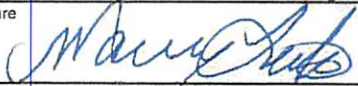
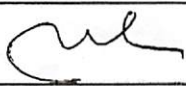
Name: FREDDIE TUBOG

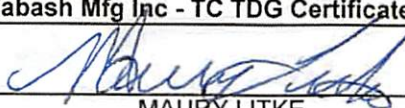
Title: INSPECTOR

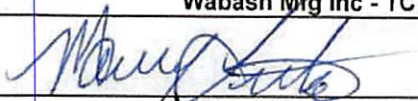
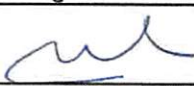
Title: TESTER

Date: MAR.7- 2024

Date: MAR.7- 2024

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record PRESSURE TEST REPORT				QF-044 Rev: 6 Page 1 of 1	
		Tank S/N 5HTDL4232D5J25044		WO No. SV-24060		Test Date SEPT. 18 -2023			
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7 Phone No.		Mfr HEIL		Tank Spec DOT407		Mfr Date Aug 2012		Retest Required On SEPT. 2028	
		Assembler HEIL		Min Thickness, Heads (in) .322 in		Min Thickness, Shell (in) .228 in		Special Services NO	
Phone No.		Tank Type TRIDEM TANKER		Certification Date Aug 2012		Original Test Date Aug 2012			
Tank is Lined YES	Tank is Insulated NO	Both	Inspection Location WESTLOCK	VIN 5HTDL4232D5J25044		Material 5454-H32			
Owners's Serial No. T3063		TCRN / MDIN / CRN		Unit No T3063		MAWP 35PSI		# Compartments 1	
Test Pressure		53 PSI		Test Medium		WATER			
PREPARATION		Complies N/A	Concerns	Fails	Re-test after repair	PIPING & ACCESSORIES		Complies N/A	Concerns
1. External & Internal visual (& thickness if required) done		X				1. Assemble hose and piping on unit		X	
2. Select proper gauges and SRV		X				2. Mount test head at top of piping		X	
3. Inspect reclosing vents, inert & red flag		X				3. Press to 80% MAWP & disconnect		X	
COMPARTMENT HYDRO TEST		Complies N/A	Concerns	Fails	Re-test after repair	4. Check for leaks & 10 min retention		X	
1. Mount test head at top. Visible from safe distance		X				5. Bleed off pressure & drain		X	
2. Fill test compartment		X				COMPLETION		Complies N/A	Concerns
3. Pressure up to Test pressure & disconnect hose		X				1. Flush per 300WP		N/A	
4. Check for leaks &/or 10min retention/Bleed of pressure to MAWP/10min retention		X				2. Tag valve & placard if required		N/A	
5. Apply soap water, check for leak and/or Bleed off pressure		N/A				3. Sticker as appropriate		X	
6. Activate vent to confirm set pressure. Bleed off pressure & drain		X				4. Original Wabash file. Copies to owner		X	
PRV		Compartment 1		Compartment 2		PRV Test Report QF-046		MC330/331 / TC331/341/11/51/60 tanks only	
Make		GIRARD				1. Is tank QT or NQT		N/A	
Serial Number		74561001003				2. Stress relieved after manufacture? (New Tanks)		N/A	
Set Pressure		42 PSI 10" HG				3. If applicable: Stress relief after repair?		N/A	
Compartment 3		Compartment 4		Compartment 5		Location:		N/A	
						4. Off-truck remote emergency shutdown?		N/A	
						TANK VOLUME (LITERS)		37,800	
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)									
Current Disposition of Tank Tested New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☒ Condemned (removed from service) ☐									
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.									
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93									
Inspector Signature 					Tester Signature 				
Name: MAURY LITKE					Name: JOENARD JOROLAN				
Title: INSPECTOR					Title: TESTER				
Date: SEPT. 18- 2023					Date: SEPT. 18- 2023				

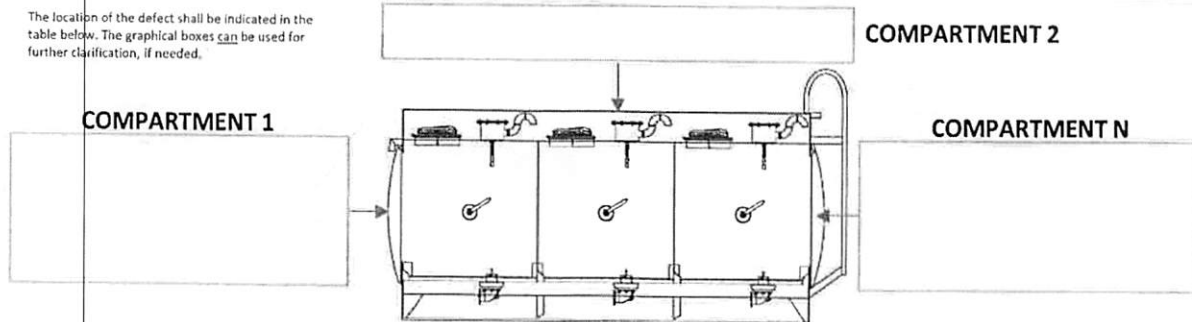
		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record EXTERNAL VISUAL INSPECTION				QF-041 Rev: 7 PAGE 1 OF 1			
				Tank S/N 5HTDL4232D5J25044		WO No. SV-25263		Inspection Date JAN. 9- 2025			
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7				Mfr HEIL		Tank Spec DOT 407		Mfr Date AUG. 2012		Retest Required On JAN. 2026	
				Assembler HEIL		Min Thickness, Heads (in) .322 IN		Min Thickness, Shell (in) .228 IN		Special Services NO	
Phone No.				Tank Type TANKER		Certification Date AUG. 2012		Original Test Date AUG. 2012			
Tank is Lined YES		Tank is Insulated NO		Both		Inspection Location WESTLOCK		VIN 5HTDL4232D5J25044		Material 5454-H32	
Owners's Serial No. T3063				TCRN / MDIN / CRN		Unit No T3063		MAWP 35 PSI		# Compartments 1	
MARKINGS				Complies		Concerns		EXTERNAL EXAMINATION		Complies	
1. TDG Nameplate legible & correct. VIN numbers match				X				1. Barrel weld seams and attachments		X	
2. Placarding provisions				X				2. Hold down bolts and tank mounting		X	
3. Tests/inspections marked on vessel				X				3. Pipe and fittings protected w/ shear section		X	
4. Vapor/Liquid marked correctly.				N/A				4. Structural components, outriggers, crossmembers		X	
5. Railway crossing decal				X		X		5. Manways; Shell; signs of leakage?		X	
6. Internal Grounding on TC 312/412				N/A				6. Overturn protection adequate		X	
SAFETY DEVICES				Complies		Concerns		7. Bumper&protection adequate: Height must not exceed 30"		X	
1. Primary Venting, press & vacuum				X				8. Level indicator operational		N/A	
2. Total Vent cap (SCFM)				X				9. Appurtenances on repads		X	
3. Grounding provisions				X				10. Ladder sound and tight		X	
4. Internal self closing stop valve on outlet				X				11. Overlay Patches (None allowed)		NO	
5. Remote emergency shut off for outlets				X				12. Tank wall corroded or abraded		NO	
6. Thermal shut off for outlets				X				13. Condition of hoses and connections		N/A	
7. Items 4, 5 & 6 not required on "Crude"				N/A				MC330/331 / TC331/341/11/51/60 tanks only			
8. Items 3 to 6 not revised, if tank is in class 8 service				N/A				1. Is tank QT or NQT		N/A	
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)								2. Stress relieved after manufacture? (New Tanks)		N/A	
								3. If applicable: Stress relief after repair? Complete/Local?		N/A	
								Location:		N/A	
								4. Off-truck remote emergency shutdown?		N/A	
Current Disposition of Tank Tested											
New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐											
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.											
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93											
Inspector Signature 								Fire Extinguisher Mounted to Unit and Available:			
Name:		MAURY LITKE						Complies		Location	
Title:		INSPECTOR						X		D/S FENDER	
Date:		JAN. 9- 2025									

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Assurance Record LEAKAGE TEST REPORT				QF-045	
								Rev: 5	Page 1 of 1
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7 Phone No.		Tank S/N 5HTDL4232D5J25044		WO No. SV-25263		Test Date: JAN. 9- 2025			
		Mfr HEIL		Tank Spec DOT 407		Mfr Date AUG. 2012			
		Assembler HEIL		Min Thickness, Heads (in) .322 IN		Min Thickness, Shell (in) .228 IN			
		Tank Type TANKER		Certification Date AUG. 2012		Original Test Date AUG. 2012			
Tank is Lined YES	Tank is Insulated NO	Both	Inspection Location WESTLOCK		VIN 5HTDL4232D5J25044		Material 5454-H32		
Owners's Serial No. T3063		TCRN / MDIN / CRN		Unit No T3063		MAWP 35 PSI		# Compartments 1	
Test Pressure 28 PSI		Test Medium WATER							
PREPARATION		Complies N/A	Concerns	Re-test after repair	COMPARTMENT LEAKAGE TEST		Complies N/A	Concerns	
1. External & Internal visual (& thickness if required) done		X			5. Check for leaks & 10 min retention		X		
2. Ensure all valves and plumbing are leak tight		X							
3. Select proper gauges and SRV		X			6. Bleed of pressure and drain		X		
4. Inspect reclosing vents, inert & red flag		X			COMPLETION		Complies N/A	Concerns	
COMPARTMENT LEAKAGE TEST		Complies N/A	Concerns	Re-test after repair	1. Flush per 300WP		X		
1. Assemble hose and piping on unit		X			2. Tag valve & placard if required		X		
2. Mount test head at top. Visible from safe distance		X			3. Sticker as appropriate		X		
3. Fill test compartment		X			4. Original Wabash file. Copy to owner		X		
4. Press to 80% MAWP & disconnect		X			MC330/331 / TC331/341/11/51/60 tanks only				
PRV		Compartment 1	Compartment 2	PRV Test Report QF- 046	2. Stress relieved after manufacture? (New Tanks)		X		
Make	GIRARD			Completed and Attached? Y	3. If applicable: Stress relief after repair?		X		
Serial Number	74561001003				Location:				
Set Pressure	42 PSI 10" HG				4. Off-truck remote emergency shutdown?				
Compartment 3	Compartment 4	Compartment 5			TANK VOLUME (LITERS)		38,000		
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)									
Current Disposition of Tank Tested									
New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐									
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.									
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93									
Inspector Signature 				Tester Signature 					
Name: MAURY LITKE				Name: JOENARD JOROLAN					
Title: INSPECTOR				Title: TESTER					
Date: JAN. 9- 2025				Date: JAN. 9- 2025					

		9312 - 110A Street, Westlock, AB 780-349-4282		Quality Control Record PRESSURE RELIEF VALVE TEST REPORT			QF-046 Rev: 5 Page 1 of 1		
		Tank SIN 5HTDL4232D5J25044		WO No. SV-25263		Test Date JAN. 9- 2025			
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7				Mfr HEIL		Tank Spec DOT 407		Mfr Date AUG. 2012	
				Assembler HEIL		Min Thickness, Heads (in) .322 IN		Min Thickness, Shell (in) .228 IN	
Phone No.				Tank Type TANKER		Certification Date AUG. 2012		Original Test Date AUG. 2012	
Tank is Lined YES		Tank is Insulated NO		Both		Inspection Location WESTLOCK		VIN 5HTDL4232D5J25044	
Owners's Serial No. T3063				TCRN / MDIN / CRN		Unit No T3063		MAWP 35 PSI	
Make: GIRARD				Make: GIRARD					
Design Pressure (psi): 42 PSI				Design Pressure (psi): 42 PSI					
Vacuum Design Press (psi): 10" HG				Vacuum Design Press (psi): 10" HG					
Leakage Pressure (psi): 42.5 PSI				Leakage Pressure (psi): 42.5 PSI					
ReSet Pressure (psi): 41.5 PSI				ReSet Pressure (psi): 41.5 PSI					
Model: DOT 407				Model: DOT 407					
Serial: 74561001003				Serial: 74561001003					
Nom Dia (in): 4"				Nom Dia (in): 4"					
Set Pressure (psi): 42 PSI				Set Pressure (psi): 42 PSI					
Vacuum Set Pressure (Hg): 10" HG				Vacuum Set Pressure (Hg): 10" HG					
Comments/Description of concerns (include severity of defects, how they were noticed. Use QF-070 to document any repairs)									
Comments:					Comments:				
Current Disposition of Pressure Relief Valve:									
Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐									
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statement in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.									
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93									
Inspector Signature 									
Name: JOENARD JOROLAN									
Title: TESTER									
Date: JAN. 9- 2025									

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record B620 REPAIR REPORT		QF-070	
						Rev: 0 PAGE 1 OF 1	
Owner Larson Management Inc. 240, 6715 8th Street NE Calgary, AB T2E 7H7		Tank S/N 5HTDL4232D5J25044		WO No. SV-25263		Inspection Date JAN. 9- 2025	
		Mfr HEIL		Tank Spec DOT 407		Mfr Date AUG. 2012	
		Assembler HEIL		Min Thickness, Heads .322 IN		Min Thickness, Shell .228 IN	
		Retest Required On NO		Special Services NO		Original Test Date AUG. 2012	
Phone No.		Tank Type TANKER		Certification Date AUG. 2012		Material 5454-H32	
Tank is Lined YES		Tank is Insulated NO		Both ☐		Inspection Location WESTLOCK	
Owners's Serial No. T3063		TCRN / MDIN / CRN		Unit No T3063		MAWP 35 PSI	
# Compartments 1		Inspection Location WESTLOCK		VIN 5HTDL4232D5J25044		Material 5454-H32	

The location of the defect shall be indicated in the table below. The graphical boxes can be used for further clarification, if needed.



LOCATION OF DEFECTS IDENTIFIED		METHOD OF REPAIR	
1	RAILWAY DECAL FADDED	1	REPLACED RAILWAY DECAL
2	INTERNAL BELLY VALVE BYPASSES	2	REPLACED SEALS
3		3	
4		4	
5		5	
6		6	
7		7	
8		8	
9		9	
10		10	
11		11	
12		12	
13		13	
14		14	

Current Disposition of Tank Tested

Returned to Service ☒ Re-test was required ☐ Condemned (removed from service) ☐

CERTIFICATE OF INSPECTION COMPLIANCE

We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.

Wabash Mfg Inc - TC TDG Certificate of Registration #25-93

Inspector Signature		Welder Signature (if repair involved welding)	
Date: JAN. 9- 2025	Name: MAURY LITKE	Weld Procedure	
Title: INSPECTOR	Sign. 