230-1

· Ted Beath Welding Ltd.

Box 6628, Drayton Valley, Alberta

T7A 1S1 PH: 780-542-5593

Fax: 780-621-0180 E-mail: <u>sales@tbwl.ca</u>

E-mail. Salesiales Wilca				
Date: July 24, 2024	Decal Inform	ation: 07/2024 VKI	PTUC 323	
Owner of Tank: Sibley Trans	sport		P	hone # (780) 728-6019
Address: 54206 RR170A Yell	owhead County, Ab T7E 3	SV4	บ	nit#_010Q
Tank S/N 2AEAPSBL6DT000	107		Tank Manufacturer Ac	lvance
Date Mfg: April 2013			Transport Canada Spec	ification: 407
VIN# 2AEAPSBL6DT000107	Certi	fication Date: April	2013 MDIN 23206	
Assembler Advance				· · · · · · · · · · · · · · · · · · ·
Work Required: 1) External		ternal Inspection	3) Lining Inspect	
4) Thickness	s Test 🗸 5) Le	eakage Testv	6) Pressure Test	
1) <u>External Inspection = V</u>				
Conditions that indicate we	eakness that might render the	tank unsafe for transpo	ortation:	
	-	YES NO		YES NO
 a) Corroded Areas – if yes c) Defects in Welds/Lamin 		├ ─ ├ ─	b) Bad Dents d) Defects in Valves – if yes	H + 7 /-
e) Other defects i.e.: gaske			explain -	
f) Manhole Covers - Tight	tening devices operative		g) Insulated	├
h) Proper functions of: Ver		KH H	Loading/unloading valves Self-closing stop valves	
	rergency devices cess flow valves		Remote closure devices	
Comments: Repaired fend		- 		
riopanoa ioik				
i) Bolts or nuts on any flan	nged connection or blank flar	nge are in place and tig	ht	
Comments:				
j) Legible tank specification Comments:	on plate		legible test markings	
		••••	n n . Halaba	Good
k) All major appurtenance	s & attachments in good cond Cross members	ditions	Rear Bumper Height Fenders	7/
	Fifth wheel upper coupler		Tie down bolts	
Comments				
i) Multi compartment tank	s		Drain is open in void	□ N/A □
Evidence of leakag	ge from void		•	,
Number of compar			Dallack Value Tested	
m) Reclosing pressure rei			Relief Valve Tested Free from damage	
. 100 110111 00110310	"	ليا لشا	Relief valve replaced	
Comments:				
n) Full opening rear head			Gasket free of cuts, cracks	□N/A□
Gasket replaced		TIN/UT		•
Comments:			•	
o) Hoses inspected		NA	Test Pressure	NA
Hose pressure tested Comments:				
Consucha				

2)	a) Corroded Areas c) Defects in welds/laminations e) Broken Baffles	Y! [-		NO	b) Bad Dents d) Cracks f) Lined	Y []	ES NO
	Other defects: Explain or elaborate	on one above: `	topa				
	Thickness Test required		Z		Lining Test required	ı [
INSP	ECTOR_David Bevan		sign	iature_	1213	DAT	E 07/24/2024
3)	Coating Inspection a) Visual signs of degraded coating b) Thickness test required Comments		/ES	NO	c) Coating type:	not on spec plate	
INSI	PECTOR David Bevan		_SIG	NATURE_	1218	DA1	т <u>е 07/24/2024</u>
8.x	Thickness Test = T a) Head Thickness c) Shell bottom e) Near a Baffle g) Near Nominal liquid level lines simum Allowable Thickness according to & 8.5 or 10% less than nominal thickness mments:	Mfg Thickness 9.53 6.35 6.35 6.35 to specification	Thic 9.5	5 3 3 3	b) Shell Side/Top d) Around discharge opening f) Near a Fifth Wheel h) On shell to shell joints Head 8.51 Shell 5.56	6.35 8.35	Actual s Thickness 6.3 6.3 6.3 6.3
	SPECTOR David Bevan		_sic	SNATURE	1078	DA	те <u>07/24/2024</u>

ink Pot Ref # \$8397-.

	Original Test Any Venting devices blocked or removed Test Pressure 20 psi Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes Test Medium water/air ments :ie: If defects were found, how were they dis	YES(80% of M.		Re-Test Leakage MAWP Distortion f severity of each defect & leakage	YES	NO	<i>lf</i>
necess	tary, draw a picture on the back of this page. theld for 5-10 mins.	····					
5b)	Conginal Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes	-K YES	NO 	Re-Test Leakage MAWP Distortion	YES	NO 	
Com:	Test Medium nents: te. If defects were found, how were they di sary, draw a picture on the back of this page.	iscovered, their locati	on, nature o	of severity of each defect &	how were I	hey repaired.	If
5c)	Criginal Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes Test Medium	VES		Re-Test Leakage MAWP Distortion	YES	29	-
Com neces	ments: ie. If defects were found, how were they d ssary, draw a picture on the back of this page.	liscovered, their locat	ion, nature	of severity of each defect &	how were	they repaired	. If
5d)	Consider the Compartment of the	YES		Re-Test Leakage MAWP Distortion	YES	NO	_
Con nece	nments: le. If defects were found, how were they cassary, draw a picture on the back of this page.	discovered, their loca	tion, nature	of severity of each defect &	: how were	they repaired	1. If
INS	PECTOR David Bevan	SIGNATUR	E	JOB?	DA	TE <u>07/24/</u>	2024

Has met all requirements to the best of my knowledge and returned to service.

REMOVED FROM SERVICE

NOTES:__

RETURNED TO SERVICE

07/24/2024

Sour Service

Acid Service

TANK TESTING INSPECTION SHEET

Ted Beath Welding Ltd. Box 6628, Drayton Valley, Alberta

Box 6628, Drayton Valley, Alberta T7A 1S1 PH: 780-542-5593

TESTER David Country

Fax: 780-621-0180 E-mail: sales@tbwl.ca TCRN/CRN#_____ REG NO. 25-323

vner of Tank: Sibley Teamport			Phone # <u>L7801678</u>	<u>~60:0</u>
idress: 54206 RRT70A Yellowhead Cour	rty. Ab T71	= 304	Unit# OID Q	
nk S/N 7412	- 31	Tank Manufacturer	Tremont	
te Mfg: <u>CQ / 2010</u>		Transport Canada S	pecification: TC.407	
N# <u>2TLZL454XAB003GG9</u>		Certification I	Date: 02/2010	
ork Required: 1) External Inspection 🗾 2) Inte	ernal Inspectio	n 3) Lining Ins	pection	
4) Thickness Test 5) Les	akage Test	6) Pressure T	est	
External Inspection = V				
Conditions that indicate weakness that might render the t	ank unsafe for tra YES NO	-	YES N	o
a) corroded Areas - if yes a thickness test required	123 .40	b) Bad Dents	<u> </u>	<u> </u>
c) Defects in Welds/Laminations		d) Defects in Valves - if	yes	
e) Other defects i.e.: gaskets, packing, seals		explain - Manu	al vent voice is	<u> </u>
f) Manhole Covers – Tightening devices operative	<u></u>	Acized passenger	side front manifold	y renase ph
g) Proper functions of: Vent Line Valves Emergency devices		Loading/unloading valve		
Excess flow valves		self-closing stop valves remote closure devices	- -	
Comments: Replaced manual vent :	alve and	onserver side lond	line value.	
i) Legible tank specification plate Comments:	<u>.</u>	legible test markings		
j) All major appurtenances & attachments in good condit Cross members Fifth wheel upper coupler	<u>·/</u>	Rear Bumper Height Fenders Tie down bolts	_Cood	
			. A	
k) Multi compartment tanks Evidence of leakage from void Number of compartments	NA V	Drain is open in void	AVA	
Evidence of leakage from void Number of compartments	NA Y	·	_WA	
Evidence of leakage from void	NA Z	Relief Valve Tested	.WA ✓	
Evidence of leakage from void Number of compartments i) Reclosing pressure relief Free from corrosion	NA V	·	_WA	
Evidence of leakage from void Number of compartments i) Reclosing pressure relief	V _	Relief Valve Tested Free from damage	.WA	<u></u>
Evidence of leakage from void Number of compartments i) Reclosing pressure relief Free from corrosion Comments: m) Full opening rear head	NA -	Relief Valve Tested Free from damage		
Evidence of leakage from void Number of compartments i) Reclosing pressure relief Free from corrosion Comments:	N/A -	Relief Valve Tested Free from damage Relief valve replaced	\	<u></u>

SIGNATURE David Corrothes DATE March 26/2021

2)	Internal Test: I			
	a) Corroded Areas c) Defects in welds/laminations e) Broken Baffles	YES NO	b) Bad Dents d) Cracks	YES NO
	Other defects: Explain or elaborate	on one above:		
	Thickness Test required		Lining Test required	<u> </u>
TES	TER David Canothers	SIGNATUR	E Down Country	DATE <u>Moveh 76</u> /202
3)	Lining Test Inspection = L a) Visual signs of degraded lining c) Thickness test required Comments	YES NO	b) high frequency spar c) Lining type:	YES NO k tester required
	TER David Carnthers	SIGNATUE	RE Dovid County	DATE March 26/2021
4)	Thickness Test = T a) Head Thickness c) Shell bottom e) Near a Baffle g) Near Nominal liquid level lines	Mfg Actual Thickness Thickness	b) Shell Side/Top d) around discharge openings f) Near a Fifth Wheel h) on shell to shell joints	Mfg Actual Thickness ———
Minin	num Thickness according to specificatio Comments:		8.x & 8.5 or 10% less than nomin	
TEST	ER			

rge	3					
a)	Leakage Test –First Compartment – K					
		YES	NO,		YEŞ	NO
	Original Test		<u> ""مين" </u>	Re-Test		
	Any Venting devices blocked or removed		No.	Leakage		<u> </u>
		% of M.	.A.W.P.)			
	Product piping with all valves & accessories	,				/
	In place & operative	<u></u>		Distortion		<u>V</u>
	Test pressure held for 5 minutes					
	Test Medium Woder					
					defeat & ho	u ware they rena
rece	Comments:ie: If defects were found, how were they discovers ssary, draw a picture on the back of this page. 254 held for 5-10 mins			n, runure of severity of caos.		
	Leakage Test -Second Compartment - K				***	
)	Leakage Test -second Compariment - A	YES	NO		YES	NO
	Online 1 Trust	YES	NO	Re-Test	,,,,,	F
	Original Test			VC-102f		
	Any venting devices blocked or removed Test Pressure (*80% N	A W D	, —	Leakage	-	
	Test pressure held for 5 minutes	11.71. H.L	,	Distortion		
	Product piping with all valves & accessories			المالية		
	in place & operative		-			
	Test Medium					
	1 EST INCHARM					
omin cess	nents: le if defects were found, how were they discovered, the ary, draw a picture on the back of this page.	eir locati	ion, natur	e of severity of each defect	& how were	iney repaired. If
cess	nents: le if defects were found, how were they discovered, th ary, draw a picture on the back of this page. Leakage Test – Third Compartment – K			e of severity of each defect		
cess	ary. draw a picture on the back of this page. Leakage Test – Third Compartment – K	eir Iocati	NO		& how were YES	NO
cess	ary. draw a picture on the back of this page. Leakage Test – Third Compartment – K Original Test			e of severity of each defect		
cess	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed	YES		-Re-Test		
ess	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure(*80% Ar.	YES		Re-Test Leakage		
ess	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure (*80% Mr. Test pressure held for 5minutes	YES		-Re-Test		
cess	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure (*80% Mr. Test pressure held for 5minutes Product piping with all valves & accessories	YES		Re-Test Leakage		
ess	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure (*80% Mr. Test pressure held for 5minutes	YES		Re-Test Leakage		
cess	Leakage Test — Third Compartment — K Original Test Any venting devices blocked or removed Test Pressure Test pressure held for 5minutes Product piping with all valves & accessories In place & operative	YES		Re-Test Leakage		
	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure (*80% Mr. Test pressure held for 5minutes Product piping with all valves & accessories In place & operative Test Medium	YES —— A.W.P)	NO	Re-Test Leakage Distortion	YES	NO
)	Leakage Test — Third Compartment — K Original Test Any venting devices blocked or removed Test Pressure Test pressure held for 5minutes Product piping with all valves & accessories In place & operative	YES —— A.W.P)	NO	Re-Test Leakage Distortion	YES	NO
cess 	Leakage Test – Third Compartment – K Original Test Any venting devices blocked or removed Test Pressure Test pressure held for 5minutes Product piping with all valves & accessories In place & operative Test Medium ments: ie. If defects were found, how were they discovered, to	YES —— A.W.P)	NO	Re-Test Leakage Distortion	YES	NO
omr.	Leakage Test – Third Compartment – K Original Test Any venting devices blocked or removed Test Pressure	YES —— A.W.P)	NO	Re-Test Leakage Distortion	YES	NO
mm,	Leakage Test – Third Compartment – K Original Test Any venting devices blocked or removed Test Pressure Test pressure held for 5minutes Product piping with all valves & accessories In place & operative Test Medium ments: ie. If defects were found, how were they discovered, to	YES ————————————————————————————————————	NO	Re-Test Leakage Distortion	YES	NO
mm,	Leakage Test – Third Compartment – K Original Test Any venting devices blocked or removed Test Pressure	YES —— A.W.P)	NO	Re-Test Leakage Distortion	YES	NO
mm,	Leakage Test – Third Compartment – K Original Test Any venting devices blocked or removed Test Pressure	YES ————————————————————————————————————	NO	Re-Test Leakage Distortion ure of severity of each defe	YES	NO
mm,	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure	YES ————————————————————————————————————	NO	Re-Test Leakage Distortion ure of severity of each defe	YES	NO
))	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure (*80% Mr. Test pressure held for 5minutes Product piping with all valves & accessories In place & operative Test Medium ments: ie. If defects were found, how were they discovered, to sary, draw a picture on the back of this page. Leakage Test - Fourth Compartment - K Original Test Any venting devices blocked or removed Test Pressure (80% M.A.W.P)	YES ————————————————————————————————————	NO	Re-Test Leakage Distortion ure of severity of each defe Re-Test Leakage	YES	NO
))	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure (*80% *** Test pressure held for 5minutes Product piping with all valves & accessories In place & operative Test Medium ments: ie. If defects were found, how were they discovered, to sary, draw a picture on the back of this page. Leakage Test - Fourth Compartment - K Original Test Any venting devices blocked or removed Test Pressure (80%M A-W.P) Test pressure held for 5 minutes	YES ————————————————————————————————————	NO	Re-Test Leakage Distortion ure of severity of each defe	YES	NO
cess 	Leakage Test - Third Compartment - K Original Test Any venting devices blocked or removed Test Pressure (*80% Mr. Test pressure held for 5minutes Product piping with all valves & accessories In place & operative Test Medium ments: ie. If defects were found, how were they discovered, to sary, draw a picture on the back of this page. Leakage Test - Fourth Compartment - K Original Test Any venting devices blocked or removed Test Pressure (80% M.A.W.P)	YES ————————————————————————————————————	NO	Re-Test Leakage Distortion ure of severity of each defe Re-Test Leakage	YES	NO
)	Leakage Test — Third Compartment — K Original Test Any venting devices blocked or removed Test Pressure	YES ————————————————————————————————————	NO	Re-Test Leakage Distortion ure of severity of each defe Re-Test Leakage	YES	NO
omes:	Coriginal Test Any venting devices blocked or removed Test Pressure (*80% Mr. Test pressure held for 5minutes Product piping with all valves & accessories In place & operative Test Medium ments: ie. If defects were found, how were they discovered, to sary, draw a picture on the back of this page. Leakage Test — Fourth Compartment — K Original Test Any venting devices blocked or removed Test Pressure (80% M.A.W.P) Test pressure held for 5 minutes Product piping with all valves & accessories	YES	NO NO	Re-Test Leakage Distortion The area of severity of each defermance Re-Test Leakage Distortion	YES	NO

TESTER: David Canothers SIGNATURE: Score Country

DATE: March 26/2021

6a)	Pressure Test $-First$ Compartment $= P$					
		YES	NO,		YES	NO
	Original Test		- James	Re-Test	3/	*
	Pressure Relief device Tested			Pressure relief device replace	ed	V
	Leakage		1	Distortion		~
	Test Medium Water			Test Pressure	45	וֹצִׁם
	Commenter to W. i. C					-
lf nec	Comments: le If defects were found, how were they dis essary, draw a picture on the back of this page.				ect & ho	w were they repaired.
	Test held for \$0-15 mins, PRU,	was by	encin to	isted,		
6b)	Pressure Test - Second Compartment = P					
		YES	NO		YES	NO
	Original Test			Re-Test		
	Pressure relief device tested			Pressure relief device replace	ed	
	Leakage	-	••••	Distortion		
	Test Medium			Test Pressure		
Ifnas	Comments: le if defects were found, how were they disc	covered, the	ir location	, nature of severity of each def	ect & ho	w were they repaired.
ij nec	essary, draw a picture on the back of this page.					
			·			
6c)	Pressure Test - Third Compartment = P				_	
		YES	NO		YES	NO
	Original Test			Re-Test		
	Pressure relief device tested			Pressure relief device replace	d	
	Leakage			Distortion		
	Test Medium			Test Pressure		
ij nec	essary, draw a picture on the back of this page.					
6d)	Pressure Test - Fourth Compartment = P					
		YES	NO		YES	NO
	Original Test			Re-Test		
	Pressure relief device tested			Pressure relief device replace	ed	
	Leakage			Distortion		
	Test Medium_			Test Pressure		
Comr	nents: ie. If defects were found, how were they discovered	i, their locat	tion, natur	e of severity of each defect & h	ow were	they repaired. If
neces	sary, draw a picture on the back of this page.					
	0-110-11			2 16 2		
LES.	ER David Camethers	_SIGNAT	OKE	David Consta		_DATE <u>Mbnch</u> 26/2021
	NEVT TEST.					
	NEXT TEST:	α .	<u> </u>	00 10 40 1		
	EXTERNAL 03/202	ع اغلا	INTE	RNAL 03/2026	<u> </u>	12
	TRAVACE AZ IOANA		******	07 1000		
	LEAKAGE 03/2022	lige	HYDE	0 03/2026	Siz	525
	THEWAITS		T FAITE	0 02 (0.00	مسر 📴	A
	THICKNESS N/A		LININ	G 03/2026		>
					1000	
	Nomes II				,	1.1
	NOTES: Has met all require	ements	10 to	ve best of my k	MOW	reage ana
	returned to service	,				
		1 197		David Con		
earesteed to				March 2	6/20	21