GBM TRAILER SERVICE LTD CALGARY ALBERTA - 25-049

	cre Prime	Address 234	234 Wrangler Rd	Telephone (403) 81	6-8161
Tank Manufacturer	Amthor International	Serial No. 7F	387	Spe	cification Dot 406
Tank Assembler	Amthor International	Special Service	e Li	ned Insulated]
Original Test Date	Oct. 16, 2007	Design Temp Range	° C□ _{to}	C□ Max Lading Density	7.2 KG/L
Date of Manufacturer	Oct. 16, 2007	DN MAWP	PSI ☑ Test Pressu	re 5.4 PSI ☑ Cert. Date	10-16-2007
Shell Material	RS	Head Material HRS		Weld Material ER70S-6	
Min. Shell Thickness	тор .1650	.1650	Bottom .250	Mfd. Head Thickness	.1650
Mfd. Shell Thickness	Тор	Sides	Bottom	Mfd. Head Thickness	.1650
Volume Cap Litres Exposed Surface Are	2500 GAL 239.87				
0				Heat System Pressure	PSI C
Coating Material					
Truck/Frame VIN					
Truck/Frame VIN	3 December 2024			τ = G.B.M.	
Truck/Frame VIN	December 2024 Day Month Year erge Vienneau			G.B.M.	

Facility Name: GBM Trailer Service Ltd.

Facility Registration # 25-049

Address: 9300 Endeavor Drive SE, Calgary, AB, T3S0A1 (403)279-9717

Tank Owner: Acre Prime

<u>Unit # ST-19</u>

Address: 234234 Wrangler Rd Telephone: (403) 816-8161

Tests Performed:

\checkmark		\checkmark				
V	I	K	P	<u>UC</u>	L	T

Inspection and Test Report in accordance wth CSA B620 7.2. Page 2 of 7. Rev 0 June 30, 2021

Ref	The period and Test Report in accordance will CSA B020 7.2. Page 2 01 7. Rev 0				
	External Visual Inspection. CSA B620 - 7.2.1	Pass	Fail	Corrected	NA
1	Metal identification plate, tank markings: Inspect to ensure plate is secured, entries legible - no				
	paint or corrosion. Ensuring that specification markings and all other required markings on the		11 1		
2	tank are present and legible.				
	Without removing insulation or jacketing, inspect tank for corroded areas, dents, distortions, defects in welds, and any other condition, including leakage, that indicates weakness in the tank	1			
	that might render it unsafe for transportation. Corroded or abraded areas shall be thickness tested	l —			
	and documented. Overlay patches are prohibited.		$\Pi = \Pi$		🗸
	Insulated tanks - Outer Jacket. Condition of attachments, dents, digs, scrapes, perforations, loose			_	۳
	sneeting, cracks and distortion.				
3	Inspect structural supports, crossmembers, outriggers, pads, tank frame, reinforcement rings,				
	major appurtenances and attachments, connecting structures, and those elements of the upper				
	coupler (fifth wheel) assembly that can be inspected without dismantling that assembly, are not	V			ш
	damaged or corroded so as to affect safe operation of the vehicle		<u> </u>		
4	Inspect piping, valves and gaskets for operation, leakage, corrosion. Ensure proper functioning				
	of all valves, vents, pressure and emergency devices, including self-closing stop valves, excess-				
	flow valves, and remote closure devices – ensuring that they are free of corrosion, distortion or				
	any other condition or damage that would prevent their normal operation. Ensure all bottom	V			
	outlet valves have shear sections or accident damage protection Ensure that fusible links, and				ľ
5	fusible elements are present and operative				
	Inspect all ladders, catwalks, platforms and fall protection devices for damage, defects in welds, ensuring their safe operation.				
6	Inspect manway covers, all closure devices, caps, nipples and plugs for leaks, tightness and	<u> </u>	<u> </u>		لبيا
	operation. Check all gaskets for leaks. Inspect all bolts and nuts on any flanged connections or				
	blank flange – ensure all bolts, nuts are in place and properly secured	\checkmark			
7	All vacuum and reclosing pressure-relief devices shall be externally inspected for any corrosion				_
	or damage that could prevent their safe operation.				
8	For tanks in corrosive service, all vacuum and reclosing pressure-relief devices shall be removed				
	for inspection and shall be bench tested to ensure that they open at the required set-to-discharge				
	pressure for the tank's MAWP and reseat at not less than 90% of that pressure or at the reseat				V
_	pressure prescribed for the tank specification				
9	Inspect accident damage protection devices – condition of welds, damage, distortion, corrosion				
	abrasion and any other condition that might render the tank unsafe for transportation or cause the		1 []	i	
10	tank to be out of compliance.				
10	The gasket on any full opening rear head shall be visually inspected for cuts, cracks, or splits and				
11	replace if cuts, cracks, or splits are likely to cause leakage, or are of a depth greater than 0.5 in. Inspect hose assemblies mounted on or accompanying the took to grow the table of the control of t		니		V
· ·	Inspect hose assemblies mounted on or accompanying the tank to ensure that they do not display any defects. Inspect hose assemblies to ensure that the required markings are legible, and that the		<u></u>		
	markings indicate that the hose assemblies are pressure tested within the prescribed period.	$ \mathbf{V} $			
12	Tank marking: Date (month and year), Symbol (V), Facility Registration Number applied after				
	all defects corrected, inspected, and tested				
		<u> </u>			لــــــــــــــــــــــــــــــــــــــ

No Defects Found ✓ Defec	ts Found Defects Corrected, inspected and Tested - Pas	ss 🗍
Serge Vienneau	+ Toller	December 23 2024
Name of Tank Inspector	grature of Tank Inspector	Date Inspection Completed

_	Inspection and Test Report in accor	rdance v	vith CSA B620 7.2. Page	e 3 of 7. Rev	[,] 0 June 30	, 2021			
Ref	Leak Test CSA B62	Fail	Compated	NIA					
1	Product piping and all associated valves and accessorie	Pass	ran	Corrected	NA				
	valve and closure shall be tested in sequence. With inte								
	inspect for signs of leakage, and no pressure drop.								
2	Product piping and all associated valves and accessorie	_	 						
	valve and closure shall be tested in sequence. With external	ternal va	be in place and operative	ve. cacn					
ļ	inspect for signs of leakage, and no pressure drop.	ciliai va	ive closed and internal	vaive open	' ☑				
3	Vacuum test tank valves				+	 			
4	Tank marking: Date (month and year), Symbol (K), Fa	cility P	egictration Number one	lied often	 		 _ 		
	all defects corrected, inspected and tested	icinty K	egistration Number app	oned after		11 1	1 1 1		
	The state of the s					<u>ш</u>			
		 ,							
	Compartment Tested Pas		Piping Tested	Pass	Fail				
	Compartment 1		Compartment 1						
	Compartment 2		Compartment 2						
	Compartment 3		Compartment 3						
	Compartment 4		Compartment 4						
	Compartment 5		Compartment 5						
	Compartment 6		Compartment 6						
				_ 					
	Leak Test Pressure3 psi. Len	ngth of 1	Time Leak Test Held	5	r	nin.			
		-	_			•••••			
	Test Medium: Air 🛛 Water 🗌 Other 🛮 ladin	ıg							
	N. D. C D (17)								
	No Defects Found 🖸 Defects Found 🔲 Defects	Correcte	ed, Inspected and Teste	:d - Pass 🔲].				
		-							
	Serge Vienneau	<		_		Dago		004	
	Serge Vienneau			\supset			mber 23 2		
	Serge Vienneau Name of Tank Tester		nature of Tank Tester	<u> </u>			mber 23 2		
			nature of Tank Tester	<u> </u>					
Ref				<u> </u>	-	Date L	eak Test Com	pleted	
Ref	Name of Tank Tester Internal Visual Inspection (CSA B6	20 7.2.2	Judes an /					
T	Name of Tank Tester Internal Visual Inspection C When the tank is not equipped with a manway or inspec	CSA B6	20 7.2.2	ludes an	-	Date L	eak Test Com	pleted	
Ref	Name of Tank Tester Internal Visual Inspection C When the tank is not equipped with a manway or inspectinternal inspection due to lining, the tank shall be pressi	CSA B6	20 7.2.2 ening, or the tank preci		Pass	Date L	eak Test Com	pleted	
T	Name of Tank Tester Internal Visual Inspection C When the tank is not equipped with a manway or inspectinternal inspection due to lining, the tank shall be pressued internal inspection of the tank shall be pressued in the tank shall be pressued	ction op	20 7.2.2 ening, or the tank precled. rrosion, abrasion, pittin	ng, dents or	Pass	Date L	eak Test Com	pleted	
T	Name of Tank Tester Internal Visual Inspection (When the tank is not equipped with a manway or inspectinternal inspection due to lining, the tank shall be pressual Inspect entire interior surface of shell and heads for significant cracks. Overly patches are prohibited. Corroded or abradocumented. Inspect linings and coatings.	CSA B6 ction op cure teste ns of co aded are	20 7.2.2 ening, or the tank precled. rrosion, abrasion, pittin	ng, dents or sted and	Pass	Date L	eak Test Com	pleted	
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Inspection and Test Report in accordance with CSA B620 7.2. Page 4 of 7, Rev 0 June 30, 2021

				-port in accord		CON DOZO 7.2. 1 age 4 01 7. NO	v v June Jv	, 2021		
Ref		U	pper Coupler	Inspection C	SA B620	7.2.4	Pass	Fail	Corrected	NA
1	For tanks in corrosive service, once in each 2-year period and in conjunction with the External									
	Visual Inspection, the upper coupler assembly and the areas covered by the upper coupler assembly shall be inspected for corroded and abraded areas, dents, distortions, defects in welds,									
	and any other	u or inspected r condition that				$ \Box $				
	assembly mu	r condition that st be removed				╽┖╜╽				
	tested and do	cumented.	uno mapeo	aon conducu	anu abrac	led areas shall be thickness	7			
2	Once in each	5-year period	and in conjunc	tion with the I	Pressure To	est, the upper coupler	7			\vdash
	assembly and	l areas covered	l by the upper of	coupler assemb	bly shall be	e inspected for corroded or /			<u></u>	
	abraded areas	s, cracks, dents	s, distortions, d	efects in welds	s. and anv	other condition that may /				
	for this issue	K unsafe for u	se in transporta	ation. The upp	er coupler	assembly shall be removed				
	Tank marking	p: Date (month	and veer) Sw	areas shall be	thickness	tested and documented/ istration Number applied afte		 		
	all defects co	rrected, inspec	ted, and tested	, (UC <i>)</i> , ra	cinty Regi	istiation intiliber applied afte	i			
		-						<u> </u>		
	No Defe	ects Found 🔲	Defects Found	I 🔲 Defects C	orrected, I	nspected and Tested - Pass].			
						/				
	Name	f Tank Inspect		0:	cr					
	inallie 0	i i ank inspect	OI .	Signati	ure of I an	k Inspector Date Upper	Coupler In:	spection	Completed	
Ref			Thickness '	Test CSA B62	20 7.2.6		Pass	Fail	Corrected	NA
1	The shell and	head thicknes	s of all unlined	tanks used fo	r materials	corresive to the tank shell				
	or heads must	be tested at 2	-year intervals	in thre followi	ing areas					
	• arou	nd any piping	that retains lad	ing;	g.,	./				
	• high-	-stress areas of	f the shell such	as the bottom	of the tan	ky 				
l	aroui	nd openings, v irtenances are a	veld joints, she	ii reintorceme	nts, and lo	cations where				
				el) suspension	gygtem	tachments, and any				
	conn	ecting structur	es;	m, suspension	system at	aconnents, and any				
			as in the tank a	and nominal lie	quid evel	lines; and				- 1
	 struc 	tures joining n	nultiple carbon	steel tanks on	a self-sup	porting transport unit.				
2	Tank marking	g: Date (month	and year), Syn	nbol (T), Facil	lity/Registi	ration Number applied after				\Box
	all defects cor	rected, inspect	ted, and tested.							
		T .			√	Front Head	Dane	Head		
	12:00	3:00	6:00	9:00	 	TOTAL FICAL	Kear			
	<u> </u>			<i> </i>	HEAD	$\langle \rangle$		\rightarrow		
1_				<u> </u>	1				\	
2				L/_	2	(X)	$\langle \ \rangle$)	
3					3		\ /		/	
4					4	X Y	X	\mathcal{Y}	•	
5					5		_			
6					6					
7					7	Sump	Ma	nhole		
88				7	8				\	
_9					9	/ \ / \				
_10					10	(X)	()	X	}	
11					11		\ /		/	
						\vee	\vee	\	/	
	12:00	3:00	6:00	9:00	HEAD		\		•	
		0.00	0.00	9.00	J					
	No Defe	cts Found I	Defects Found	Defects Co	orrected I	spected and Tested - Pass	1			
				Dolotto CC	mrccicu, II	ispected and Tested - Pass [_	j.			
	Name of	Tank Tester		Signa	ture of Ta	nk Tester Date 1	Thickness 7	est Con	nnleted	

Inspection and Test Report in accordance with CSA B620 7.2. Page 5 of 7. Rev 0 June 30, 2021

Pressure Test CSA B620 7.2.7	Pass	Fail		NIA I
rior to performing the Pressure Test, the External Visual Inspection and Internal Visual aspection shall be completed satisfactorily.		ran	Corrected	NA
<u> </u>				╽└┘╽
eating System Hydrostatic Pressure Test. Completed prior to pressure test.				
conjunction with the Pressure Test all self-closing pressure relief devices shall be removed bench tested or replaced.				
then isolated from the pressure supply, the test pressure shall be retained for minimum 10		<u> </u>		
inutes, and a visual inspection of all external surfaces reveals no leaks, deformation and allging.				
ank marking: Date (month and year), Symbol (P), and Facility Registration Number applicater all defects corrected, inspected and tested.	ed			
Compartment Tested Pass Fail Piping Tested Tested Pass Fail Piping Tested Pass Fail Piping Tested Pass Fail Piping Tested Tested Pass Fail Piping Tested Pass Fail Piping Tested Tested Pass Fail Pas	ld		minutes. minutes	
Name of Tank Tester Signature of Tank Tester	Date Pressu	re Test C	ompleted	

Inspection and Test Report in accordance with CSA B620. Page 7 of 7. Rev 0 June 30, 2021

Describe all defects; Describe nature, location, method of repair and corrective action taken.

Ref Item #	Deficiencies
	No defects found at time of inspection.
	Perform hose test, see attached test reports
-	

Tank Disposition Statement: Tank Returned to Service ☑ Tank Removed from Service □

Hose Assemb Facility Name: Address	GBM Trailer 9300 Endea	Service Ltd vor Drive SE		oort in Acco	ordance w	rith CSA E	8620	G	e-copy B.M.
Telephone	Calgary AB 403.279.971					Facility R	egistratio	n No. 2	5-049
Hose Owner	ACRE PRIM	Е							
Address	234234 Wran	gler Rd							
City	Ro	ocky View		Province	berta		P.C.	T1X-0	K3
Telephone		3) 816-8161		wo#	8829	P	0#		
Unit No.		ST19		,	Ту	ре		EL HOSE	
	Hose I/D	1-1/2 IN	NCH	Length			Ends	MP X N	МР
Item Inspecte		Complies	Reject		Complies	Reject		omplies	Reject
Exposed reinforcen Kinked, flattened or		V				Γ		Г	
permanently deform		\				-			
Soft spots when no pressure or loose o covering		\	Г		Γ			- Commission	Г
Damaged, slipping of excessively worn ho couplings			_		_				
Loose or missing be fastenings on bolted Coupling assemblie	d hose	\		to:	Г				
deteriorated legibili absence of serial or number or HAWP		√	Γ		_	Г			
Inspector Name	Gordon Greig	· ·	Sign	nature <u>Gord</u>	on Greig		Dec	20	2024
HOSE PRESSUR	/D	HAWP		Test Press	er termenter	st Medium	_	Pass	Fail
1-1/2 INC	CH	60 PSI	_	60 PSI	PNEU	MATIC	_	✓	1
I	 	Windows or Company of the Company of	- -			7/	-		<u> </u>
Tester Name	Gord Greig		Sign	nature (Collect	16	Dec	20	2024
Description if fa	iled				************************			Make the same and a same and	
Hose identii 8829HT		Retest a	IO N	nir I/A	Service Removed	Disposition Returned	I	Test Ma YES	ark Applied NO
Verified Name	Jamie Kenne	dy	 Sigr	nature			Dec	20	2024

Hose Asseml	oly Test an	d Inspecti	on Rep	ort in Acc	ordance	with CSA	B620		е-сору
Facility Name: Address	GBM Trailer								G.B.M.
Address	Calgary AB							- DO	Tract Service
Telephone	403.279.971					Facility	Registrati	on No. 2	25-049
Hose Owner	ACRE PRIM	Е		Carrier Britania (Carrier San					PROFESSIONAL PROFE
Address	234234 Wran	gler Rd							
City	Ro	cky View		Province	lberta		P.C.	T1X-	0K3
Telephone	(403	8) 816-8161		wo #	8829		PO#		
Unit No.		ST19			27	Гуре	R	EEL HOSE	NATIONAL CONTRACTOR OF THE SECOND
	Hose I/D	1 INC	CH	Length	51F	T	Ends	MP X	MP
Item Inspecte	d	Complies	Reject		Complies	Reject	(Complies	Reject
Exposed reinforcem Kinked, flattened or		√							
permanently deform	ed		Γ		Г				
Soft spots when not	under								
pressure or loose o covering	uter	√							
Damaged, slipping		-			-	-			-
excessively worn ho couplings	ose	✓				1			
Loose or missing bo		V			_				_
fastenings on bolted Coupling assemblie		1 V	1		1	1		I	1
deteriorated legibilit		,			January	-		-	
absence of serial or	id	✓	ı		1			1	
number or HAWP									
Inspector Name	Gordon Greig		Sign	nature <u>Gord</u>	on Greig		Dec	20	2024
HOSE PRESSUR									
Hose I	The second secon	60 PSI	- г	Test Press 60 PSI		est Medium UMATIC		Pass	Fail
T INCI	· '	00 1 31	- '-	00 1 31	- I	OWATE		•	<u> </u>
	I		_		-	7	_	1	
1 .	J		J		1/	1./		1	1
Tester Name	Gord Greig		Sign	nature	CICIA	40	Dec	20	2024
Description if fa	iled								
		Retest a	fter repa	ir	Service	Dispositio	n	Test M	ark Applied
Hose identif	and and the latest sections of	YES N		<u>/A</u>	Remove			YES	NO
8829HT	02	1 1	1	7	1	✓		V	
Verified Name	Jamie Kennec	ly	— Sigr	nature	3		Dec	20	2024