#19772 ()





Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Tank Data

Ser. No.	E1-43555
Unit Number	15-43555
TC Spec.	TC 407
Date of mfr.	2014-07-01
Cert. date	2014-07-01
VIN	1PMA34030F1043555
Tank mfr.	POLAR TANKS
Assembler	POLAR TANKS
MAWP	254MM HG-172 kPa
Test P.	310 kPa
Mfd. head thick	9.525 mm
Min. head thick	7.1882 mm
Mfd. shell thick	6.325 mm
Min. shell thick	5.512 mm
Exposed Surface	63 m2
Cap.	31495 litres
Туре	"Lined","Insulated"
Lining	EPOXY
Design Temp. Range	-29 C to 93 C
Max. Lading Density	1.56 kg/L
Shell Material	5454-H32
Head Material	5454-0
Weld Material	5356
Max. Payload	22226 kg
Original Test Date	2014-07-01

Service provided by eStandard Solutions

External Visual Inspections (E1-43555)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

E1-43555 Ser. No. TC Spec. TC 407 2014-07-01 Cert. date POLAR TANKS Tank mfr. MAWP 254MM HG-172 kPa Mfd. head thick 9.525 mm 6.325 mm Mfd. shell thick 63 m2 **Exposed Surface** "Lined","Insulated" Type -29 C to 93 C Design Temp. Range Shell Material 5454-H32 5356 Weld Material Original Test Date 2014-07-01

15-43555 Unit Number 2014-07-01 Date of mfr. 1PMA34030F1043555 VIN POLAR TANKS Assembler 310 kPa Test P. 7.1882 mm Min. head thick 5.512 mm Min. shell thick 31495 litres Cap. **EPOXY** Lining Max. Lading Density 1.56 kg/L 5454-0 Head Material Max. Payload 22226 kg

External Visual Inspection

Inspection Date Manway Pressure 2025-10-01 53 psi Inspection Expiry Date

2026-10-31

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Pass

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)

Not Applicable

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)

Not Applicable

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)

ass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6 Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2

Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

Defects

No defects found

PRV List

# ;	Type of PRV	Manufacturer	PRV Criteria	a ' '	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
1	PRESSURE/VACUUM	GIRARD	psi	:	30	30		Reinstalled

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Signed by GREG CZAI

2/2

Leakage Tests (E1-43555)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

Ser. No.	E1-43555
TC Spec.	TC 407
Cert. date	2014-07-01
Tank mfr.	POLAR TANKS
MAWP	254MM HG-172 kPa
Mfd. head thick	9.525 mm
Mfd. shell thick	6.325 mm
Exposed Surface	63 m2
Туре	"Lined","Insulated"
Design Temp. Range	-29 C to 93 C
Shell Material	5454-H32
Weld Material	5356
Original Test Date	2014-07-01
477	

Unit Number	15-43555
Date of mfr.	2014-07-01
VIN	1PMA34030F1043555
Assembler	POLAR TANKS
Test P.	310 kPa
Min. head thick	7.1882 mm
Min. shell thick	5.512 mm
Cap.	31495 litres
Lining	EPOXY
Max. Lading Density	1.56 kg/L
Head Material	5454-0
Max. Payload	22226 kg

Leakage Test

Inspection Date
Test Medium

2025-10-01 Air over water Inspection Expiry Date
No. of Compartments

2026-10-31

Compartment	#	Start (psi)	End (psi)	Hold Time (min)	Capacity
1		40	40	10	31495 L

Test Results

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required

Product piping and valves hold pressure without leakage Repair

Manways and closures inspected for leaks or deformation

Flanged connections checked for leakage

Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments

Test pressure maintained for minimum of 5 minutes

1 455

All leaks are repaired before the tank is marked

Pass

10/1/25, 8:32 AM

Inspect head shell

Defects

Valves

REPLACE ROADSIDE FRONT 2" MANUAL VENT VALVE REPLACE 4" CURBSIDE GATE VALVE REBUILD 4" REAR COMPARTMENT INTERNAL VALVE

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Internal Visual Inspections (E1-43555)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS **BOX 446** BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

E1-43555 Ser. No. TC 407 TC Spec. 2014-07-01 Cert. date POLAR TANKS Tank mfr. 254MM HG-172 kPa MAWP 9.525 mm Mfd. head thick 6.325 mm Mfd. shell thick 63 m2 Exposed Surface "Lined","Insulated" Type -29 C to 93 C Design Temp. Range 5454-H32 Shell Material 5356 Weld Material 2014-07-01 Original Test Date

15-43555 Unit Number 2014-07-01 Date of mfr. 1PMA34030F1043555 POLAR TANKS Assembler 310 kPa Test P. 7.1882 mm Min, head thick 5.512 mm Min. shell thick 31495 litres Cap. **EPOXY** Lining 1.56 kg/L Max. Lading Density 5454-0 Head Material 22226 kg Max. Payload

Internal Visual Inspection

Inspection Date

2025-10-01

Inspection Expiry Date

2026-10-31

Inspection

Lining test completed if lined as per 7.2.2.1(c)

Repair

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)

Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)

Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)

Pass

Defects

Welds-Structure

REPAIR LINNING

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval

Inspector Signed by Greg Czaban

Service provided by eStandardSolutions

B

Tester Signed by GREG CZABAN



Pressure Tests (E1-43555)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

E1-43555 Ser. No. TC 407 TC Spec. 2014-07-01 Cert. date POLAR TANKS Tank mfr. 254MM HG-172 kPa MAWP 9.525 mm Mfd. head thick 6.325 mm Mfd. shell thick Exposed Surface 63 m2 "Lined","Insulated" Type -29 C to 93 C Design Temp. Range 5454-H32 Shell Material Weld Material 5356 2014-07-01 Original Test Date

15-43555 Unit Number 2014-07-01 Date of mfr. 1PMA34030F1043555 VIN POLAR TANKS Assembler 310 kPa Test P. 7.1882 mm Min. head thick 5.512 mm Min. shell thick 31495 litres Cap. **EPOXY** Lining Max. Lading Density 1.56 kg/L 5454-0 Head Material 22226 kg Max. Payload

Pressure Test

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report

Defects

No defects found.

#	Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
1	PRESSURE/VACUUM	GIRARD	psi	30	30	28	Reinstalled

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Tester Signed by GREG CZABAN

Upper Coupler Inspections (E1-43555)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

E1-43555 Ser. No. TC 407 TC Spec. 2014-07-01 Cert. date POLAR TANKS Tank mfr. MAWP 254MM HG-172 kPa 9.525 mm Mfd. head thick 6.325 mm Mfd. shell thick 63 m2 **Exposed Surface** "Lined","Insulated" Type -29 C to 93 C Design Temp. Range 5454-H32 Shell Material 5356 Weld Material 2014-07-01 Original Test Date

15-43555 Unit Number 2014-07-01 Date of mfr. 1PMA34030F1043555 VIN POLAR TANKS Assembler 310 kPa Test P. Min. head thick 7.1882 mm 5.512 mm Min. shell thick 31495 litres Cap. **EPOXY** Lining 1.56 kg/L Max. Lading Density 5454-0 Head Material 22226 kg Max. Payload

Upper Coupler Inspection

Inspection Date

2025-10-01

Inspection Expiry Date

2030-10-31

Inspection
Corroded or abraded areas
Pass
Cracks or defects in welds
Pass
Dents or distortions
Pass
Defects

Tank Disposition

No defects found

Current Disposition

Passed / No Defects Found

Approval



55

10/1/25, 8:35 AM

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Upper Coupler Inspections » eStandard Solutions

Tester Signed by JESSICA JACKSON

Lining Inspections (E1-43555)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

E1-43555 Ser. No. TC Spec. TC 407 2014-07-01 Cert. date POLAR TANKS Tank mfr. 254MM HG-172 kPa MAWP 9.525 mm Mfd. head thick Mfd. shell thick 6.325 mm 63 m2 **Exposed Surface** "Lined","Insulated" Type -29 C to 93 C Design Temp. Range 5454-H32 Shell Material 5356 Weld Material 2014-07-01 Original Test Date

15-43555 Unit Number 2014-07-01 Date of mfr. 1PMA34030F1043555 VIN POLAR TANKS Assembler 310 kPa Test P. Min. head thick 7.1882 mm Min. shell thick 5.512 mm 31495 litres Cap. **EPOXY** Lining 1.56 kg/L Max. Lading Density Head Material 5454-0 22226 kg Max. Payload

Lining Inspection

Inspection Date

Result of lining test

2025-10-01

Inspection Expiry Date

2025-10-01

Inspection

Repair

Test Method

MANUFACTURES INSTRUCTION

Result of lining test

Repair

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval

10/1/25, 8:35 AM

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Tester Signed by GREG CZABAN

UNIFIED TSBC Licence # LBP0002069 VALVE

PRV INSPECTION AND TEST REPORT

BRANCH: Grande Prairie

UVL ID#: 106294G

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UNIFIED TSBC Licence # LBP0002069

PRV INSPECTION AND TEST REPORT

BRANCH: Grande Prairie

UVL ID#: 83297G

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#19771 ()





Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Tank Data

The second secon		
Ser. No.		F1-43579
Unit Number		15-43579
TC Spec.		TC 407
Date of mfr.		2014-07-01
Cert. date		2014-07-01
VIN		1PMA33123F1043579
Tank mfr.		POLAR TANKS
Assembler		POLAR TANKS
MAWP		254MM HG-172 kPa
Test P.		310 kPa
Mfd. head th	ick	9.525 mm
Min. head th	ick	7.2136 mm
Mfd. shell th	ick	6.325 mm
Min. shell thi	ick	5.486 mm
Exposed Sur	face	65 m2
Cap.		31495 litres
Design Temp	Range	-29 C to 93 C
Max. Lading	Density	1.56 kg/L
Shell Materia	al	5454-H32
Head Materi	al	5454-0
Weld Materi	al	5356
Max. Payloa	đ	22721 kg
Original Test	Date	2014-07-01

Service provided by eStandard Solutions

Created By: Greg Czaban

External Visual Inspections (F1-43579)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

F1-43579 Ser. No. TC 407 TC Spec. 2014-07-01 Cert. date POLAR TANKS Tank mfr. MAWP 254MM HG-172 kPa Mfd. head thick 9.525 mm Mfd. shell thick 6.325 mm **Exposed Surface** 65 m2 -29 C to 93 C Design Temp. Range 5454-H32 Shell Material Weld Material 5356 Original Test Date 2014-07-01

 Unit Number
 15-43579

 Date of mfr.
 2014-07-01

 VIN
 1PMA33123F1043579

 Assembler
 POLAR TANKS

 Test P.
 310 kPa

 Min. head thick
 7.2136 mm

 Min. shell thick
 5.486 mm

 Cap.
 31495 litres

 Max. Lading Density
 1.56 kg/L

 Head Material
 5454-0

 Max. Payload
 22721 kg

External Visual Inspection

Inspection Date

2025-10-01 53 psi

Manway Pressure

Inspection Expiry Date

2026-10-31

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Pass

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)

Not Applicable

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)

Pass

Check all valves vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6 Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2

Not Applicable

10/1/25, 8:20 AM

Corroded or abraded areas are thickness tested as per 7.2.1.3

Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

Defects

No defects found.

PRV List

#	Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
1	PRESSURE/VACUUM	GIRARD	psi	30	30	28	Reinstalled

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval

Inspector

Signed by Greg Czaban

Signed by GREG CZABAN

Leakage Tests (F1-43579)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

Ser. No.	F1-43579
TC Spec.	TC 407
Cert. date	2014-07-01
Tank mfr.	POLAR TANKS
MAWP	254MM HG-172 kPa
Mfd. head thick	9.525 mm
Mfd. shell thick	6.325 mm
Exposed Surface	65 m2
Design Temp, Range	-29 C to 93 C
Shell Material	5454-H32
Weld Material	5356
Original Test Date	2014-07-01

Unit Number	15-43579
Date of mfr.	2014-07-01
VIN	1PMA33123F1043579
Assembler	POLAR TANKS
Test P.	310 kPa
Min. head thick	7.2136 mm
Min. shell thick	5.486 mm
Cap.	31495 litres
Max. Lading Density	1.56 kg/L
Head Material	5454-0
Max. Payload	22721 kg

Leakage Test

Inspection Date	
Test Medium	

2025-10-01 Air over water

Inspection Expiry Date	2026-10-31
No. of Compartments	1

Compartmen	#	Start (psi)	End (psi)	Hold Time (min)	Capacity
1		20	20	10	31495 L

Test Results

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required

Product piping and valves hold pressure without leakage

Pass

Manways and closures inspected for leaks or deformation

Flanged connections checked for leakage

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments

Pass

Test pressure maintained for minimum of 5 minutes

All leaks are repaired before the tank is marked

Pass

10/1/25, 8:22 AM

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Tester Signed by GREG CZABAN

Internal Visual Inspections (F1-43579)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

F1-43579 Ser. No. TC 407 TC Spec. 2014-07-01 Cert. date POLAR TANKS Tank mfr. 254MM HG-172 kPa MAWP 9.525 mm Mfd. head thick Mfd. shell thick 6.325 mm 65 m2 **Exposed Surface** -29 C to 93 C Design Temp. Range 5454-H32 Shell Material 5356 Weld Material 2014-07-01 Original Test Date

15-43579 Unit Number 2014-07-01 Date of mfr. 1PMA33123F1043579 VIN POLAR TANKS Assembler 310 kPa Test P. Min. head thick 7.2136 mm 5.486 mm Min. shell thick 31495 litres Cap. 1.56 kg/L Max. Lading Density 5454-0 Head Material 22721 kg Max. Payload

Internal Visual Inspection

Inspection Date

2025-10-01

Inspection Expiry Date

2026-10-31

Inspection

Lining test completed if lined as per 7.2.2.1(c)

Repair

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)

Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)

Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)

Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)

Pass

Defects

Welds-Structure

REPAIR MINOR DAMAGE TO THE LINNING

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval

10/1/25, 8:22 AM

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Tester Signed by GREG CZABAN

Pressure Tests (F1-43579)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

Ser. No.	F1-43579
TC Spec.	TC 407
Cert. date	2014-07-01
Tank mfr.	POLAR TANKS
MAWP	254MM HG-172 kPa
Mfd. head thick	9.525 mm
Mfd. shell thick	6.325 mm
Exposed Surface	65 m2
Design Temp. Range	-29 C to 93 C
Shell Material	5454-H32
Weld Material	5356
Original Test Date	2014-07-01
150	

Unit Number	15-43579
Date of mfr.	2014-07-01
VIN	1PMA33123F1043579
Assembler	POLAR TANKS
Test P.	310 kPa
Min. head thick	7.2136 mm
Min. shell thick	5.486 mm
Cap.	31495 litres
Max. Lading Density	1.56 kg/L
Head Material	5454-0
Max. Payload	22721 kg

Pressure Test

Inspection Date	2025-10-01		
Inspection Expiry Date	2030-10-31		
Test Medium	Water		
No. of Compartments	1		
	Start (psi)	End (psi)	Hold Time
Compartment 1	40	40	10

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report Pass

Defects

No defects found

PRV List

#	Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
1	PRESSURE/VACUUM	GIRARD	psi	30	30	28	Reinstalled

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval

Inspector Signed by Greg Czaban Tester Signed by GREG CZABAN

Service provided by eStandard Solutions

Upper Coupler Inspections (F1-43579)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

F1-43579 Ser. No. TC 407 TC Spec. 2014-07-01 Cert. date POLAR TANKS Tank mfr. 254MM HG-172 kPa MAWP 9.525 mm Mfd. head thick 6.325 mm Mfd. shell thick 65 m2 Exposed Surface -29 C to 93 C Design Temp. Range 5454-H32 Shell Material 5356 Weld Material Original Test Date 2014-07-01

15-43579 Unit Number 2014-07-01 Date of mfr. 1PMA33123F1043579 VIN POLAR TANKS Assembler 310 kPa Test P. 7.2136 mm Min. head thick 5.486 mm Min. shell thick 31495 litres Cap. Max. Lading Density 1.56 kg/L 5454-0 Head Material 22721 kg Max. Payload

Upper Coupler Inspection

Inspection Date

2025-10-01

Inspection Expiry Date

2030-10-31

Inspection Corroded or abraded areas Pass Cracks or defects in welds

Cracks or defects in welds Pass Dents or distortions Pass

Defects
No defects found.

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval



55

10/1/25, 8:24 AM

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

Upper Coupler Inspections » eStandard Solutions

Tester Signed by JESSICA JACKSON

Lining Inspections (F1-43579)



Created By: Greg Czaban

Facility

TNT Tank and Trailer Repair LP 722052 Range Road 53 County of GP #1 Grande Prairie, AB, T8X 4J5 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS BOX 446 BEAVERLODGE, AB, T0H3C0 Ph. No. - 7809780187

Tank

F1-43579 Ser. No. TC 407 TC Spec. 2014-07-01 Cert. date POLAR TANKS Tank mfr. 254MM HG-172 kPa MAWP Mfd. head thick 9.525 mm 6.325 mm Mfd. shell thick Exposed Surface 65 m2 -29 C to 93 C Design Temp. Range 5454-H32 Shell Material 5356 Weld Material 2014-07-01 Original Test Date

15-43579 Unit Number 2014-07-01 Date of mfr. 1PMA33123F1043579 VIN Assembler POLAR TANKS 310 kPa Test P. Min. head thick 7.2136 mm 5.486 mm Min. shell thick 31495 litres Cap. Max. Lading Density 1.56 kg/L 5454-0 Head Material 22721 kg Max. Payload

Lining Inspection

Inspection Date

2025-10-01

Inspection Expiry Date

2025-10-01

Result of lining test

Repair

Inspection

Test Method

MANUFACTURES INSTRUCTION

Result of lining test

Repair

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval

10/1/25, 8:26 AM

*

Inspector Signed by Greg Czaban

Service provided by eStandard Solutions

B

Tester Signed by GREG CZABAN 7

TSBC Licence # LBP0002069

PRV INSPECTION AND TEST REPORT

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