

G.B.M. Trailer Service Ltd.

9300 Endeavor Drive SE Calgary, AB • T3S 0A1 Tel: 403.279.9717 Toll Free: 1.877.GBM.9717 www.gbmtrailer.ca

Date:	02/02/2025	
Customer:	G & B Fuels	
Unit #:	239ab	
Serial #:	2AEABSAH89R000299	
Serial # 2:	2AEARPAE49R000301	ż

Please be advised that vapor recovery system has been tested and passed According to EPA Method 27-40 CFR Part 60

Please phone if you have any questions regarding this letter.

Name: DALE AKINS

Title: SERVICE MANAGER

Signature: Out the service of the servi



G.B.M. Trailer Service Ltd.

9300 Endeavor Drive SE Calgary, AB • T3S 0A1 Tel: 403.279.9717 Toll Free: 1.877.GBM.9717

www.gbmtrailer.ca

Date:	02/10/2025	
Customer:	G&B Fuels Inc	
Unit #:	239 AB	
Serial #:	2AEABSAH89R000299	
Serial # 2:	2AEARPAE49R000301	

Please be advised that all sensor probes have been wet tested in each compartment.

Please phone if you have any questions regarding this letter.

Thank you,

Name:

Stephen Calixte

Title:

Tank Tester

Signature:

Stoppen lift

GBM TRAILER SERVICE LTD CALGARY ALBERTA - 25-049

Tank Owner G & B Fuels	Address 189 Cove Road Chestermere AB T1X	1F5 Telephone 403-270-5144
Tank Manufacturer Advance	Serial No. 2AEARPAE49R000301	Specification 406
Tank Assembler Advance]	Insulated
Original Test Date May 2009 Design	Temp Range -40 °C☐ to 50 °F□	Max Lading Density .90 KG/L
Date of Manufacturer May 2009 TCRN/MDN 7952	MAWP 22.7 PSI ☐ Test Pressure 3	4.5 PSI Cert. Date May 2009
Shell Material 5454-H32 Head Ma	sterial 5454-0	Weld Material 5554
Min. Shell Thickness Top 4.39 Sides 4.39	Bottom 4.39	Mfd. Head Thickness 5.97
Mfd. Shell Thickness Top 4.76 Sides 4.76	Bottom 4.76	Mfd. Head Thickness 6.35
Compartment 1 Compartment 2 Volume Cap Litres 6500 5000 Exposed Surface Area	2 Compartment 3 Co	ompartment 4 Compartment 5
Coating Material		PSI ☐ kPa ☐
Truck/Frame VIN		
Date 07 February 2025		-G.B.M .
Stephen Calixte		Trailer service
Technician A Staphen Culistate Signature		

Facility Name: GBM Trailer Service Ltd.

Facility Registration # 25-049

Address: 9300 Endeavor Drive SE, Calgary, AB, T3S0A1 (403)279-9717

Tank Owner: G & B Fuels

<u>Unit # 239B</u>

Address: 189 Cove Road Chestermere AB T1X 1E5

Telephone: 403-279-5144

Tests Performed:

\checkmark		\checkmark				
V	I	K	P	UC	L	T

Inspection and Test Report in accordance wth CSA B620 7.2. Page 2 of 7. Rev 0 June 30, 2021

	Inspection and Test Report in accordance win CSA Bo20 7.2. Page 2 of 7. Rev 0	June 30,	2021		
Ref	External Visual Inspection. CSA B620 - 7.2.1	Pass	Fail	Corrected	NA
1	Metal identification plate, tank markings: Inspect to ensure plate is secured, entries legible - no				
	paint or corrosion. Ensuring that specification markings and all other required markings on the				H = H
	tank are present and legible.				—
2	Without removing insulation or jacketing, inspect tank for corroded areas, dents, distortions, defects in welds, and any other condition, including leakage, that indicates weakness in the tank that might render it unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Overlay patches are prohibited. Insulated tanks – Outer Jacket. Condition of attachments, dents, digs, scrapes, perforations, loose sheeting, cracks and distortion.				✓
3	Inspect structural supports, crossmembers, outriggers, pads, tank frame, reinforcement rings,]		
	major appurtenances and attachments, connecting structures, and those elements of the upper				
	coupler (fifth wheel) assembly that can be inspected without dismantling that assembly, are not damaged or corroded so as to affect safe operation of the vehicle	لتا	┌─┤		╽└─┤
4	Inspect piping, valves and gaskets for operation, leakage, corrosion. Ensure proper functioning				
	of all valves, vents, pressure and emergency devices, including self-closing stop valves, excess-				
	flow valves, and remote closure devices – ensuring that they are free of corrosion, distortion or				
	any other condition or damage that would prevent their normal operation. Ensure all bottom			✓	
	outlet valves have shear sections or accident damage protection Ensure that fusible links, and				
	fusible elements are present and operative				
5	Inspect all ladders, catwalks, platforms and fall protection devices for damage, defects in welds,				
	ensuring their safe operation.	V			
6	Inspect manway covers, all closure devices, caps, nipples and plugs for leaks, tightness and				
	operation. Check all gaskets for leaks. Inspect all bolts and nuts on any flanged connections or		\	 √	
7	blank flange – ensure all bolts, nuts are in place and properly secured		ات		
7	All vacuum and reclosing pressure-relief devices shall be externally inspected for any corrosion				
8	or damage that could prevent their safe operation.	V			
°	For tanks in corrosive service, all vacuum and reclosing pressure-relief devices shall be removed for inspection and shall be bench tested to groups that they care at the removed to the state of the service of the se				
	for inspection and shall be bench tested to ensure that they open at the required set-to-discharge pressure for the tank's MAWP and reseat at not less than 90% of that pressure or at the reseat				
	pressure for the tank's MA wP and reseat at not less than 90% of that pressure or at the reseat pressure prescribed for the tank specification		ᅵᆜᅵ		╽┸╜╽
9	Inspect accident damage protection devices – condition of welds, damage, distortion, corrosion				
	abrasion and any other condition that might render the tank unsafe for transportation or cause the				
	tank to be out of compliance.	lacksquare			╽Ш╽
10	The gasket on any full opening rear head shall be visually inspected for cuts, cracks, or splits and				
	replace if cuts, cracks, or splits are likely to cause leakage, or are of a depth greater than 0.5 in				$ \sqrt{ } $
11	Inspect hose assemblies mounted on or accompanying the tank to ensure that they do not display				
	any defects. Inspect hose assemblies to ensure that the required markings are legible, and that the				
	markings indicate that the hose assemblies are pressure tested within the prescribed period.		Ш		
12	Tank marking: Date (month and year), Symbol (V), Facility Registration Number applied after				
لــــا	all defects corrected, inspected, and tested	✓			

No Defects Found Defects Found Defects Corrected, Inspected and Tested - Pass .

Stephen Calxite

Name of Tank Inspector

Signature of Tank Inspector

February 07 2025

of Tank Inspector Date Inspection Completed

	Inspection and Test Report in accordance with CSA B620 7.2. Page 3 of 7. Rev 0	June 30,	2021								
Ref	Leak Test CSA B620 7.2.5	Pass	Fail	Corrected	NA						
1	Product piping and all associated valves and accessories shall be in place and operative. Each		1	201100100	1171						
	valve and closure shall be tested in sequence. With internal valve closed and external valve open										
	inspect for signs of leakage, and no pressure drop.										
2	Product piping and all associated valves and accessories shall be in place and operative. Each				†						
ŀ	valve and closure shall be tested in sequence. With external valve closed and internal valve open	 									
	inspect for signs of leakage, and no pressure drop.			🖳							
3	Vacuum test tank valves				7						
4	Tank marking: Date (month and year), Symbol (K), Facility Registration Number applied after										
	all defects corrected, inspected and tested				IШI						
	Compartment Tested Pass Fail Piping Tested Pass Fa	il									
	Compartment 1										
	Compartment 2	=									
	Compartment 3	╪┤									
	Compartment 4	┽									
	Compartment 5 Compartment 5 Compartment 5	≓									
	Compartment 6	╪┤									
	Compartment o										
	Leak Test Pressure 5psi. Length of Time Leak Test Held 5	n	nin.								
	Test Medium: Air										
	No Defects Found ☑ Defects Found ☐ Defects Corrected, Inspected and Tested - Pass ☐.										
	Pass										
	Stephen Calixte Machen Culistic February 07 2025										
	Name of Tank Tester Signature of Tank Tester			eak Test Com							
	5.8. Hall Collection		Date Li	cak rest com	pietea						
Ref	Internal Visual Inspection CSA B620 7.2.2										
		Pass	Fail	Corrected	NA						
	When the tank is not equipped with a manway or inspection opening, or the tank precludes an internal inspection due to lining, the tank shall be pressure tested.										
2	Inspect entire interior surface of shell and heads for signs of corrosion, abrasion, pitting dents or		느		Ш						
	cracks. Overly patches are prohibited. Corrected an absolute and research the strict of the strict o		<u> </u>		<u> </u>						
	cracks. Overly patches are prohibited. Corroded or abraded areas shall be thickness tested and documented. Inspect linings and coatings.				11						
3	If the tank is coated an inspection shall conform with the procedures and equipment specified by										
	the coating manufacturer or installer.		$\Gamma \Box 1$								
4	Inspect all welded connections of tank shell and heads and all structural supports: inspect for	السا	<u> </u>								
	corrosion, abrasion, dents, digs, gouges, distortions, defects in welds and other conditions that										
	might render the tank unsafe for transportation. Clearly ground 1 will a significant that										
	might render the tank unsafe for transportation. Check areas around battle openings for sign of	└	Ш		\Box						
5	distortion or cracks. Corroded or abraded areas shall be thickness tested and documented.										
	Inspect all pining valves verts fittings and as share for movies tested and documented.		+								
	Inspect all piping, valves, vents, fittings and gaskets for corrosion abrasion, and defects in		$\overline{\Box}$	I							
	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank upsafe for transportation. Corroded										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank up afe for transportation. Corroded or abraded areas shall be thickness tested and documented.										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank upsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank up afe for transportation. Corroded or abraded areas shall be thickness tested and documented.										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank upsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all defects corrected, inspected and tested										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank upsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank upsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all defects corrected, inspected and tested										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank upsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all defects corrected, inspected and tested No Defects Found Defects Found Defects Corrected, Inspected and Tested - Pass D.										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank upsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all defects corrected, inspected and tested No Defects Found Defects Found Defects Corrected, Inspected and Tested - Pass D.	ak Test (Comple	ted							

Inspection and Test Report in accordance with CS	SA B620 7.2. Page 4 of 7. Rev 0 June 30, 2021
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<u> </u>							_	,				
Ref			pper Coupler	Inspection C	CSA B620	7.2.4	Pass	Fail	Corrected	NA		
1	For tanks in corrosive service, once in each 2-year period and in conjunction with the External											
1	Visual Inspection, the upper coupler assembly and the areas covered by the upper coupler											
	assembly shall be inspected for corroded and abraded areas, dents, distortions, defects in welds, and any other condition that might render the tank unsafe for transportation. The upper coupler											
	and any other condition that might render the tank unsafe for transportation. The upper coupler											
	assembly must be removed for this inspection. Corroded and abraded areas shall be thickness											
	tested and documented.											
2	Once in each 5-year period and in conjunction with the Pressure Test, the upper coupler											
	assembly and	d areas covered		l								
	assembly and areas covered by the upper coupler assembly shall be inspected for corroded or abraded areas, cracks, dents, distortions, defects in welds, and any other condition that may											
	render the tai	nk unsafe for u	ise in transport	ation. The upp	er coupler	assembly shall be removed				_		
	for this inspe	ction. Corrode	ed and abraded	l areas shall be	thickness	tested and documented						
3	Tank markin	g: Date (month	and year), Sy	mbol (UC), Fa	cility Reg	istration Number applied after						
	all defects co	rrected, inspec	ted, and tested	l.		isiation ramoer applied artel	'	11 1				
	No Def	ects Found 🔲	Defects Found	d ☐ Defects C	Corrected. I	nspected and Tested Pass	7					
				_	· · · · · · · · · · · · · · · · · · ·	inspected and rested, ass	٦٠					
	Name o	f Tank Inspect	tor	Signat	ure of Tan	k Inspector Date Upper (Counter Inc	nection	Completed			
		•		0		Jule opport	couplet ma	pection	Completed			
Ref			Thickness	Test CSA B6	20 7.2.6		Pass	Fail	Corrected	NIA		
	The shell and	head thicknes	s of all unlined	tanks used fo	r materials	corrosive to the tank shell	1 433	Fall	Corrected	NA		
	or heads mus	t be tested at 2	-year intervals	in thre follow	ing areas	our our to the tank shell	1					
	• arou	ind any piping	that retains lad	ling:								
ĺ			f the shell such		of the tan	k /				1		
	• arou	nd openings v	veld joints, she	ell reinforcem <i>e</i>	ente and lo	ry rotiona sub oso						
- 1	appı	irtenances are	attached	an remitoreemie	and ig	cations where	j Lji					
				el) suspension	. augtanlas	tachments, and any						
	conr	necting structur	rec. Dici (IIIIII Milei	er), suspension	i system at	tachments, and any						
1			eas in the tank	and naminal I:		12						
	• struc	tures ioining r	nultiple corbor	anu nomma n setaal tamba su	quia level	nnes; and porting transport unit.				ĺ		
2	Tank marking	r. Date (month	and year) Su	mbol (T) Facility	in Design	ration Number applied after						
-	all defects co	rrected inspec	ted, and tested	illooi (1), Facy	nty Registi	ration Number applied after						
		nocted, mapee	tea, and testea	·/						لللا		
		Γ	1	/-	٦	Front Hood	ъ					
	12:00	3:00	6:00	9;00		Front Head	Rear	Head				
<u> </u>					HEAD							
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3_		 	 		3		\ /		/			
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5				L	5		_					
6					6							
7			 			Sump	Ma	mbala				
			 		7	Sump	IVIa	nhole				
8			 		8	\wedge			\			
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10					10	(\times)		X	}			
11					11		\ /		1			
						\vee		\				
	40	<u> </u>			HEAD				7			
	12:00	3:00	6:00	9:00	j							
	No Defe	cts Found 🔲 I	Defects Found	☐ Defects Co	orrected, In	spected and Tested - Pass						
					-		-					
	Name of	Tank Tester		Signa	ture of Tar	nk Tester Date T	hickness T	est Con	nleted			
						Date 1		car COII	ihieren			

Inspection and Test Report in accordance with CSA B620 7.2. Page 5 of 7. Rev 0 June 30, 2021

Pressure Test CSA B620 7.2.7	Pass	Fail	Corrected	NA				
rior to performing the Pressure Test, the External Visual Inspection and Internal Visual inspection shall be completed satisfactorily.								
leating System Hydrostatic Pressure Test. Completed prior to pressure test.	力							
n conjunction with the Pressure Test all self-closing pressure relief devices shall be removed nd bench tested or replaced.								
When isolated from the pressure supply, the test pressure shall be retained for minimum 10 ninutes, and a visual inspection of all external surfaces reveals no leaks, deformation and ulging.								
ank marking: Date (month and year), Symbol (P), and Facility Registration Number applied fter all defects corrected, inspected and tested.								
Compartment Tested Pass Fail Piping Tested Pass Fail Compartment 1 Compartment 1 Compartment 2 Compartment 2 Compartment 3 Compartment 3 Compartment 4 Compartment 4 Compartment 5 Compartment 5 Compartment 6 Compartment								
No Defects Found Defects Found Defects Corrected, Inspected and Tested - Pass	; □.							
Name of Tank Tester Signature of Tank Tester Dat	e Pressur	e Test Co	ompleted					

Inspection and Test Report in accordance with CSA B620. Page 7 of 7. Rev 0 June 30, 2021

Describe all defects; Describe nature, location, method of repair and corrective action taken.

Ref Item #	Deficiencies
	Replace #1,2,&4 API valves cork flange gasket to green durlon gasket
	Replace flange on pump of pipe passenger side. Replace camlock to flange & 4" cap
<u> </u>	Replace manhole cover vent assemblies #1,2 & 3
	Perform test on sensor probe system

Tank Disposition Statement: Tank Returned to Service ☑ Tank Removed from Service □

Hose Assemi	7		on Rep	ort in Acco	ordance	with CSA	B620		е-сору
Facility Name: Address	9300 Endeav	or Drive SE						G G	B.M.
Telephone	Calgary AB 403.279.9717					Facility	Registrati	on No. 2	5-049
Hose Owner	G&B FUELS	INC	-		-				
Address	189 COVE RO	DAD							=
City	CHES	STERMERE		Province A	berta		P.C.	TIX-I	E5
Telephone	(403) 279-5144	Colonial Constitution	wo#	8950		PO#		
Unit No.		239B			7	Гуре	D	ROP HOSE	a an one goodle on government own or when you
	Hose I/D	3 INC	Н	Length	19F	T	Ends	MXI	C
Item Inspecte	d	Complies	Reject	(Complies	Reject		Complies	Reject
Exposed reinforcen		✓				I .			
Kinked, flattened or permanently deform									
wire braid		1	ı		1	I		1	1
Soft spots when no pressure or loose or covering		\	Γ						Γ
Damaged, slipping		,	-						
excessively worn he couplings	ose	✓	1]]	1
Loose or missing b	d hose	1	Γ		Γ				Г
Coupling assemblic deteriorated legibili absence of serial or number or HAWP	ty or	7	Γ			Γ		Γ	
Inspector Name	Gordon Greig		 Sigi	nature <u>Gord</u>	on Greig		Feb	5	2025
HOSE PRESSU					_				- "
Hose I		HAWP 10 PSI	- г	Test Press		est Medium DROSTATIC		Pass	Fail
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1	r		-		- 57	7		-	-
1	1		. I		1/2	1.1		1	· · · · · · · · · · · · · · · · · · ·
Tester Name	Gord Greig		Sigi	nature	TUR	HG-	Feb	5	2025
Description if fa	illed								
Hose identi	The same of the sa	Retest at	0 1	air I/A	Service	e Dispositio		Test M YES	ark Applied NO
Verified Name	Matthew Gra	ham	— Sigi	nature	h. S	1_	Feb	5	2025

Hose Assemb Facility Name: Address Telephone		Service Ltd or Drive SE T3S 0A1	on Rep	ort in Accor	dance w		3620 Registration	n No. 2	e-copy B.M. Prailer Service 5-049
Hose Owner	G&B FUELS	INC							
	189 COVE RO								
City		STERMERE		Province Albe	rta		P.C.	T1X-1	IE5
Telephone	(403) 279-5144		wo#	8950		0#		
Unit No.		239B			Ty	ype	DRO	OP HOSE	and the second second
	Hose I/D	3 INC	Н	Length	19FT 1	1"	Ends	МХ	F
Item Inspecte	d	Complies	Reject	Cor	nplies	Reject	Со	mplies	Reject
Exposed reinforcem		1		Γ			[STATE OF THE STATE	
Kinked, flattened or permanently deform wire braid	ed	1	Programme of the second	Γ	augumes.		ſ	administrative of	_
Soft spots when not pressure or loose o covering	uter	1		Γ			ſ		Г
Damaged, slipping of excessively worn ho couplings	ose	\		Γ	_		ſ		
Loose or missing be fastenings on bolted Coupling assemblie	d hose s	1		Γ	denti del		[
deteriorated legibility absence of serial or number or HAWP		V		Γ			1		
Inspector Name	Gordon Greig		Sign	nature <u>Gordor</u>	r Greig		Feb	5	2025
HOSE PRESSUR Hose I 3 INCI Tester Name	/D I [HAWP 10 PSI	Sign	Test Press 10 PSI nature	-	st Medium ROSTATIC	Feb	Pass V	Fail
Description if fa	iled								
Hose identife 8950HT	02		O N	air I/A V	Service	Disposition		Test M YES	ark Applied NO
. J Ga Hanile			Jigi	-/	10		1	200	

Hose Asseml Facility Name: Address Telephone		Service Ltd vor Drive SE T3S 0A1		oort in Acco	rdance		Registratio	200	e-copy J.B.M. Thatter Service 25-049
Hose Owner	G&B FUELS	INC		COLOR OF THE STATE		to a construction of the second			the second second
Address	189 COVE R	OAD							
City	СНЕ	STERMERE		Province Alb	perta		P.C. [T1X-	·1E5
Telephone	(40)	3) 279-5144	examina a model	wo#	8950	distribution of the second of	PO#		The state of the s
Unit No.		239B			7	Туре Г	TA	NK TRUCK	
	Hose I/D	3 INC	СН	Length	19FT	10"	Ends	МХ	F
Item Inspecte	d	Complies	Reject	C	omplies	Reject	c	Complies	Reject
Exposed reinforcen	nent	1				Γ		Γ	
Kinked, flattened or permanently deform			,					,	
wire braid	ieu	1							
Soft spots when no pressure or loose o covering		\							
Damaged, slipping excessively worn he couplings		\				Γ			
Loose or missing be fastenings on bolte Coupling assemblie	d hose	√		I		-			
deteriorated legibili absence of serial or number or HAWP	ty or	1				Γ			
nspector Name	Gordon Greig	7	Sig	nature <u>Gordo</u>	on Greig		Feb	5	2025
Hose PRESSUI Hose I 3 INCI Tester Name	/D 	HAWP 100 PSI	— 「 — 「 — Sigi	Test Press 110 PSI nature		est Medium DROSTATIO		Pass V	Fail
Description if fa	iled				and the second of the second o		on a diservence in the first waveful and the city		
Hose identi				nir I/A	Service Remove	e Dispositi ed Return		Test № YES	lark Applied NO
Verified Name	Matthew Gra	ham	Sign	nature	1	1	Feb	5	2025

X34-4

GBM TRAILER SERVICE LTD CALGARY ALBERTA - 25-049

Tank Owner	G & B Fuels		Address 189 Cov	e Road Chestermere	e AB T1X 1E5 Telephone	403-279-5144	
Tank Manufactur	Advance		1	ABSAH89R00029		Specification 406	3
Tank Assembler	Advance		Special Service		Lined Ins	sulated	
Original Test Date	May 2009	Design	Temp Range -40	° c⊡ _{to} 50	° C ☑ Max Ladir	ng Density .90	KG/L
Date of Manufact	May 2009	TCRN/MDN 7951	MAWP 22		DCI D	Cert. Date May 2009	
Shell Material	5454-H32	Head Ma	terial 5454-0	Nra	Weld Material 55		
Min. Shell Thickne	ess Top 4.39	Sides 4.39		Bottom 4.39		Thickness 5.97	
Mfd. Shell Thickne	ess Top 4.76	Sides 4.76		Bottom 4.76		Thickness 6.35	
Volume Cap Litres	16300	5000 9.7	12000 21.2	ompartment 3	Compartment 4	Compart	ment 5
Coating Material					Heat System Pres	ssure	PSI □ kPa □
Truck/Frame VIN							
Date _	05 February 2	025			-GRV	T	
Technician	Stephen Calixte	1.			G.B.V.	rvice	
Technician	Print	11.4					

Facility Name: GBM Trailer Service Ltd.

Facility Registration # 25-049

Address: 9300 Endeavor Drive SE, Calgary, AB, T3S0A1 (403)279-9717

Tank Owner: G & B Fuels

Unit # 239A

Address: 189 Cove Road Chestermere AB T1X 1E5

Telephone: 403-279-5144

Tests Performed:

\checkmark		\checkmark				
V	I	K	P	ŪĊ	L	T

Inspection and Test Report in accordance wth CSA B620 7.2. Page 2 of 7. Rev 0 June 30, 2021

Ref	End and rest report in accordance will CSA 5020 7.2. Page 2 of 7. Rev 0				
	External Visual Inspection. CSA B620 – 7.2.1	Pass	Fail	Corrected	NA
1	Metal identification plate, tank markings: Inspect to ensure plate is secured, entries legible - no				
1	paint or corrosion. Ensuring that specification markings and all other required markings on the		H H		11 1
	tank are present and legible.				'
2	Without removing insulation or jacketing, inspect tank for corroded areas, dents, distortions, defects in welds, and any other condition, including leakage, that indicates weakness in the tank that might render it unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Overlay patches are activities.				[<u>7</u>]
	and documented. Overlay patches are prohibited. Insulated tanks – Outer Jacket. Condition of attachments, dents, digs, scrapes, perforations, loose sheeting, cracks and distortion.				🖳
3	Inspect structural supports, crossmembers, outriggers, pads, tank frame, reinforcement rings,				
	major appurtenances and attachments, connecting structures, and those elements of the upper coupler (fifth wheel) assembly that can be inspected without dismantling that assembly, are not damaged or corroded so as to affect safe operation of the vehicle	V			
4	Inspect piping, valves and gaskets for operation, leakage, corrosion. Ensure proper functioning of all valves, vents, pressure and emergency devices, including self-closing stop valves, excess-flow valves, and remote closure devices – ensuring that they are free of corrosion, distortion or		7	[7]	
5	any other condition or damage that would prevent their normal operation. Ensure all bottom outlet valves have shear sections or accident damage protection Ensure that fusible links, and fusible elements are present and operative		V _	Y	
6	Inspect all ladders, catwalks, platforms and fall protection devices for damage, defects in welds, ensuring their safe operation.	V			
	Inspect manway covers, all closure devices, caps, nipples and plugs for leaks, tightness and operation. Check all gaskets for leaks. Inspect all bolts and nuts on any flanged connections or blank flange – ensure all bolts, nuts are in place and properly secured		V	✓	
7	All vacuum and reclosing pressure-relief devices shall be externally inspected for any corrosion or damage that could prevent their safe operation.	\			
8	For tanks in corrosive service, all vacuum and reclosing pressure-relief devices shall be removed for inspection and shall be bench tested to ensure that they open at the required set-to-discharge pressure for the tank's MAWP and resect at most least 1000000000000000000000000000000000000				
9	pressure for the tank's MAWP and reseat at not less than 90% of that pressure or at the reseat pressure prescribed for the tank specification				✓
	Inspect accident damage protection devices – condition of welds, damage, distortion, corrosion abrasion and any other condition that might render the tank unsafe for transportation or cause the tank to be out of compliance.	✓			
10	The gasket on any full opening rear head shall be visually inspected for cuts, cracks, or splits and replace if cuts, cracks, or splits are likely to cause leakage, or are of a depth greater than 0.5 in.		口		7
11	any defects. Inspect hose assemblies to ensure that the required markings are legible, and that the markings indicate that the hose assemblies are pressure tested within the prescribed period	✓			
12	Tank marking: Date (month and year), Symbol (V), Facility Registration Number applied after all defects corrected, inspected, and tested	√			

No Defects Found	Defects Found 🗸	Defects Corrected,	Inspected and Tested	- Pass 🗸
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Stephen Calixte

Signature of Tank Inspector

February 05 2025

Name of Tank Inspector

Date Inspection Completed

	Inspection and Test Report in accordance with CSA B620 7.2. Page 3 of 7. Rev 0	June 30,	2021								
Ref		Pass	Fail	Corrected	NA						
1	Product piping and all associated valves and accessories shall be in place and operative. Each			331100100	14/1						
	valve and closure shall be tested in sequence. With internal valve closed and external valve open	√									
	inspect for signs of leakage, and no pressure drop.										
2	Product piping and all associated valves and accessories shall be in place and operative. Each										
1	valve and closure shall be tested in sequence. With external valve closed and internal valve open		11 1:								
<u> </u>	inspect for signs of leakage, and no pressure drop.										
3	Vacuum test tank valves				7						
4	Tank marking: Date (month and year), Symbol (K), Facility Registration Number applied after										
L	all defects corrected, inspected and tested	V									
	Compartment Tested Pass Fail Piping Tested Pass Fa	iil									
	Compartment 1										
	Compartment 2										
	Compartment 3										
	Compartment 4										
	Compartment 5 Compartment 5										
	Compartment 6										
	Leak Test Pressure 3psi. Length of Time Leak Test Held 5 min.										
	Test Medium: Air										
	No Defects Found Defects Found 🗸 Defects Corrected, Inspected and Tested - Pass 🗸.										
	Stephen Calxite Settlem Calific February 10 2025										
	Souther Course										
	Name of Tank Tester Signature of Tank Tester		Date Le	ak Test Com	oleted						
Ref	Intownal Viewal In-market ACL NOS										
7.0.	Internal Visual Inspection CSA B620 7.2.2	Pass	Fail	Corrected	NA						
•	When the tank is not equipped with a manway or inspection opening, or the tank precludes an										
2	internal inspection due to lining, the tank shall be pressure tested.										
	Inspect entire interior surface of shell and heads for signs of corrosion, abrasion, pitting, dents or										
	cracks. Overly patches are prohibited. Corroded or abraded areas shall be thickness tested and documented. Inspect linings and coatings.										
3	If the tank is coated an inspection shall conform with the procedures and equipment specified by										
	the coating manufacturer or installer.										
4	Inspect all welded connections of tank shell and heads and all structural supports: inspect for		┶┵┼								
	corrosion, abrasion, dents, digs, gouges, distortions, defects in welds and other conditions that										
	might render the tank unsafe for transportation. Check areas around baffle openings for sign of	11									
	distortion or cracks. Correded or abreded group shall be all it										
5	distortion or cracks. Corroded or abraded areas shall be thickness tested and documented			Inspect all pining valves vents fittings and goekets for correction at a line in the correction of the							
ı	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in										
	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for cransportation. Corroded										
	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for cransportation. Corroded										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all defects corrected, inspected and tested										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all										
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6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all defects corrected, inspected and tested										
6	Inspect all piping, valves, vents, fittings and gaskets for corrosion, abrasion, and defects in welds, leakage and other conditions that may render the tank unsafe for transportation. Corroded or abraded areas shall be thickness tested and documented. Tank marking: Date (month and year), Symbol (I), Facility Registration Number applied after all defects corrected, inspected and tested No Defects Found Defects Found Defects Corrected, Inspected and Tested - Pass D.	ak Test (

Inspection and Test Report in accordance with CSA B620 7.2. Page 4 of 7. Rev 0 June 30, 26	Rev 0 June 30 2021
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٢	D . C											
ŀ	Ref	F	<u>.</u> <u>.</u>	pper Coupler	Inspection C	SA B620	7.2.4	Pass	Fail	Corrected	NA	
l	'	For tanks in	corrosive servi	ce, once in eac	th 2-year perio	d and in co	onjunction with the External					
l		visuai inspe	ction, the uppe	r coupler asser	nbly and the a	reas covere	ed by the upper coupler					
l		assembly sna	iii be inspected	for corroded a	and abraded ar	eas, dents,	distortions, defects in welds	s,				
ļ		and any othe	r condition tha	t might render	the tank unsaf	e for transp	portation. The upper coupler	· L				
l		assembly mu	st be removed	for this inspec	tion. Corroded	l and abrad	led areas shall be thickness	1				
ŀ		tested and do							/			
ı	2	Once in each	5-year period	and in conjunc	ction with the I	Pressure Te	est, the upper coupler		7			
l		assembly and areas covered by the upper coupler assembly shall be inspected for corroded or abraded areas, cracks, dents, distortions, defects in welds, and any other condition that may										
l		abraded areas	s, cracks, dents	s, distortions, d	efects in weld:	s, and any	other condition that may					
l		render the tar	nk unsafe for u	se in transporta	ation. The upp	er coupler	assembly shall be removed	1 1/				
L		for this inspe	ction. Corrode	ed and abraded	areas shall be	thickness	tested and documented	<i>V</i>				
ı	3	Tank marking	g: Date (month	n and year), Syn	mbol (UC), Fa	cility Regi	stration Number applied after	ev				
L		all defects co	rrected, inspec	ted, and tested	•			/ L		<u> </u>		
		No Def	ects Found 🔲	Defects Found	l 🔲 Defects C	orrected, I	nspected and Tested - Pass [٦.				
					_	•	, , , , , , , , , , , , , , , , , , , ,					
		Name o	f Tank Inspect	or	Signat	ure of Tanl	k Inspector Date Upper	Coupler Ins	nection	Completed		
			•		J		y me oppo	Coupie ms	pootion	Completed		
_												
L	Ref			Thickness	Test CSA B62	20 7.2.6		Pass	Fail	Corrected	NA	
	1	The shell and	head thicknes	s of all unlined	tanks used fo	r materials	corrosive to the tank shell	. 455		Corrected	11/1	
		or heads mus	t be tested at 2	-year intervals	in thre follow	ing areas	corresponding the tank shen	1				
	i	• arou	nd any piping	that retains lad	ing:			1 :				
			-stress areas of			of the tank	/					
		• arou	nd openings v	-								
		around openings, weld joints, shell reinforcements, and locations where appurtenances are attached										
					al) augmanaian		<u></u>					
		conr	necting structur	hiei (IIIIII Milei	er), suspension	system att	achments, and any					
						/.						
		- ally	known thin are	as in the tank i	and nominal li	quid level	lines; and					
_	2	Tople madeine	cures joining n	nuitiple carbon	steel tanks on	a self/sup	porting transport unit.					
	2	Tank marking	g: Date (month	and year), Syr	nbol (T), Facil	lity Registr	ration Number applied after					
_		an defects con	rrected, inspect	ted, and tested.						لــا		
						_						
		12:00	3:00	6:00	9:00 /	Ί	Front Head	Rear	Head			
						LIEAD						
					 	HEAD			\rightarrow			
	1		-	 	 	1_1_				1		
	2		 		/	2	(X)	$I \times$		}		
	3				/	3		\ /		1		
	4				1	4				/		
	5				 /							
			 		/	5						
	6		<u> </u>	 /		6						
	7			/		7	Sump	Ma	nhole			
	8					8				×		
	9			/								
				 		9				1		
	10		 			10			X)		
	11	· 				11		\ /		/		
						HEAD	X Y	V)	/		
		12:00	3:00	6:00	9:00			_				
	'				8.00	J						
		No Defe	cte Found 🗀 t	Defeate Face 4		,		_				
		INO DETE	via round 🔲 L	Jeiecis round	☐ Defects Co	orrected, In	spected and Tested - Pass	۵.				
								•				
		N C										
		iname of	Tank Tester		Signa	ture of Tar	nk Tester Date	Thickness T	est Con	pleted		
										-		

Inspection and Test Report in accordance with CSA B620 7.2. Page 5 of 7. Rev 0 June 30, 2021

Pressure Test CSA B620 7.2.7	Pass	Fail	Corrected	NA					
Prior to performing the Pressure Test, the External Visual Inspection and Internal Visual Inspection shall be completed satisfactorily.									
Heating System Hydrostatic Pressure Test. Completed prior to pressure test.	M								
n conjunction with the Pressure Test all self-closing pressure relief devices shall be removed and bench tested or replaced.									
When isolated from the pressure supply, the test pressure shall be retained for minimum 10 minutes, and a visual inspection of all external surfaces reveals no leaks, deformation and outging.	√								
Fank marking: Date (month and year), Symbol (P), and Facility Registration Number applied after all defects corrected, inspected and tested.									
Compartment Tested Pass Fail Piping Tested Pass Fail Compartment 1									
Tank Test Pressurepsi Length of Time Pressure Test Held			minutes.						
Piping Test Pressurepsi Length of Time Pressure Test Held			minutes						
Pressure Test Method: Hydrostatic Pneumatic									
No Defects Found Defects Found Defects Corrected, Inspected and Tested - Pass	s 🔲.								
Name of Tank Tester Signature of Tank Tester Date	te Pressur	e Test Co	ompleted	<u> </u>					

Inspection and Test Report in accordance with CSA B620. Page 7 of 7. Rev 0 June 30, 2021 Describe all defects; Describe nature, location, method of repair and corrective action taken.

Ref Item #	Deficiencies
	Replace #1,2 & 3 API cork gaskets to green durlon gaskets
	Install new 1/4 turn 4" valve on pump off line on passenger side
	Install new vent assemblies in manhole covers fill caps #1,2&3
	Perform test on sensor probe system
	·

Tank Disposition Statement: Tank Returned to Service ☑ Tank Removed from Service ☐

Hose Asseml Facility Name: Address		Service Ltd or Drive SE	on Rep	oort in Acco	rdance	with CSA	B620		e-copy G.B.M. Thailer
Telephone	403.279.971	7				Facility	Registra	tion No.	25-049
Hose Owner	G&B FUELS	INC	1000 m/s + 2000 Emercia X4(10 F1980)						COLUMN TO SERVICE PROPERTY AND ADDRESS OF THE PERSON OF TH
Address	189 COVE RO	DAD							
City	CHES	STERMERE		Province All	perta		P.C.	T1X-	-1E5
Telephone	(403) 279-5144	NAME OF TAXABLE PARTY.	wo#	8940		РО# Г		And the second s
Unit No.		239A			7.	Туре		DROP HOSE	CONTRACTOR
	Hose I/D	3 INC	Н	Length	19F	YI'	Ends	МХ	F
Item Inspecte	d	Complies	Reject	С	omplies	Reject		Complies	Reject
Exposed reinforcen Kinked, flattened or		1							
permanently deform		√				Γ			
Soft spots when no pressure or loose o covering		1	Г						
Damaged, slipping excessively worn he couplings		1	Γ		_				
Loose or missing be fastenings on bolted Coupling assemblie	d hose	√							
deteriorated legibili absence of serial or number or HAWP		\	Γ			Г			
Inspector Name	Gordon Greig		Sig	nature <u>Gord</u> o	m Greig	/	Feb	5	2025
HOSE PRESSUI Hose I		HAWP		Test Press		est Medium		Pass	Fail
3 INCI	1	10 PSI		10 PSI	HYI	DROSTATIC		\	
	Γ								
	Γ		Γ		11/	21			
Tester Name	Gord Greig		Sig	nature	An	REL	Feb	5	2025
Description if fa	iled								
Hose identi		Retest at	0 1	air I/A	Servic Remov	e Dispositioned Return		Test № YES	Mark Applied NO
Verified Name	Matthew Gra	ham	Sign	nature	1	1	Feb	5	2025

Hose Assem Facility Name: Address	GBM Trailer 9300 Endeav Calgary AB	Service Ltd vor Drive SE T3S 0A1		oort in Acco	ordance			000	e-copy J.B.M. Trailer Service
Telephone	403.279.971					Facility I	Registrati	on No. 2	5-049
Hose Owner	G&B FUELS	INC	4-2		S				
Address	189 COVE R	OAD							
City	CHE	STERMERE		Province A	lberta		P.C.	TIX-	1E5
Telephone	(403	3) 279-5144	and the control of the last	wo#	8940		PO#		ang mang mining data dan di manggang manggang mengangkan
Unit No.		239A			89	Туре	D	ROP HOSE	rance the extrator day, or a first channel
	Hose I/D	3 INC	СН	Length	15F	T	Ends	МХ	F
Item Inspecte	d	Complies	Reject	·	Complies	Reject	(Complies	Reject
Exposed reinforcer Kinked, flattened or		V				T			
permanently deform	ned	V			Γ	Γ			Γ_
Soft spots when no pressure or loose of covering		\						Г	
Damaged, slipping excessively worn h couplings		\						Γ	
Loose or missing b fastenings on bolte Coupling assemblie	d hose	\				Γ			Γ
deteriorated legibili absence of serial or number or HAWP	ty or	1	Γ			Γ			
Inspector Name	Gordon Greig	!	Sigi	nature <u>Gord</u>	on Greig	,	Feb	5	2025
HOSE PRESSU		HAWP		Test Press	т	est Medium		Pass	Fail
3 INCI	production of the second	10 PSI	Т	10 PSI		DROSTATIC		√	<u> </u>
			- r						
	r		- r		12/	7/	7,		r-
Tester Name	Gord Greig		Sign	nature (Citik	96	Feb	5	2025
Description if fa	illed			en e					
Total Control of the									
Hose identi	Control Control Control Control	Retest a	10 N	air I/A	Service	e Dispositioned Returns		Test № YES	lark Applied NO
Verified Name	Matthew Gra	ham	Sign	nature	15	1	Feb	5	2025

Hose Assem Facility Name: Address	oort in Acco	ordance	with CSA	B620	G.	e-copy B.M. nation Service				
Telephone	Calgary AB T3S 0A1 403.279.9717						Facility Registration No. 25-049			
Hose Owner	G&B FUELS INC									
Address	189 COVE R	OAD								
City		STERMERE		Province Alberta			P.C. TIX-1E5			
Telephone	Telephone (403		3) 279-5144		WO # 8940		PO#			
Unit No.	Unit No.		239A		Туре		TANK TRUCK			
	Hose I/D	3 INC	СН	Length	20F	T	Ends	MXF	To the second se	
Item Inspecte	d	Complies	Reject	C	Complies	Reject	Com	plies	Reject	
Exposed reinforcer Kinked, flattened or		1					Γ			
permanently deformed wire braid		√	Γ		Γ	Γ		M		
Soft spots when not under pressure or loose outer covering		√			Γ		Γ			
Damaged, slipping or excessively worn hose couplings		√					Γ			
Loose or missing bolts or fastenings on bolted hose Coupling assemblies		1	Γ				Γ			
deteriorated legibility or absence of serial or id number or HAWP		√					Γ			
Inspector Name Gordon Greig Signature Gordon Greig Feb 5 2025								2025		
HOSE PRESSU		HAWP		Test Press	т	est Mediun	n	Pass	Fail	
3 INC	The second secon	100 PSI	- Γ	110 PSI	The Section of the Se	DROSTATIC		1		
			1	,	17/-	hal		1	1	
Tester Name Gord Greig Signature Feb 5 2025										
Description if fa	ailed									
Hose ident	Percentage and the second	Retest a	100	air N/A √	Service Remov	e Dispositi red Return		Test Ma YES ✓	ark Applied NO	
Verified Name	Matthew Gra	ham	Sig	nature	(M. /)	2	Feb	5	2025	