FY17-17



Icon Energy Services Ltd.
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# NDT REPORT

Inspection Date

No.

1-Jun-25

DS-0995

SERVICES	Email: ndt@icone	nergy	services.ca	Work Order #		ICE-23	952		
SECURIOR STATE SHALL		0,		PO#					
CHALLAND	PIPELINE LTD.			Test Method		ASTM	E709		
Rocky Mou	ntain House			Inspection Type		Certific	ation		
Side Boom				Location		Challar	d - Yard		
Caterpillar				Procedure		MT ND	T-0000 S	Section 4	
D6D				Acceptance Star	ndard	CSA W	59/API 8	C/ICON Spec	
40,000 lbs				Yoke Manufactu	ırer	Magsw	itch		
-				Yoke Calibration	า	1-Jun-2	.5		
P.				Blacklight Manu	facture	r Labino			
5YB01559				Blacklight Calibr	ration	1-Jun-2	.5	•	
·-				Lightmeter Manu	ufacture	er Spectro	line		
172				Lightmeter Calib	oration	21-Jun	-24		
20				Magnetic Particl	es	Powde	•		
				Material Temp (	Celsius	) (5°C to	70°C)		
EQU	JIPMENT			TEST MEDIUM	M		TECH	INIQUE	
N4846	Alloy Analyzer	No	٠	Wet	X	MPI		<u>LPI</u>	
31820120287	Hardness Tester	No		Dry	Х	AC		Water Washable	
35217	UT Detector	No	×	Colour Contrast	X	DC		Post Emulsified	
C306	UT Probe	No		Fluorescent		Continuous	Х	Solvent Removable	
	Lightmeter	No	2181659	Penetrant Dye		Residual		Dwell Time (min)	
Painted				] <b> </b> UTX			. <del></del>	Develop Time (min)	
	Rocky Mou Side Boom Caterpillar D6D 40,000 lbs - - 5YB01559 - 172 EQI N4846 31820120287 35217 C306	CHALLAND PIPELINE LTD.  Rocky Mountain House  Side Boom  Caterpillar  D6D  40,000 lbs 5YB01559 - 172  EQUIPMENT  N4846 Alloy Analyzer  31820120287 Hardness Tester  35217 UT Detector  C306 UT Probe Lightmeter	CHALLAND PIPELINE LTD.  Rocky Mountain House  Side Boom  Caterpillar  D6D  40,000 lbs  5YB01559 - 172  EQUIPMENT  N4846 Alloy Analyzer 31820120287 Hardness Tester 35217 UT Detector C306 UT Probe Lightmeter No	CHALLAND PIPELINE LTD.  Rocky Mountain House  Side Boom  Caterpillar  D6D  40,000 lbs 5YB01559 - 172  EQUIPMENT  N4846 Alloy Analyzer 31820120287 Hardness Tester 35217 UT Detector C306 UT Probe Lightmeter No. 2181659	PO#   Test Method   Inspection Type   Inspection Type   Location   Procedure   Procedure	PO#   Test Method   Inspection Type   Location   Procedure   Acceptance Standard   Yoke Manufacturer   Yoke Calibration   Blacklight Calibration   Blacklight Calibration   Lightmeter Manufacturer   Magnetic Particles   Material Temp (Celsius   Magnetic Particles   Magnetic	PO#	PO#   -     Test Method   ASTM E709	PO#   -

#### **EXAMINATION:**

Magnetic Particle and Visual Examination was performed on 100% of the accessible areas on the items listed above.

## PHOTO/NOTES:



### RESULTS:

No relevant indications were noted at the time of inspection.

The results of inspected items reported by the company to the customer represent good faith opinions only and are not to be considered warranties or guarantees of quality, classification or usability of items inspected.

Technician Signature Assistant Client Rep/Signature

BRENT WOODS
MT2/XF2/DS1
CGSB Reg.# 18438
SNT-TC-1A Reg.# 18438
DS1# DS1I\_118119022023

Document Information

Document information							
Doc#	Rev.	Rev. Date	Doc Name	Reviewer	Approver	Appr. Date	
NDT-0401-00	7	2023-11-08	NDT Report (General)	BW	RE	2023-11-08	

		100000
ICON	ENERG	PSERVICES

## ANNUAL INSPECTION - Sideboom Tractor and Boom

Hours:	(8)	
Date:	June 1, 2025	

DS-0995

VT=VISUAL MT=MAG PARTICLE

SIDEBOOM TRACTOR	VT MT OK N/A	NOTES		
Boom to Frame Mounting	x x x			
Boom Mount Pins and Retainers	x x			
Counter Weight Mounting/Structure	x x			
Counter Weight Track/Cylinders	x x			
ROPS Structure	x x		ROPS S/N:	-
· ·				
SIDEBOOM STICK			SIDEBOOM STI	
Boom Sections (Welds)	x x x		Make:	DANLIFT
Boom Sections (Camber/Twist Sweep)	X X		Model:	20' D6D
Boom Hinge	x x x		S/N:	5YB01559
Boom Pins/Hardware/Retainers	X X		Capacity:	
Boom Cathead/Sheave/Pin	x   x   x			
JIB ATTACHMENT			JIB ATTACHME	NT
Jib Boom Section (Welds)	X		Make:	
Jib Boom Section (Camber/Twist/Sweep)	X		Model:	
Jib Pins/Hardware/Retainers	X		S/N:	
MAIN LINE BLOCK/RIGGING			BLOCK/HOOK	
Block/Sheave Condition	x x		Make:	
Hook/Latch Condition	X		Model:	(#)
Hardware/Pins/Retainers	x x		S/N:	-
Cable/Rigging/Hardware	x   x		Capacity:	•
Winch Mounts/Fasteners/Structure	x   x   x			
HOIST LINE BLOCK/BIGGING			BI OCK/HOOK	
HOIST LINE BLOCK/RIGGING			BLOCK/HOOK Make:	
Block/Sheave Condition	X		Model:	
Hook/Latch Condition	x x		S/N:	
Hardware/Pins/Retainers				
Cable/Rigging/Hardware	X		Capacity:	
Winch Mounts/Fasteners/Structure				
GENERAL				
Capacity and Controls Clearly Marked	x x			
Anti-Two Block Device	x x			
General Condition/Corrosion	x x			
Load Indicator	x x			
Load Chart	x x			
Comments				
and				
Recommendations				

Document Information							
Doc#	Rev.	Rev. Date	Doc Name	Reviewer	Approver	Appr. Date	
NDT-0510-00	8	2024-11-20	Annual Inspection Checklists	BW	RE	2024-11-20	