



J20.22

# Pressure Tests - 5HTDL4238D5J25050 - 2020-12-21

## Authoring Information

|            |                                                                                             |
|------------|---------------------------------------------------------------------------------------------|
| Created By | Shane Arps<br>17808753459                                                                   |
| Facility   | <b>Fusion Tank Services</b><br>780-875-3459<br>6007 52nd ave<br>Lloydminster, AB<br>T9V 2S7 |
| Created    | 2020-12-21 11:05:12                                                                         |
| Updated    | 2020-12-21 11:05:12                                                                         |
| Client     |                                                                                             |
| Company    | <b>Goulet Trucking</b><br>Dollard<br>Shaunavon, SK<br>S0N 2M0                               |
| Contact    | 306-210-0226                                                                                |

## Tank Data

|                        |                   |
|------------------------|-------------------|
| Ser. No.               | 5HTDL4238D5J25050 |
| Unit Number            | GOULET TRI-85     |
| TC Spec.               | DOT 407           |
| Date of mfr.           | 2012-10-01        |
| Cert. date             | 2012-10-01        |
| VIN                    | 5HTDL4238D5J25050 |
| Tank mfr.              | Heil              |
| Assembler              | Heil              |
| TCRN or CRN            | N/A               |
| MDIN                   | N/A               |
| CTMV Orig. Test Date   | 2012-10-01        |
| CTMV Cert Date         | 2012-10-01        |
| MAWP                   | 35 psi            |
| Test P.                | 52.5 psi          |
| Mfd. head thick        | .375 in           |
| Min. head thick        | .322 in           |
| Mfd. shell thick       | .250 in           |
| Min. shell thick       | .228 in           |
| Exposed Surface        | 919 ft2           |
| Cap.                   | 10000 gallons     |
| Lining                 | Sherglass FF      |
| Original Test Date     | 2012-10-01        |
| Pressure Test          |                   |
| Inspection Date        | 2020-12-21        |
| Inspection Expiry Date | 2025-12-21        |
| PRV set to discharge P | 42 psi            |

Test Medium  
No. of  
Compartments  
Compartment 1

Air  
1

Start (psi)  
52.5

End (psi)  
52.5

Hold Time  
60

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank  
Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP  
Repair

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test  
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report  
Pass

Defects

**Welds/Structure**

-pin hole on vent line weld (repair)

**Valves/PRV/Manways**

-titan head flange leaks (replace gasket)

-vent line flange leaks (replace gasket)

Tank Disposition

Current Disposition Tank Repaired / Re-Tested / Returned to Service

Approval

Inspector  
Shane Arps

Tester  
Shane Arps



# Upper Coupler Inspections - 5HTDL4238D5J25050 - 2020-12-21

## Authoring Information

|            |                                                                                             |
|------------|---------------------------------------------------------------------------------------------|
| Created By | Shane Arps<br>17808753459                                                                   |
| Facility   | <b>Fusion Tank Services</b><br>780-875-3459<br>6007 52nd ave<br>Lloydminster, AB<br>T9V 2S7 |
| Created    | 2020-12-21 11:11:19                                                                         |
| Updated    | 2020-12-21 11:11:19                                                                         |

## Client

|         |                                                               |
|---------|---------------------------------------------------------------|
| Company | <b>Goulet Trucking</b><br>Dollard<br>Shaunavon, SK<br>S0N 2M0 |
| Contact | 306-210-0226                                                  |

## Tank Data

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|----------------------|-------------------|
| Ser. No.             | 5HTDL4238D5J25050 |
| Unit Number          | GOULET TRI-85     |
| TC Spec.             | DOT 407           |
| Date of mfr.         | 2012-10-01        |
| Cert. date           | 2012-10-01        |
| VIN                  | 5HTDL4238D5J25050 |
| Tank mfr.            | Heil              |
| Assembler            | Heil              |
| TCRN or CRN          | N/A               |
| MDIN                 | N/A               |
| CTMV Orig. Test Date | 2012-10-01        |
| CTMV Cert Date       | 2012-10-01        |
| MAWP                 | 35 psi            |
| Test P.              | 52.5 psi          |
| Mfd. head thick      | .375 in           |
| Min. head thick      | .322 in           |
| Mfd. shell thick     | .250 in           |
| Min. shell thick     | .228 in           |
| Exposed Surface      | 919 ft2           |
| Cap.                 | 10000 gallons     |
| Lining               | Sherglass FF      |
| Original Test Date   | 2012-10-01        |

## Upper Coupler Inspection

|                        |            |
|------------------------|------------|
| Inspection Date        | 2020-12-21 |
| Inspection Expiry Date | 2025-12-21 |

**Inspection****Corroded or abraded areas**

Pass

**Cracks or defects in welds**

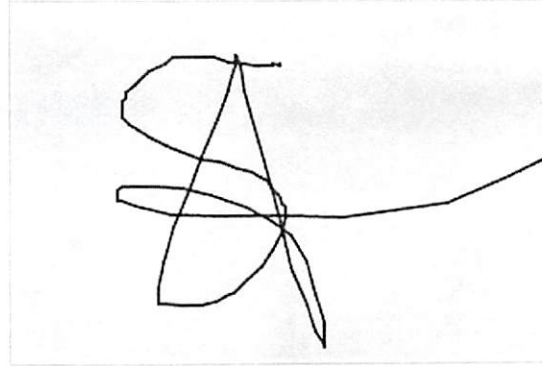
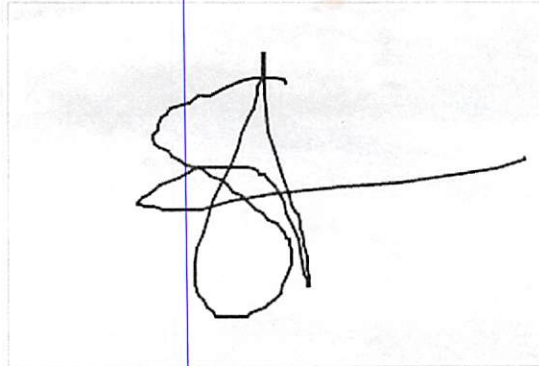
Pass

**Dents or distortions**

Pass

**Defects**

No defects found.

**Tank Disposition****Current Disposition** Passed / No Defects Found**Approval****Inspector**  
Shane Arps**Tester**  
Shane Arps

Service provided by eStandard Solutions.