

Icon Energy Services Ltd. 268 Clearview Drive Red Deer County, Alberta, T4E 0A1 Phone: (403) 340-2225

NDT REPORT

Inspection Date

No.

28-May-25

The state of the s		conenergyservices.ca	Work Order#		ICE-239	52		
		7.1	PO#		•			
Customer	CHALLAND PIPELINE LTD).	Test Method		ASTM E	709		
Branch Rocky Mountain House, AB			Inspection Type Certification					
Equipment Type Sideboom		Location	Challand - Yard					
Make	John Deere		Procedure	MT NDT-0000 Section 4				
Model	550J		Acceptance Standard		CSA W59/API 8C/ICON Spec			
Capacity	20,000lbs		Yoke Manufactu	rer	Magswitch			
Size	-		Yoke Calibration		28-May-25			
Other	-	Blacklight Manuf	facturer	Labino				
OEM S/N	T0550JX133670		Blacklight Calibr	ation	n 28-May-25			
Customer ID -		Lightmeter Manufacturer Spectroline						
Rig/Unit:	g/Unit: 154		Lightmeter Calibration 21-Jun-24					
			Magnetic Particle	es	Powder			
			Material Temp (0	Celsius)	(5°C to	70°C)		
	TEST MEDIUN	Л	TECHNIQUE					
Hand Yoke No	. N4867 Alloy Analyzer	No.	Wet	х <u>м</u>	<u>PI</u>		<u>LPI</u>	
Perm Magnet X No	. 31520120237 Hardness Tester	No.	Dry	X A	0		Water Washable	
Blacklight No	. 61313 UT Detector	No.	Colour Contrast	X D	C		Post Emulsified	
Coil No	. C-415 UT Probe	No.	Fluorescent	Co	ontinuous	Х	Solvent Removable	
Gauss Meter No	. Lightmeter	No. 2181659	Penetrant Dye	Re	esidual		Dwell Time (min)	
Surface Condition Painted] UTX			(49.0)	Develop Time (min)	
EVAMINATION:								

Magnetic Particle and Visual Examination was performed on 100% of the accessible areas on the items listed above.

PHOTO/NOTES:



RESULTS:

No relevant indications were noted at the time of inspection.

DEVON HOFFENSETZ MT2/PT2/XF2 CGSB Reg.# 27705 SNT-TC-1A Reg.# 27705

Technician

Assistant

Client Rep/Signature

DARRELL SPENCE

Document Information							
Doc#	oc# Rev. Date Doc Name		Doc Name	Reviewer	Approver	Appr. Date	
NDT-0401-00	7	2023-11-08	NDT Report (General)	BW	RE	2023-11-08	



Doc#

NDT-0510-00

Rev.

8

Rev. Date

2024-11-20

ANNUAL INSPECTION - Sideboom Tractor and Boom

Hours:	4170				
Date:	May 28, 2025				

DH-4037

Appr. Date

2024-11-20

Approver

RE

Reviewer

BW

VT=VISUAL MT=MAG PARTICLE

SIDEBOOM TRACTOR	VT MT OK N/A	NOTES		
Boom to Frame Mounting	x x x			
Boom Mount Pins and Retainers	x x			
Counter Weight Mounting/Structure	x x x			
Counter Weight Track/Cylinders	x x			
ROPS Structure	X X		ROPS S/N:	-
SIDEBOOM STICK			SIDEBOOM	STICK
Boom Sections (Welds)	x x x		Make:	Midwestern
Boom Sections (Camber/Twist Sweep)	x x		Model:	M520
Boom Hinge	x x x		S/N:	12A06104
Boom Pins/Hardware/Retainers	x x		Capacity:	Refer to OEM Specifications
Boom Cathead/Sheave/Pin	х х			
JIB ATTACHMENT			JIB ATTACH	HMENT
Jib Boom Section (Welds)	X		Make:	i.e.
Jib Boom Section (Camber/Twist/Sweep)	X		Model:	-
Jib Pins/Hardware/Retainers	х		S/N:	-
MAIN LINE BLOCK/RIGGING			BLOCK/HO	OK
Block/Sheave Condition	x x		Make:	
Hook/Latch Condition	x x x		Model:	-
Hardware/Pins/Retainers	x x		S/N:	-
Cable/Rigging/Hardware	$\frac{\hat{x}}{x}$		Capacity:	-
Winch Mounts/Fasteners/Structure	x x x		Capacity.	
	20 20 20			
HOIST LINE BLOCK/RIGGING	<u></u>		BLOCK/HO	OK
Block/Sheave Condition	x x		Make:	
Hook/Latch Condition	x x x		Model:	-
Hardware/Pins/Retainers	x x		S/N:	88
Cable/Rigging/Hardware	x x		Capacity:	-
Winch Mounts/Fasteners/Structure	x x x			,
GENERAL				
Capacity and Controls Clearly Marked	x x			
Anti-Two Block Device	x x			
General Condition/Corrosion	x x			
Load Indicator	x x			
Load Chart	x x			
Comments			7	
and				
Recommendations				
			_	

Annual Inspection Checklists

Document Information

Doc Name