FY17-19



Icon Energy Services Ltd. 268 Clearview Drive Red Deer County, Alberta, T4E 0A1 Phone: (403) 340-2225 Email: ndt@iconenergyservices.ca

NDT REPORT

Inspection Date

Work Order #

No.

28-May-25

ICE-23952

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CONTRACT		DEIXVILED	Email, nullation	Juen	ergyservices.ca						
10011						PO#					
Customer CHALLAND PIPELINE LTD.						Test Method ASTM E709					
Branch		Rocky Mo	untain House, AE	1		Inspection Type		Certific	ation		
Equipment Typ	е	Sideboom				Location		Challan	d - Yaro	d	
Make		CAT				Procedure		MT ND	T-0000 \$	Section 4	
Model		D6D				Acceptance Sta	ndard	CSA W	59/API	8C/ICON Spec	
Capacity		40,000lbs				Yoke Manufactu	ırer	Magswi	tch		
Size		-				Yoke Calibration	ı	28-May	-25		
Other		-				Blacklight Manufacturer Labino					
OEM S/N		33X0667 Bla				Blacklight Calibration 28-May-25					
Customer ID		-				Lightmeter Manufacturer Spectroline					
Rig/Unit:		142				Lightmeter Calibration 21-Jun-24					
						Magnetic Partic	es	Powder			
						Material Temp (Celsiu	is) (5°C to	70°C)		
		EQ	UIPMENT			TEST MEDIUI	M		TECH	HNIQUE	
Hand Yoke	No.	N4867	Alloy Analyzer		No	Wet	Х	<u>MPI</u>		<u>LPI</u>	
Perm Magnet)	X No.	31520120237	Hardness Tester		No.	Dry	Х	AC		Water Washable	
Blacklight	No.	61313	UT Detector		No.	Colour Contrast	Х	DC		Post Emulsified	
Coil	No.	C-415	UT Probe		No.	Fluorescent		Continuous	Х	Solvent Removable	
Gauss Meter	No.		_ Lightmeter		No. 2181659	Penetrant Dye		Residual		Dwell Time (min)	
Surface Condition	n .	Painted			•] итх				Develop Time (min)	
EVARINATION											

EXAMINATION:

Magnetic Particle and Visual Examination was performed on 100% of the accessible areas on the items listed above.

PHOTO/NOTES:





RESULTS:

No relevant indications were noted at the time of inspection.

he results of inspected Items reported by the company to the customer represent good faith opinions only and are not to be considered warranties or guarantees of quality, classification or usability of Items inspected.

DEVON HOFFENSETZ MT2 / PT2 / XF2 CGSB Reg.# 27705 SNT-TC-1A Reg.# 27705

Technician

Signature

Assistant CI

Client Rep/Signature

DARRELL SPENCE

			Document Information			
Doc#	Rev.	Rev. Date	Doc Name	Reviewer	Approver	Appr. Date
NDT-0401-00	7	2023-11-08	NDT Report (General)	BW	RE	2023-11-08



ANNUAL INSPECTION - Sideboom Tractor and Boom

Hours:	3874	
Date:	May 28, 2025	

DH-4035

VT=VISUAL MT=MAG PARTICLE

SIDEBOOM TRACTOR	VT MT OK N/A	NOTES		
Boom to Frame Mounting	x x x			
Boom Mount Pins and Retainers	x x			
Counter Weight Mounting/Structure	x x x			
Counter Weight Track/Cylinders	X X			
ROPS Structure	X		ROPS S/N:	=
SIDEBOOM STICK			SIDEBOOM	STICK
Boom Sections (Welds)	x x x		Make:	Danilift
Boom Sections (Camber/Twist Sweep)	x x		Model:	-
Boom Hinge	x x x		S/N:	33X0667 (STICK)
Boom Pins/Hardware/Retainers	x x		Capacity:	Refer to OEM Specifications
Boom Cathead/Sheave/Pin	x x			
JIB ATTACHMENT			JIB ATTAC	HMENT
Jib Boom Section (Welds)	Х		Make:	-
Jib Boom Section (Camber/Twist/Sweep)	X		Model:	-
Jib Pins/Hardware/Retainers	X		S/N:	-
MAIN LINE BLOCK/RIGGING			BLOCK/HO	ок
Block/Sheave Condition	x x		Make:	_
Hook/Latch Condition	x x x		Model:	-
Hardware/Pins/Retainers	x x		S/N:	-
Cable/Rigging/Hardware	x x		Capacity:	-
Winch Mounts/Fasteners/Structure	x x x			·
HOIST LINE BLOCK/RIGGING			вьоск/но	ок
Block/Sheave Condition	X X		Make:	
Hook/Latch Condition	x x x		Model:	-
Hardware/Pins/Retainers	x x		S/N:	-
Cable/Rigging/Hardware	X X		Capacity:	•
Winch Mounts/Fasteners/Structure	x x x			
GENERAL				
Capacity and Controls Clearly Marked	x x			
Anti-Two Block Device	x x			
General Condition/Corrosion	x x			
Load Indicator	x x			
Load Chart	x x			
Comments				
and				
Recommendations				

Document Information								
Doc#	Rev.	Rev. Date	Doc Name	Reviewer	Approver	Appr. Date		
NDT-0510-00	8	2024-11-20	Annual Inspection Checklists	BW	RE	2024-11-20		



268 Clearview Drive Red Deer County, Alberta, T4E 0A1 Phone: (403) 340-2225

Icon Energy Services Ltd. Inspection Date

NDT REPORT

No.

28-May-25

DH-4033

CONENERGY	SERVICES Email: ndt@ico	onenergyservices.ca	Work Order #	ICE-	23952		
			PO#	-			
Customer	CHALLAND PIPELINE LTD.		Test Method	AST	M E709		
Branch	Rocky Mountain House, AB		Inspection Type	Cert	ification		
Equipment Type	Sideboom Jib		Location	Cha	lland - Yar	d	
Make	Danilift		Procedure	MT	NDT-0000	Section 4	
Model	Jib		Acceptance Standa	ard CSA	W59/API	8C/ICON Spec	
Capacity	Refer to OEM Specifications		Yoke Manufacturer	Mag	switch		
Size	1-		Yoke Calibration	28-N	Лау-25		
Other	1=		Blacklight Manufac	turer Labi	no		
OEM S/N	33X0667 (JIB)		Blacklight Calibration	on 28-N	Лау-25		
Customer ID	THE STATE OF THE S		Lightmeter Manufa	cturer Spe	ctroline		
Rig/Unit:	142		Lightmeter Calibrat	tion 21-J	un-24		
			Magnetic Particles	Pow	der		
			Material Temp (Cel	lsius) (5°C	to 70°C)		
	EQUIPMENT		TEST MEDIUM		TEC	HNIQUE	
Hand Yoke No	N4867 Alloy Analyzer	No.	Wet	MPI		<u>LPI</u>	
Perm Magnet X No	31520120237 Hardness Tester	No.	Dry X	(AC		Water Washable	
Blacklight No	0. 61313 UT Detector	No.	Colour Contrast	DC		Post Emulsified	
Coil No	. C-415 UT Probe	No.	Fluorescent	Continuo	us X	Solvent Removable	
Gauss Meter No	Lightmeter	No. 2181659	Penetrant Dye	Residual		Dwell Time (min)	
Surface Condition	Painted]UTX			Develop Time (min)	
EVARINATION.	·						

Magnetic Particle and Visual Examination was performed on 100% of the accessible areas on the items listed above.

PHOTO/NOTES:



RESULTS:

No relevant indications were noted at the time of inspection.

DEVON HOFFENSETZ MT2/PT2/XF2 CGSB Reg.# 27705 SNT-TC-1A Reg.# 27705

Technician

Signature

Assistant

Client Rep/Signature

DARRELL SPENCE

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ANNUAL INSPECTION - Sideboom Tractor and Boom

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Date:	May 28, 2025	

DH-4033

VT=VISUAL MT=MAG PARTICLE

SIDEBOOM TRACTOR	VT MT OK N/A	NOTES	
Boom to Frame Mounting	\square		
Boom Mount Pins and Retainers			
Counter Weight Mounting/Structure			
Counter Weight Track/Cylinders			Dono our
ROPS Structure			ROPS S/N:
SIDEBOOM STICK			SIDEBOOM STICK
Boom Sections (Welds)			Make: -
Boom Sections (Camber/Twist Sweep)			Model: -
Boom Hinge			S/N: -
Boom Pins/Hardware/Retainers			Capacity: -
Boom Cathead/Sheave/Pin			
JIB ATTACHMENT			JIB ATTACHMENT
Jib Boom Section (Welds)	x x x		Make: -
Jib Boom Section (Camber/Twist/Sweep)	x x		Model: -
Jib Pins/Hardware/Retainers	x x		S/N: -
MAIN LINE BLOCK/RIGGING			BLOCK/HOOK
Block/Sheave Condition			Make: -
Hook/Latch Condition			Model: -
Hardware/Pins/Retainers			S/N: -
Cable/Rigging/Hardware			Capacity: -
Winch Mounts/Fasteners/Structure			
HOIST LINE BLOCK/RIGGING			BLOCK/HOOK
Block/Sheave Condition			Make: -
Hook/Latch Condition			Model: -
Hardware/Pins/Retainers			S/N: -
Cable/Rigging/Hardware			Capacity: -
Winch Mounts/Fasteners/Structure			Supusity.
vviidi Mounta, i asteriera, otractare			
GENERAL			
Capacity and Controls Clearly Marked			
Anti-Two Block Device			
General Condition/Corrosion	x x		
Load Indicator			
Load Chart			
		-	
Comments			\neg
Comments			
and			
Recommendations			

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Doc#	Rev.	Rev. Date	Doc Name	Reviewer	Approver	Appr. Date			
NDT-0510-00	8	2024-11-20	Annual Inspection Checklists	BW	RE	2024-11-20			